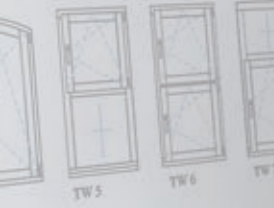
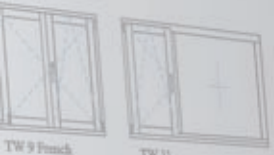


Technical Catalogue



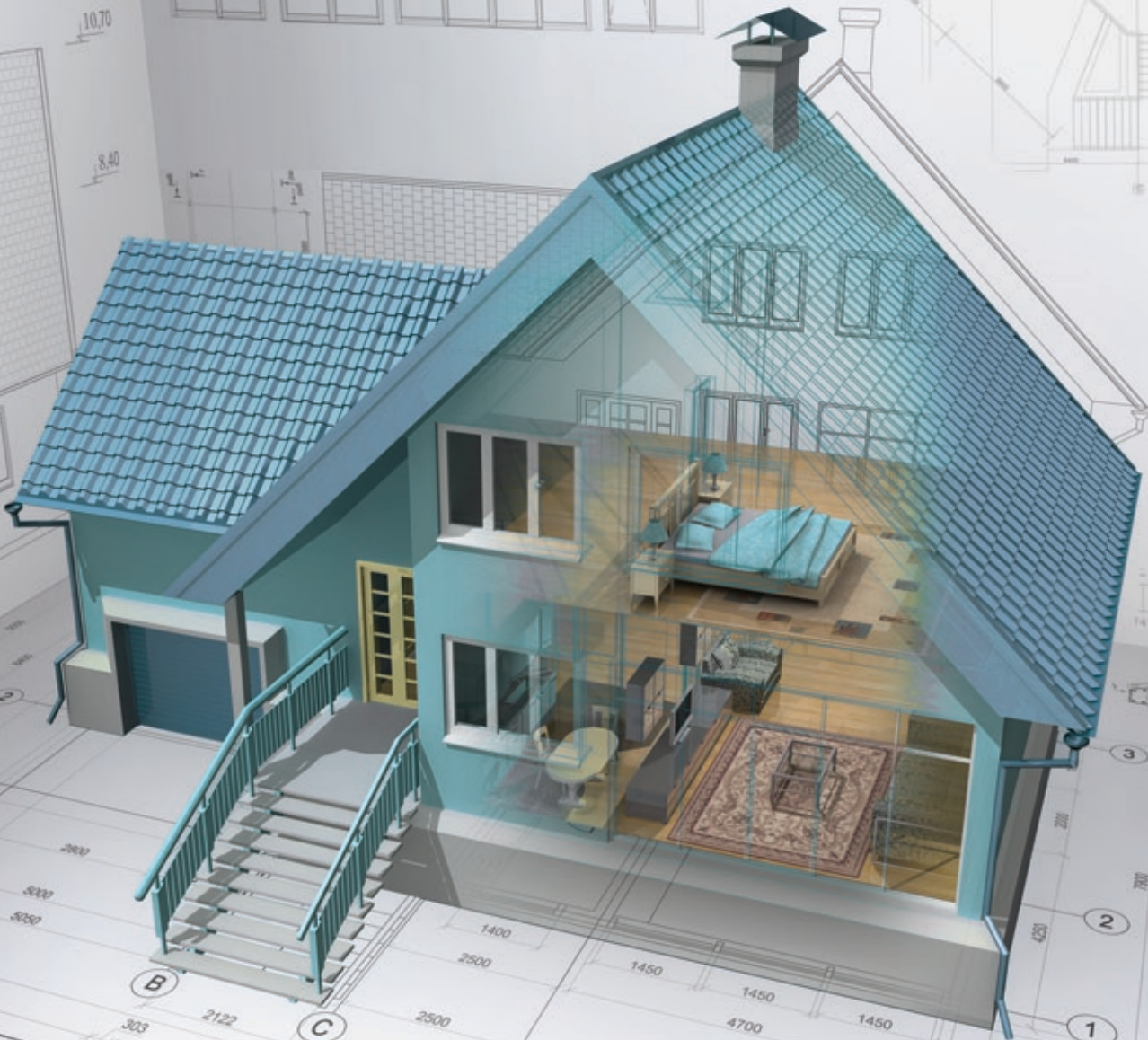
Windows

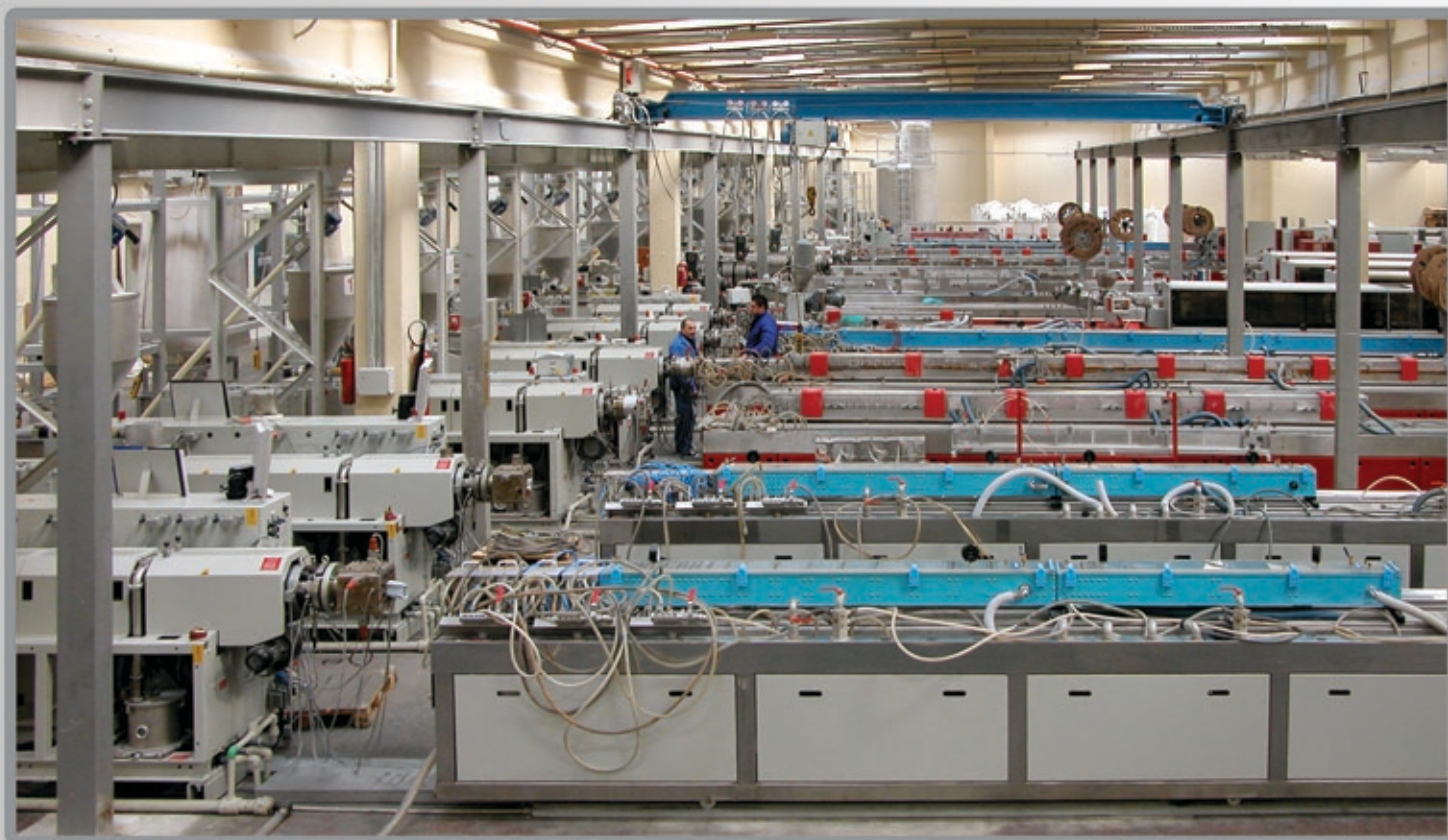


Terrace Doors



11,00
10,70
8,40

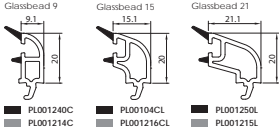
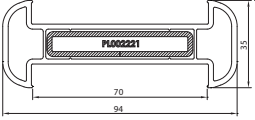

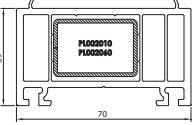
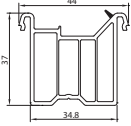
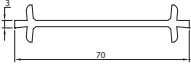
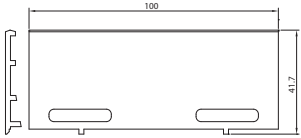
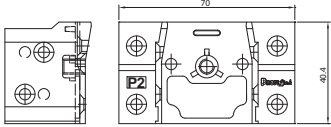
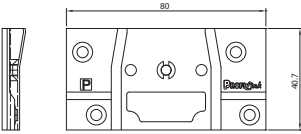
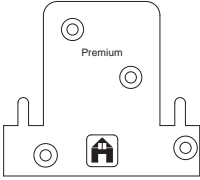
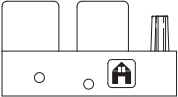
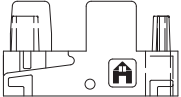




PROFILINK PREMIUM	2-23	1
PROFILINK LUX	24-35	2
PROFILINK CLASSIC	36-45	3
PROFILINK ULTRA	46-57	4
PROFILINK DOOR	58-67	5
PROFILINK SHUTTERS	68-70	6
GENERAL PROFILES	71-74	7
SCHEMES FOR ASSEMBLING MULLION - FRAME	75-76	8
INSTRUCTION FOR INSTALLATION OF ANGLE	77-79	9
SCHEMES FOR ASSEMBLING FRAME - THRESHOLD	80-81	10
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PVC PANELLING	88-91	12
OUTSIDE BUILT-IN ROLL-UP BLINDS	92-94	13
OUTSIDE ROLL-UP BLINDS IN FRONT OF WINDOW	95-100	14

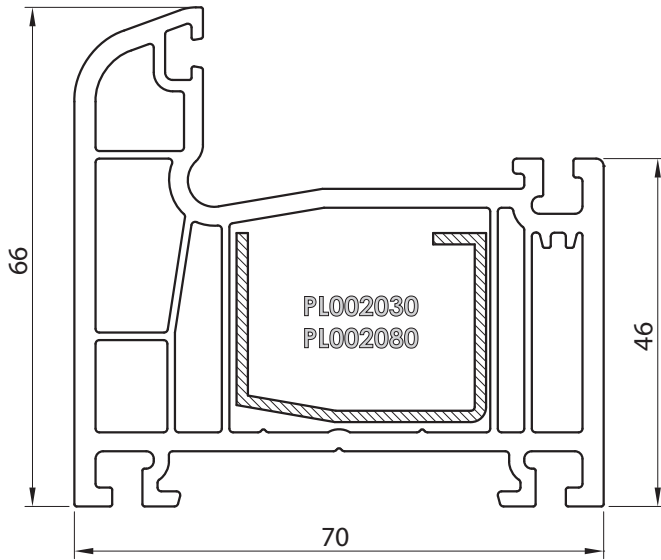


CODE	Description	Profile	CODE	Description	Profile
1 PL501301P	frame profile P		7 PL501801P	frame profile Z	
2 PL501821P	frame profile R		8 PL00437	L profile for frame profile R, Z	
3 PL601575P	sash profile 6		9 PL501388P	sash profile 5p	
4 PL501307P	mullion profile P		10 PL301308P	overhung P	
5 PL401386P	door sash profile 70 mm		11 PL401389P	door sash profile - turned over 70 mm	
6 PL001310P PL001311P	pipe P corner adaptor for pipe P		12 PL201717P	corner box profile 90 - 70 mm	

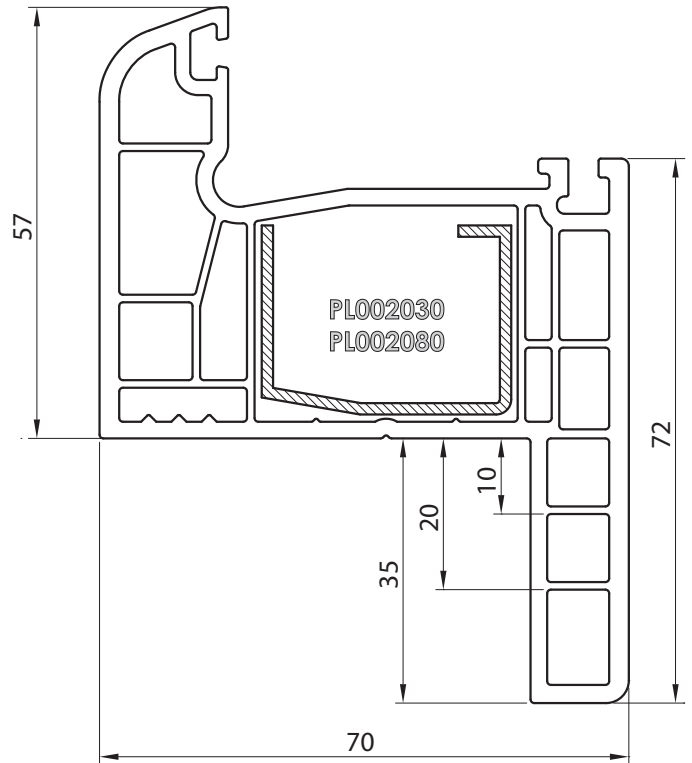
CODE	Description	Profile	CODE	Description	Profile
13 PL 001240C PL 00104CL PL 001250L	glassbeads		19 PL301707	coupling profile - 70 mm	
14 PL001841	decorative profile		20 PL401309P	frame joint profile - extension P	
15 PL101670P	wall connector - 70 mm		21 PL001343	coupling profile 70	
16 PL001341	bridge C41		22 PL00499P	mullion connector P2	
17 PL00444P	mullion connector P		23 PL9606	cap for aluminium threshold 70 mm	
18 PL001900	cap for aluminium threshold and frame Z 70 mm		24 PL001800	cap for aluminium threshold and frame R 70 mm	



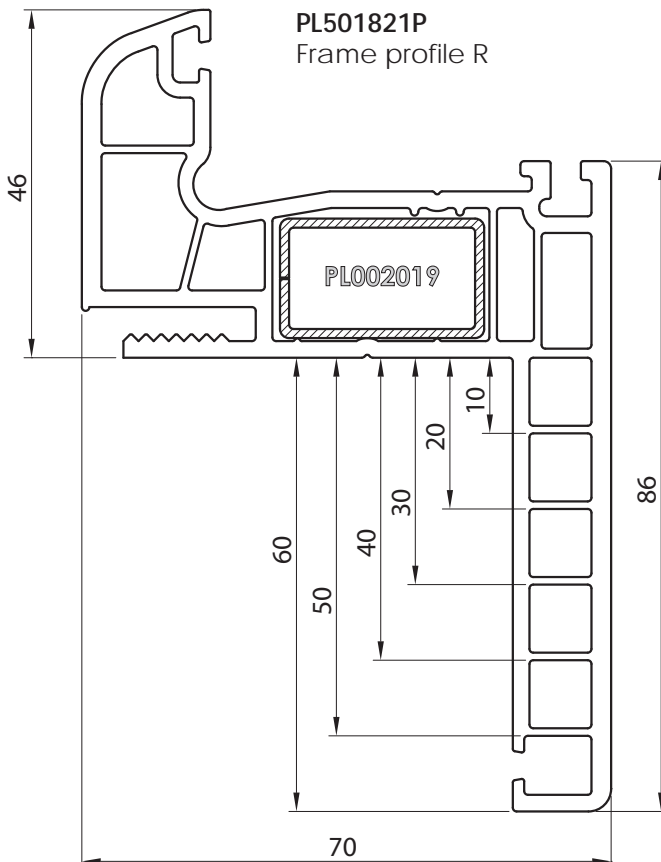
PL501301P
Frame profile P



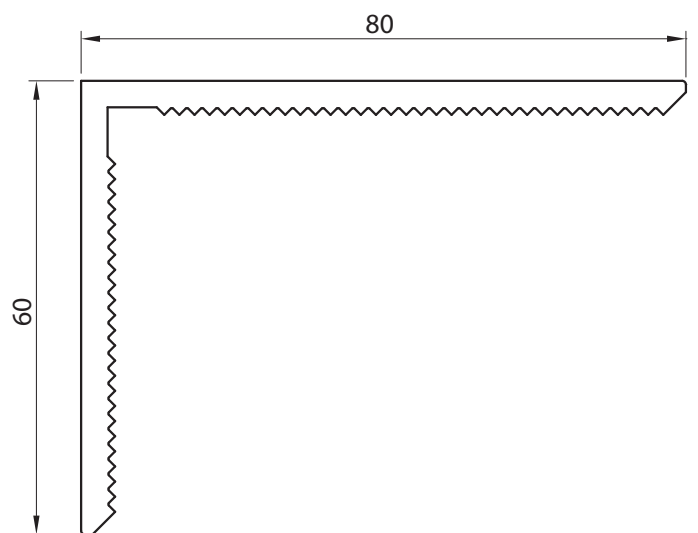
PL501801P
Frame profile Z



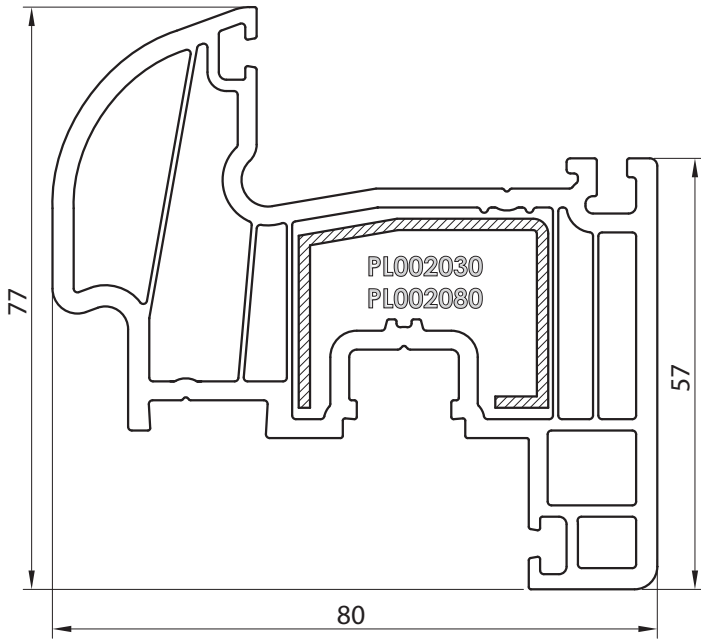
PL501821P
Frame profile R



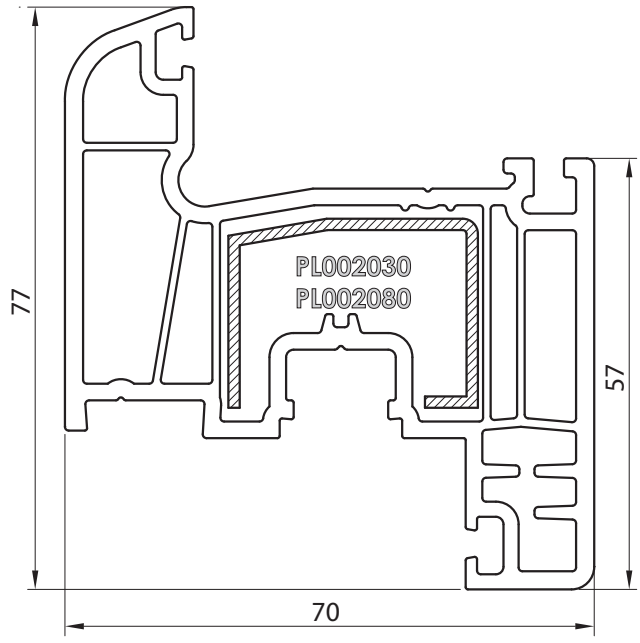
PL00437
L Profile for Frame Profile R, Z



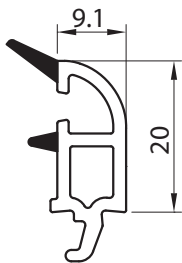
PL601575P
Sash profile 6



PL501388P
Sash profile 5P

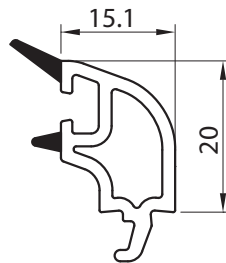


Glassbead 9



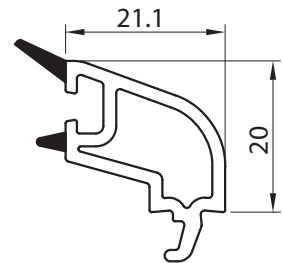
- PL001240C
- PL001214C

Glassbead 15



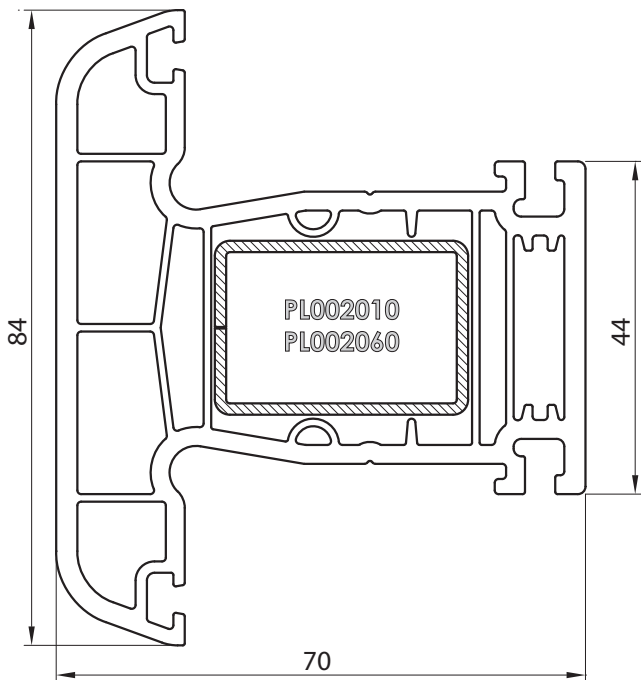
- PL00104CL
- PL001216CL

Glassbead 21

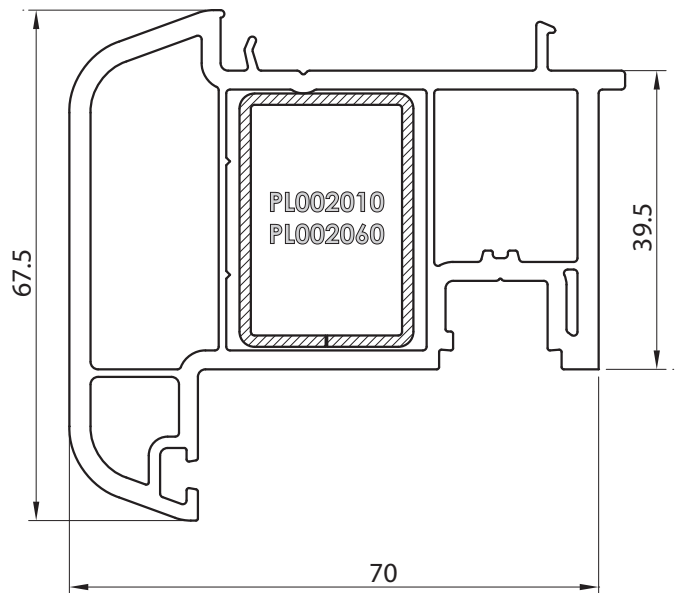


- PL001250L
- PL001215L

PL501307P
Mullion profile P



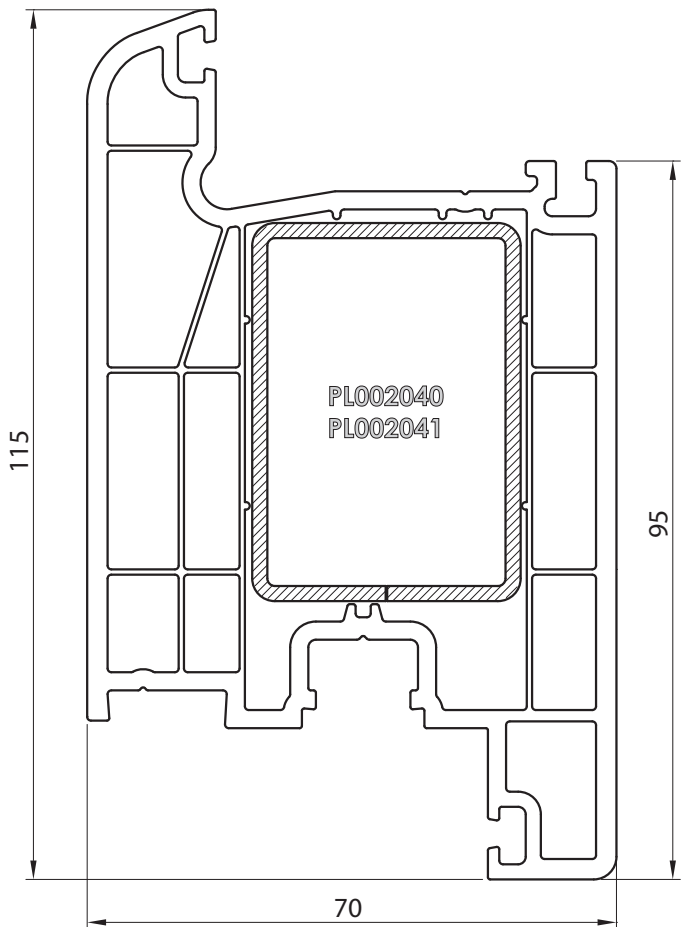
PL301308P
Overhung P





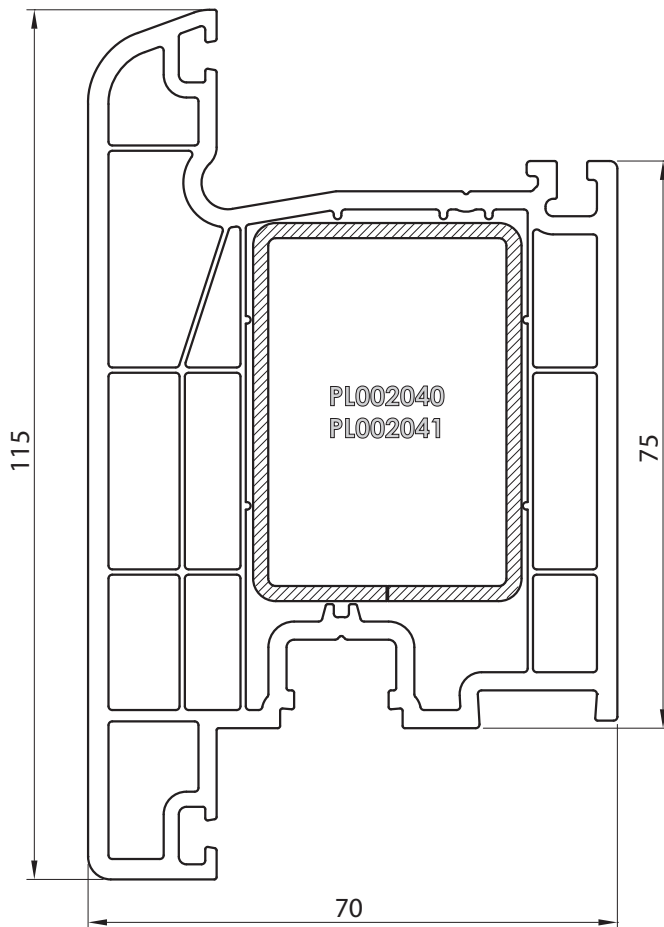
PL401386P

Door Sash profile 70 mm



PL401389P

Door sash profile - turned over 70 mm.

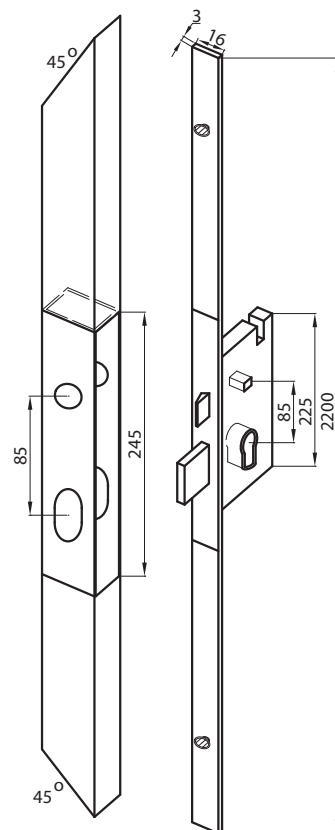
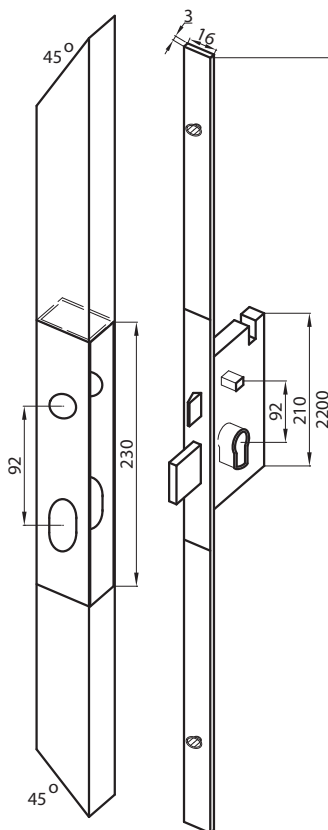
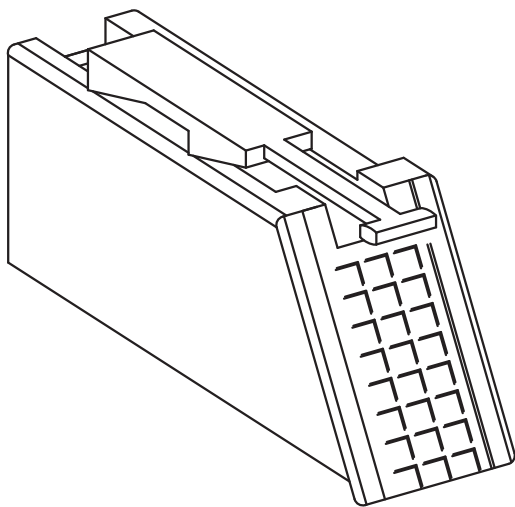


Scheme for hardware installation - 92 mm

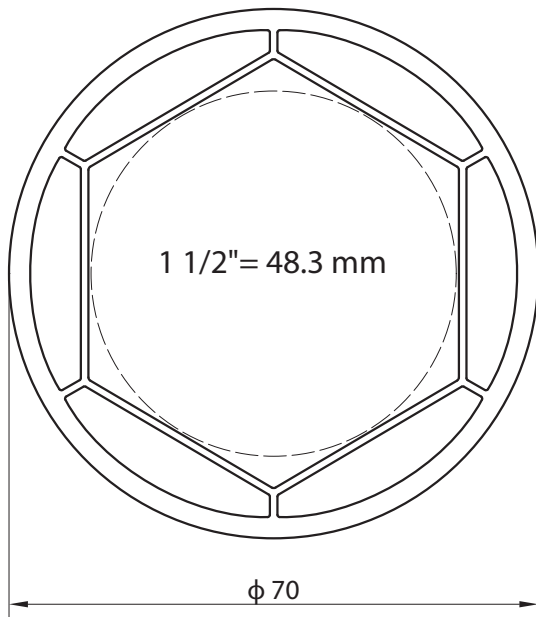
Scheme for hardware installation - 85 mm

PL001161

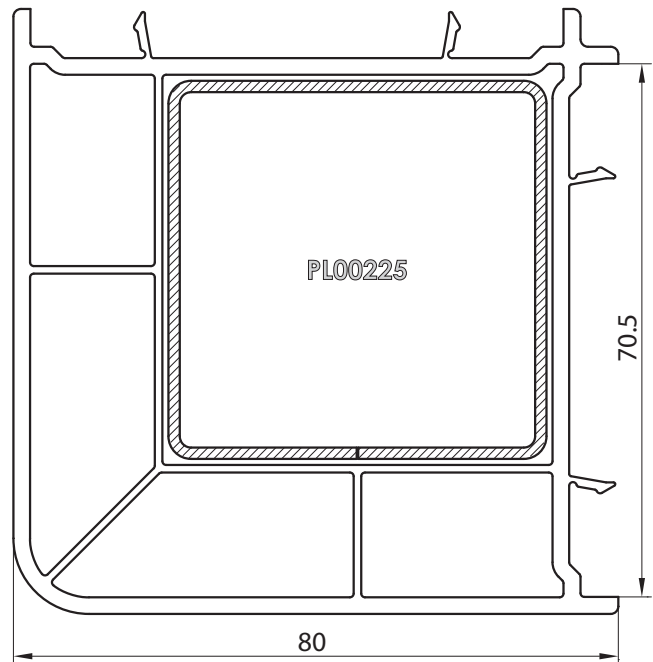
Corner profile for Door Sash P



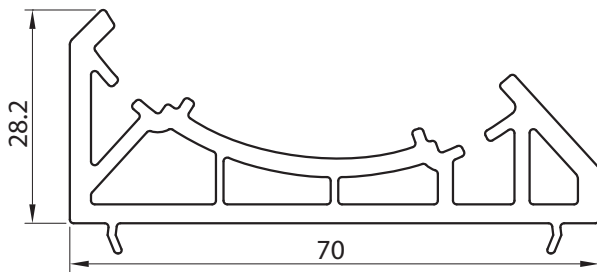
PL001310P
Pipe P



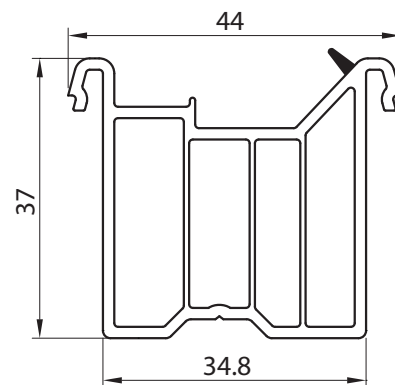
PL201717P
Corner box profile 90 - 70 mm



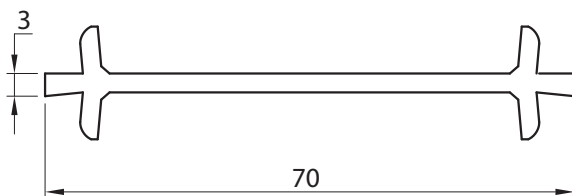
PL001311P
Corner adaptor for pipe P



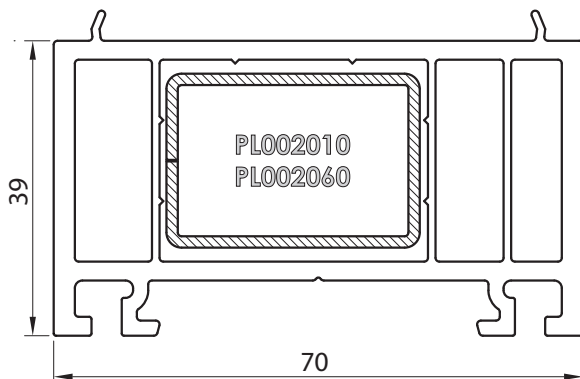
PL101670P
wall connector - 70 mm



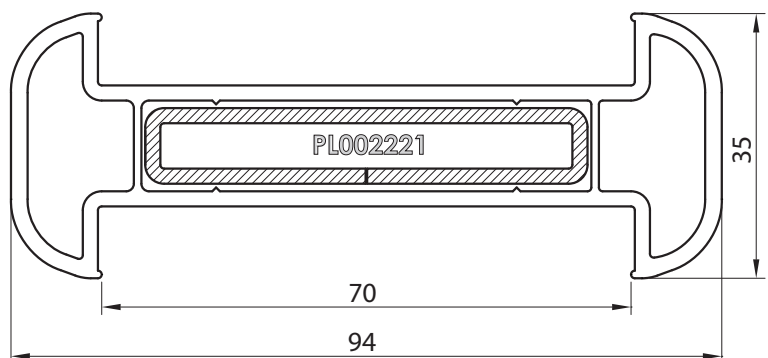
PL001343
Coupling profile 70



PL401309P
Frame joint profile - extension P

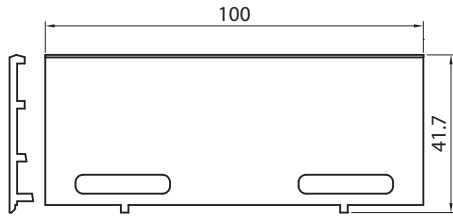


PL301707
Coupling profile - 70 mm





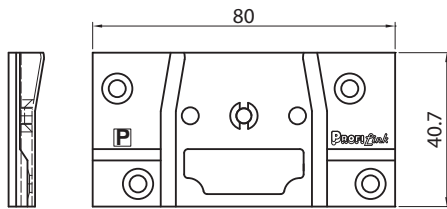
PL001341
Bridge C41



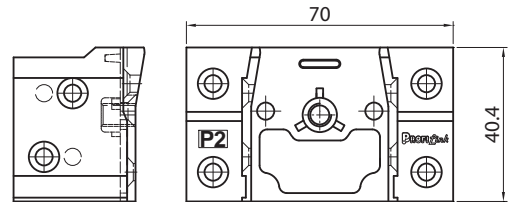
PL001841
Decorative profile



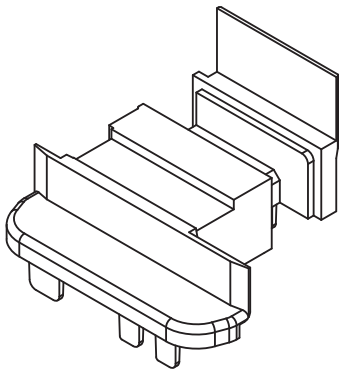
PL00444P
Mullion connector P



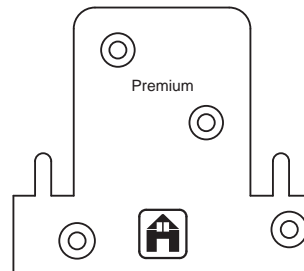
PL00499P
Mullion connector P2



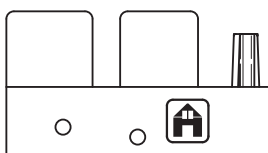
PL001333
Cap for overhung P



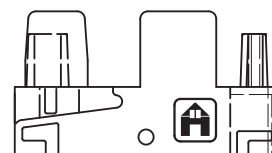
PL9606
Cap for Aluminium Threshold 70 mm



PL001900
Cap for Aluminium Threshold
and Frame Z 70 mm



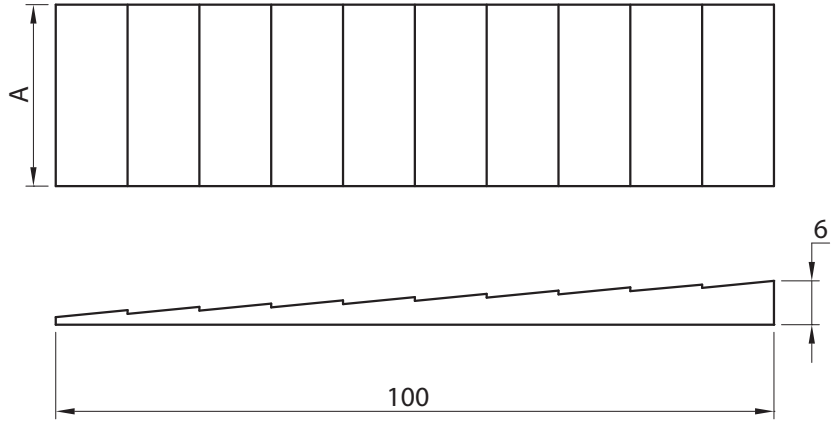
PL001800
Cap for Aluminium Threshold
and Frame R 70 mm



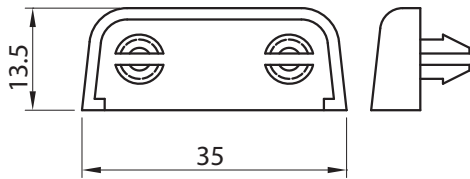
PL00120 /A = 24 mm/
Wedge K23 for 24 mm
wide dual-pane window.

PL00121 /A = 32 mm/
Wedge K32 for 30 mm
wide dual-pane window.

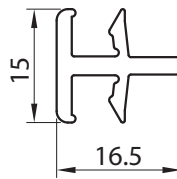
PL00126 /A = 38 mm/
Wedge K38 for 36 mm
wide dual-pane window.



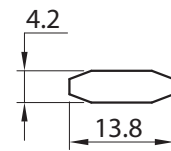
PL007700
Decorative cap



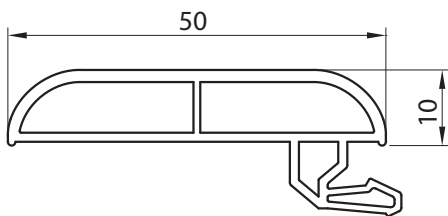
PL00150
Coupling profile



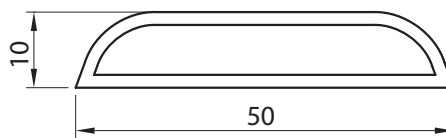
PL40118
Coupling profile



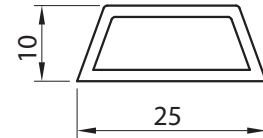
PL001370
Ending profile



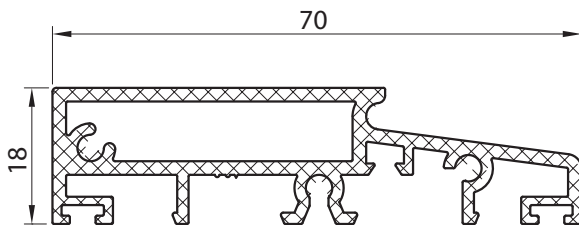
PL001145
Decorative frame bar 50



PL001155
Decorative frame bar 25



PL9604
Aluminium Threshold



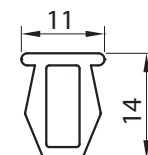
PL003010
Gasket



PL003020
Gasket

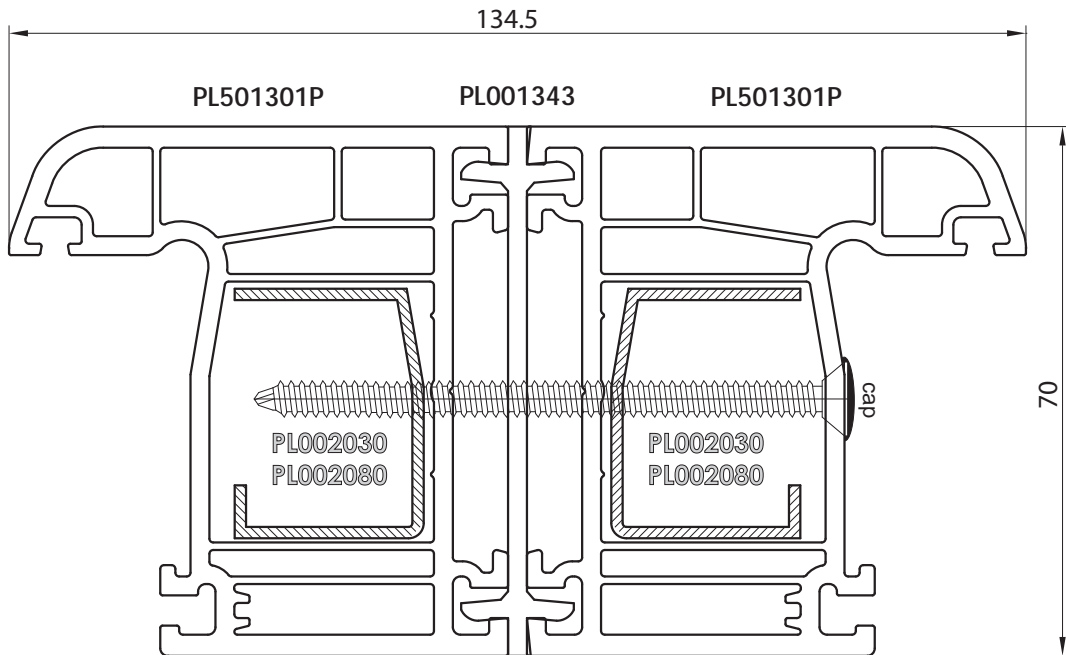


PL000303
Decorative frame profile

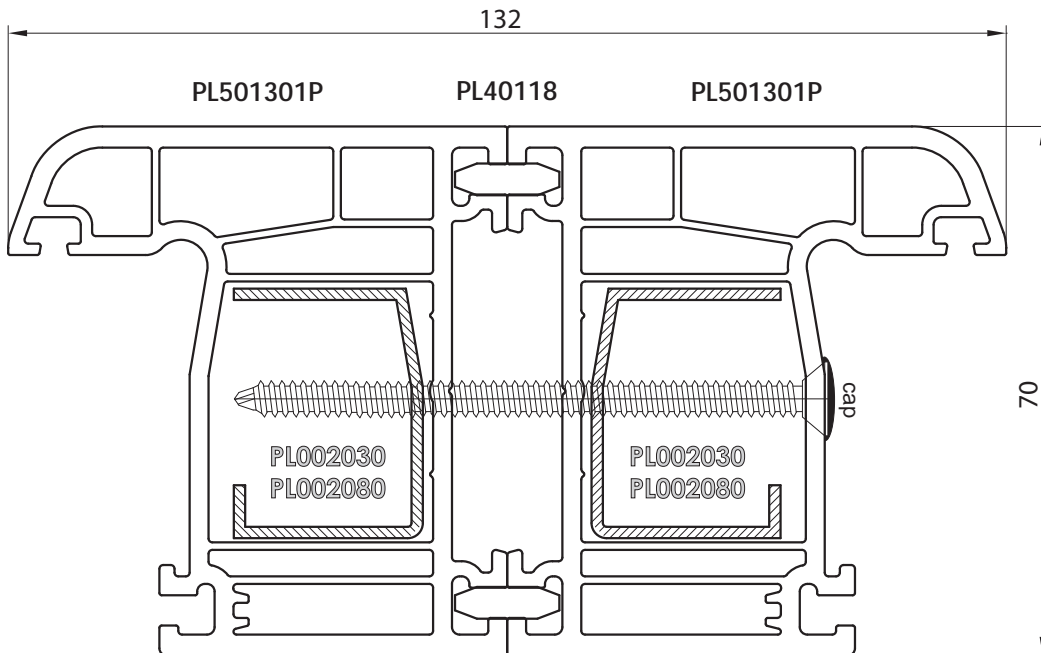




PLP09

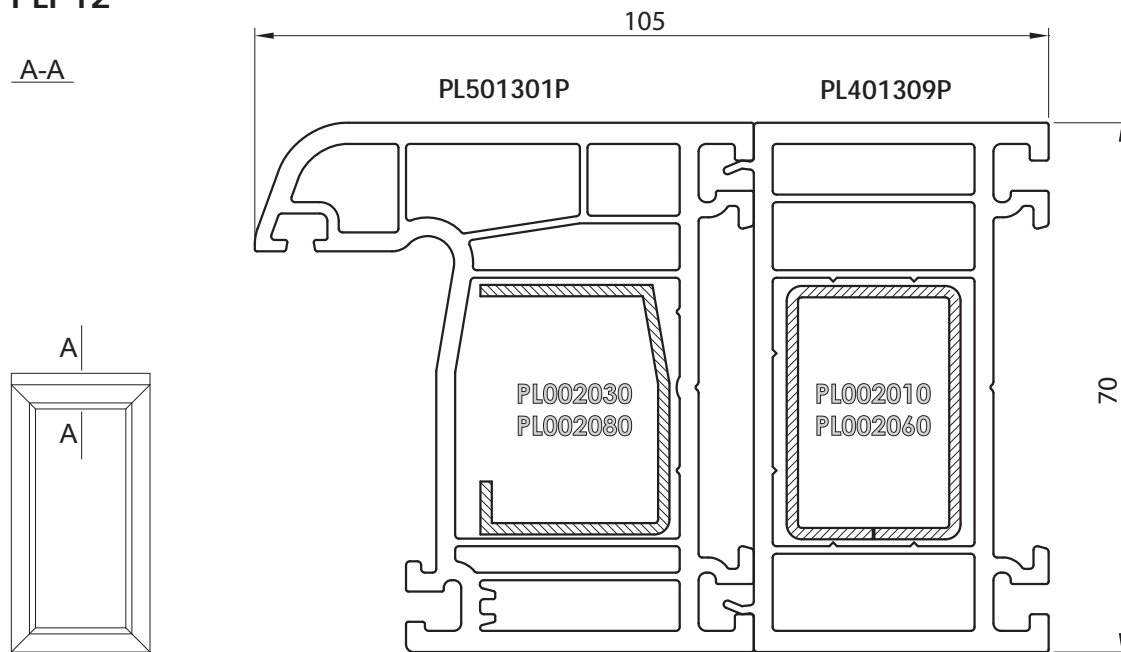


PLP10



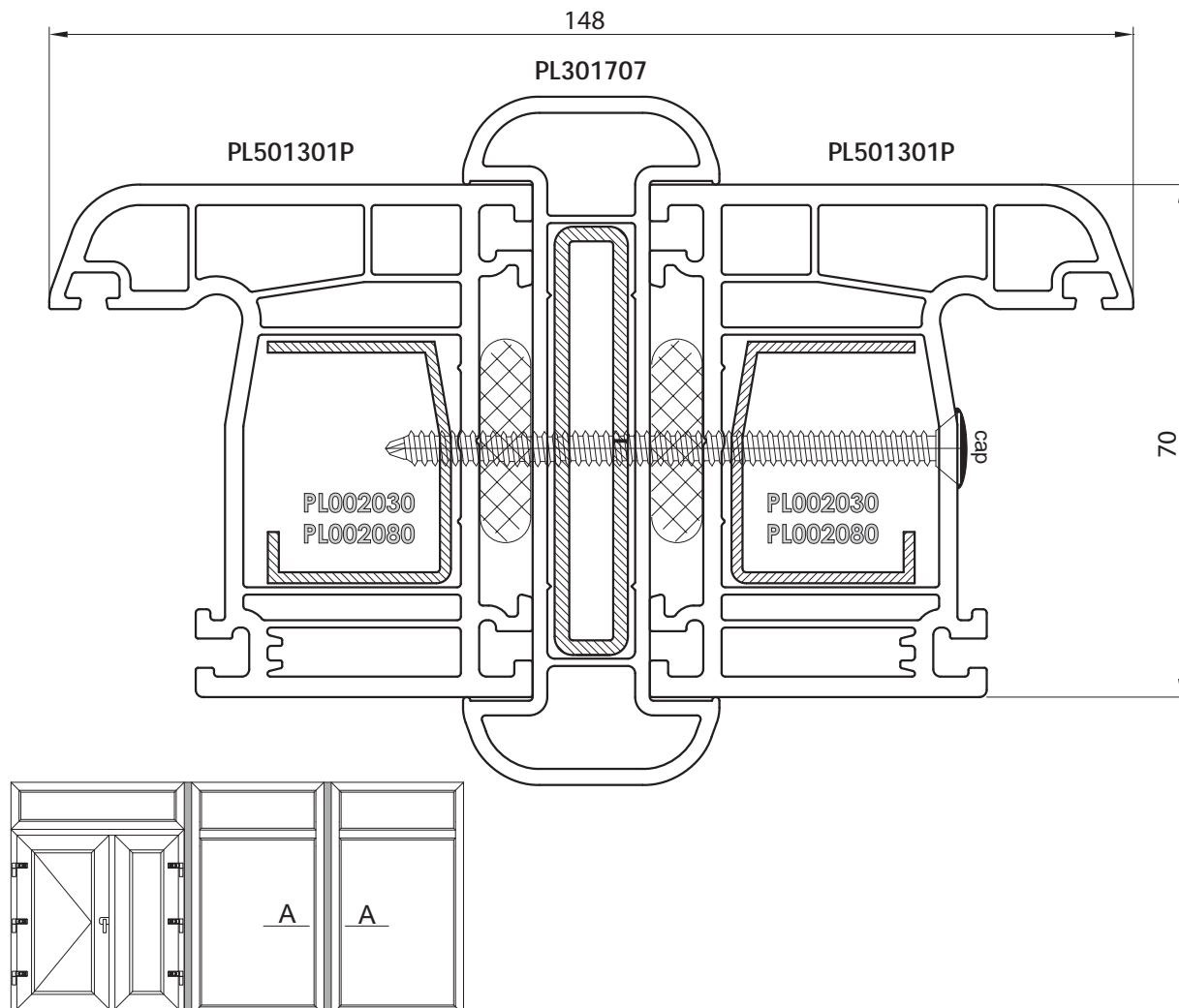
PLP12

A-A



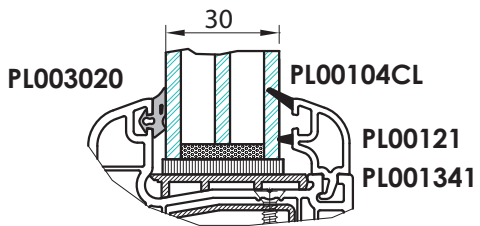
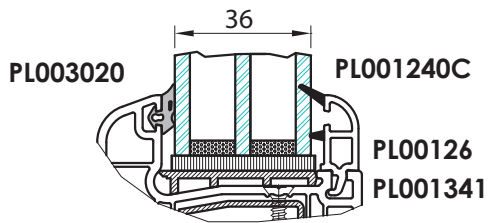
PLP29

A-A

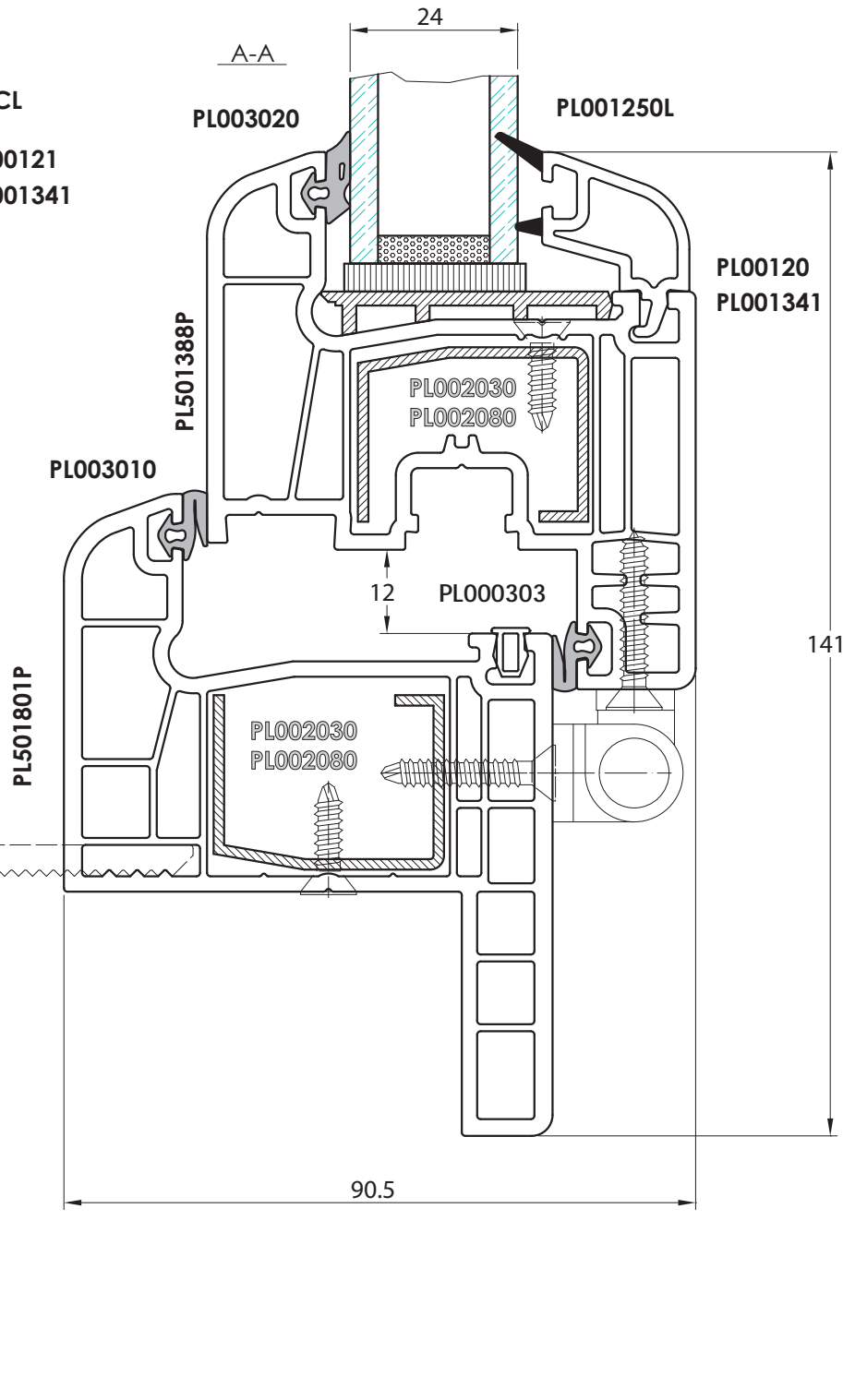
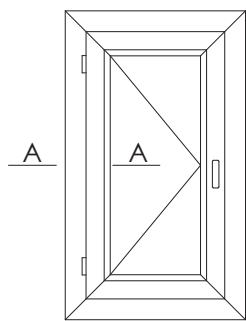


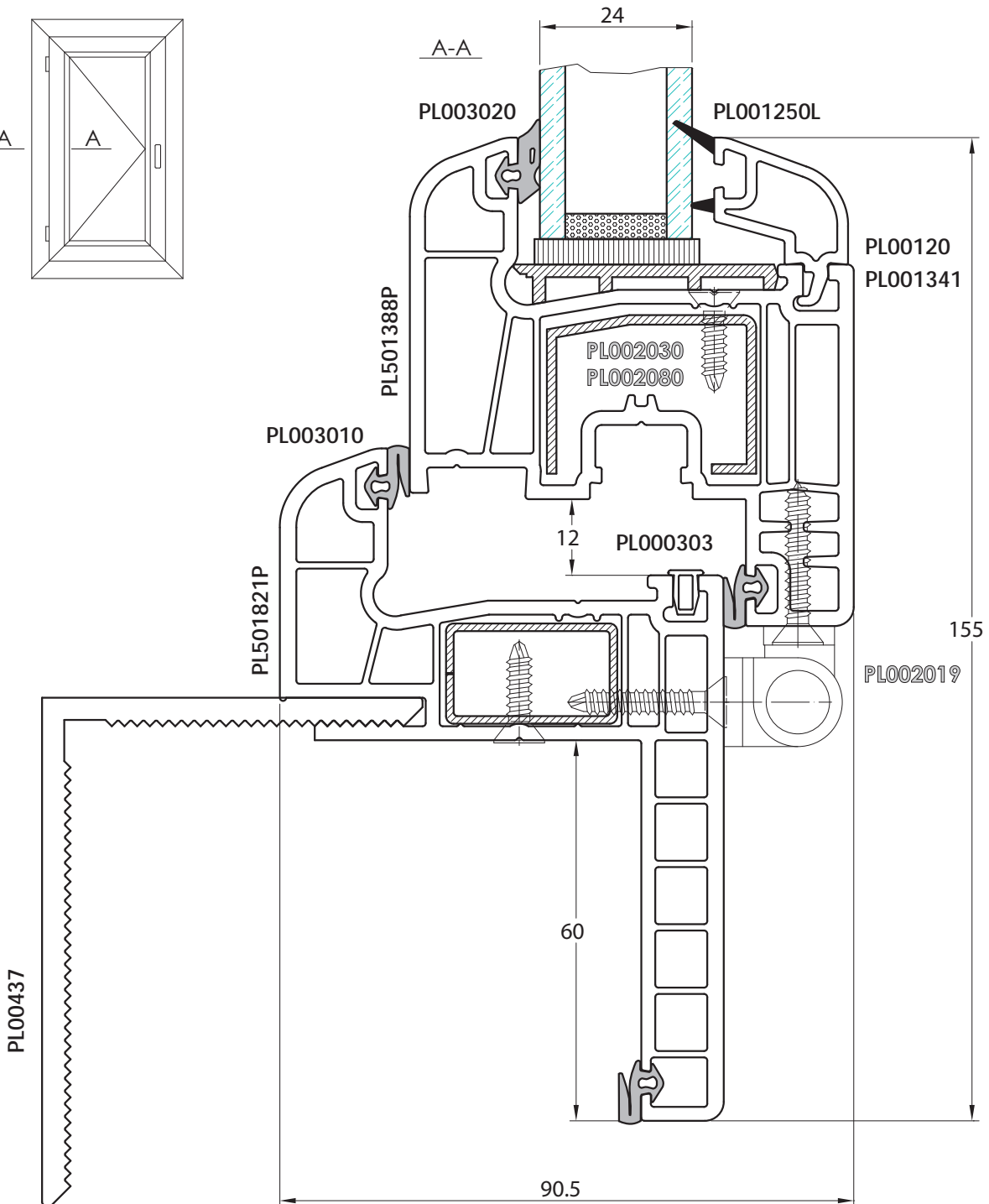
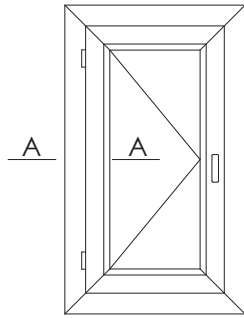
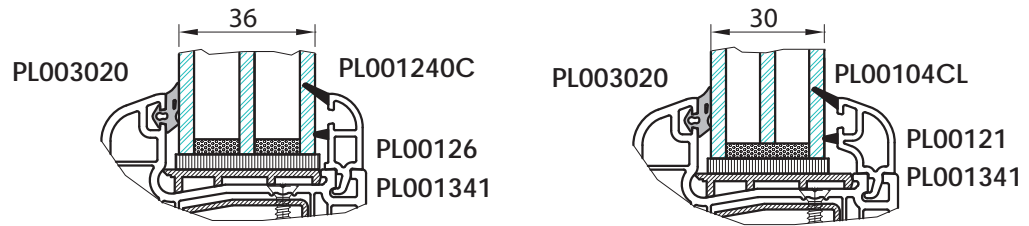


PLP30



M 1:2



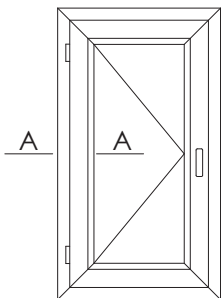
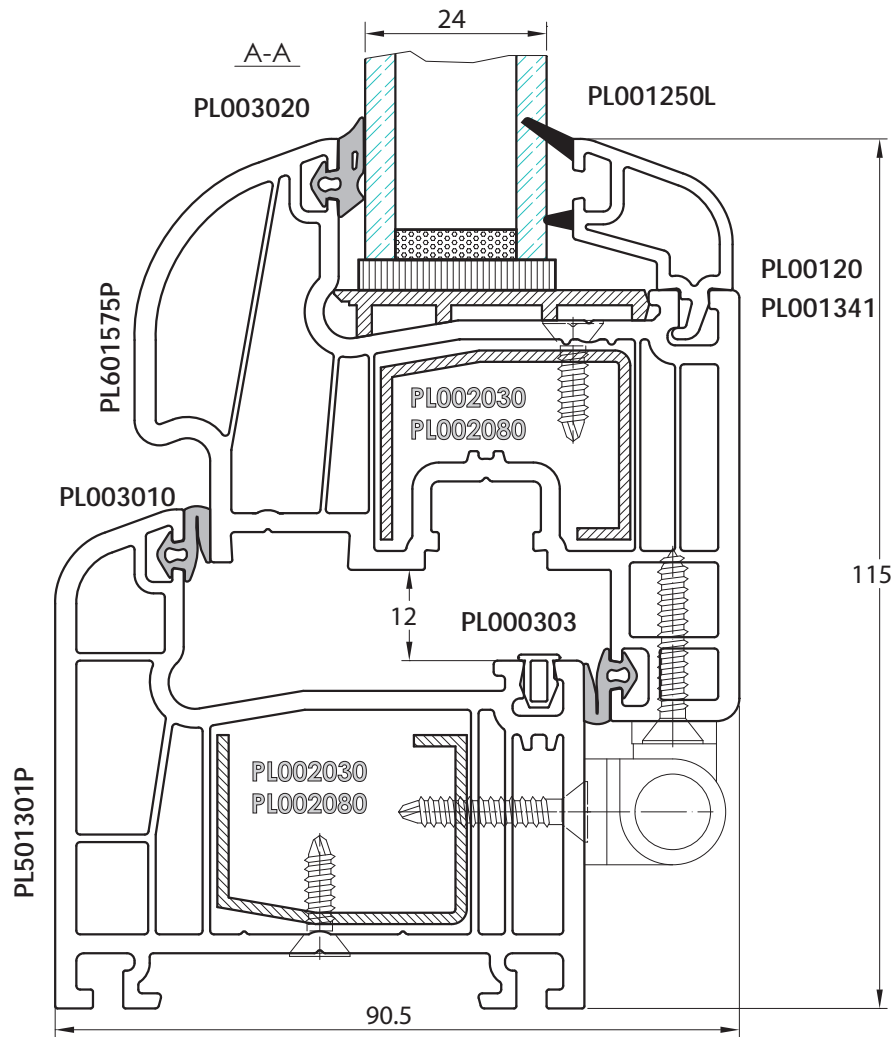
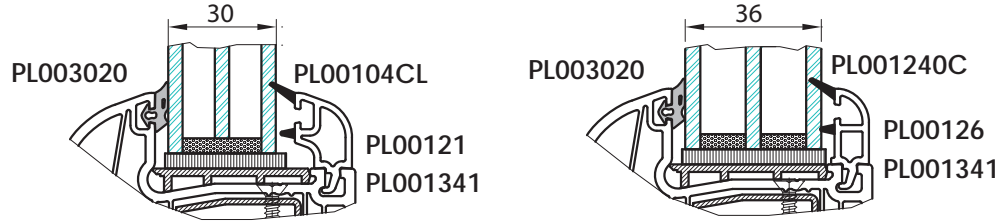


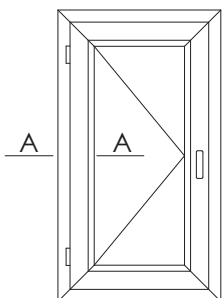
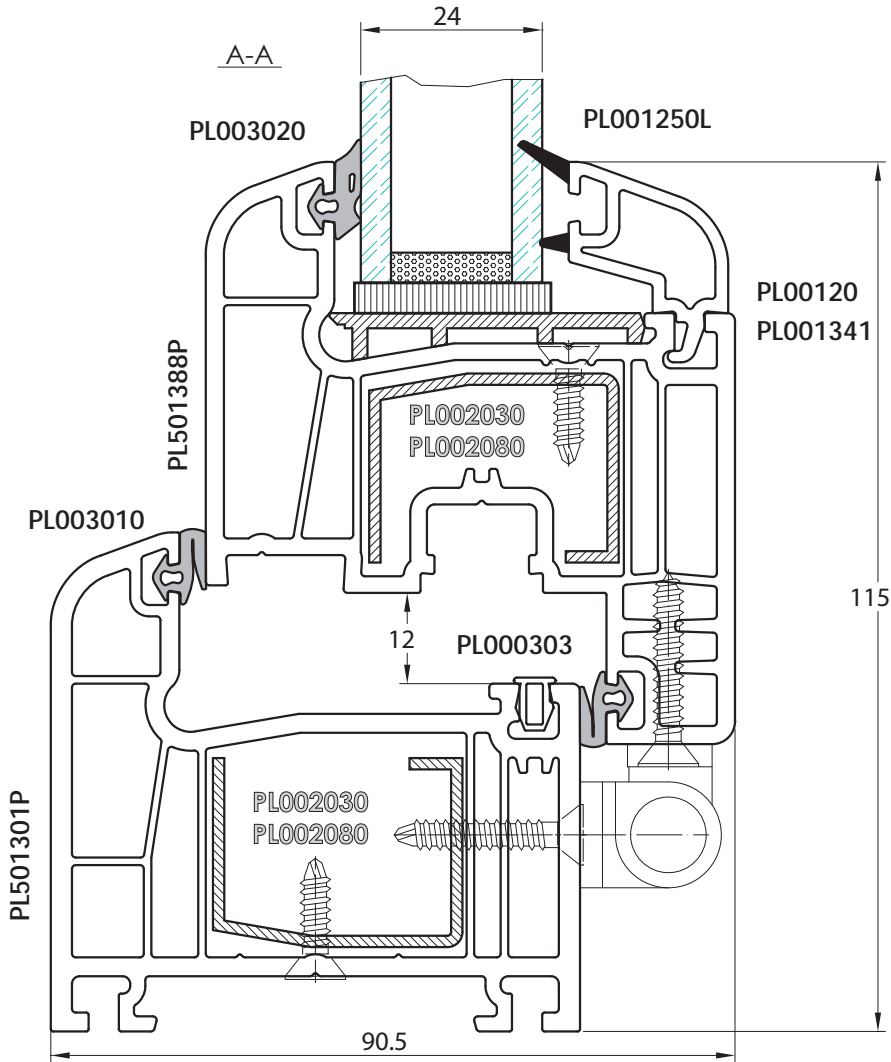
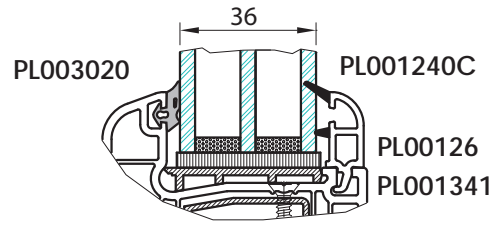
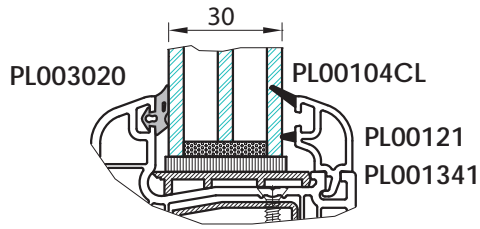


PLP02

M 1:2

PROFInk Premium
PVC-WINDOW SYSTEM



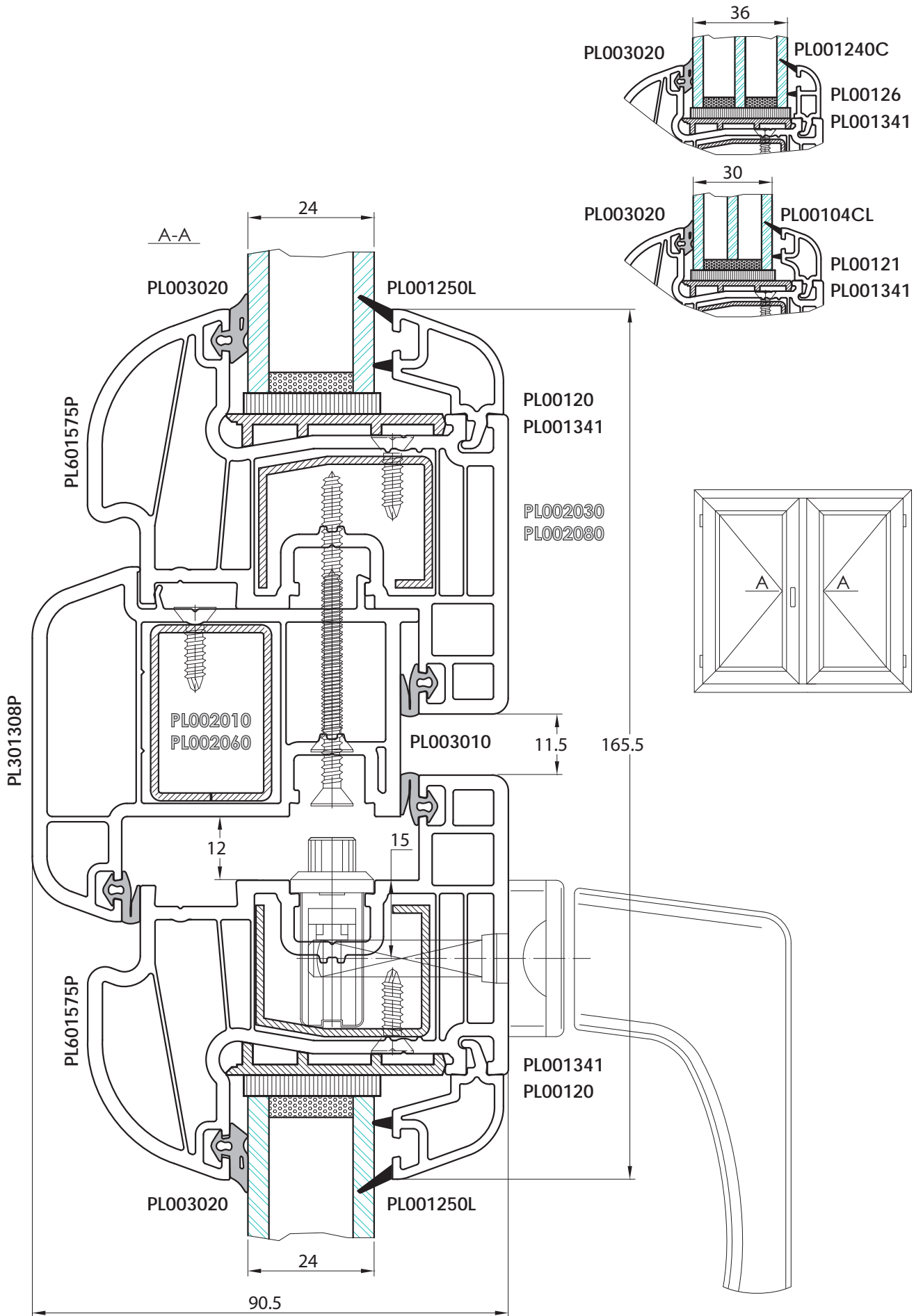




PLP05

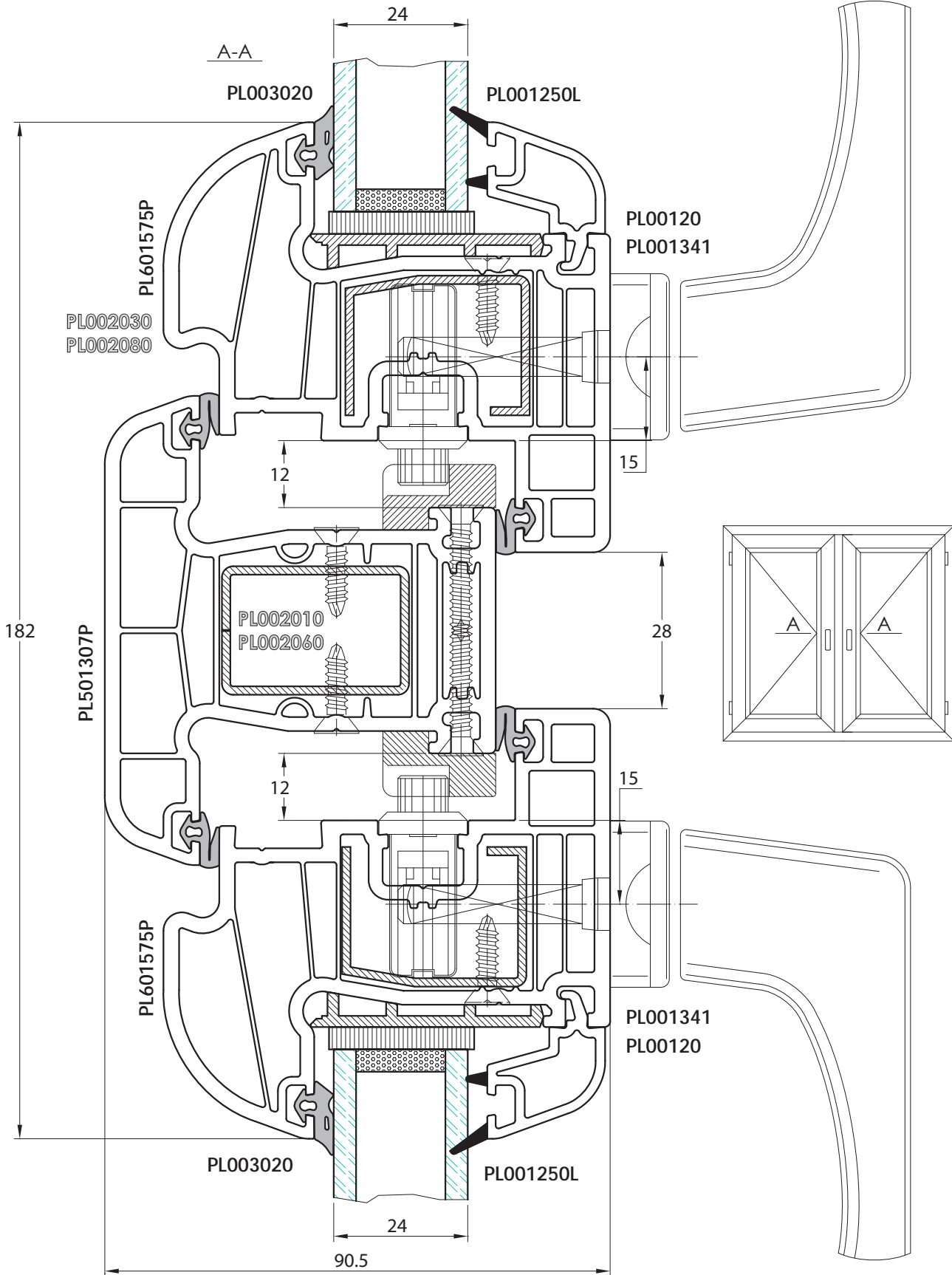
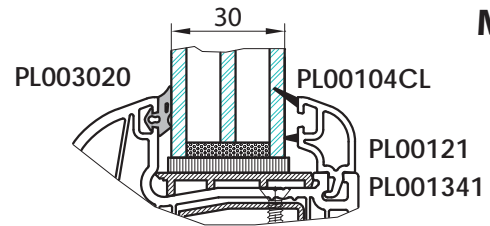
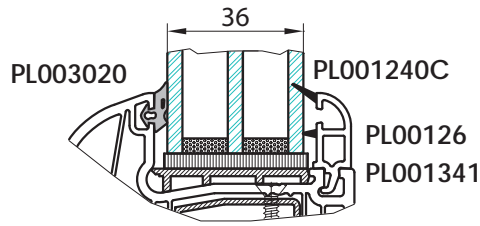
M 1:2

PROFILink Premium
PVC-WINDOW SYSTEM



PLP04

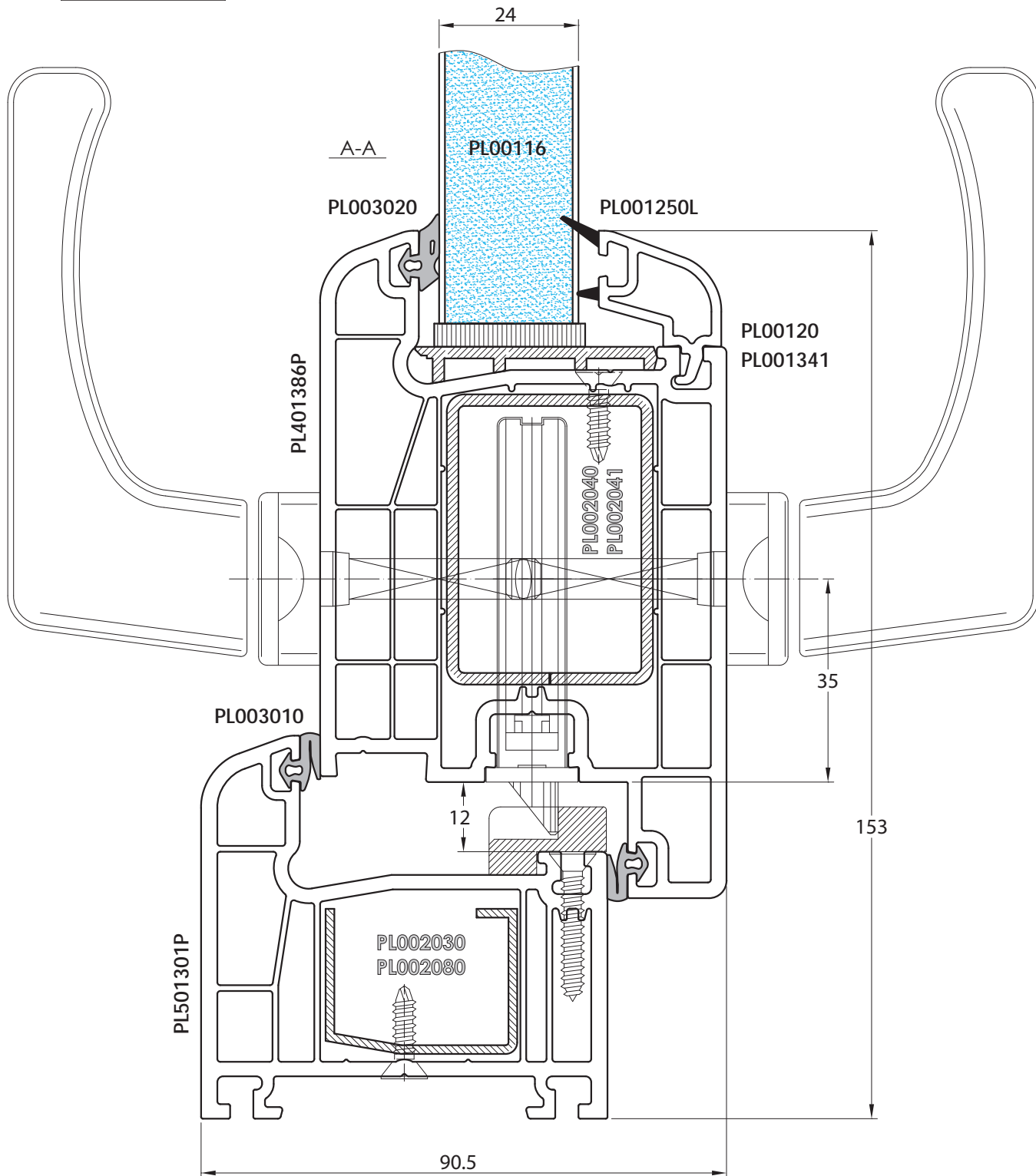
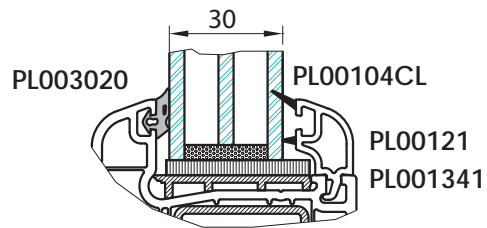
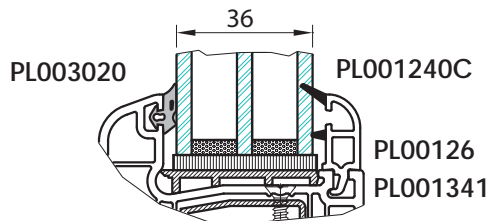
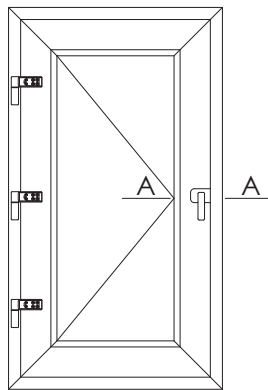
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PLP15

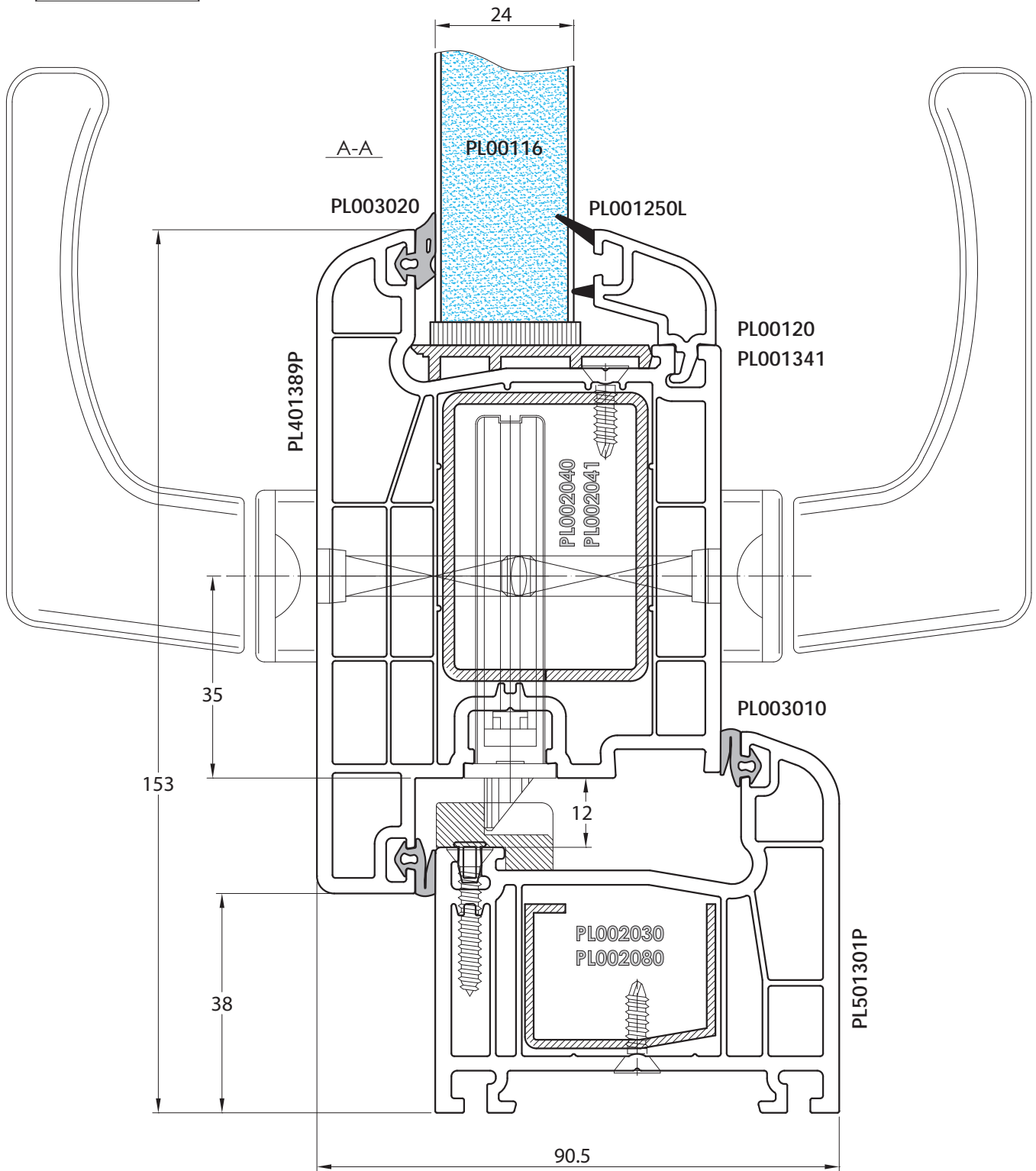
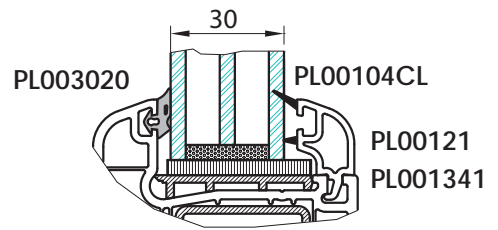
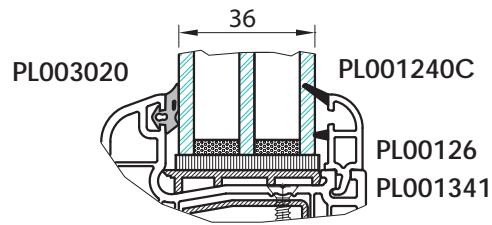
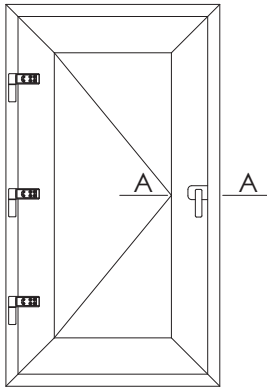
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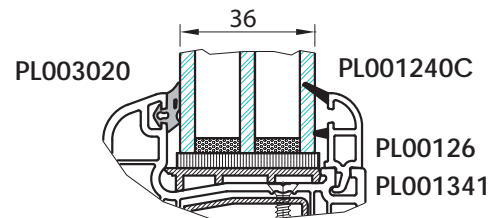
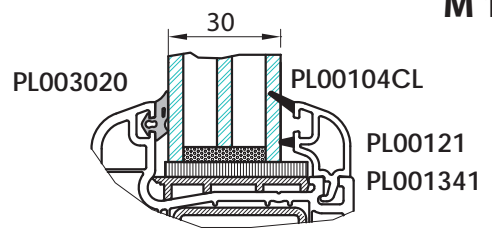
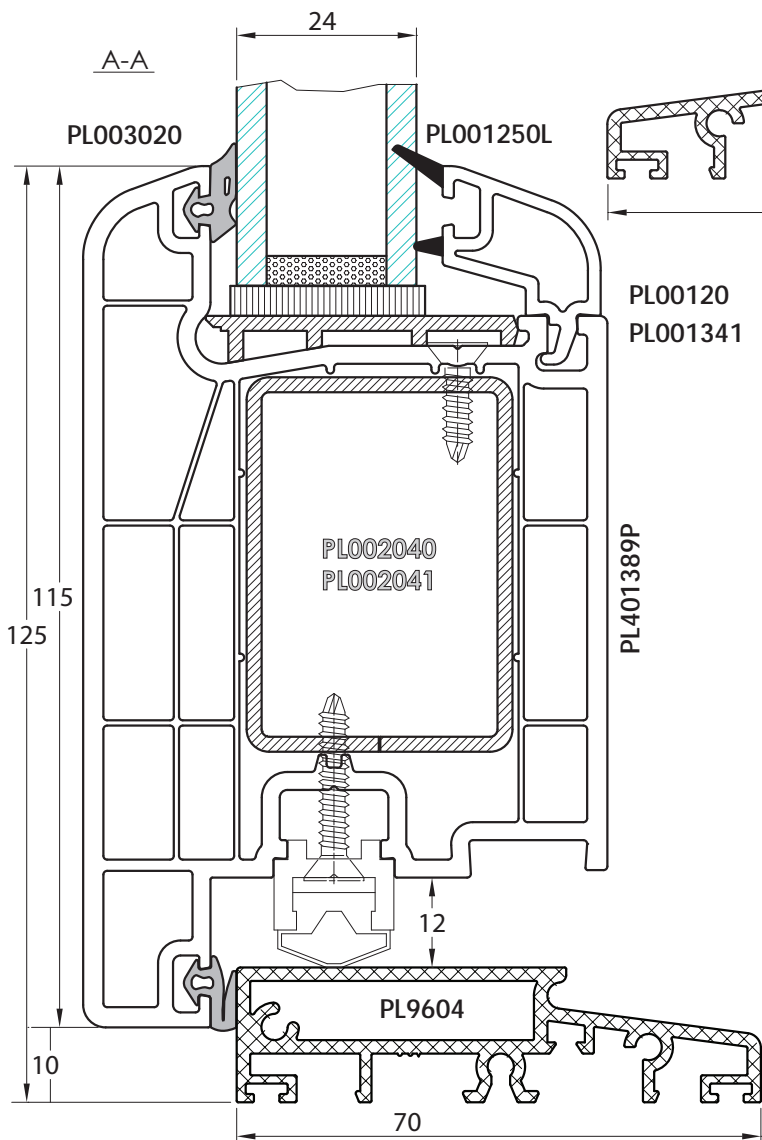
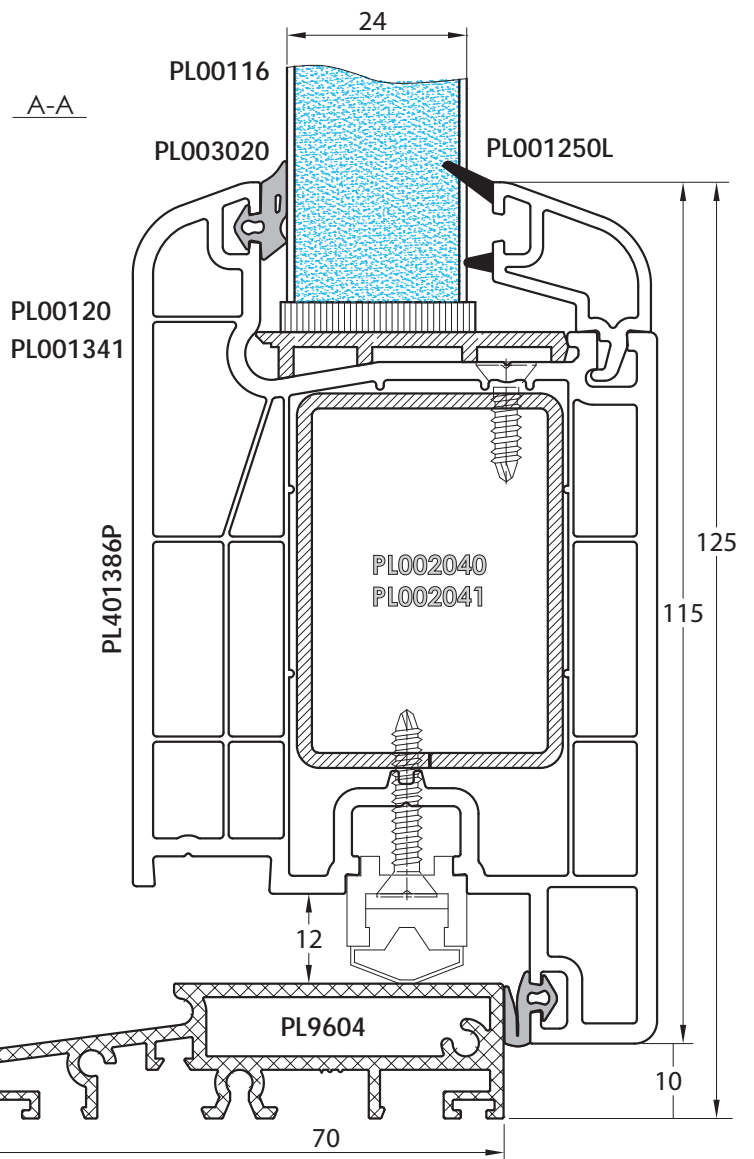
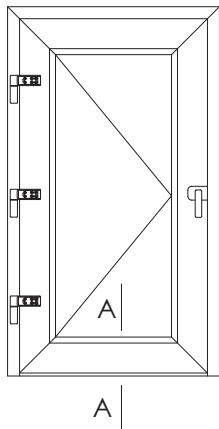


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PLP18

M 1:2



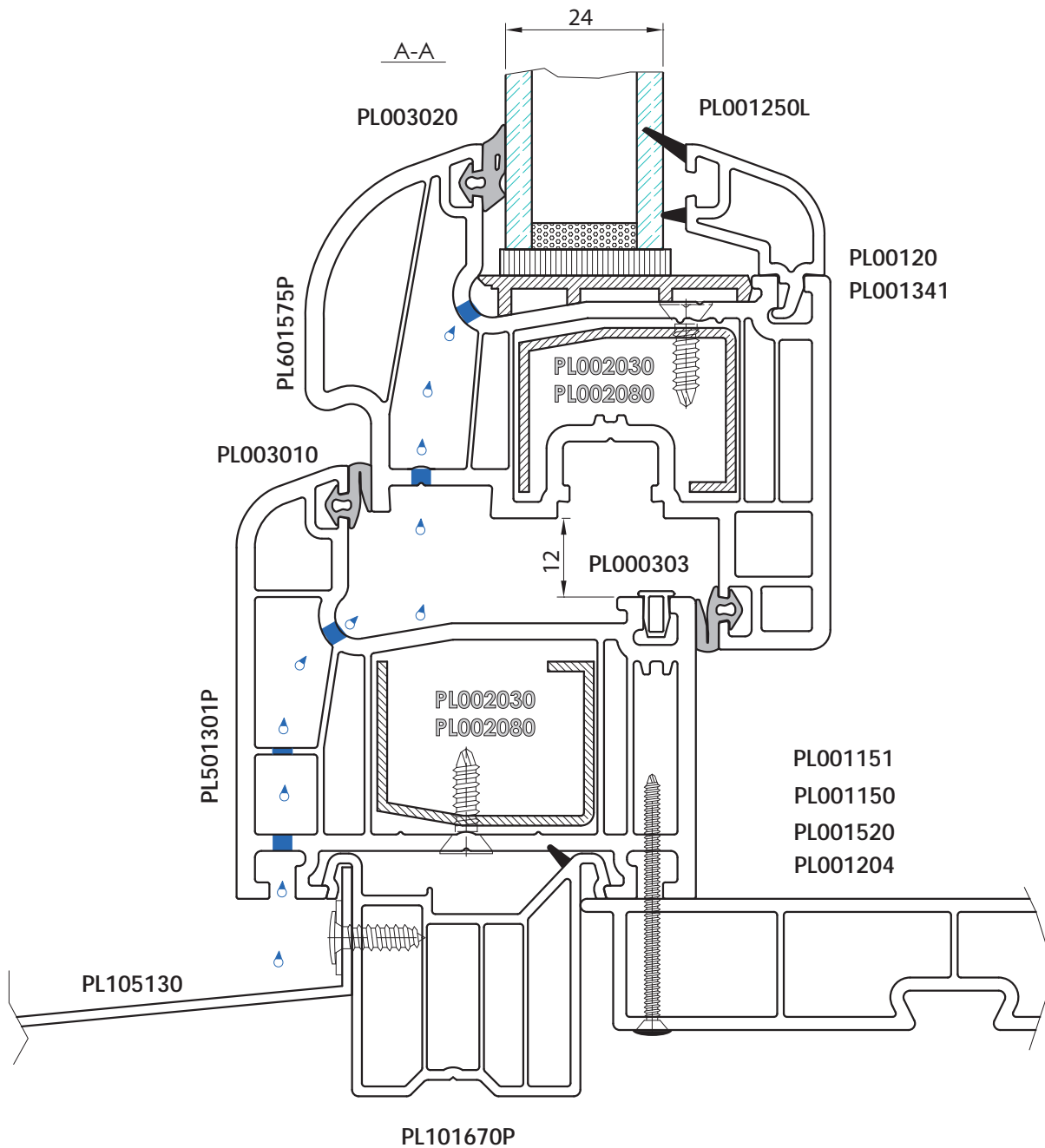
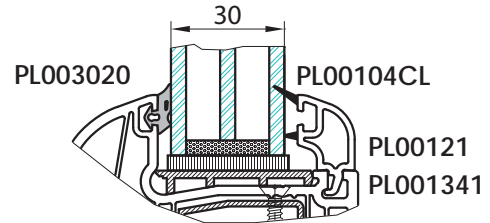
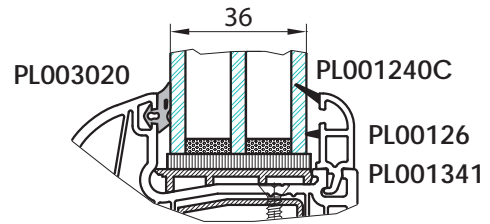
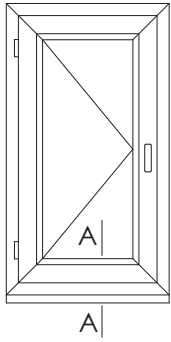


M 1:2

M 1:1

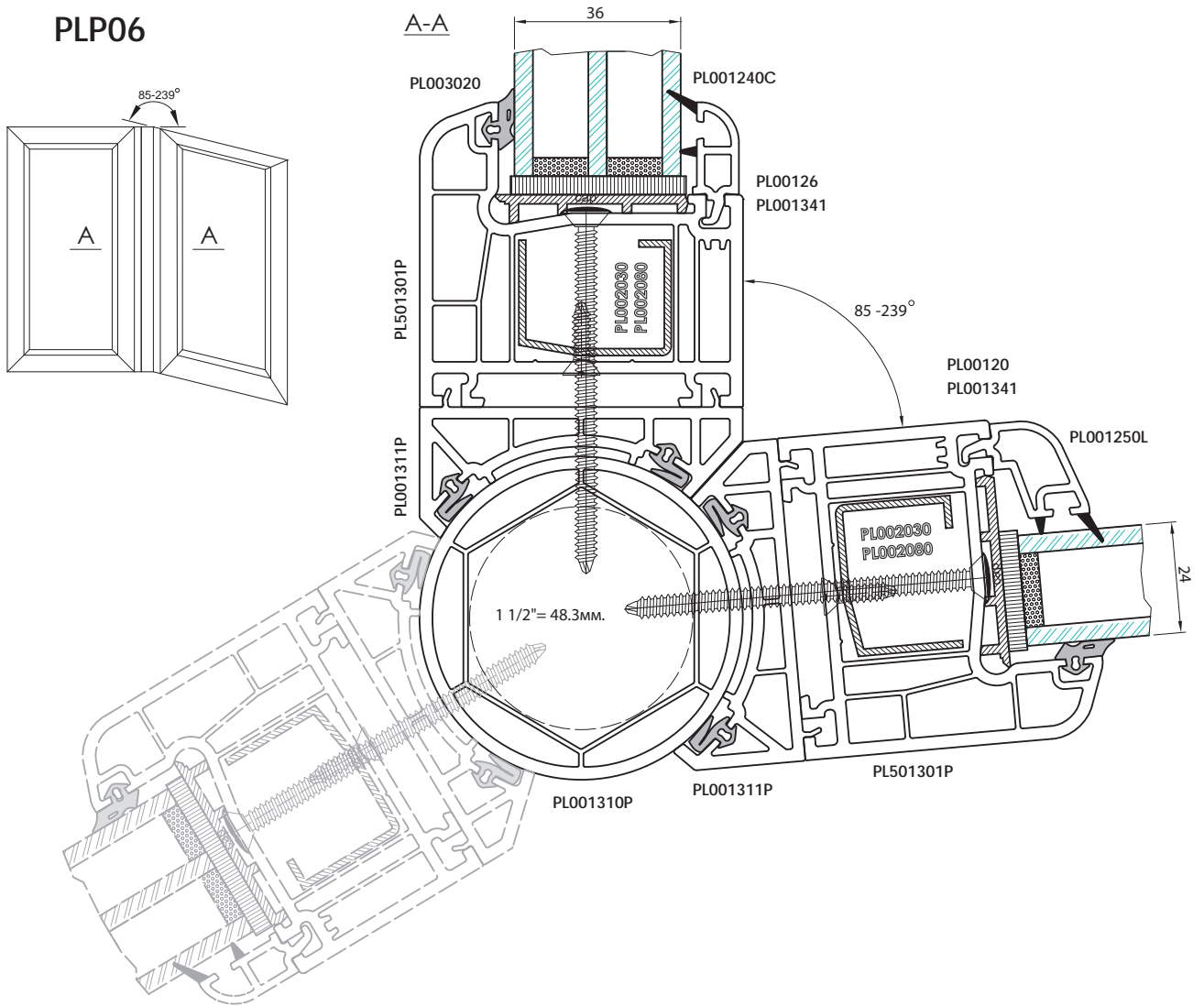
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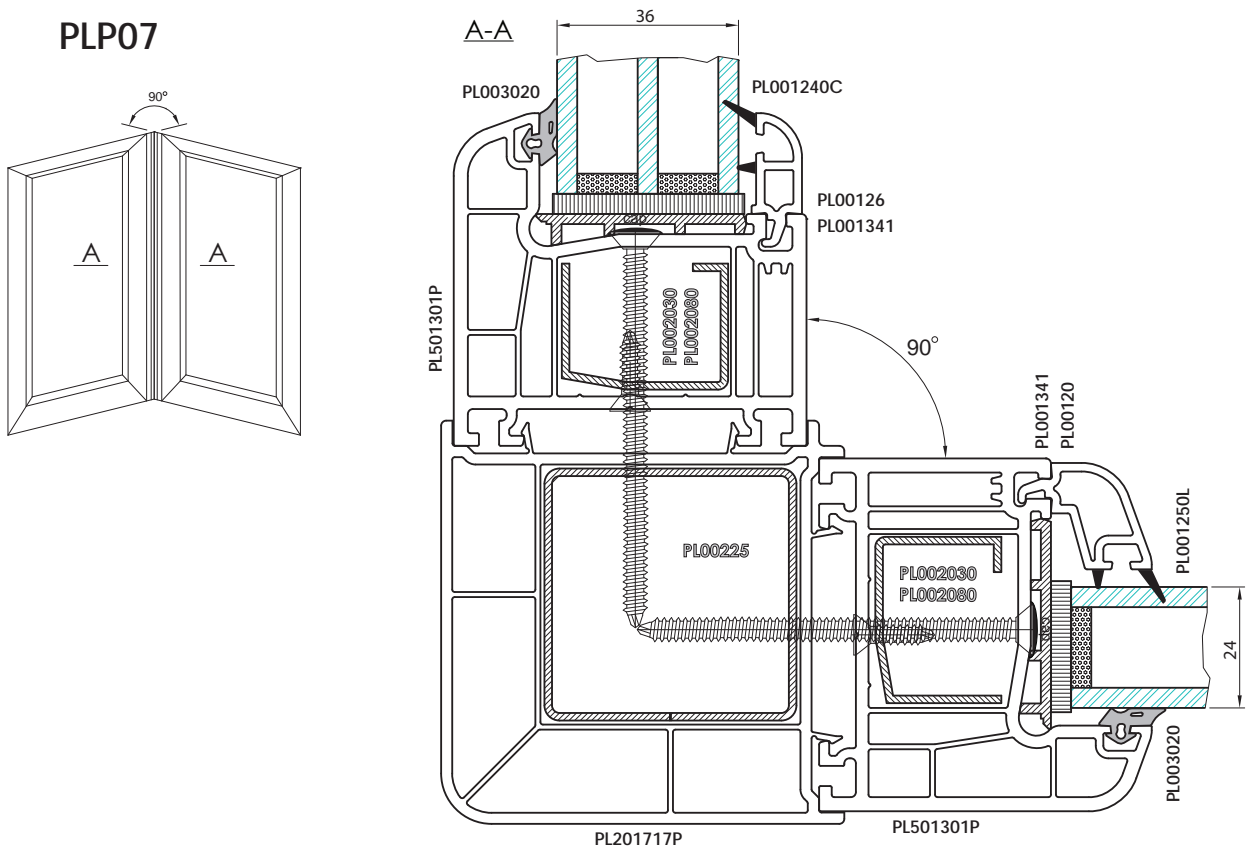




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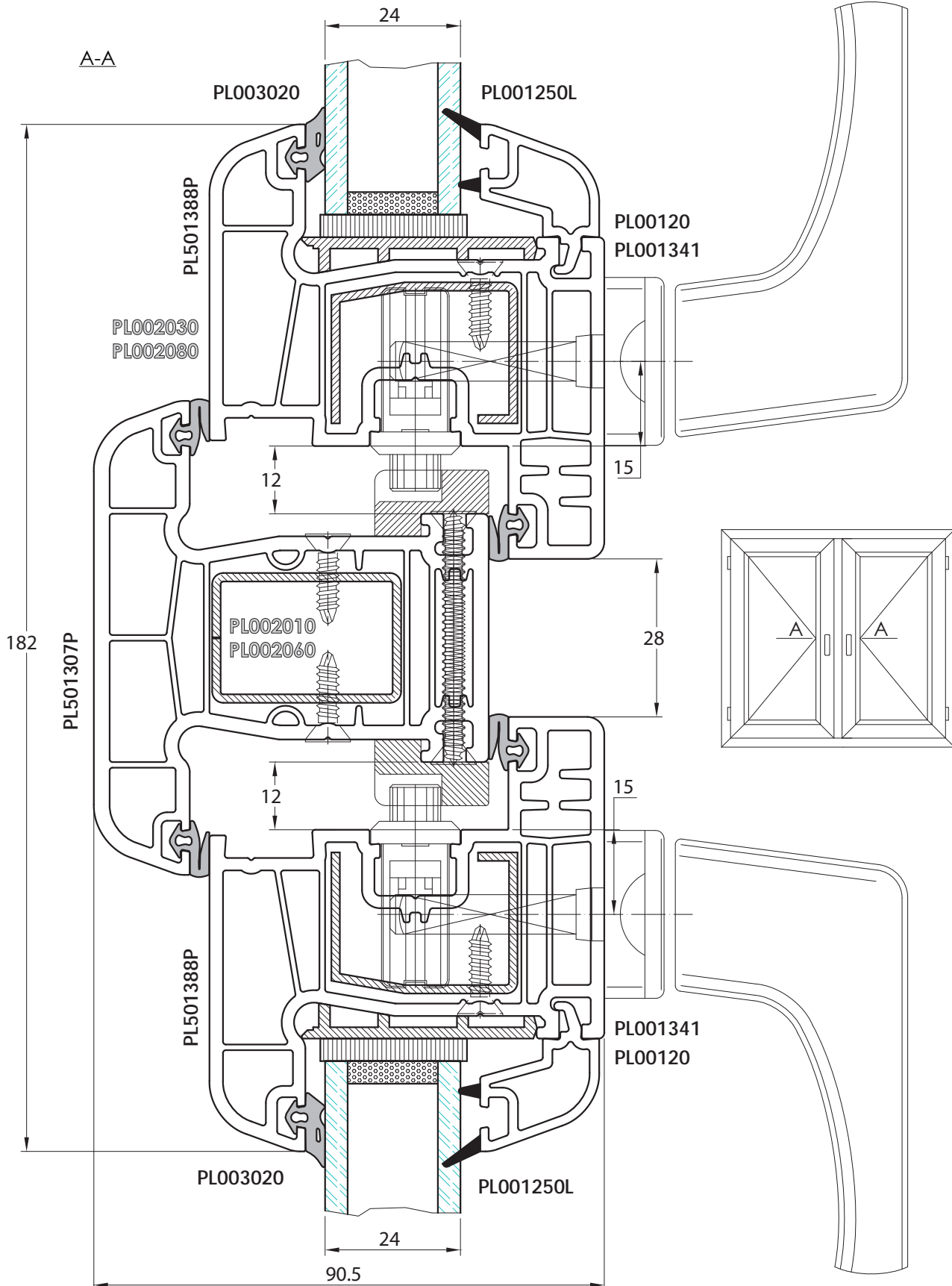
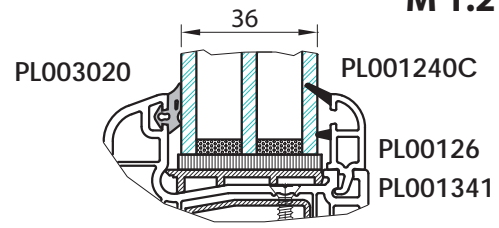
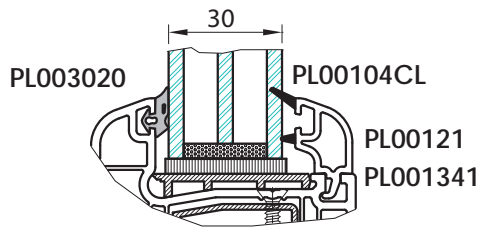


PLP07



PLP25

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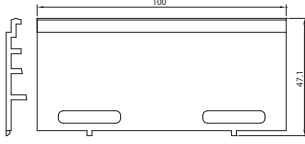
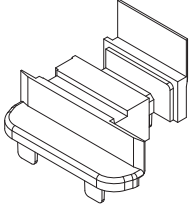
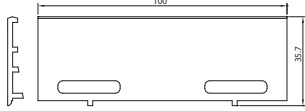
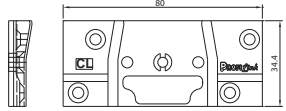
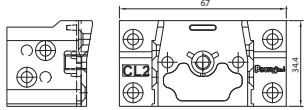
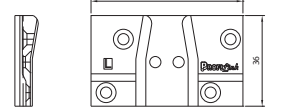
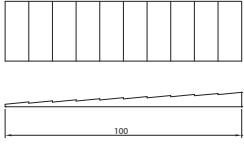
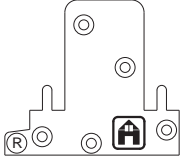
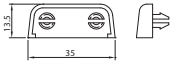
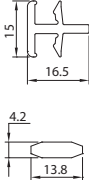
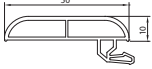
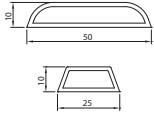


M 1:1

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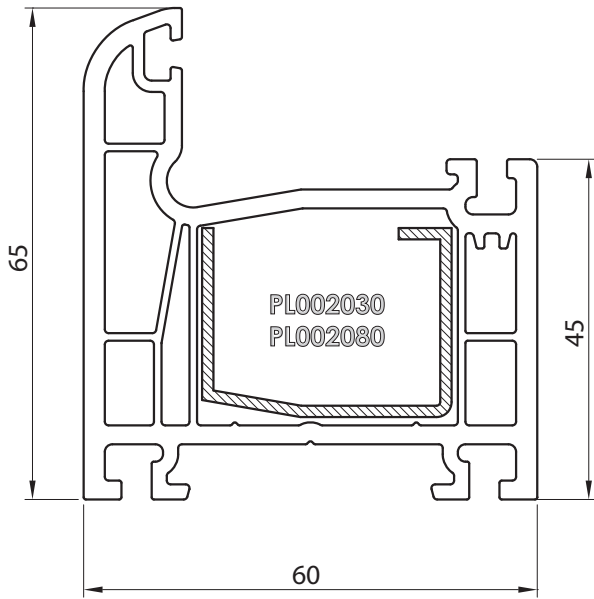


CODE	Description	Profile	CODE	Description	Profile
1 PL40101CL	frame 4		7 PL50103L	sash 5	
2 PL 00104C PL 001250L PL 00105L	glassbeads	<p> Glassbead 15 15.1 20 PL00104CL PL001216CL </p> <p> Glassbead 21 21.1 20 PL001250L PL001215L </p> <p> Glassbead 27 27.1 20 PL00105L PL001217CL </p>	8 PL40107CL	mullion CL	
3 PL301080CL	overhung		9 PL40114L	mullion L	
4 PL401090	frame joint profile - extension		10 PL001100	pipe	
5 PL001110	corner adaptor for pipe		11 PL401230	coupling profile 60	
6 PL201490	corner box profile 90		12 PL101360	wall connector	

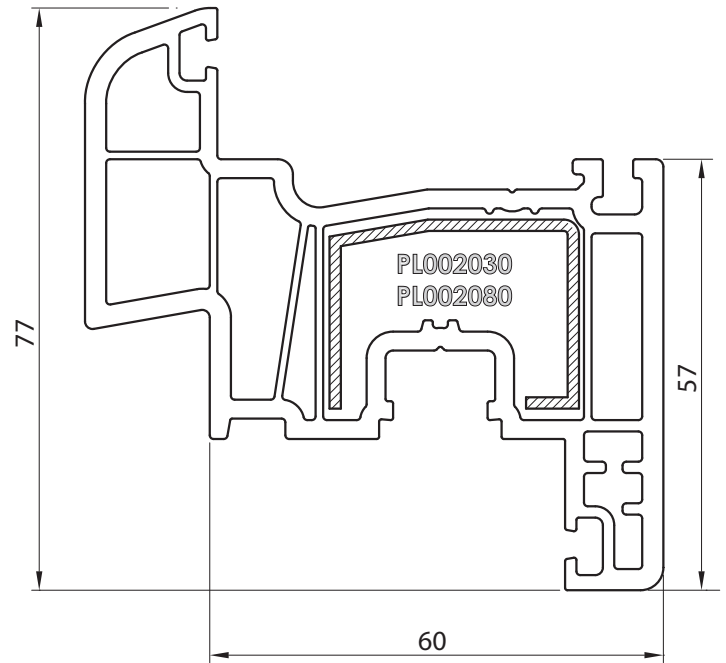
CODE	Description	Profile	CODE	Description	Profile
13 PL00122	bridge C47		19 PL000760	cap for overhung	
14 PL00119	bridge C35		20 PL00401CL	mullion connector CL	
15 PL00451CL	mullion connector CL2		21 PL00402L	mullion connector L	
16 PL00120 PL00121 PL00126	wedge		22 PL9605	cap for aluminium threshold 60 mm	
17 PL007700	decorative cap		23 PL00150 PL40118	coupling profile	
18 PL001370	ending profile		24 PL001145 PL001155	decorative frame bar	



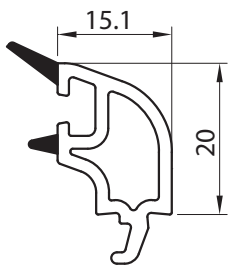
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Frame 4



PL50103L
Sash 5

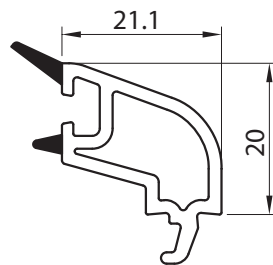


Glassbead 15



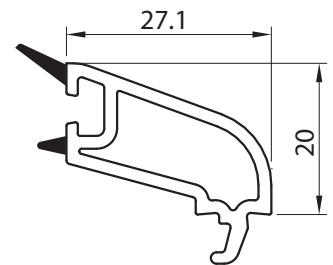
- PL00104CL
- PL001216CL

Glassbead 21



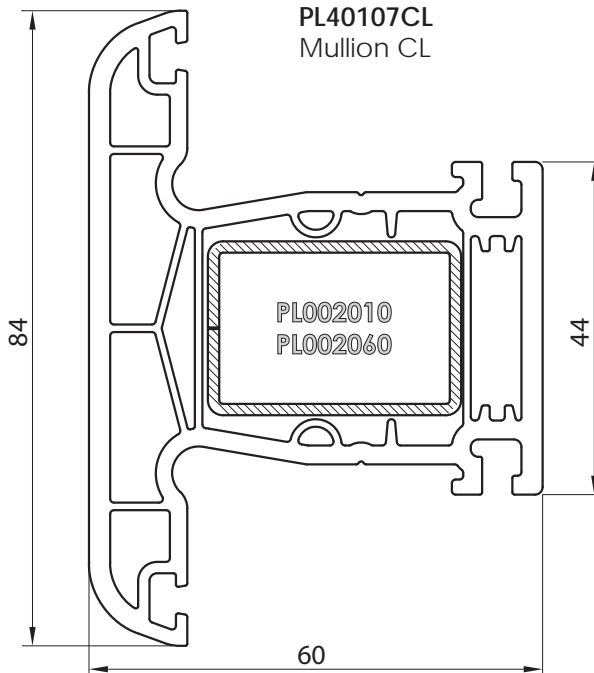
- PL001250L
- PL001215L

Glassbead 27

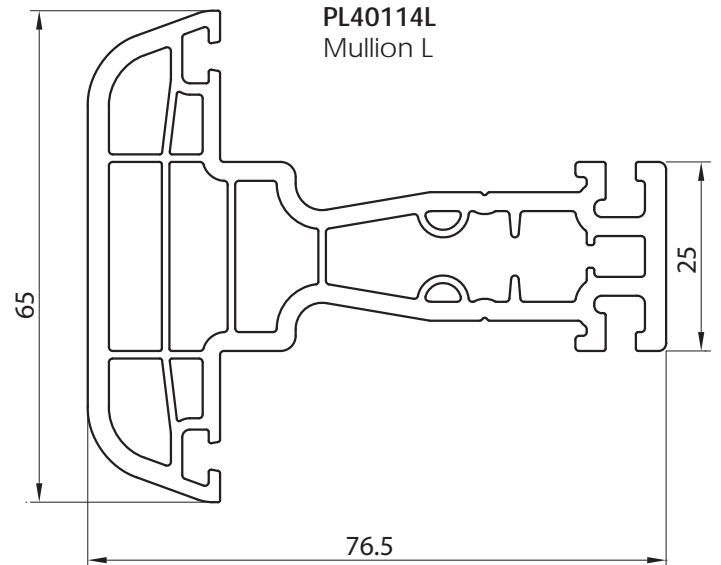


- PL00105L
- PL001217CL

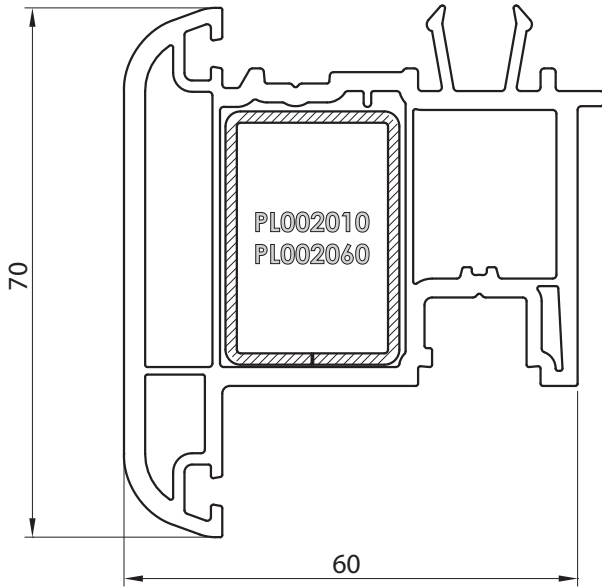
PL40107CL
Mullion CL



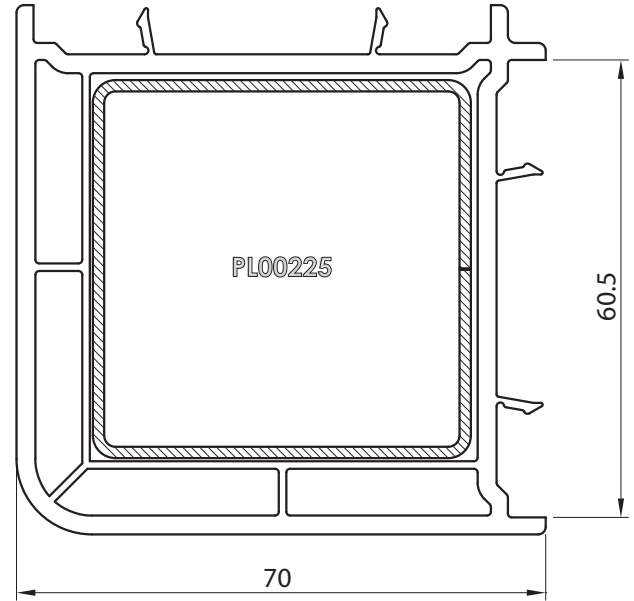
PL40114L
Mullion L



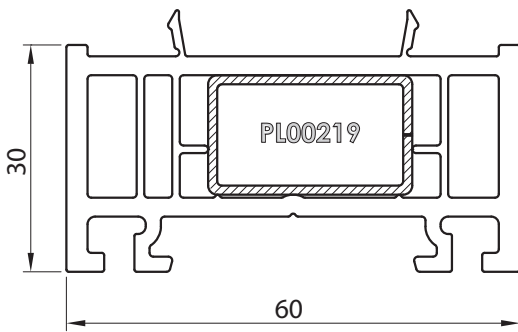
PL301080CL
Overhung



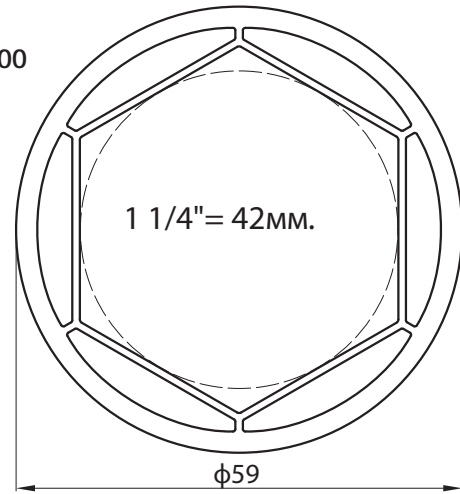
PL201490
Corner box profile 90



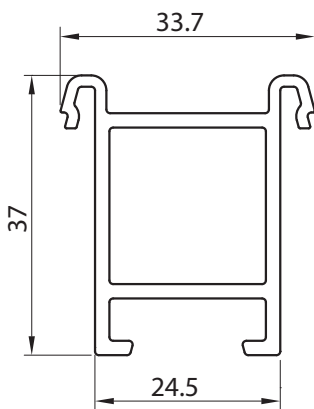
PL401090
Frame joint profile - extension



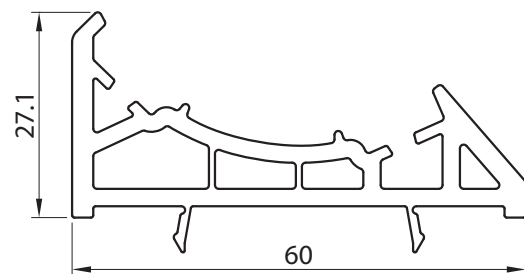
PL001100
Pipe



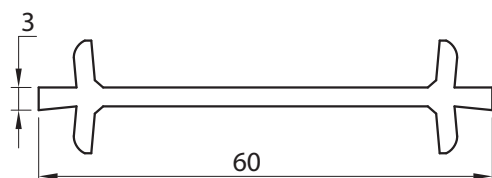
PL101360
wall connector



PL001110
Corner adaptor for pipe PL001100

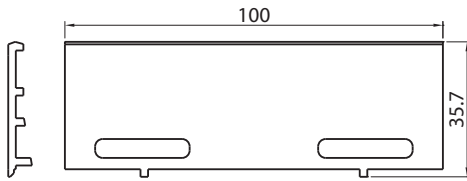


PL401230
Coupling profile 60

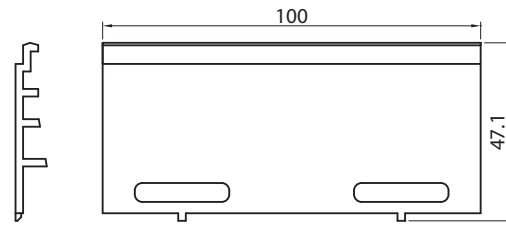




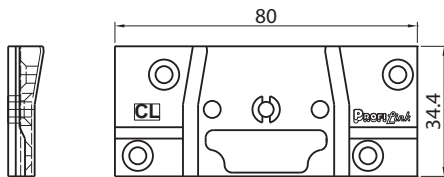
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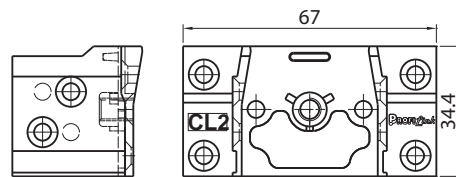
PL00122
Bridge C47



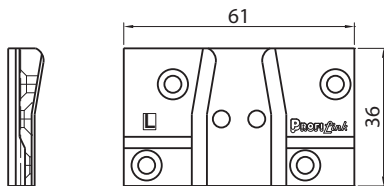
PL00401CL
Mullion connector CL



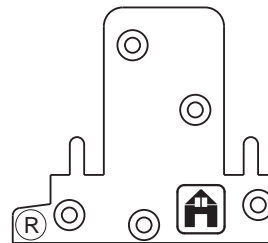
PL00451CL
Mullion connector CL2



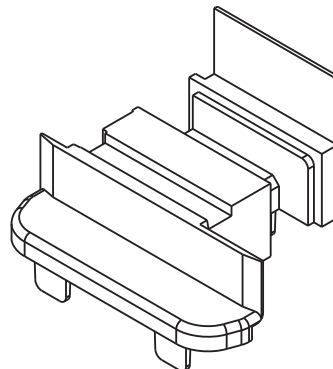
PL00402L
Mullion connector L



PL9605
Cap for Aluminium Threshold 60 mm



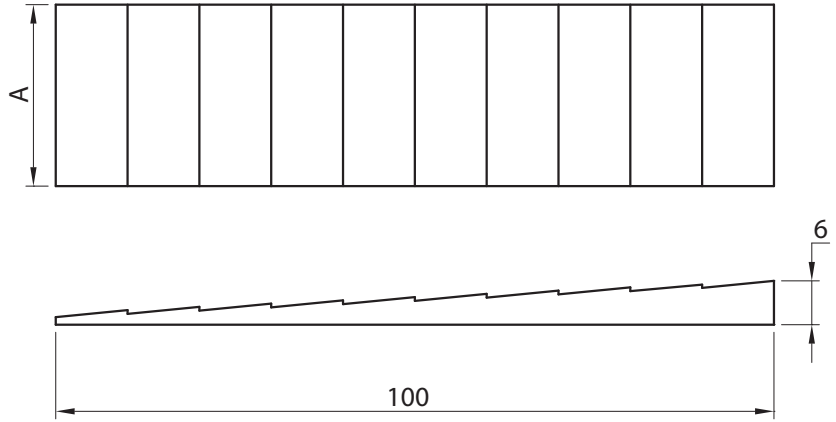
PL000760
Cap for overhung



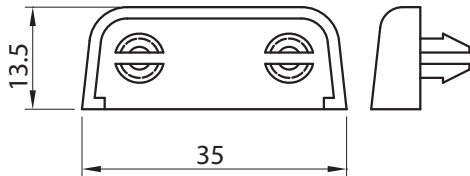
PL00120 /A = 24 mm/
Wedge K23 for 24 mm
wide dual-pane window.

PL00121 /A = 32 mm/
Wedge K32 for 30 mm
wide dual-pane window.

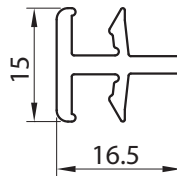
PL00126 /A = 38 mm/
Wedge K38 for 36 mm
wide dual-pane window.



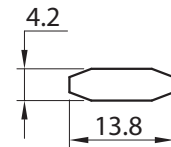
PL007700
Decorative cap



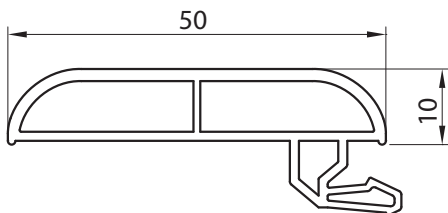
PL00150
Coupling profile



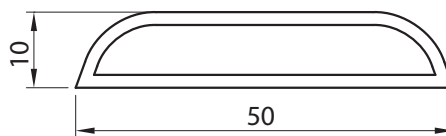
PL40118
Coupling profile



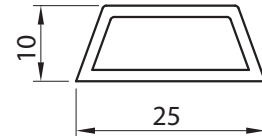
PL001370
Ending profile



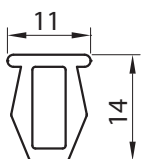
PL001145
Decorative frame bar 50



PL001155
Decorative frame bar 25



PL000303
Decorative frame profile



PL003010
Gasket

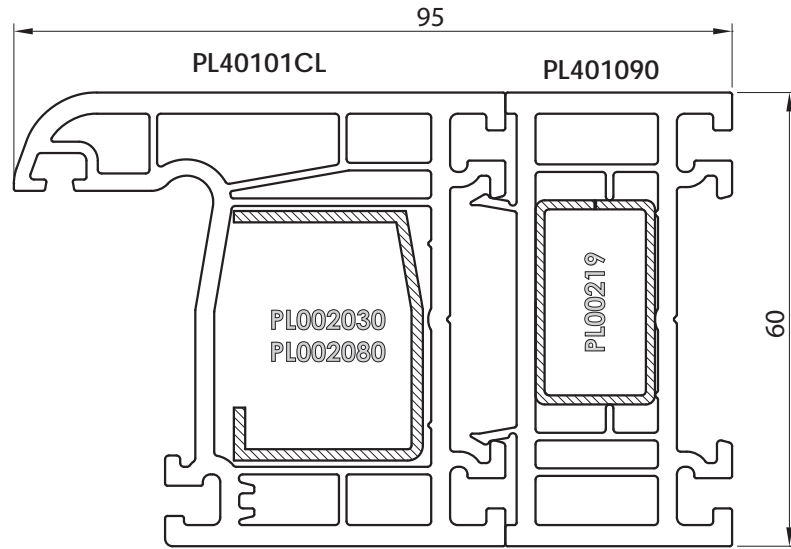


PL003020
Gasket

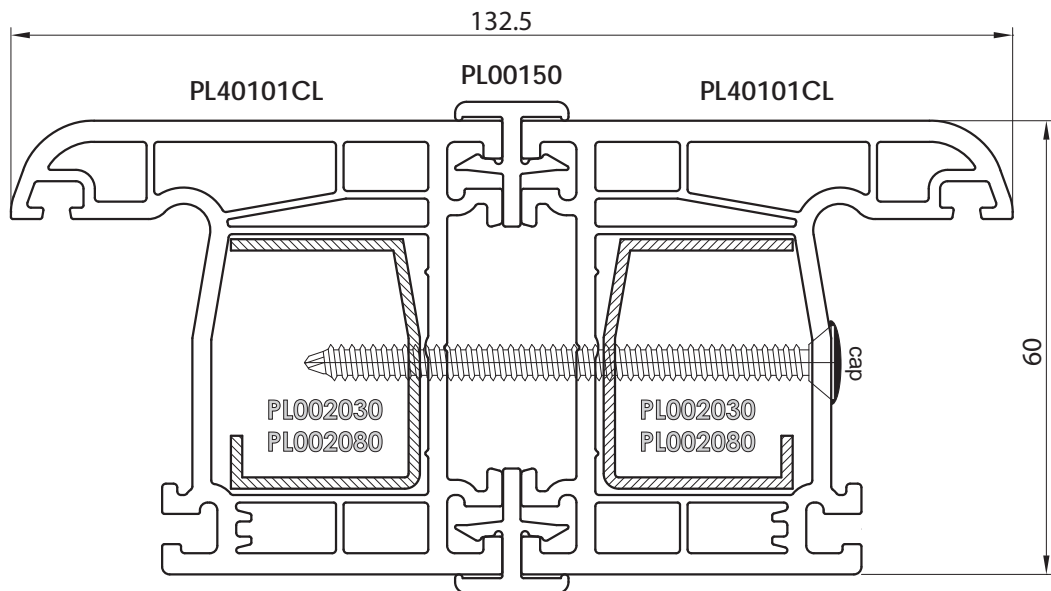


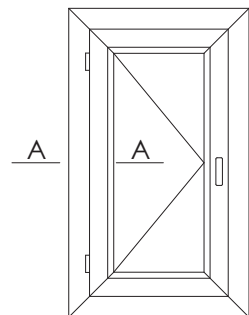
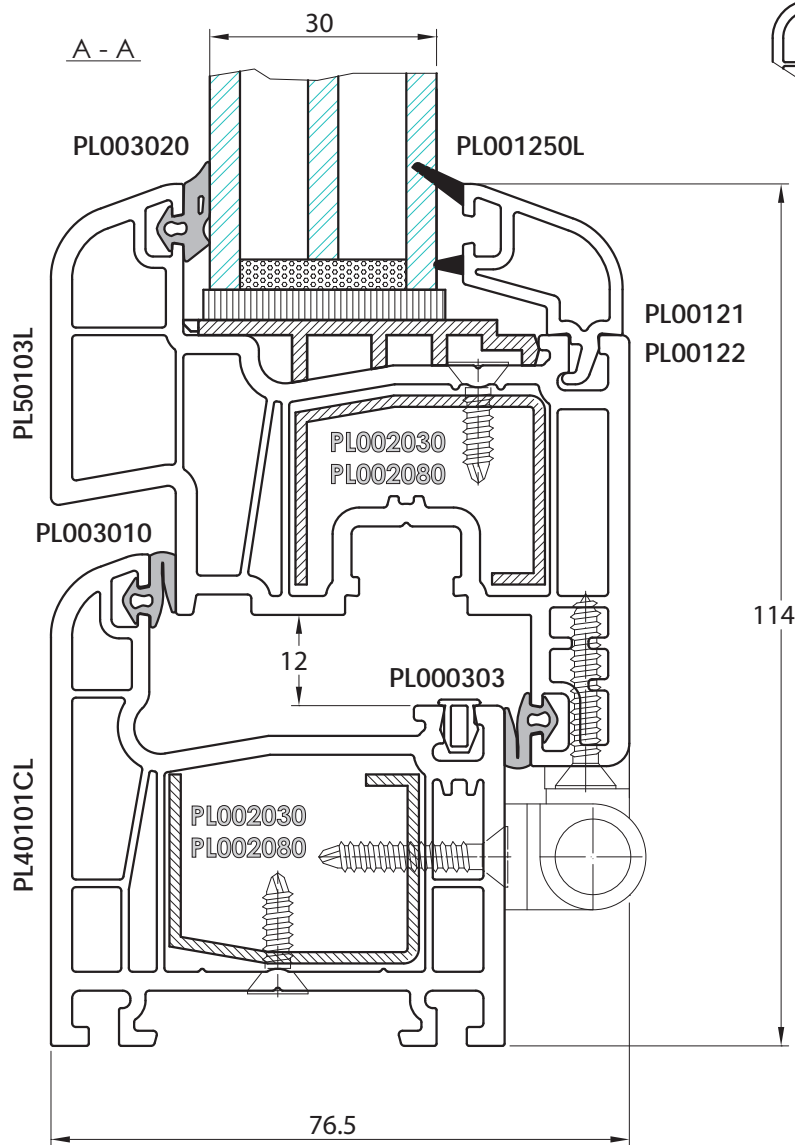
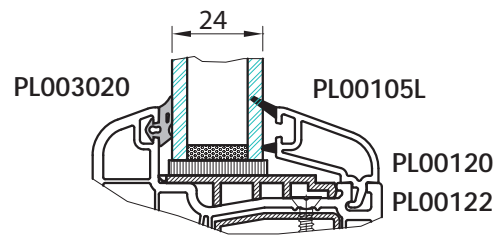
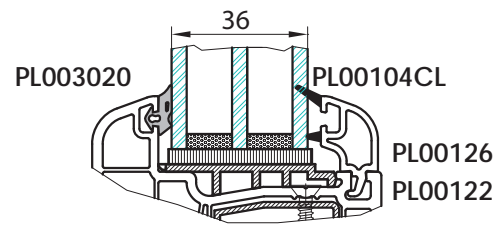


PLL11



PLL15

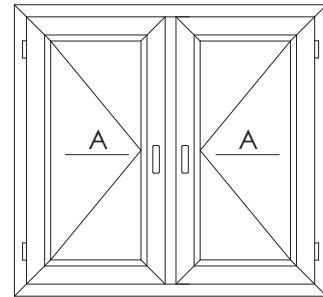
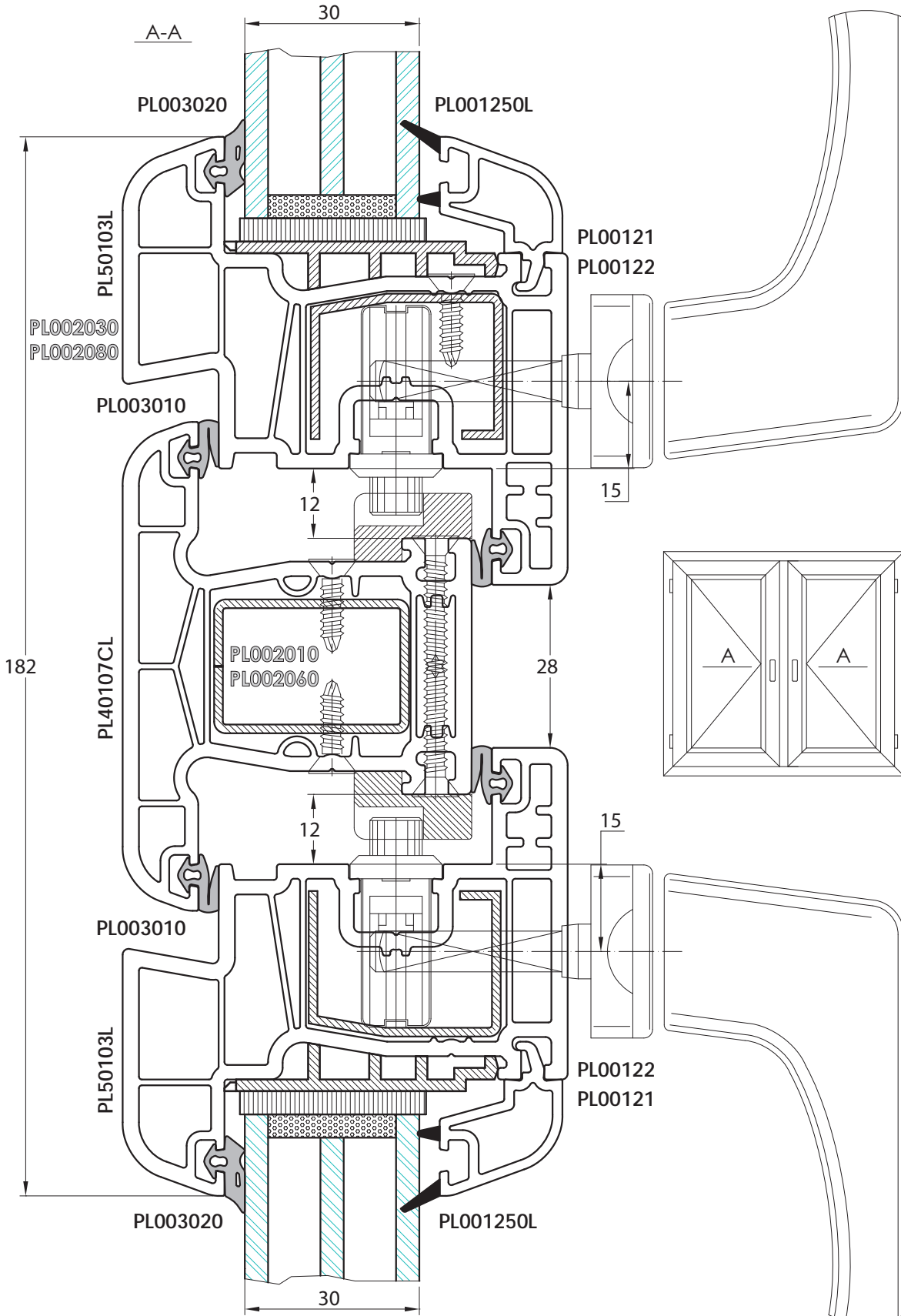
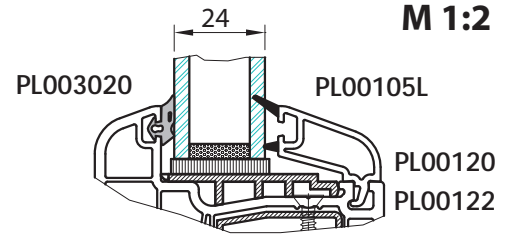
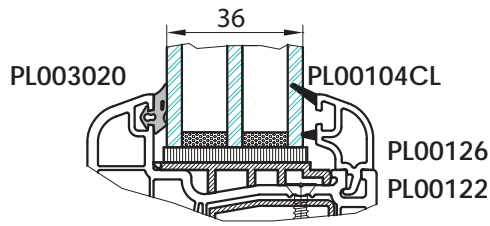


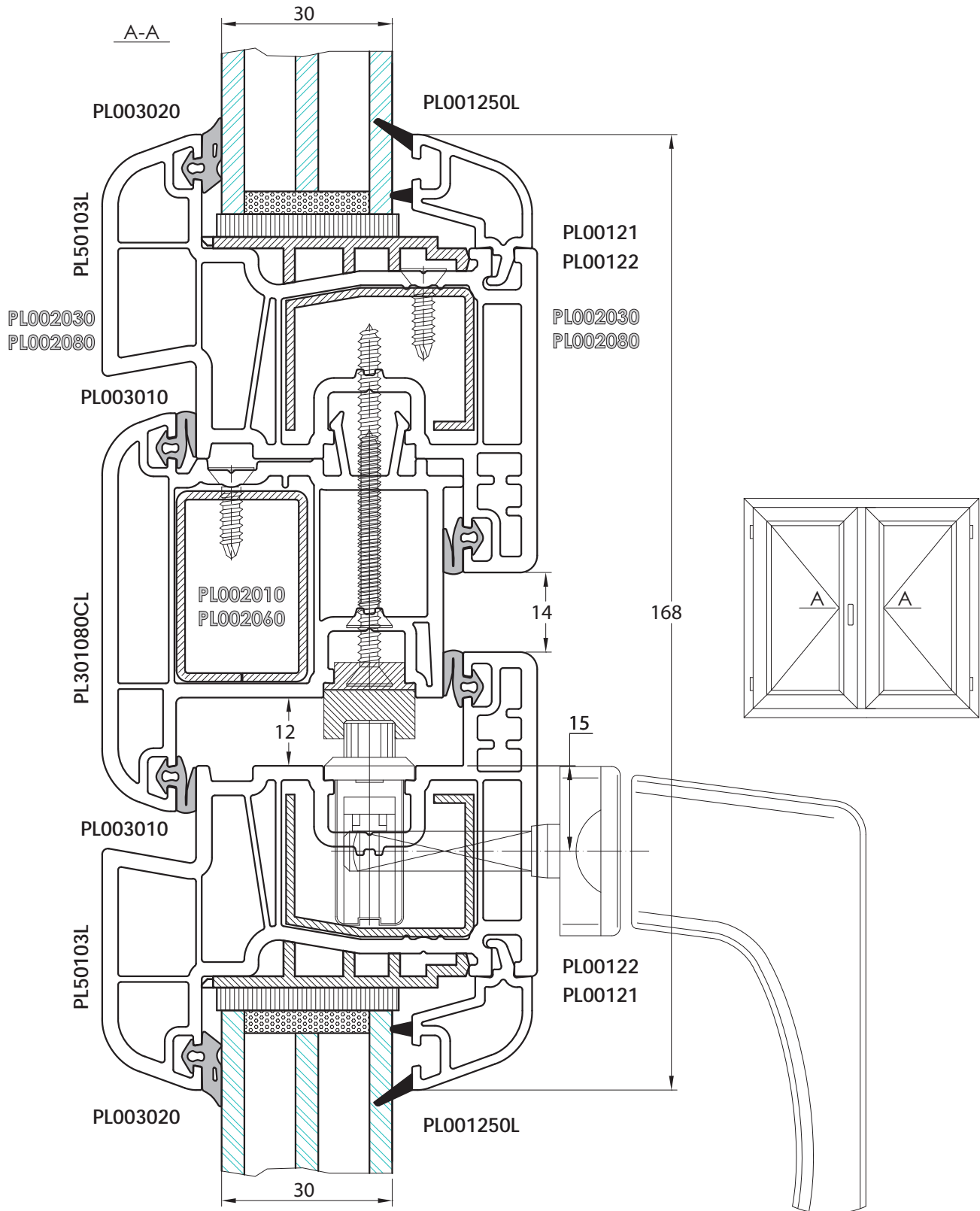
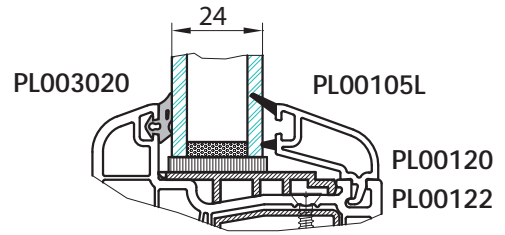
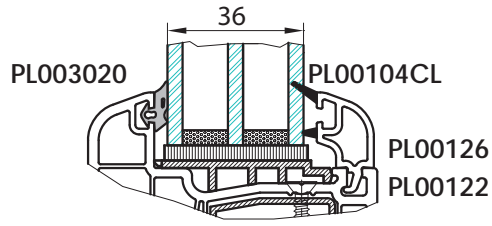




PLL04

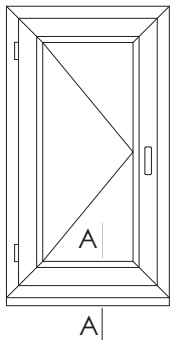
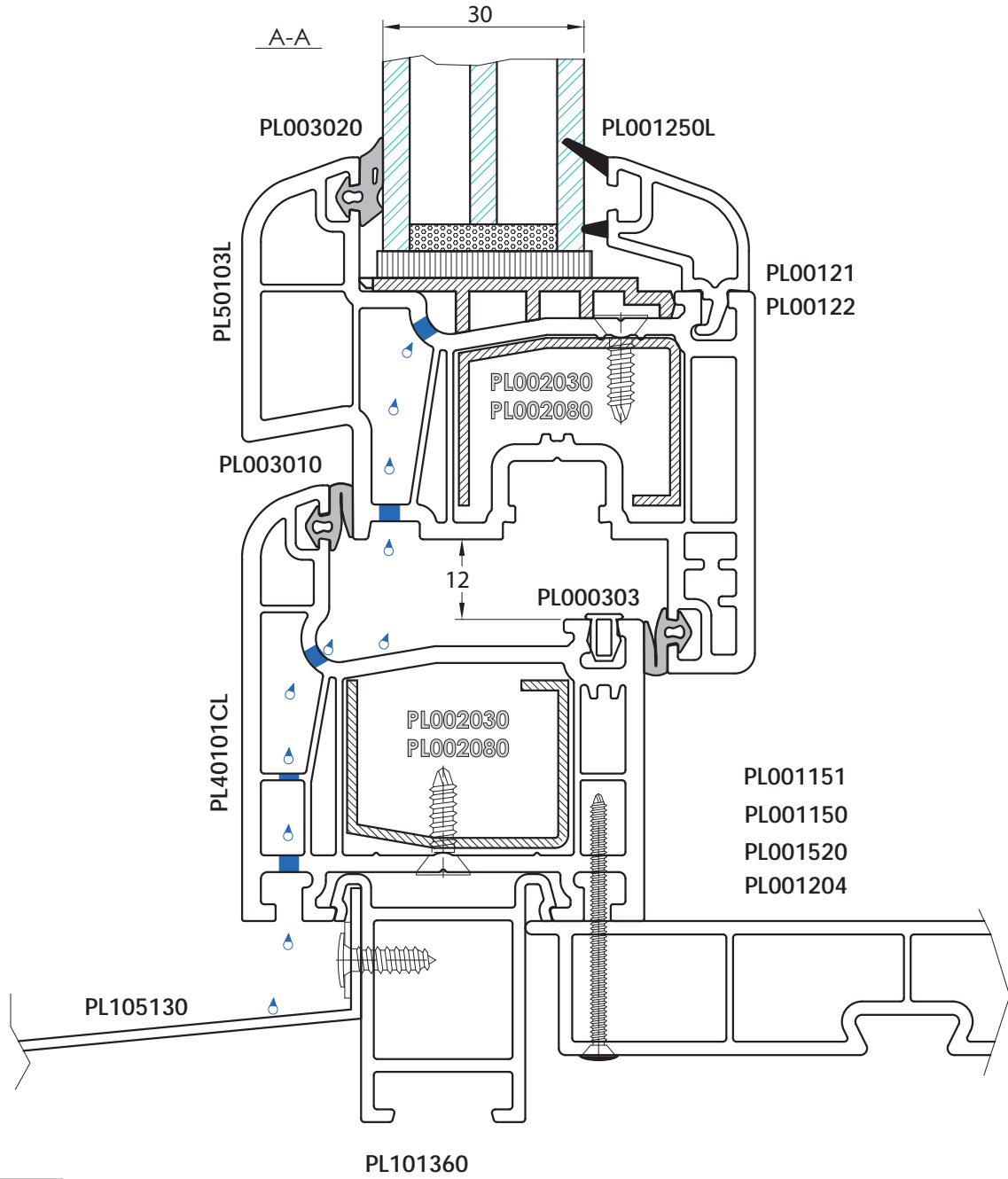
M 1:2



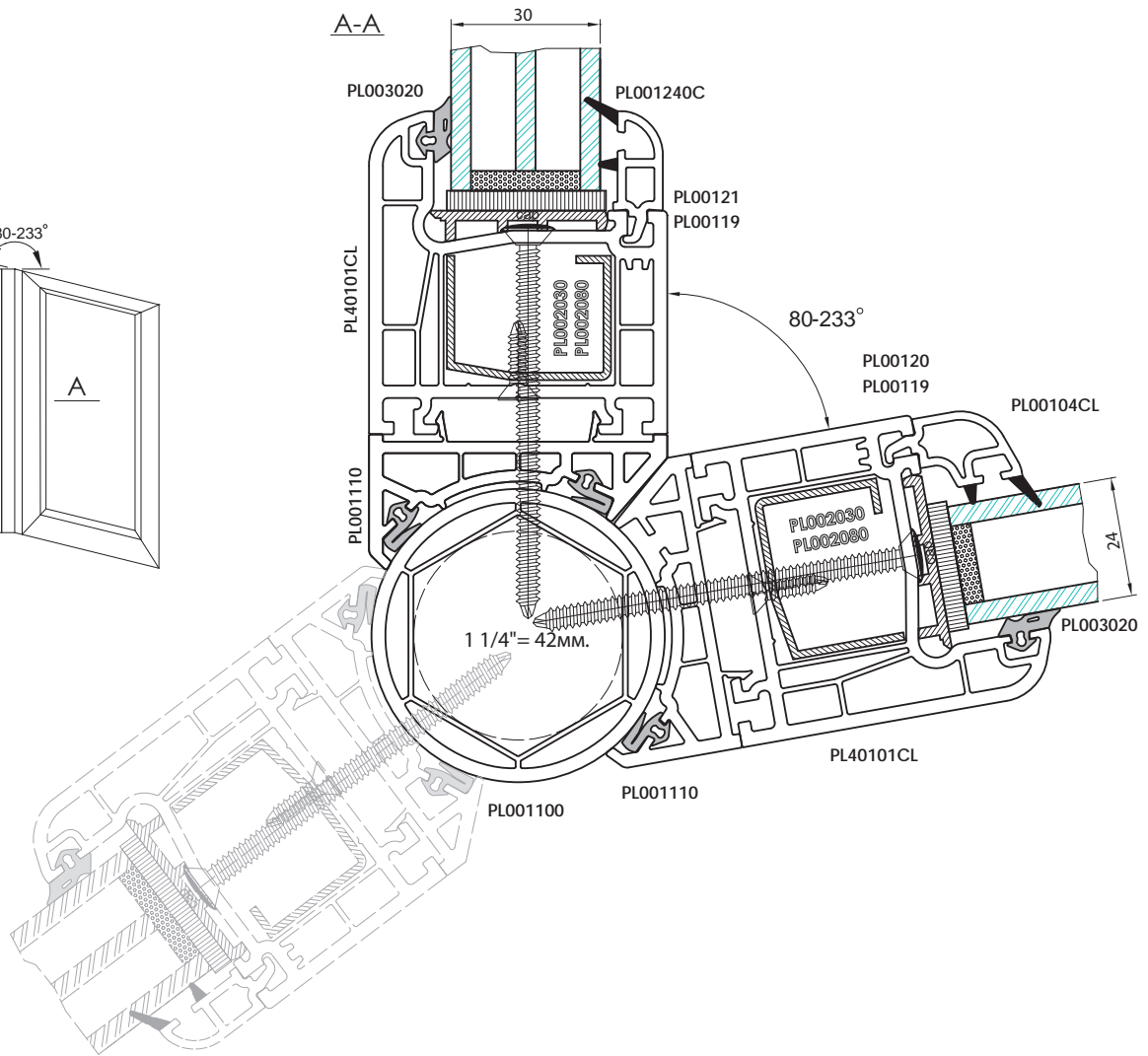
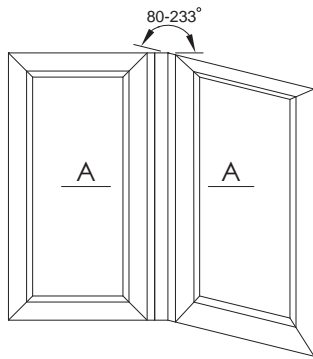




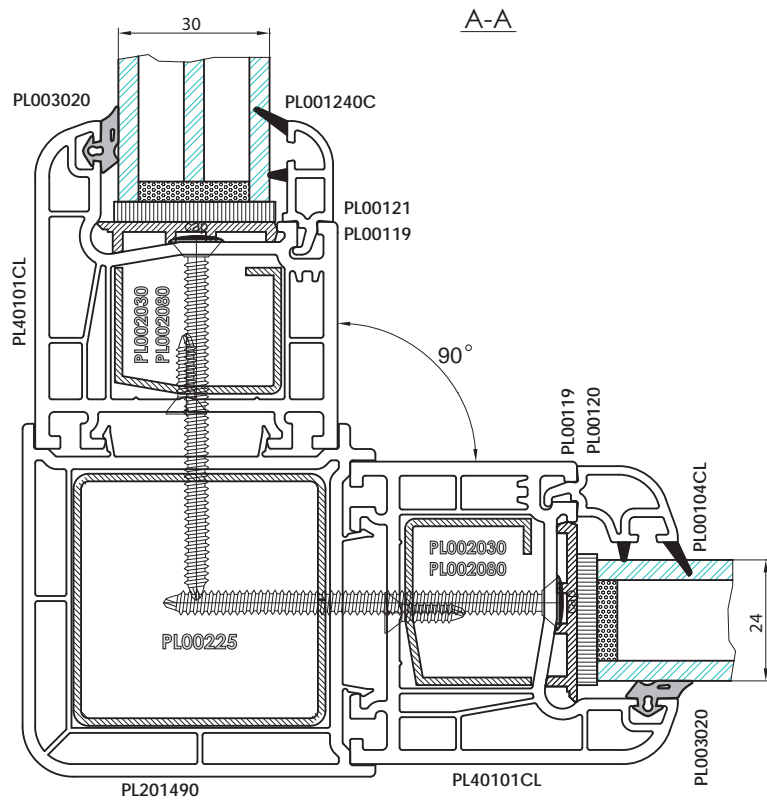
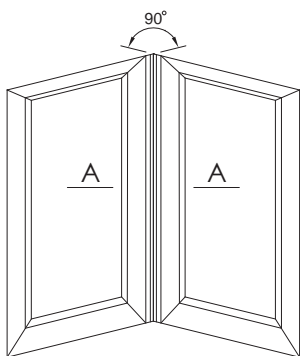
PLL10



PLL06

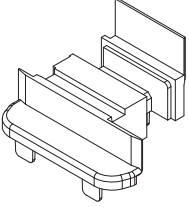
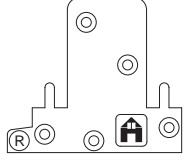
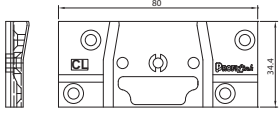
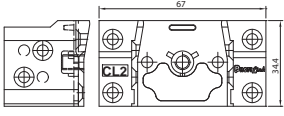
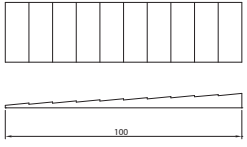
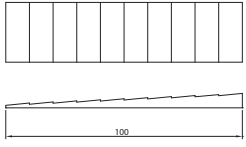
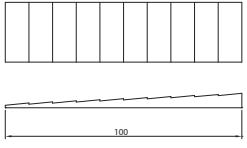
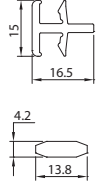

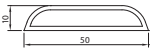
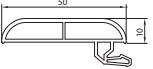



PLL07



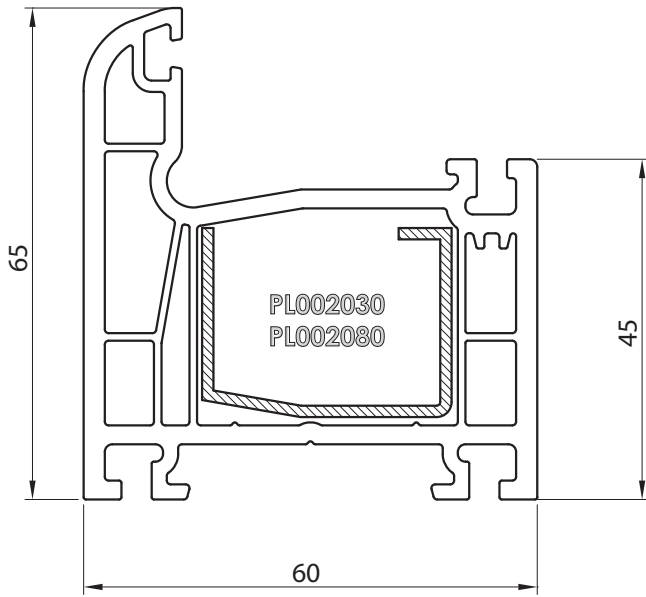


CODE	Description	Profile	CODE	Description	Profile
1 PL40101CL	frame 4		7 PL40102C	sash 4	
2 PL 001240C PL 00104CL PL 00106L	glassbeads		8 PL40107CL	mullion CL	
3 PL301080CL	overhung		9 PL201490	corner box profile 90	
4 PL401090	frame joint profile - extension		10 PL001100	pipe	
5 PL001110	corner adaptor for pipe		11 PL401230	coupling profile 60	
6 PL00119	bridge C35		12 PL101360	wall connector	

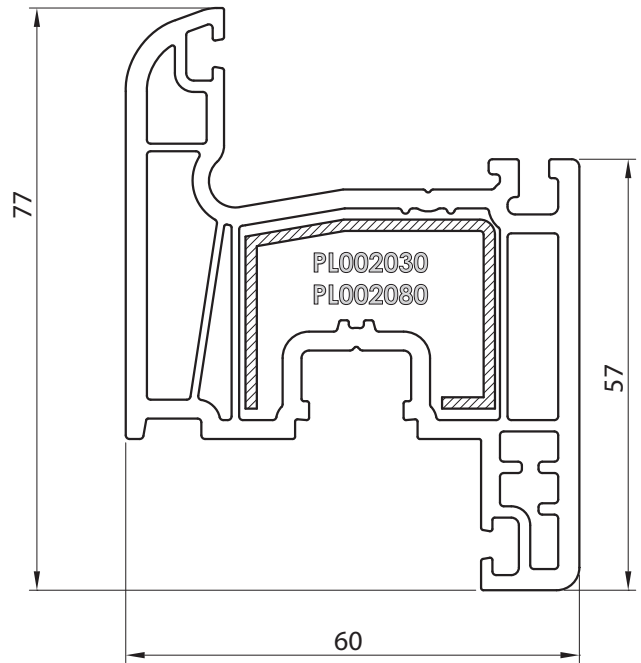
CODE	Description	Profile	CODE	Description	Profile
13 PL00760	cap for overhung		19 PL9605	cap for aluminium threshold 60 mm	
14 PL00401CL	mullion connector		20 PL00451CL	mullion connector CL2	
15 PL00120	wedge		21 PL00121	wedge	
16 PL00126	wedge		22 PL00150 PL40118	coupling profile	
17 PL007700	decorative cap		23 PL001145	decorative frame bar	
18 PL001370	ending profile		24 PL001155	decorative frame bar	



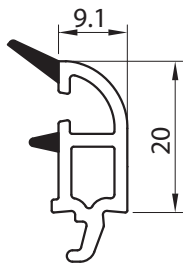
PL40101CL
Frame 4



PL40102C
Sash 4

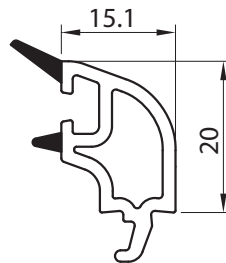


Glassbead 9



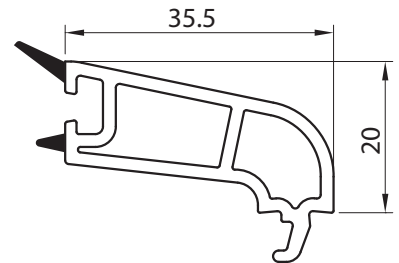
- PL001240C
- PL001214C

Glassbead 15



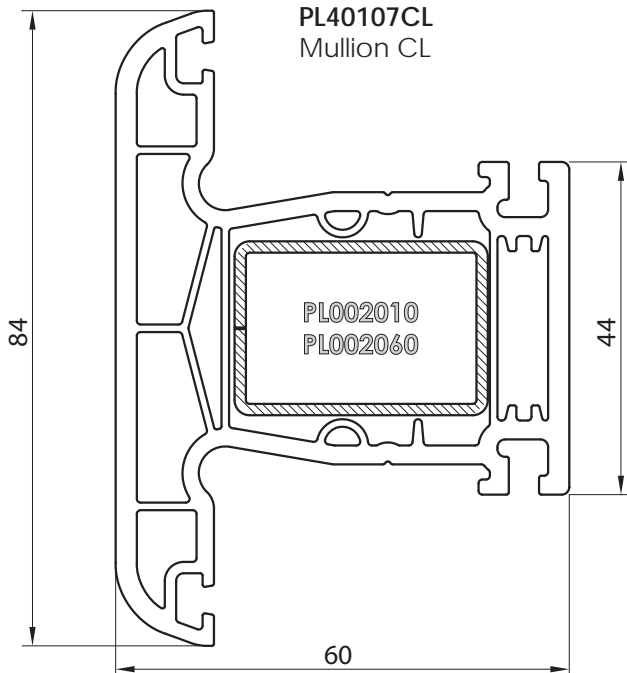
- PL00104CL
- PL001216CL

Glassbead 35

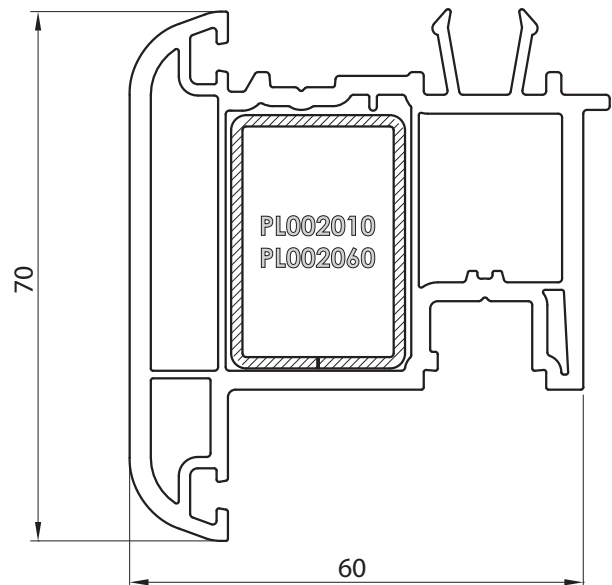


- PL00106C
- PL001767C

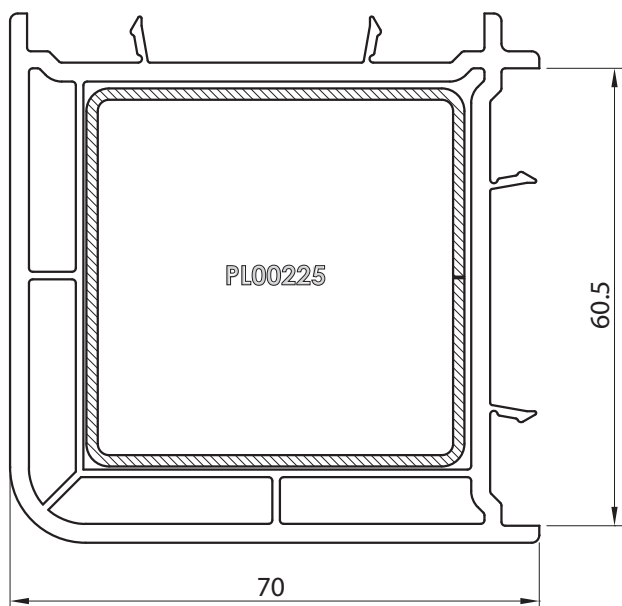
PL40107CL
Mullion CL



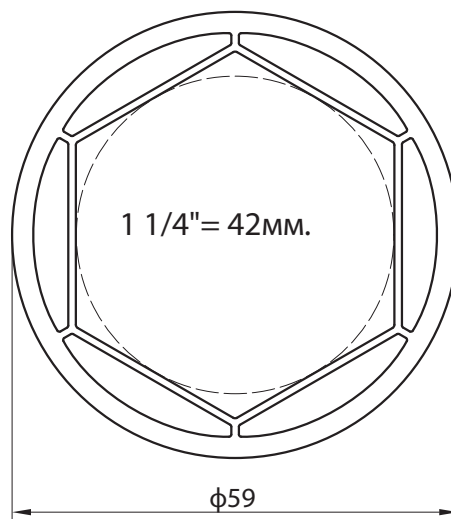
PL301080CL
Overhung



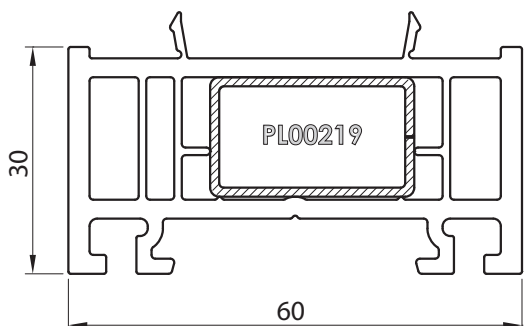
PL201490
Corner box profile 90



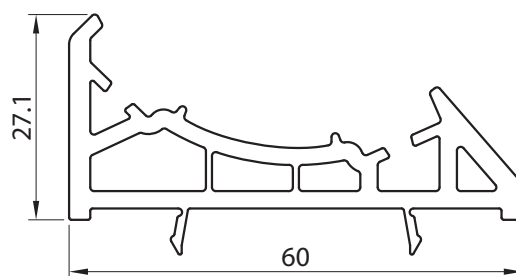
PL001100
Pipe



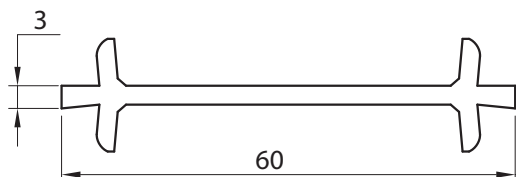
PL401090
Frame joint profile - extension



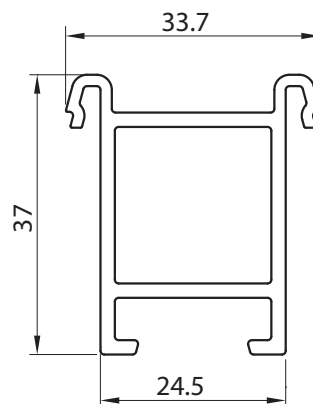
PL001110
Corner adaptor for pipe PL001100



PL401230
Coupling profile 60

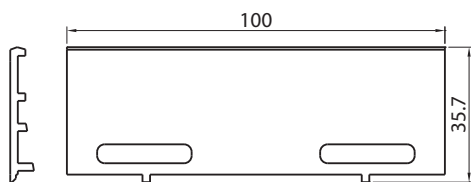


PL101360
wall connector

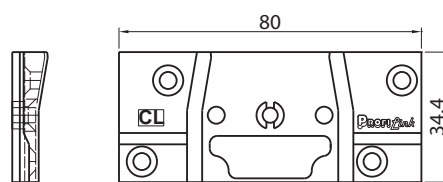




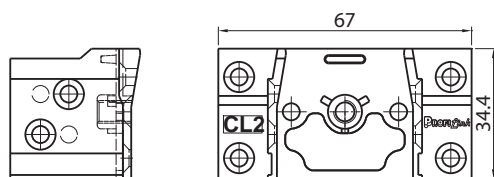
PL00119
Bridge C35



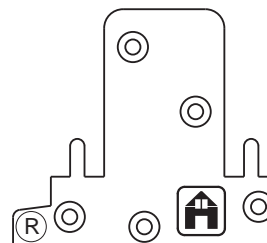
PL00401CL
Mullion connector CL



PL00451CL
Mullion connector CL2



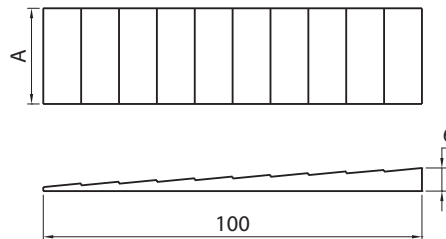
PL9605
Cap for Aluminium Threshold 60 mm



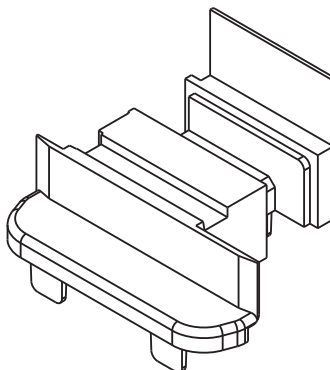
PL00120 /A = 24 mm/
Wedge K23 for 24 mm wide dual-pane window.

PL00121 /A = 32 mm/
Wedge K32 for 30 mm wide dual-pane window.

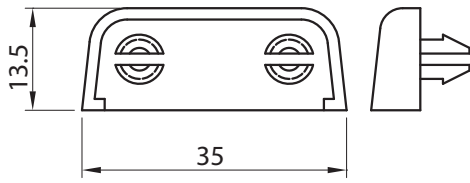
PL00126 /A = 38 mm/
Wedge K38 for 36 mm wide dual-pane window.



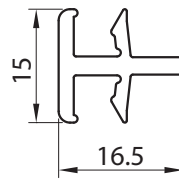
PL000760
Cap for overhung



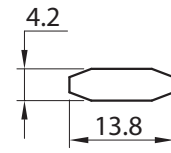
PL007700
Decorative cap



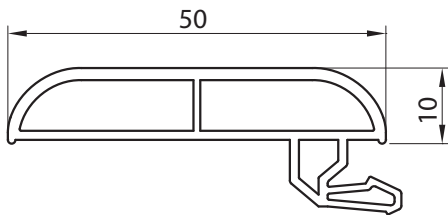
PL00150
Coupling profile



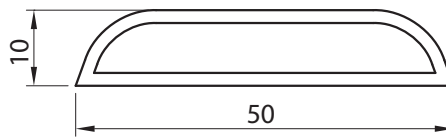
PL40118
Coupling profile



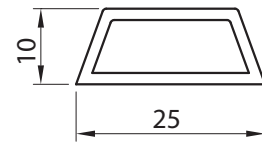
PL001370
Ending profile



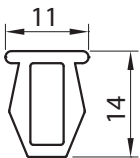
PL001145
Decorative frame bar 50



PL001155
Decorative frame bar 25



PL000303
Decorative frame profile



PL003010
Gasket



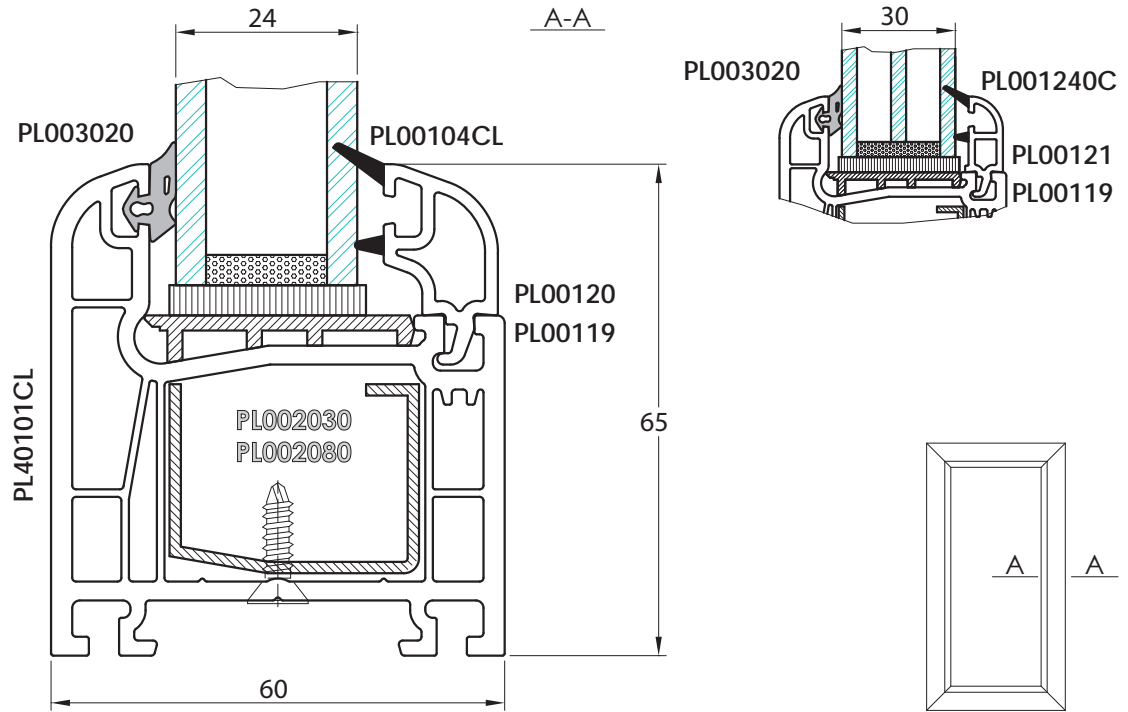
PL003020
Gasket





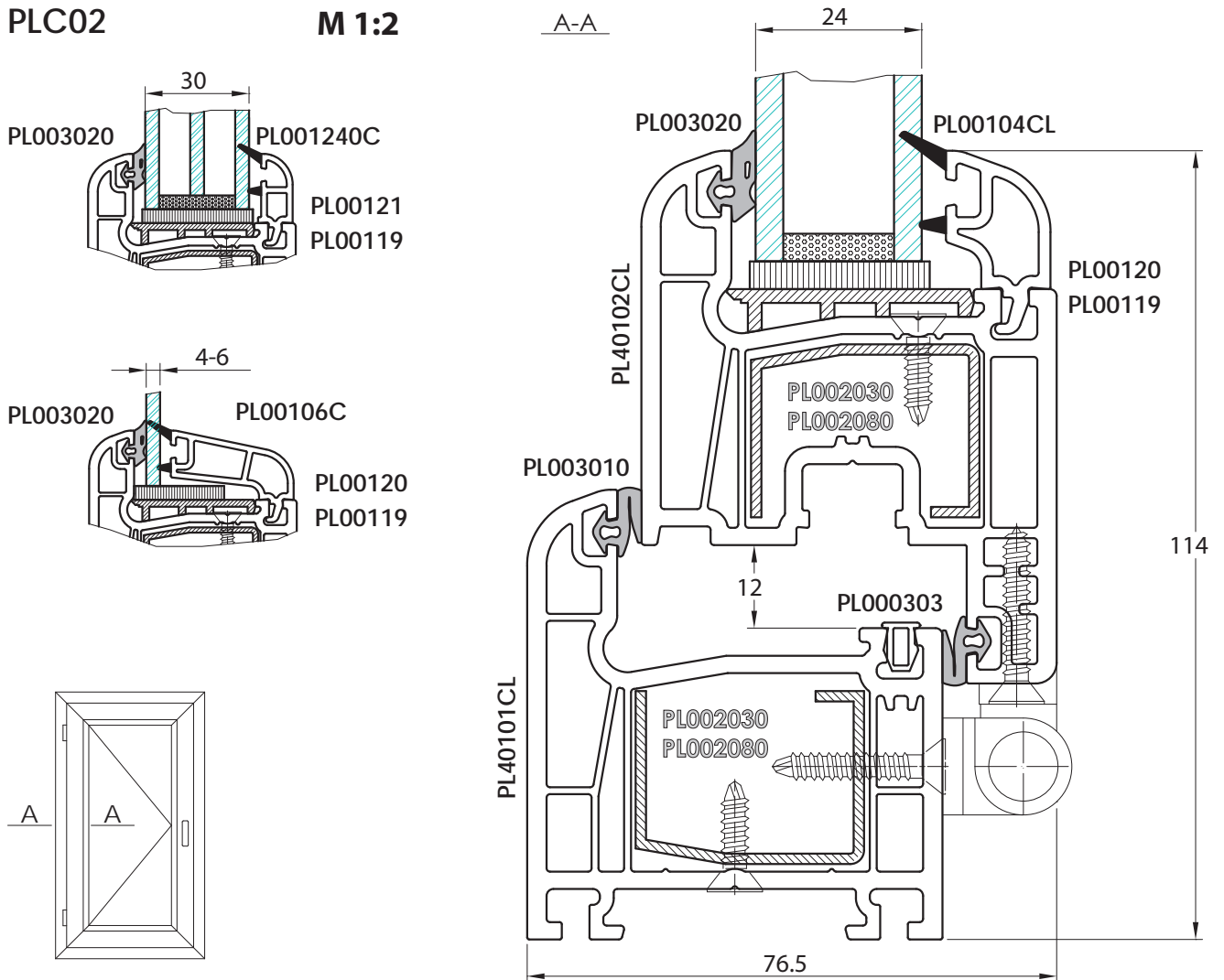
PLC01

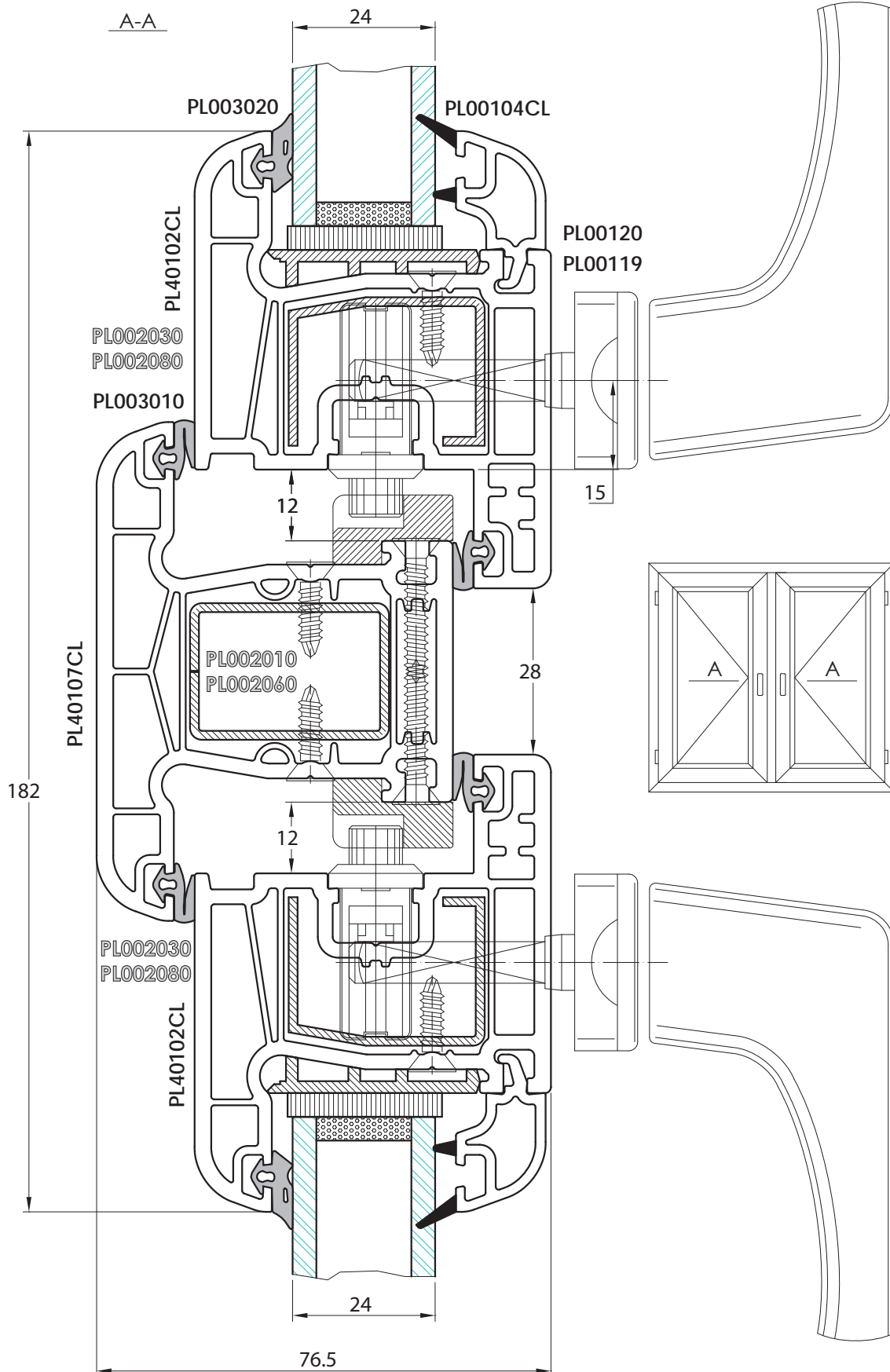
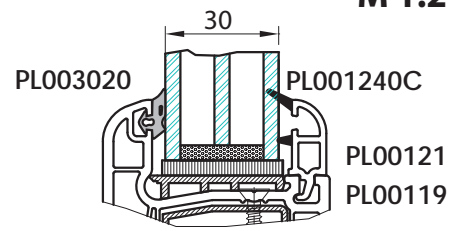
M 1:2

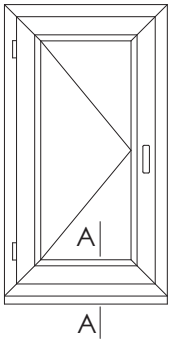
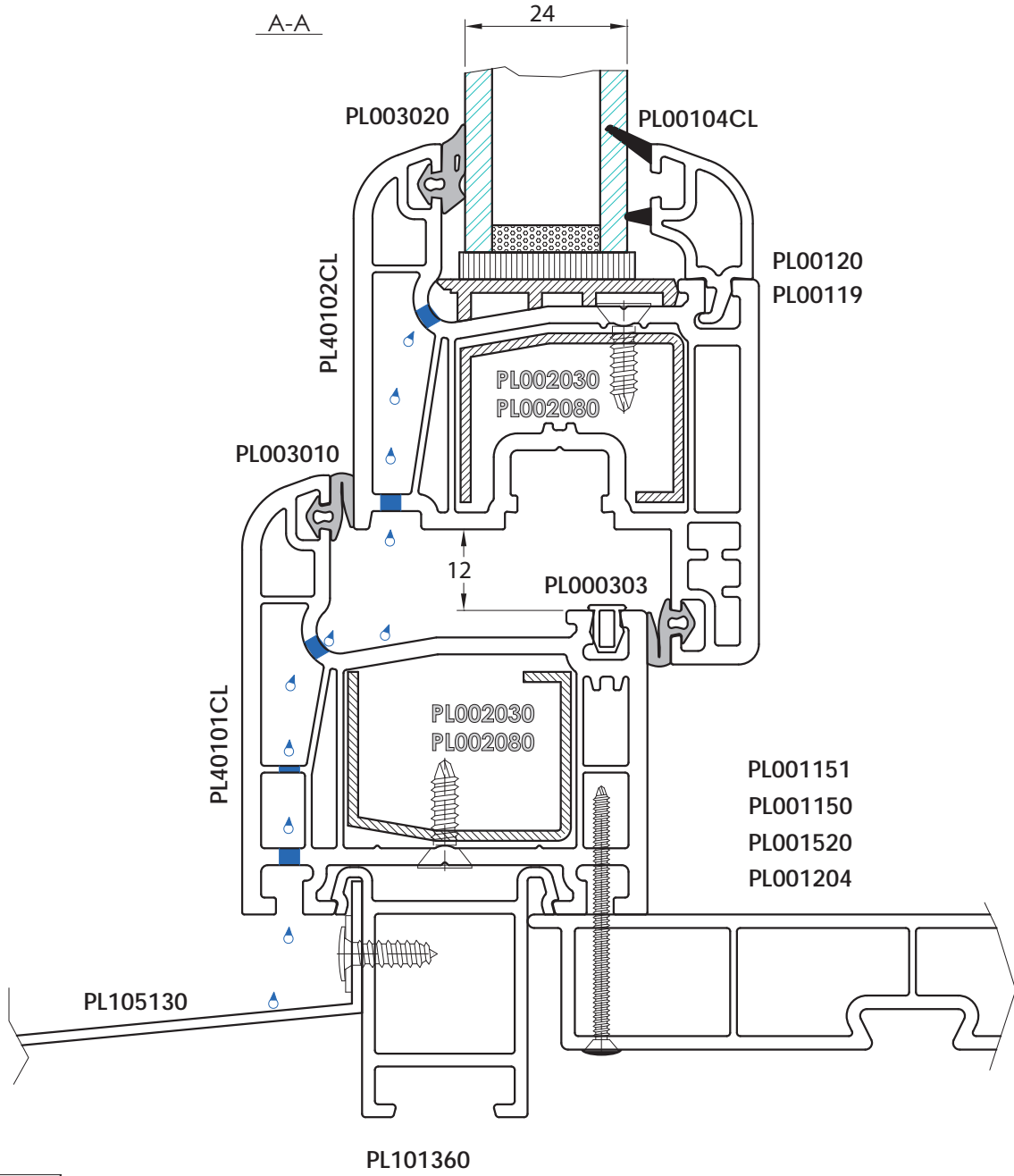
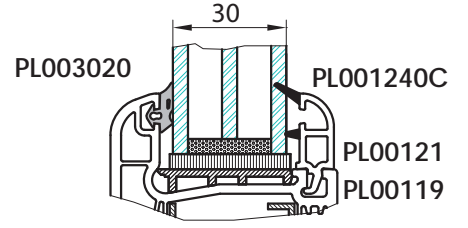


PLC02

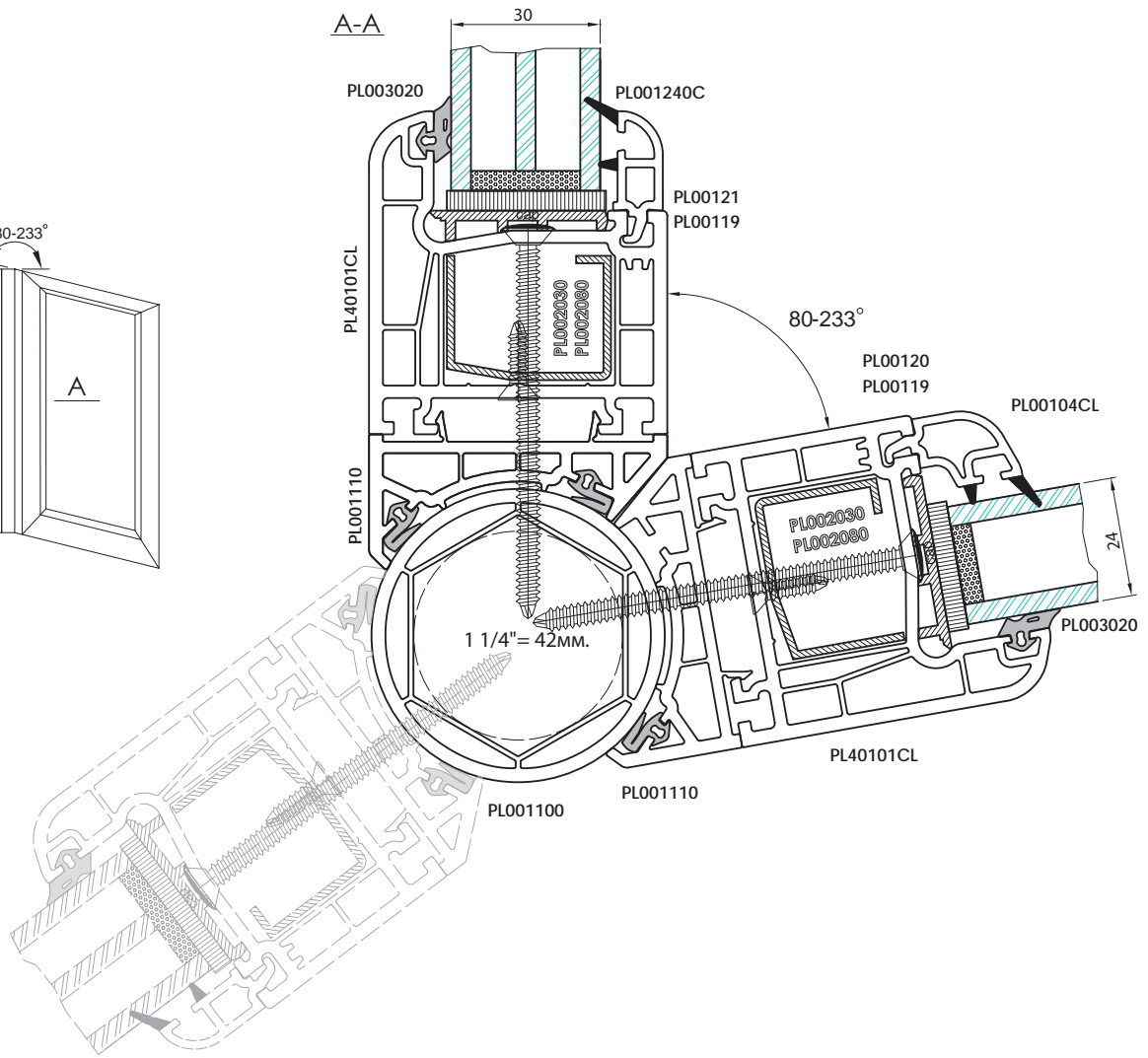
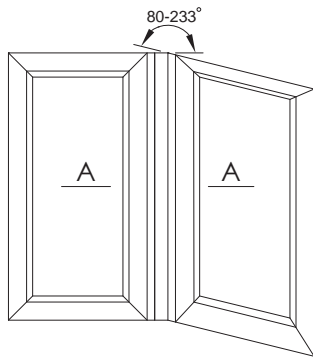
M 1:2



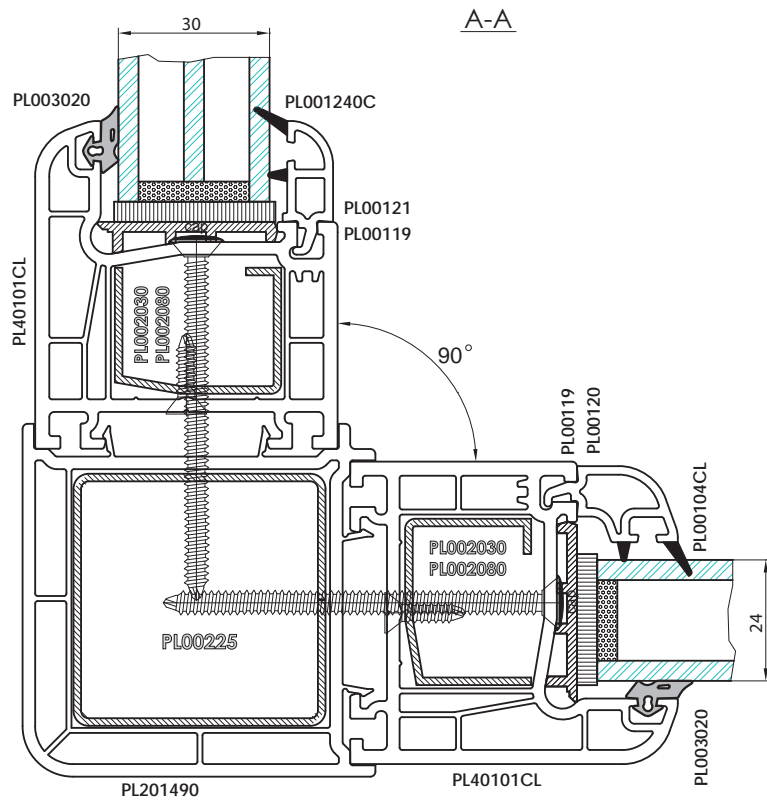
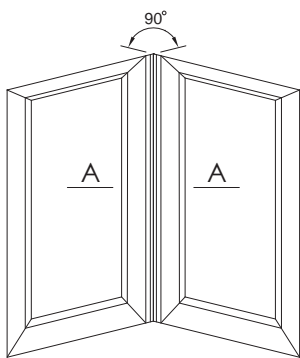




PLC06

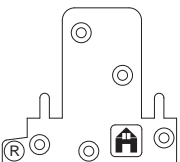
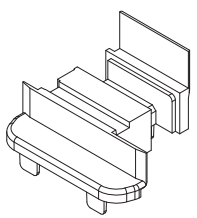
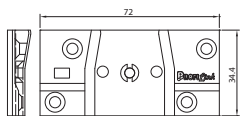
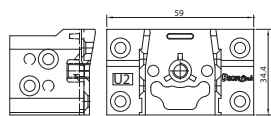
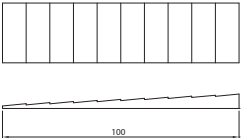
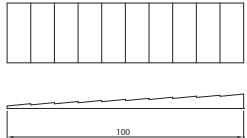
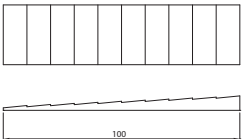
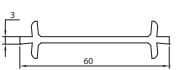
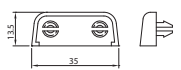
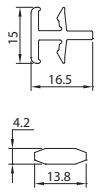
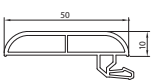
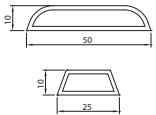


PLC07



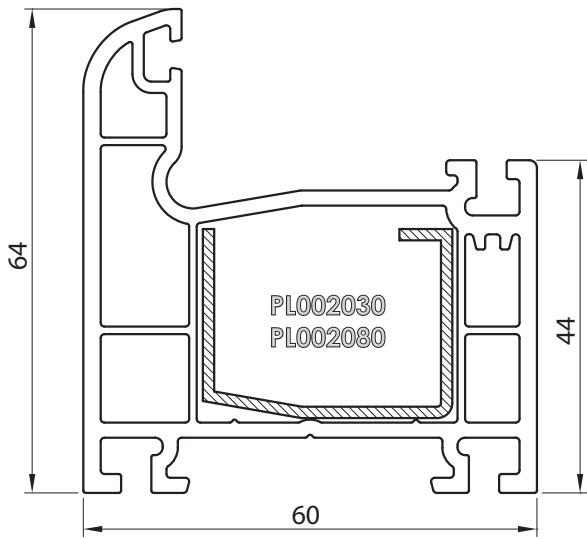


CODE	Description	Profile	CODE	Description	Profile
1 <u>PL301330U</u>	<u>frame 3-44</u>		7 <u>PL301150U</u>	<u>frame 3</u>	
2 <u>PL001240C</u> <u>PL00104CL</u> <u>PL00106C</u>	<u>glassbeads</u>		8 <u>PL301160U</u>	<u>sash 3</u>	
3 <u>PL301472U</u>	<u>Sash 3 profile - turned over</u>		9 <u>PL301170U</u>	<u>mullion U</u>	
4 <u>PL301080CL</u>	<u>overhung</u>		10 <u>PL001100</u>	<u>pipe</u>	
5 <u>PL001110</u>	<u>corner adaptor for pipe</u>		11 <u>PL401090</u>	<u>frame joint profile extension</u>	
6 <u>PL00119</u>	<u>bridge C35</u>		12 <u>PL101360</u>	<u>wall connector</u>	

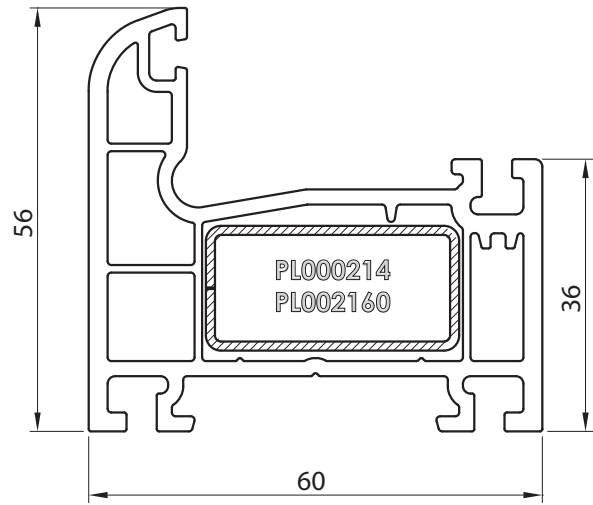
CODE	Description	Profile	CODE	Description	Profile
13 <u>PL9605</u>	cap for aluminium threshold 60 mm		19 <u>PL000760</u>	cap for overhung	
14 <u>PL00409U</u>	mullion connector U		20 <u>PL00498U</u>	mullion connector U2	
15 <u>PL00120</u>	wedge		21 <u>PL00121</u>	wedge	
16 <u>PL00126</u>	wedge		22 <u>PL401230</u>	coupling profile 60	
17 <u>PL007700</u>	decorative cap		23 <u>PL00150</u> <u>PL40118</u>	coupling profile	
18 <u>PL001370</u>	ending profile		24 <u>PL001145</u> <u>PL001155</u>	decorative frame bar	



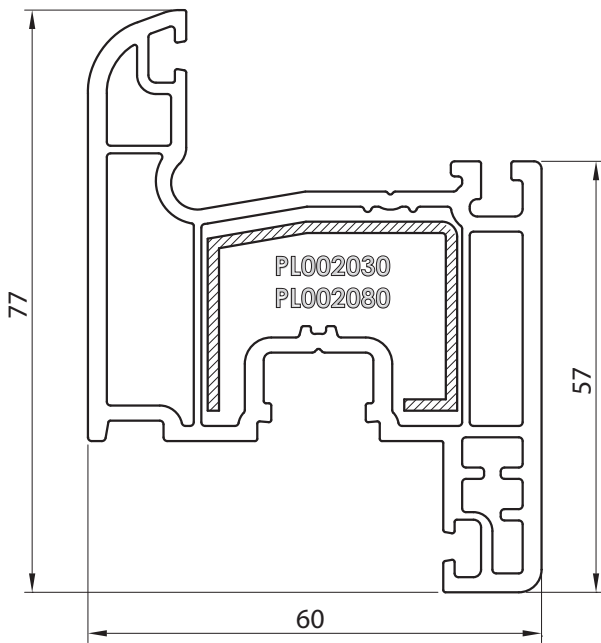
PL301330U
Frame 3 - 44



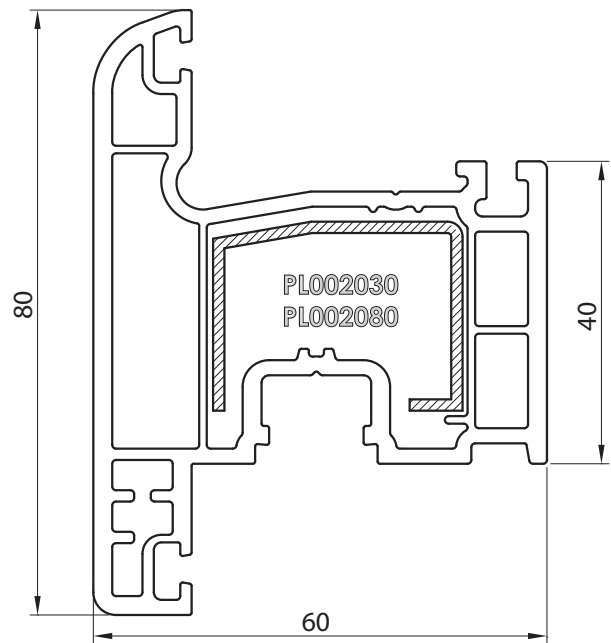
PL301150U
Frame 3



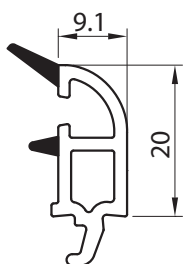
PL301160U
Sash 3



PL301472U
Sash 3 profile - turned over

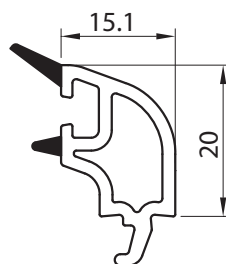


Glassbead 9



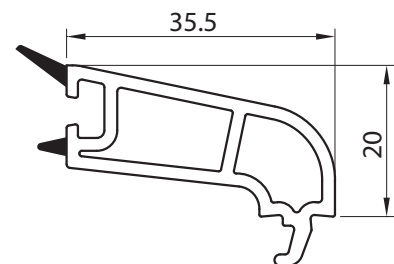
- PL001240C
- PL001214C

Glassbead 15

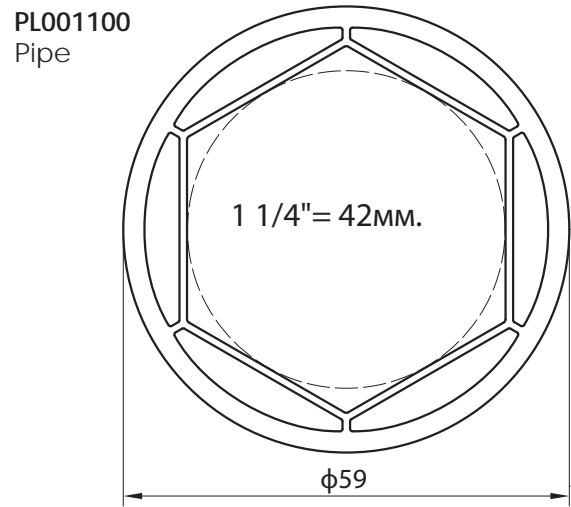
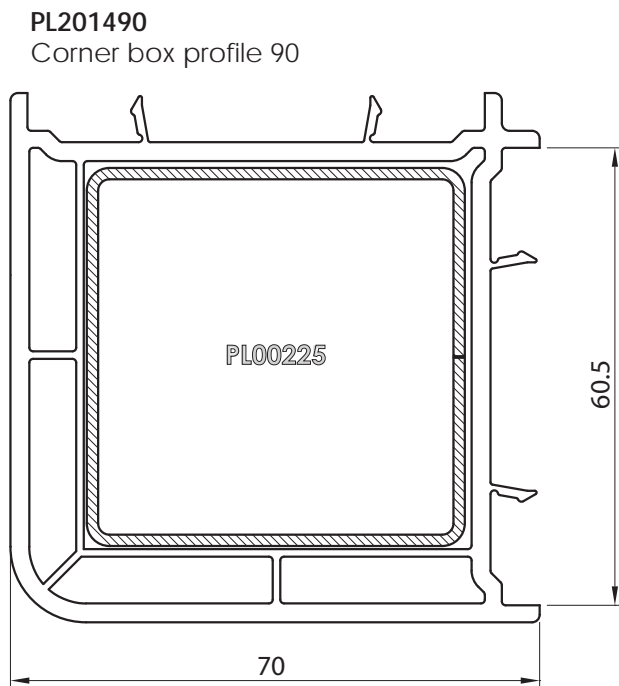
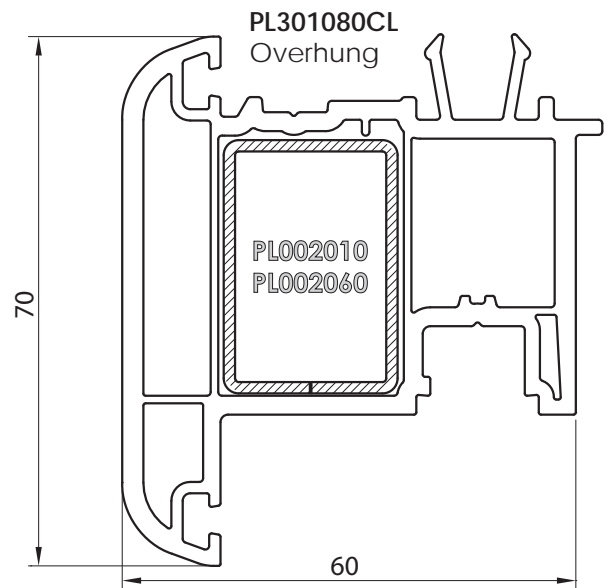
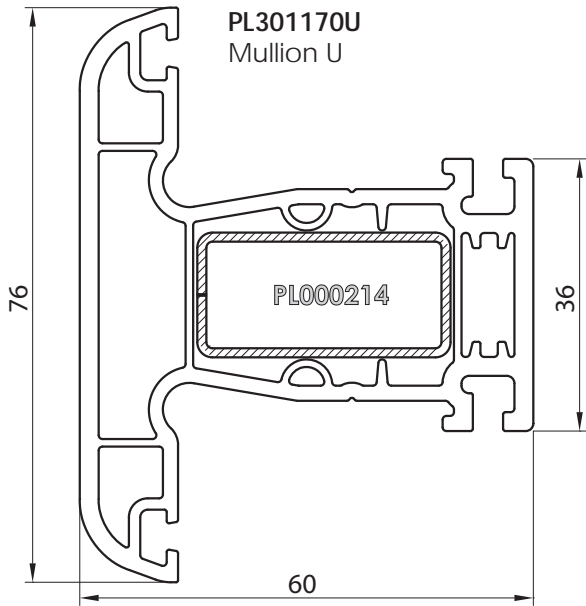


- PL00104CL
- PL001216CL

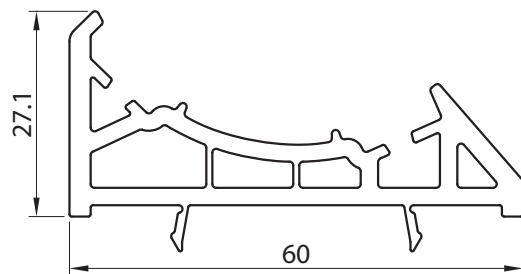
Glassbead 35



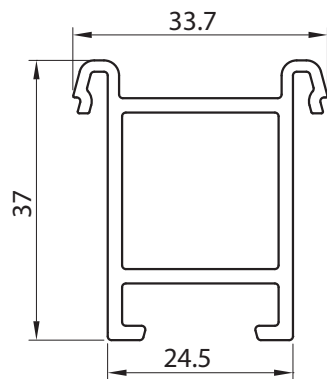
- PL00106C
- PL001767C



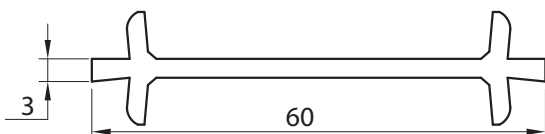
PL001110
Corner adaptor for pipe PL001100



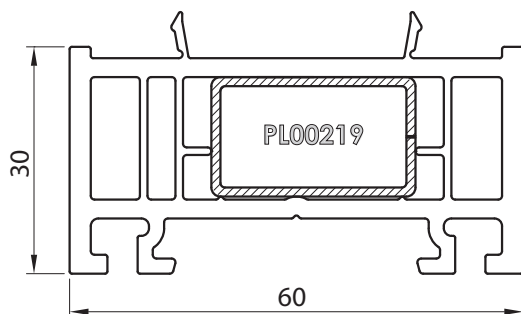
PL101360
Wall connector



PL401230
Coupling profile 60

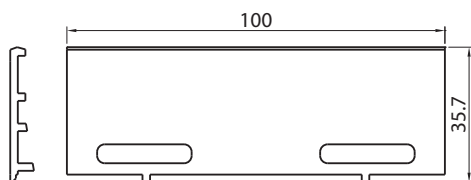


PL401090
Frame joint profile - extension

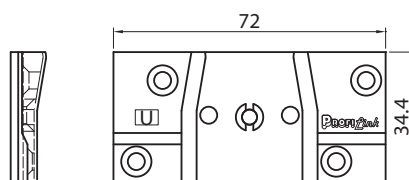




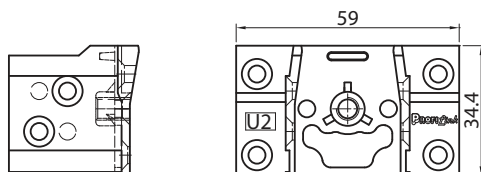
PL00119
Bridge C35



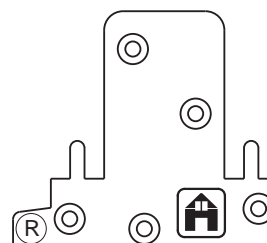
PL00409U
Mullion connector U



PL00498U
Mullion connector U2



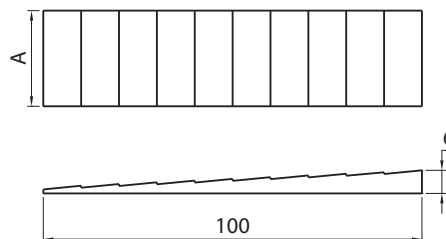
PL9605
Cap for Aluminium Threshold 60 mm



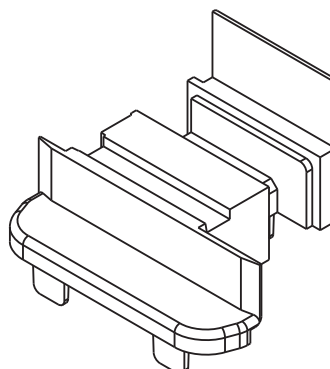
PL00120 /A = 24 mm/
Wedge K23 for 24 mm wide dual-pane window.

PL00121 /A = 32 mm/
Wedge K32 for 30 mm wide dual-pane window.

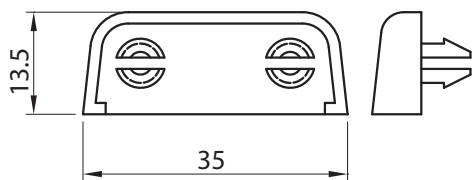
PL00126 /A = 38 mm/
Wedge K38 for 36 mm wide dual-pane window.



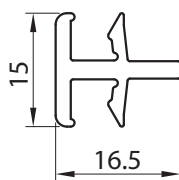
PL000760
Cap for overhung



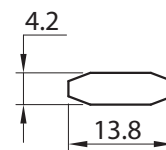
PL007700
Decorative cap



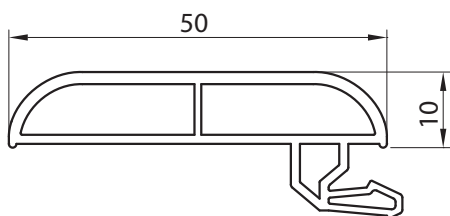
PL00150
Coupling profile



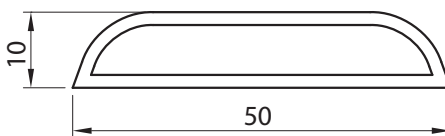
PL40118
Coupling profile



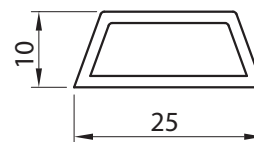
PL001370
Ending profile



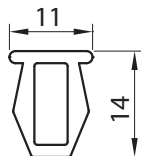
PL001145
Decorative frame bar 50



PL001155
Decorative frame bar 25



PL000303
Decorative frame profile



PL003010
Gasket



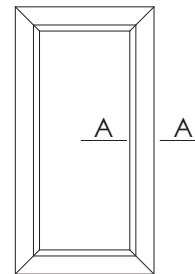
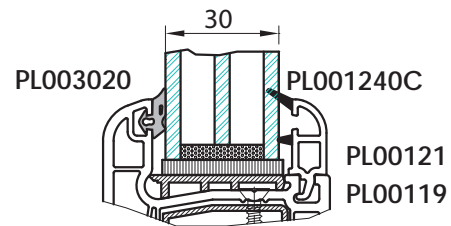
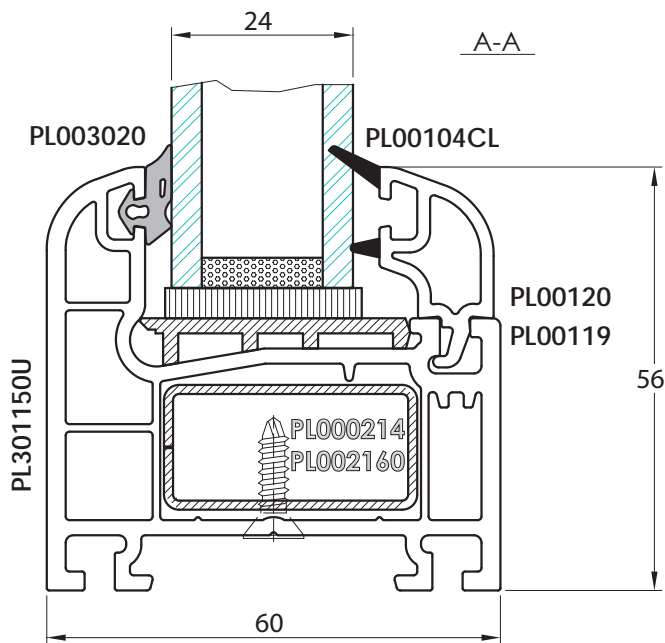
PL003020
Gasket





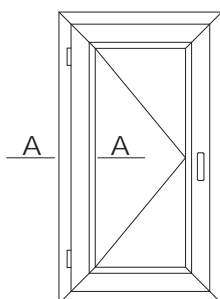
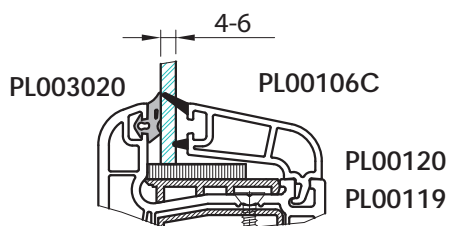
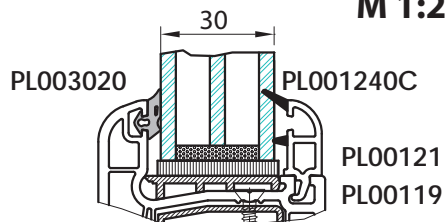
PLU02

M 1:2

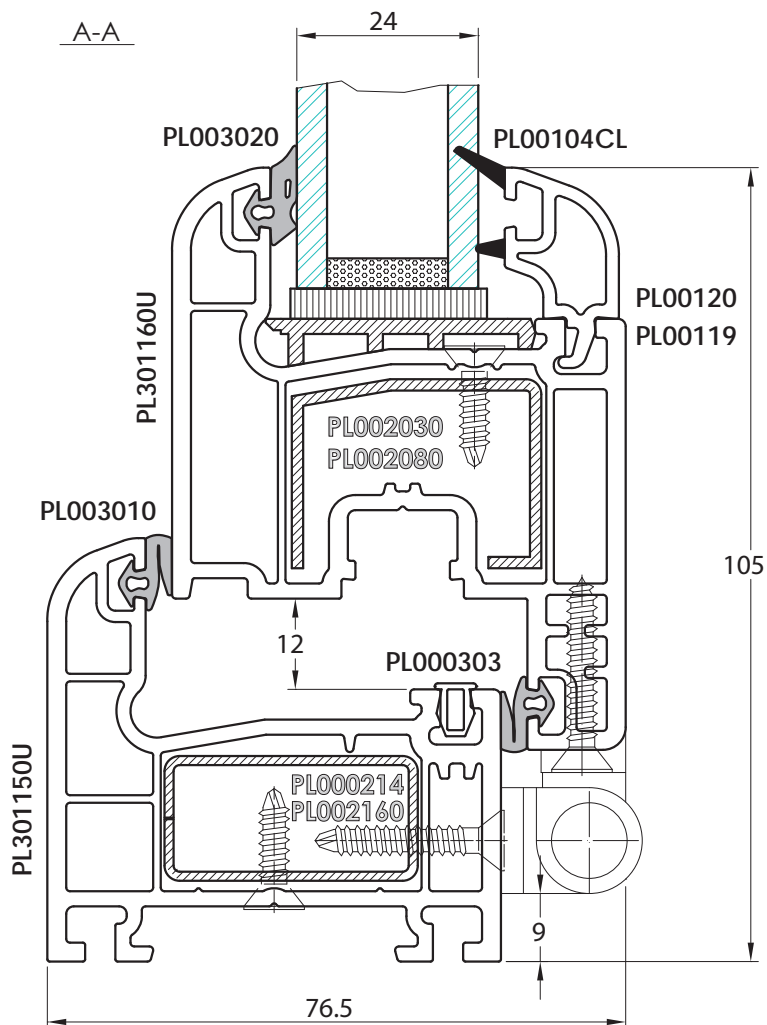


PLU05

M 1:2

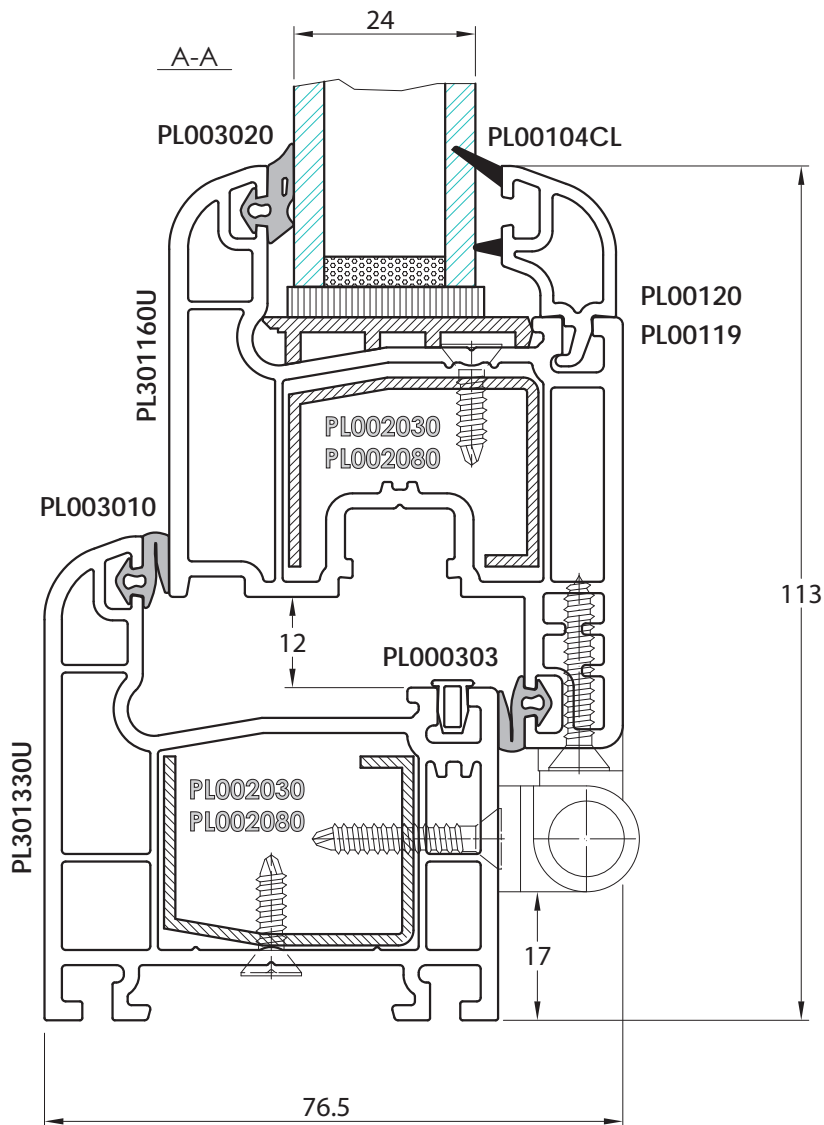
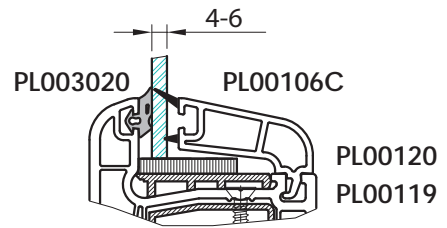
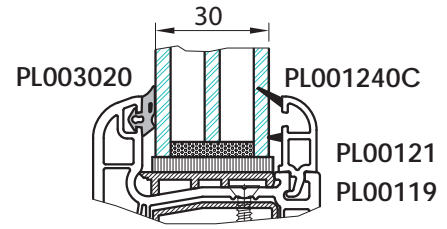
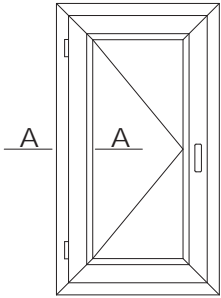


A-A



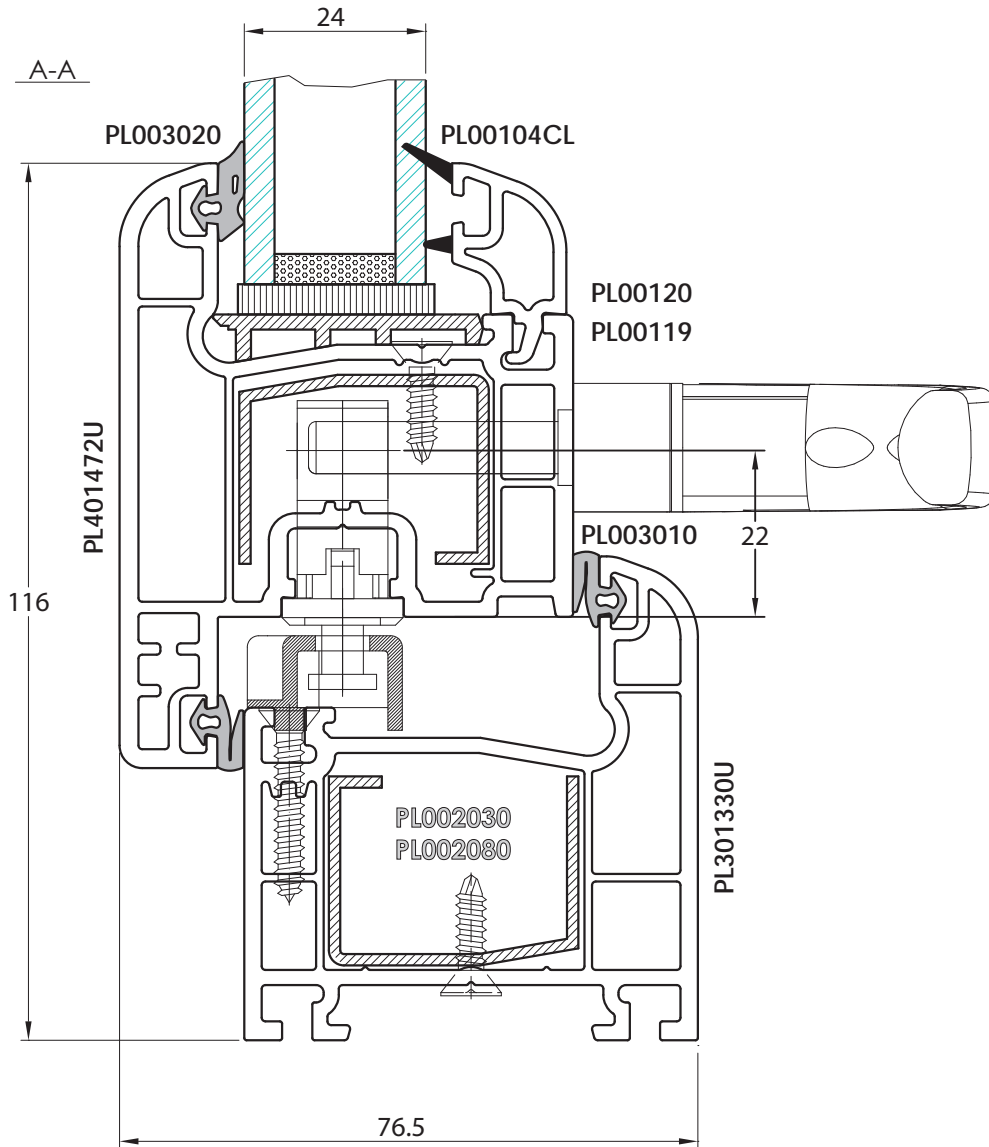
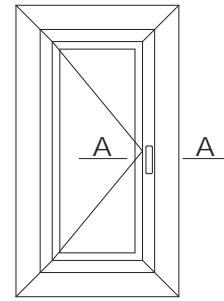
PLU03

M 1:2



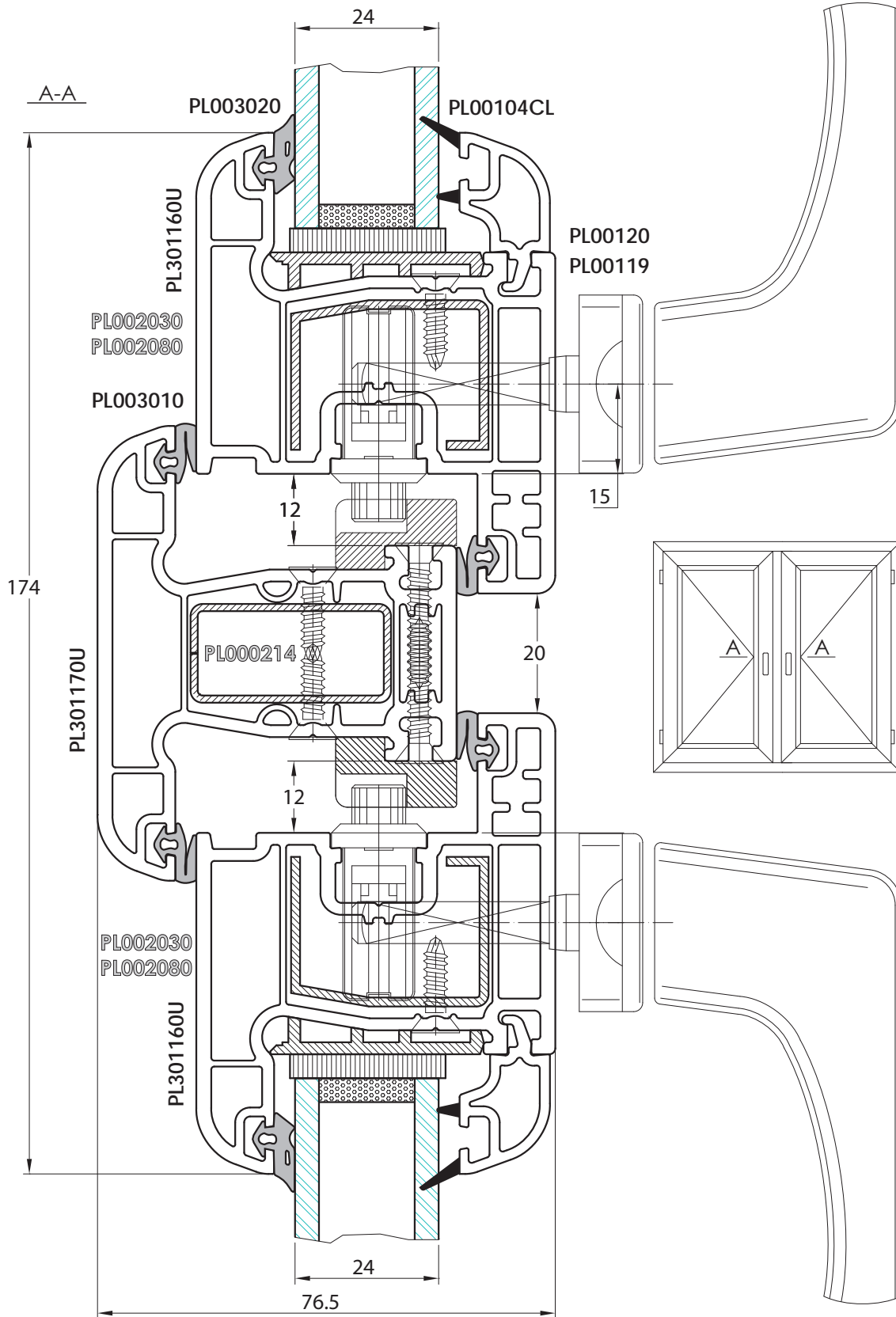
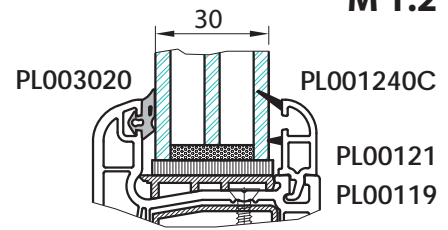


PLU22



PLU07

M 1:2



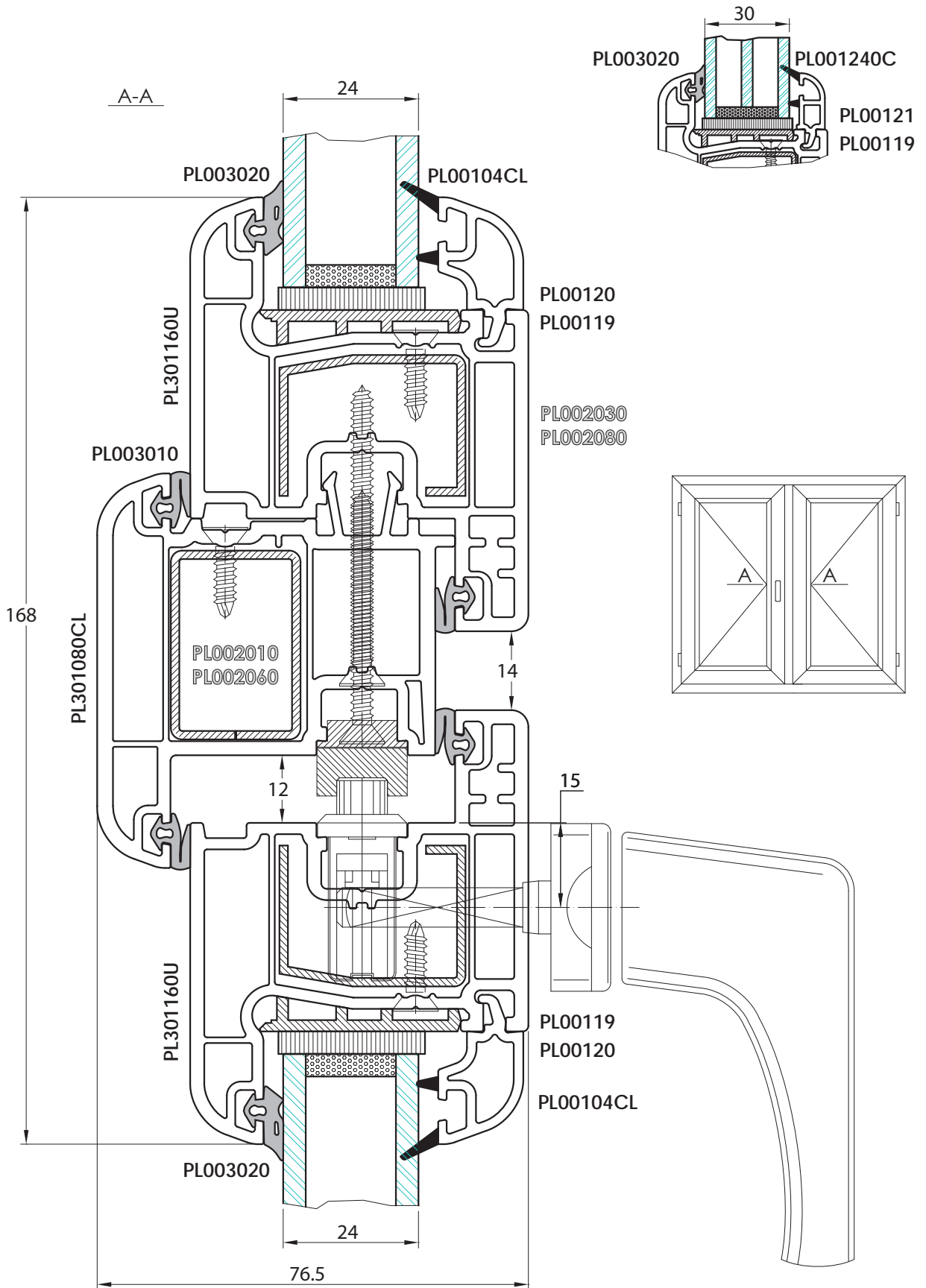
4



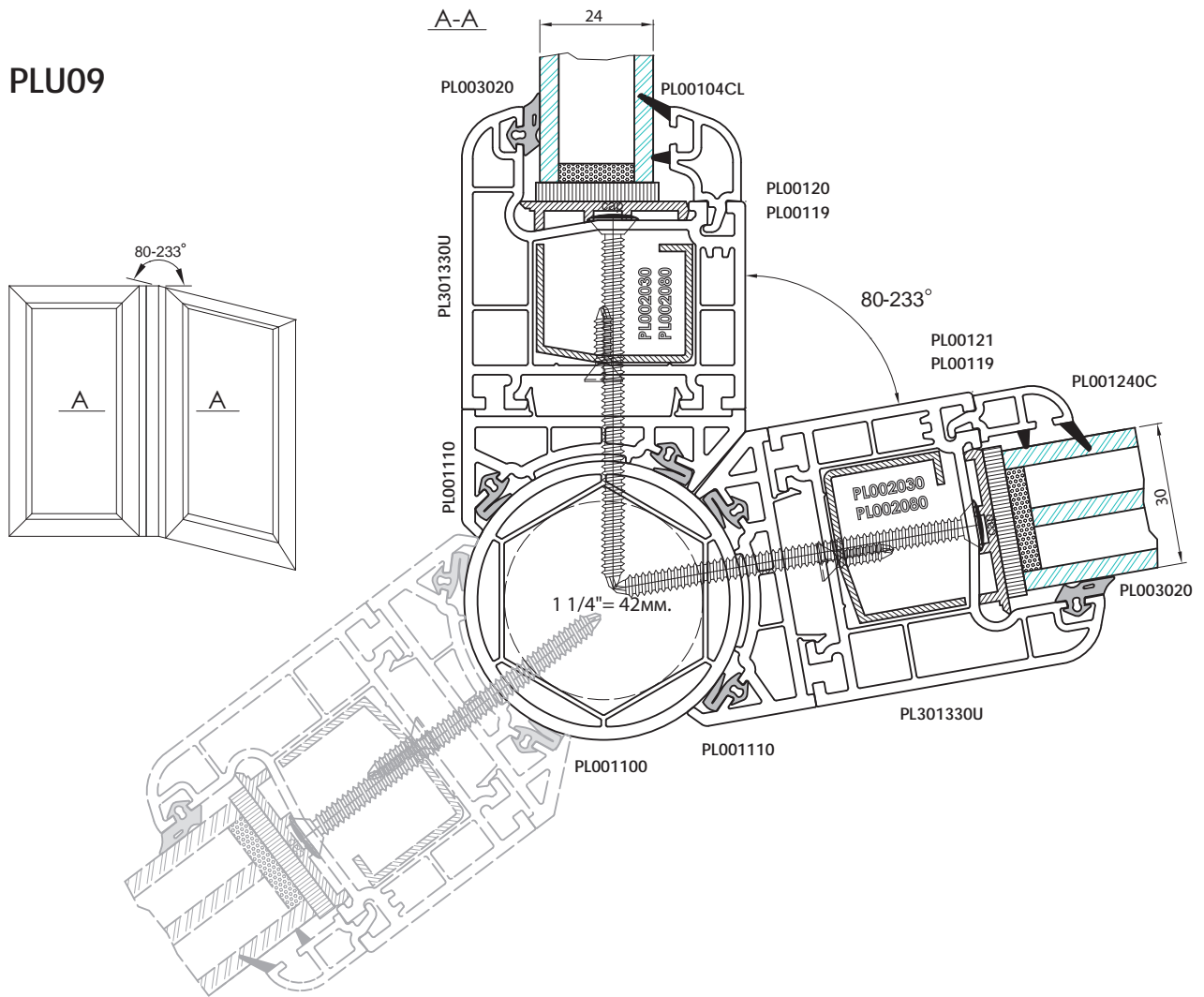
PLU08

M 1:2

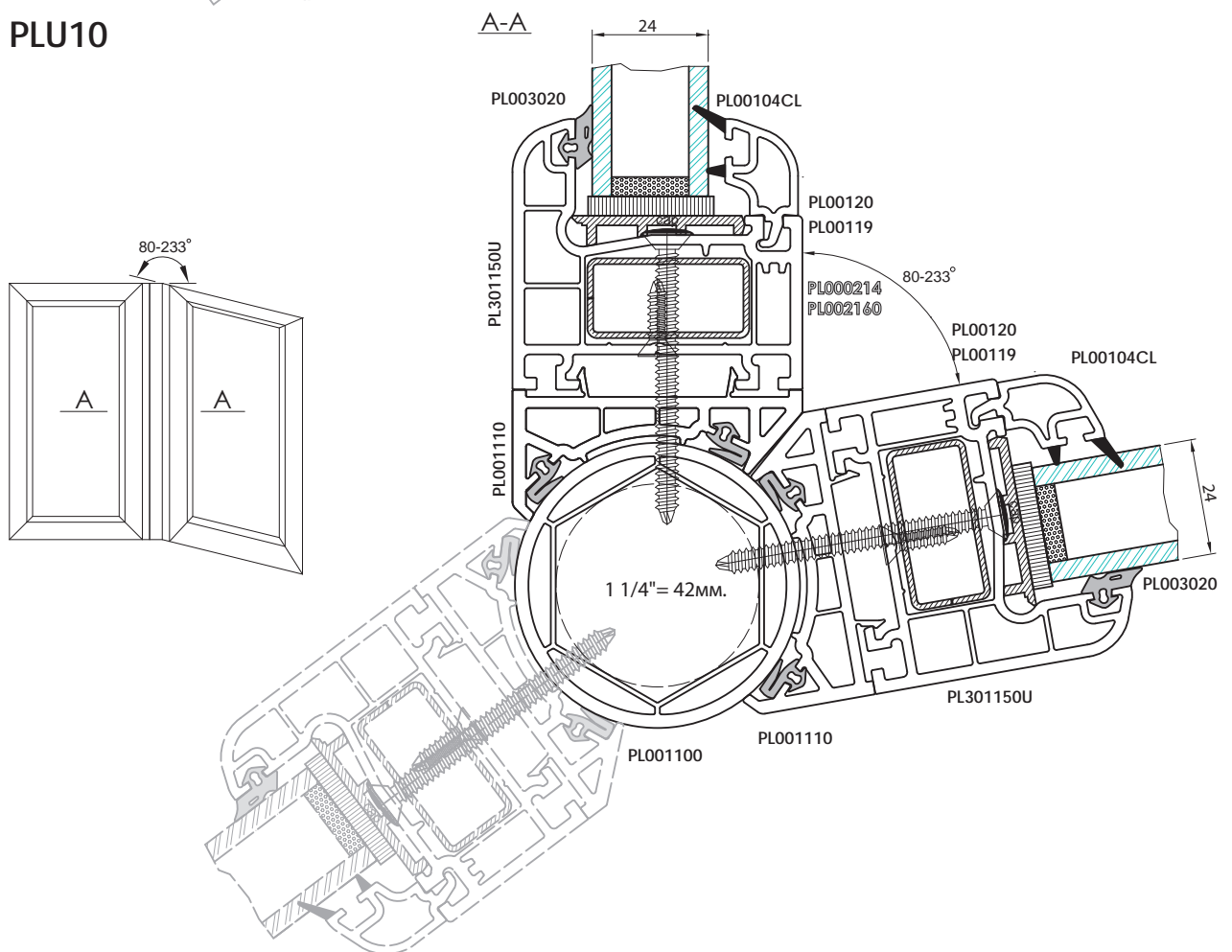
PROFILink Ultra
PVC window systems



PLU09

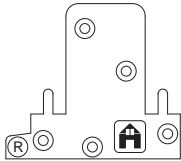
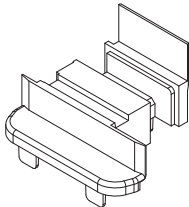
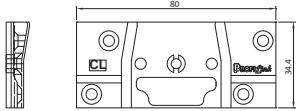
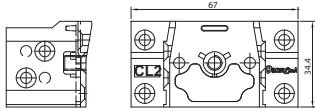
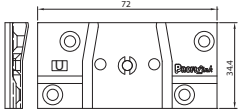
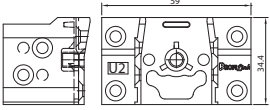
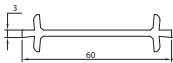
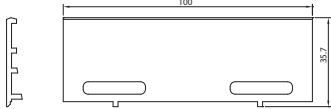
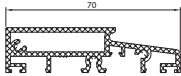
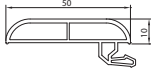
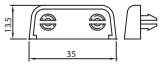
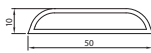


PLU10





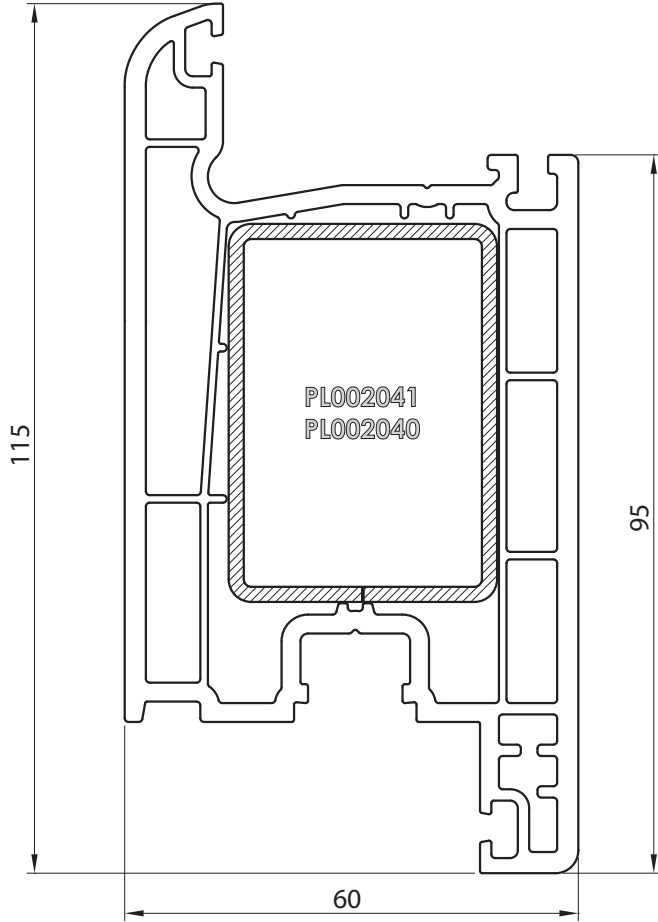
CODE	Description	Profile	CODE	Description	Profile
1 <u>PL40112</u>	Door sash profile 60 mm		7 <u>PL40113</u>	Door sash profile - turned over 70 mm	
2 <u>PL001161</u>	Corner profile for Door Sash P		8 <u>PL301330U</u>	frame 3 - 44	
3 <u>PL40101CL</u>	frame 4		9 <u>PL40107CL</u>	mullion CL	
4 <u>PL301170U</u>	mullion U		10 <u>PL001240C</u> <u>PL00104CL</u>	glassbeads	
5 <u>PL301080CL</u>	overhung		11 <u>PL001100</u>	pipe	
6 <u>PL401090</u>	Frame joint profile - extension		12 <u>PL001110</u>	Corner adaptor for pipe PL001100	

CODE	Description	Profile	CODE	Description	Profile
13 PL9605	cap for aluminium threshold 60 mm		19 PL000760	cap for overhung	
14 PL00401CL	mullion connector		20 PL00451CL	mullion connector CL2	
15 PL00409U	mullion connector U		21 PL00498U	mullion connector U2	
16 PL401230	coupling profile 60		22 PL00119	bridge C35	
17 PL9604	aluminium threshold		23 PL001370	ending profile	
18 PL007700	decorative cap		24 PL001145	decorative frame bar 50	



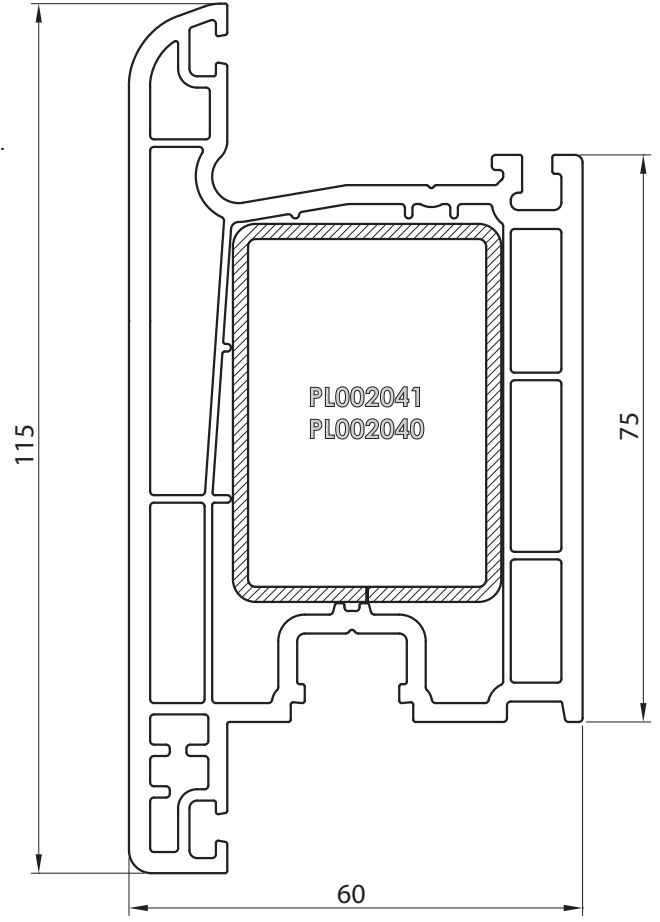
PL40112

Door sash profile 60 mm



PL40113

Door sash profile - turned over profile 60 mm

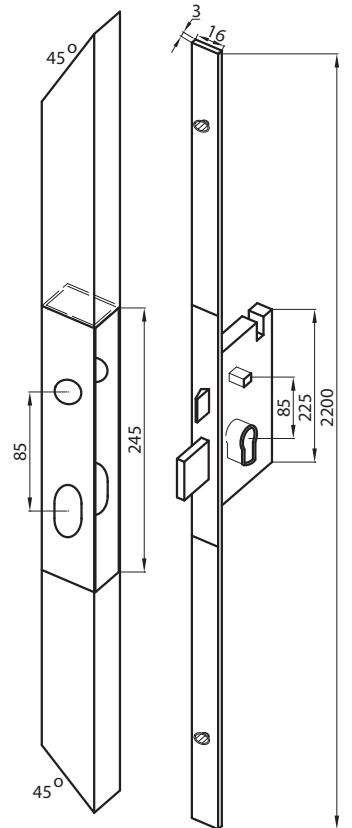
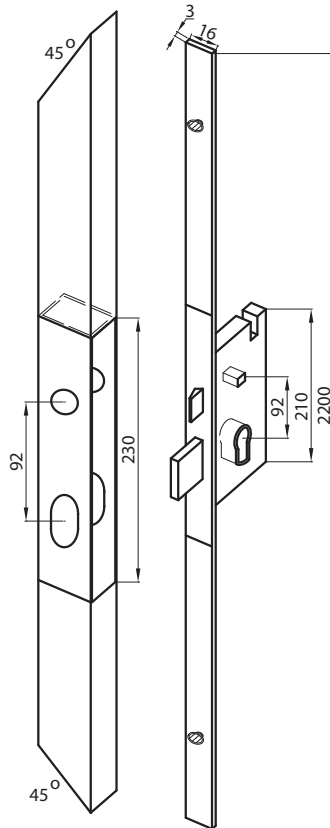
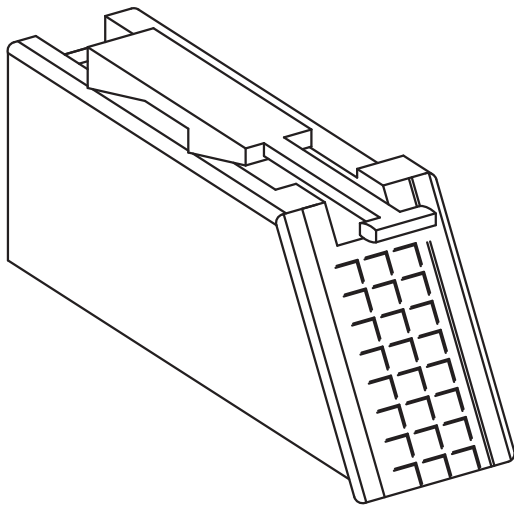


Scheme for hardware installation - 92 mm

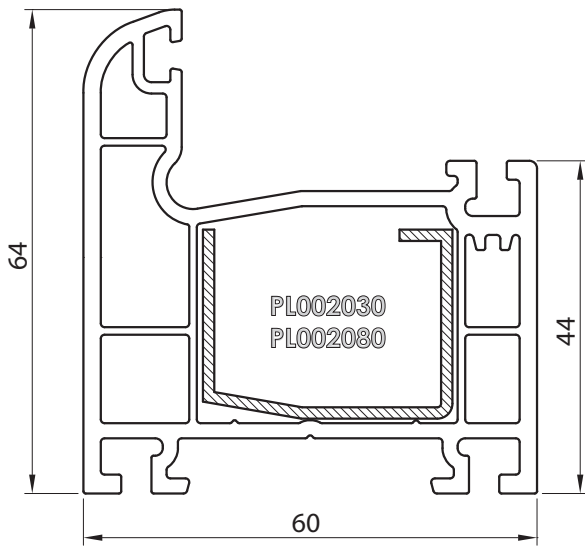
Scheme for hardware installation - 85 mm

PL001161

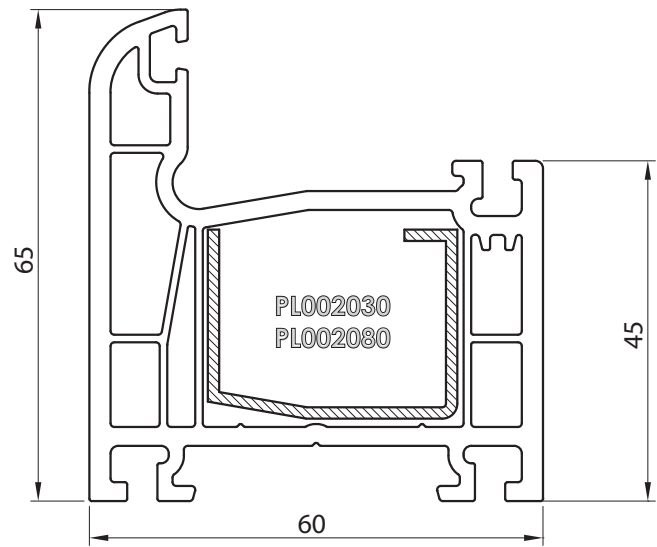
Corner profile for Door Sash P



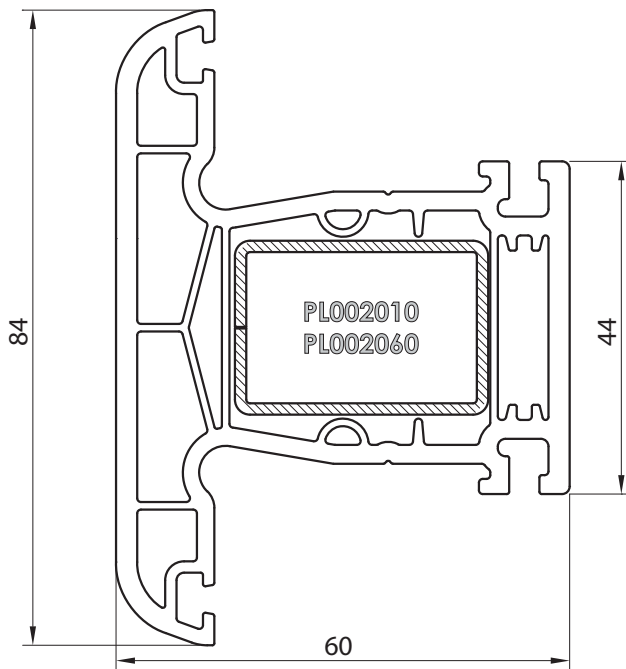
PL301330U
Frame 3 - 44



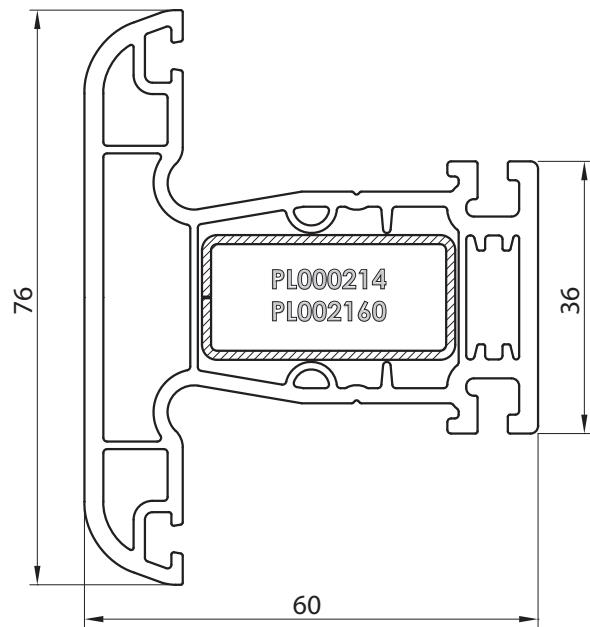
PL40101CL
Frame 4



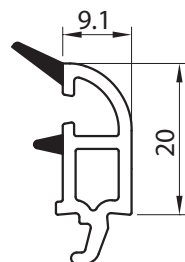
PL40107CL
Mullion CL



PL301170U
Mullion U

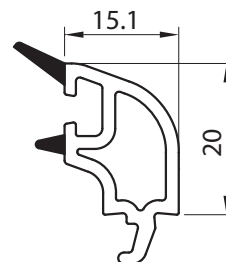


Glassbead 9



- PL001240C
- PL001214C

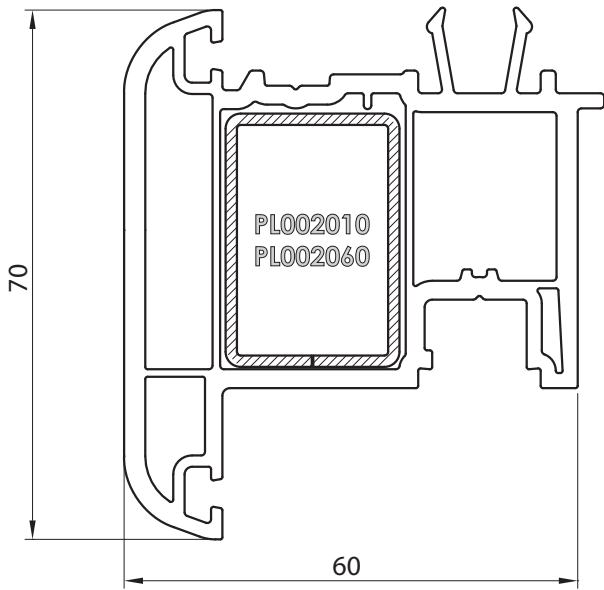
Glassbead 15



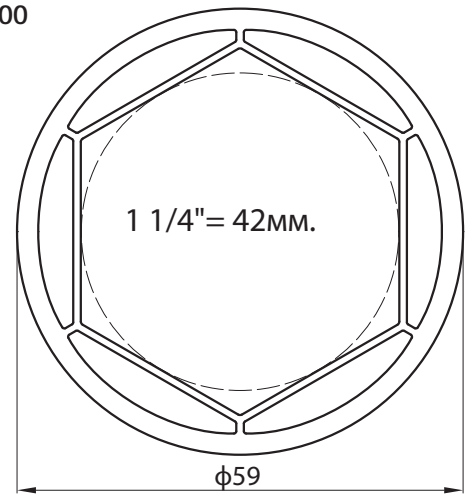
- PL00104CL
- PL001216CL



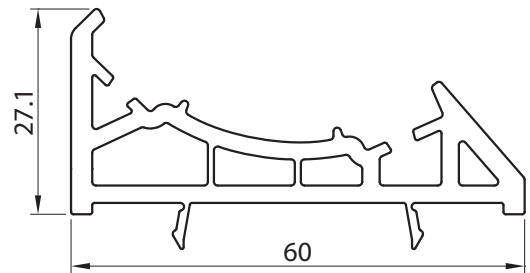
PL301080CL
Overhung



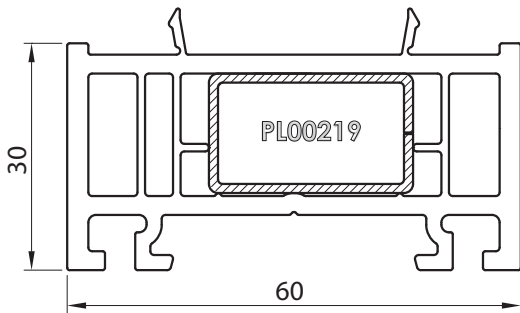
PL001100
Pipe



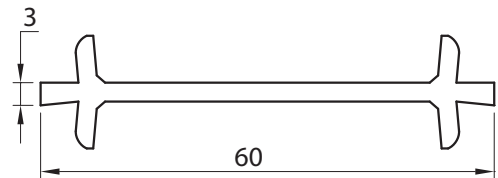
PL001110
Corner adaptor for pipe PL001100



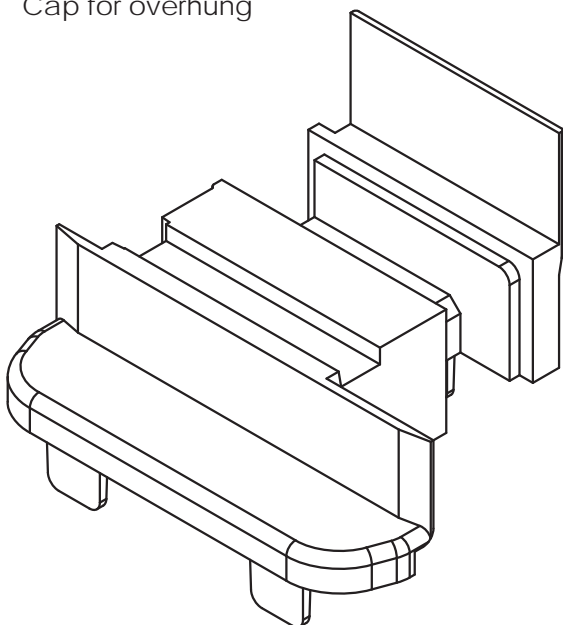
PL401090
Frame joint profile - extension



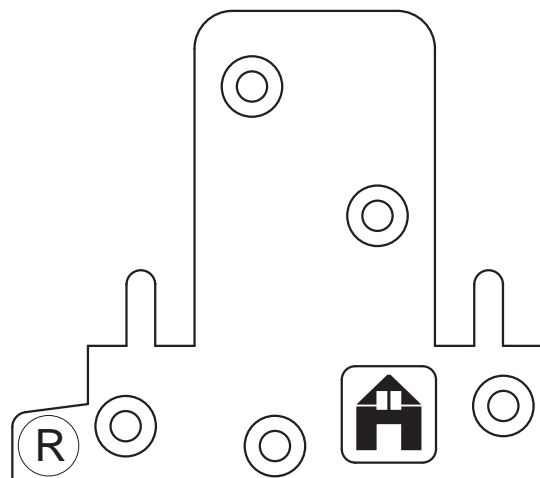
PL401230
Coupling profile 60



PL000760
Cap for overhung



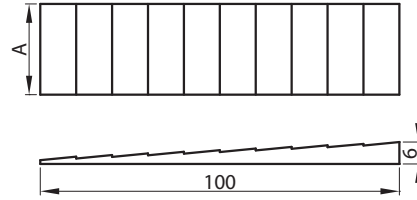
PL9605
Cap for Aluminium Threshold 60 mm



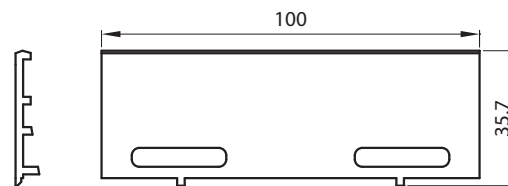
PL00120 /A = 24 mm/
Wedge K23 for 24 mm wide dual-pane window.

PL00121 /A = 32 mm/
Wedge K32 for 30 mm wide dual-pane window.

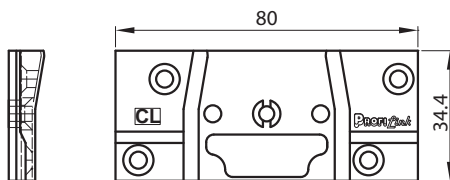
PL00126 /A = 38 mm/
Wedge K38 for 36 mm wide dual-pane window.



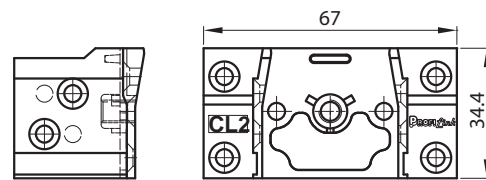
PL00119
Bridge C35



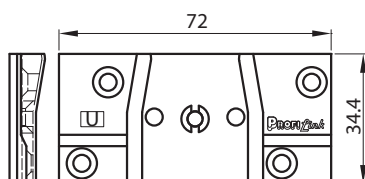
PL00401CL
Mullion connector



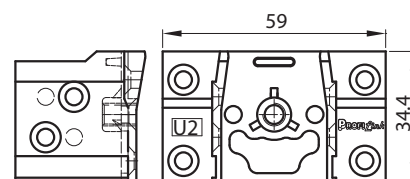
PL00451CL
Mullion connector CL2



PL00409U
Mullion connector U

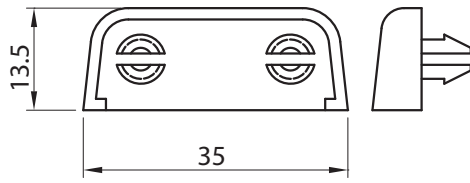


PL00498U
Mullion connector U2

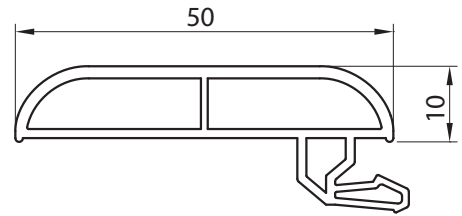




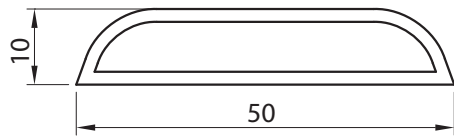
PL007700
Decorative cap



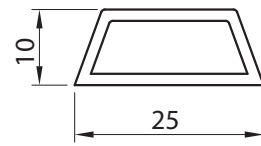
PL001370
Ending profile



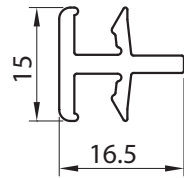
PL001145
Decorative frame bar 50



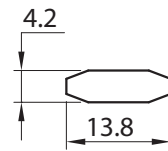
PL001155
Decorative frame bar 25



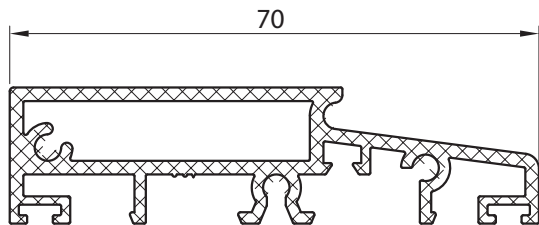
PL00150
Coupling profile



PL40118
Coupling profile



PL9604
Aluminium Threshold



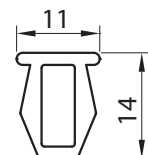
PL003010
Gasket



PL003020
Gasket



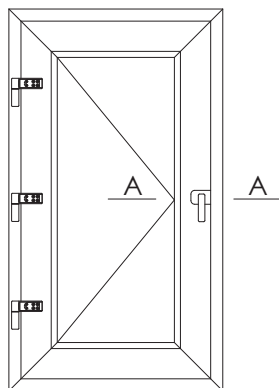
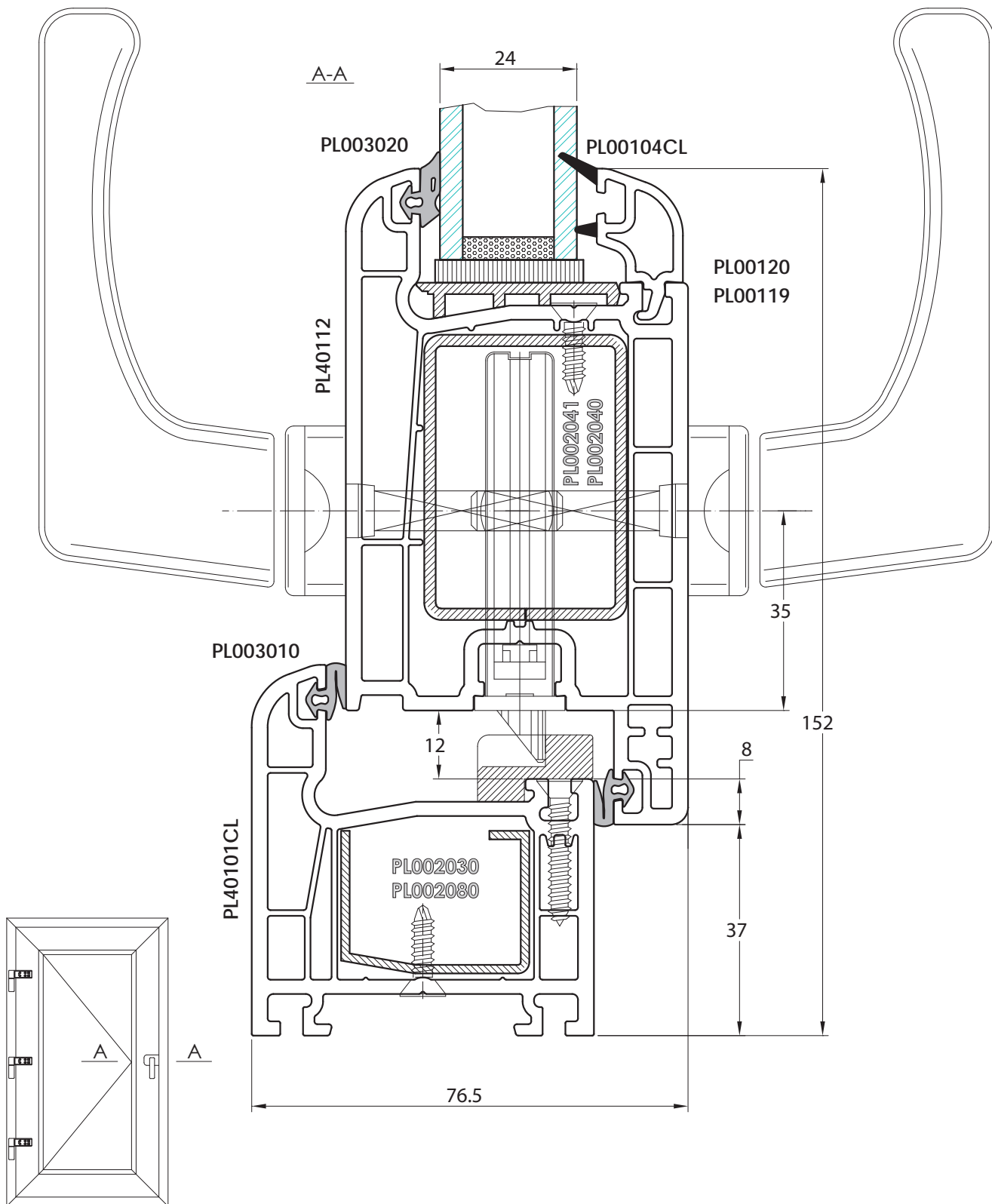
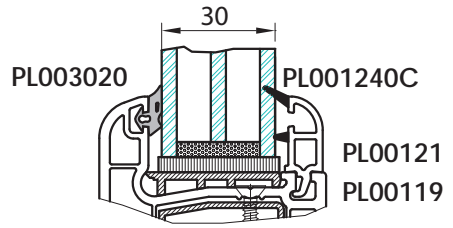
PL000303
Decorative frame profile



PLD03

M 1:2

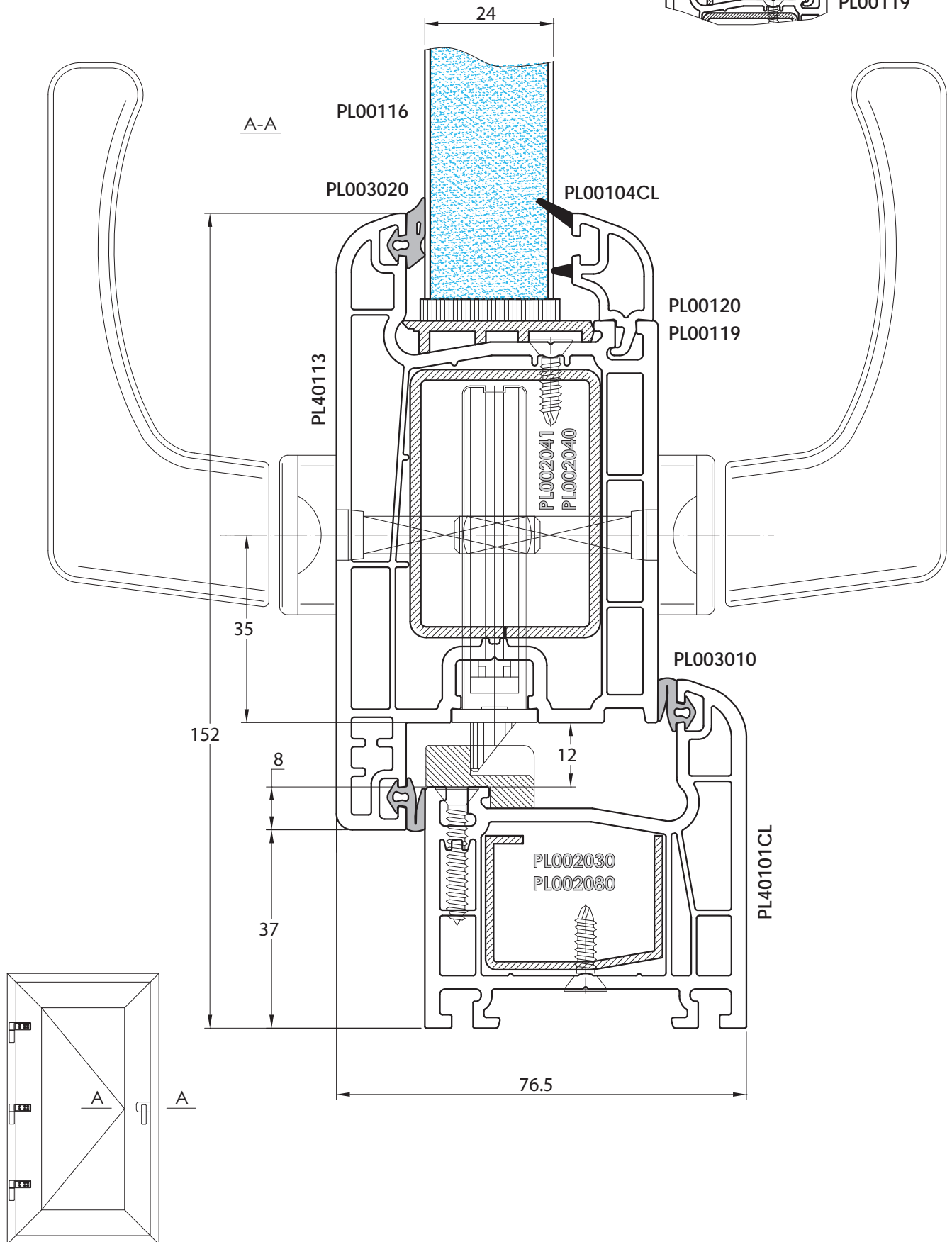
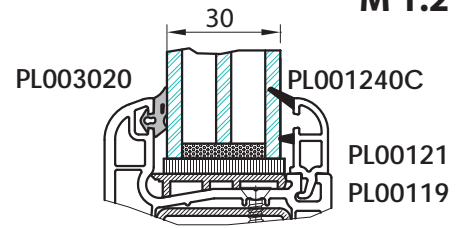
5





PLD06

M 1:2

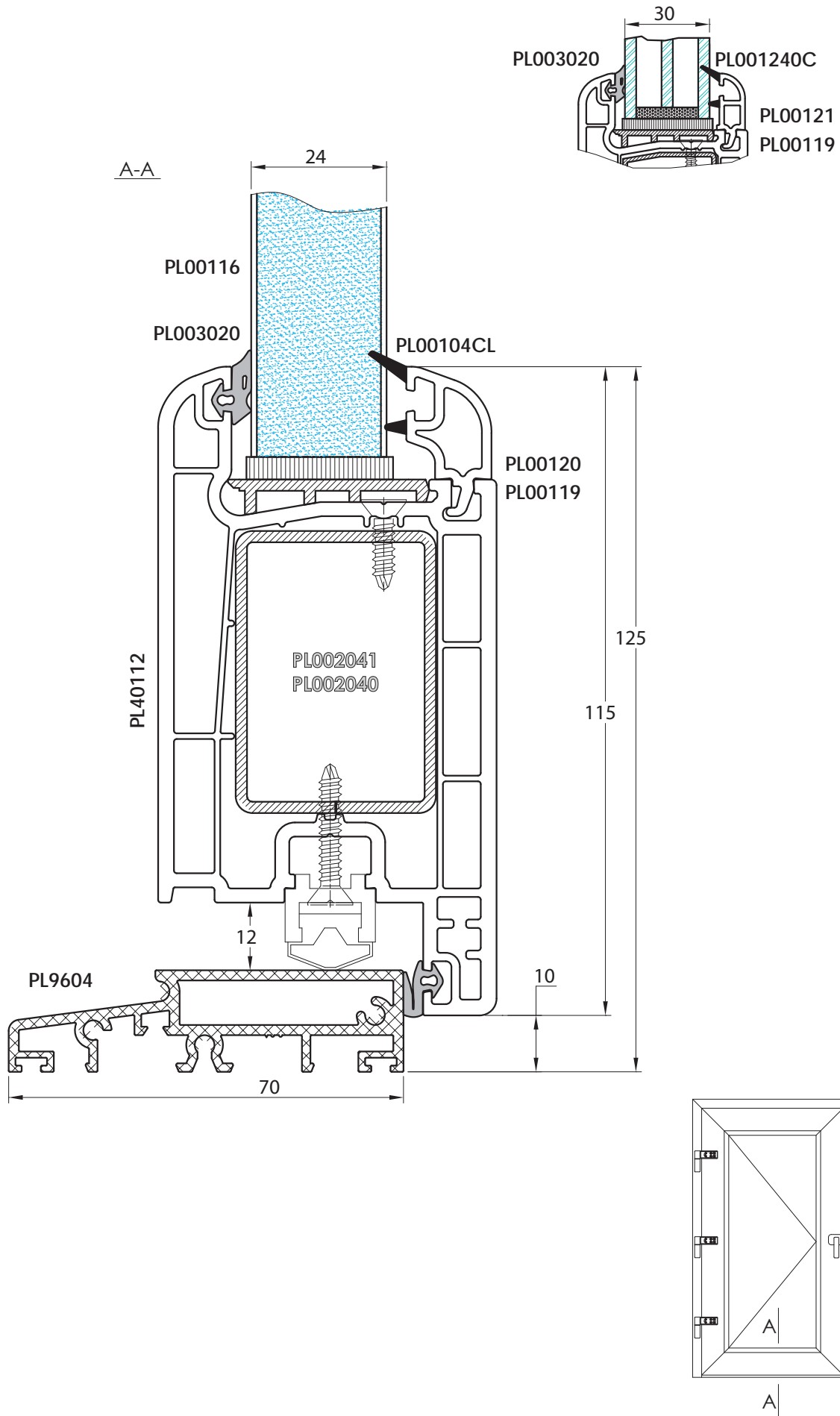


M 1:1

Technical Catalogue 2012

PLD15

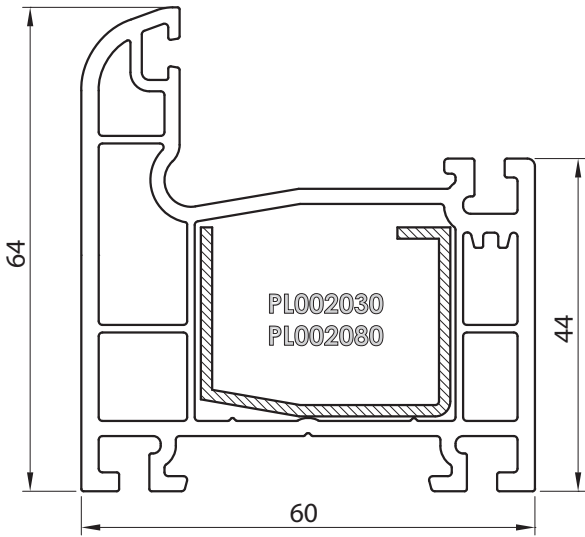
M 1:2



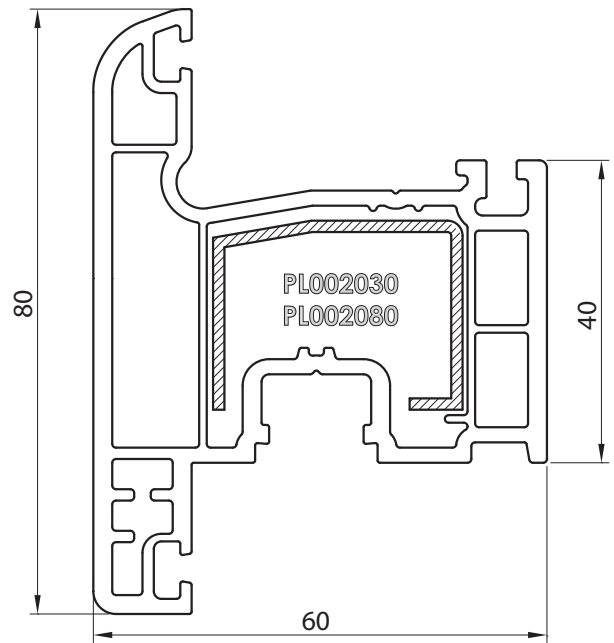
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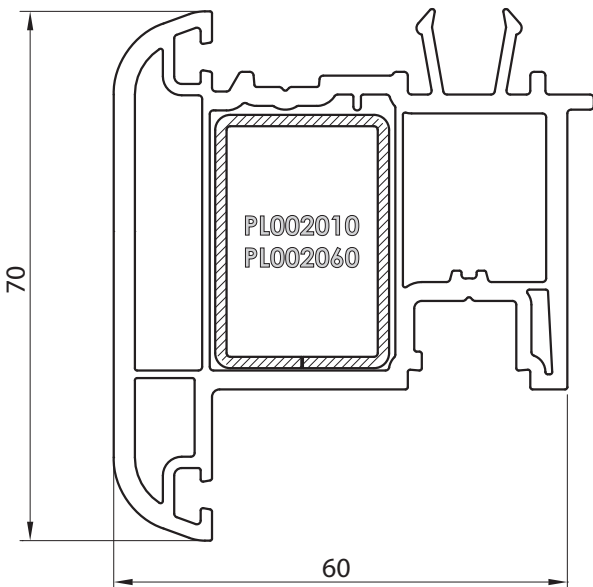
PL301330U
Frame 3 - 44



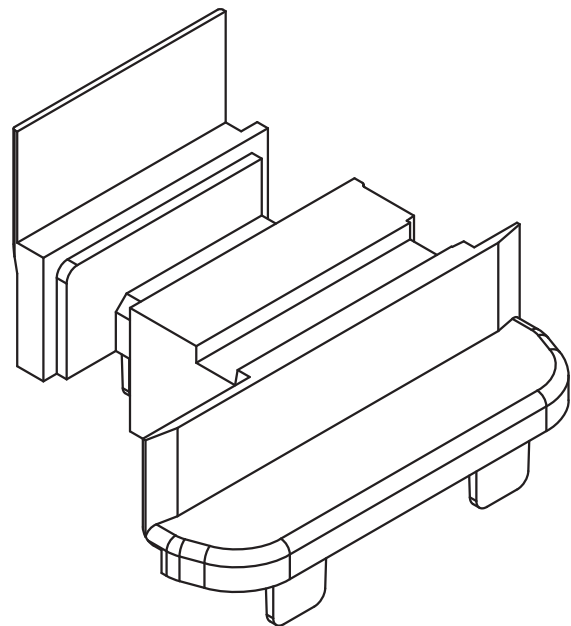
PL301472U
Sash 3 profile - turned over



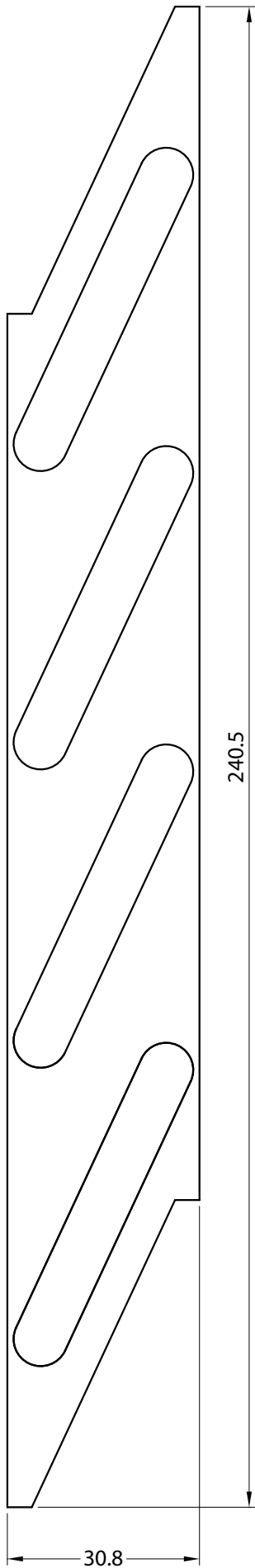
PL301080CL
Overhung



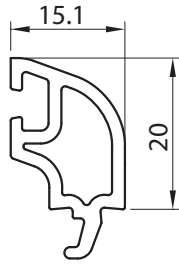
PL000760
Cap for overhung



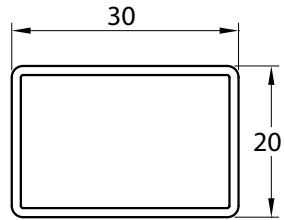
PL00455
insert for shutters Profilink - fix



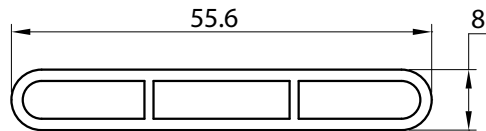
PL001042CL
Glassbead 15



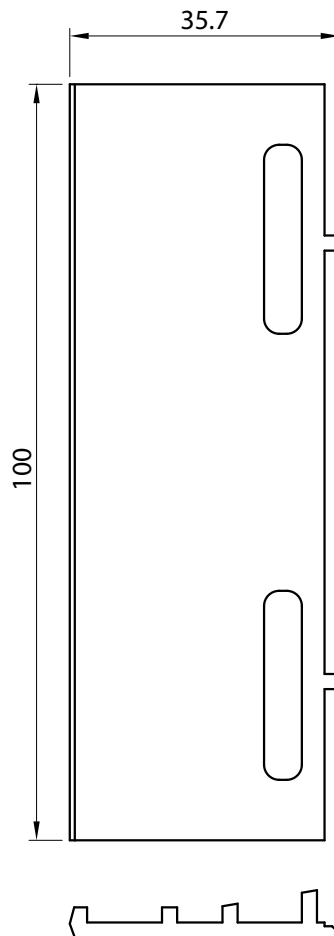
Aluminium or PVC
profile 30x20 mm



PL001556
lammella 55 for shutters

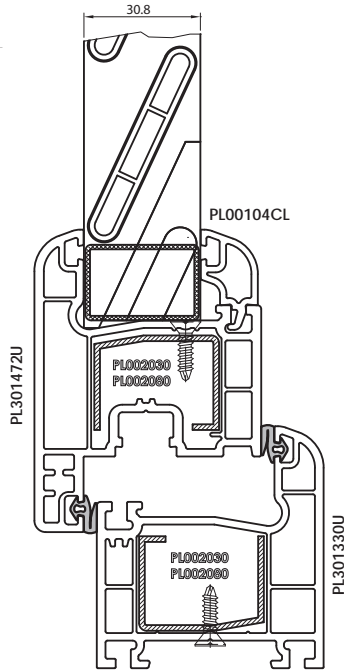


PL00119
Bridge C35

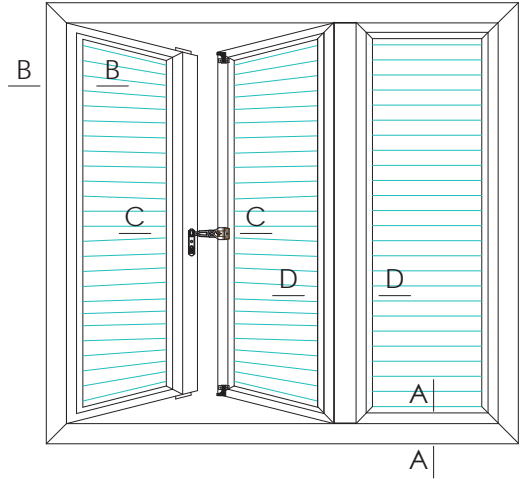
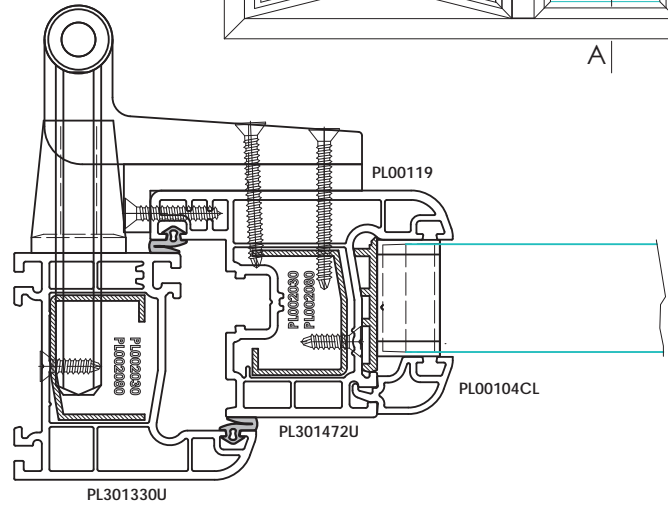




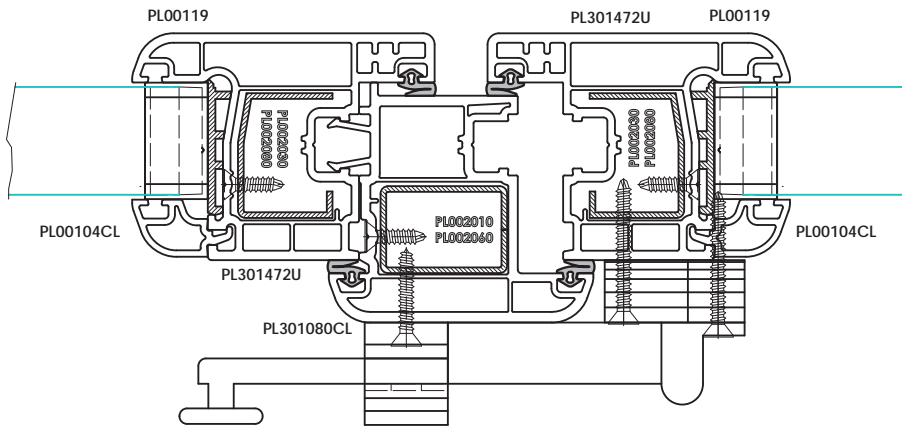
A-A



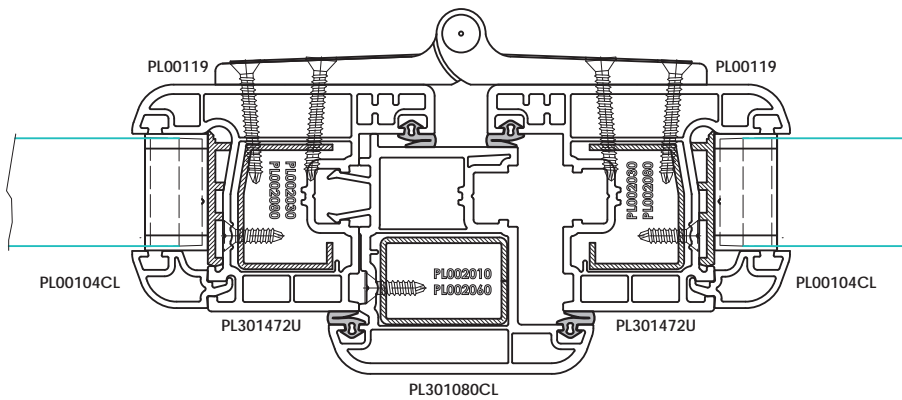
B-B



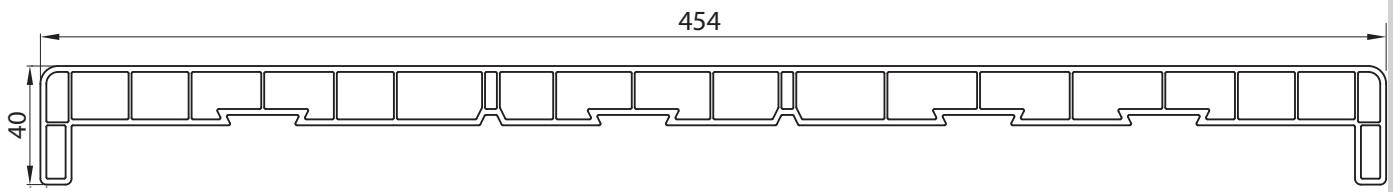
C-C



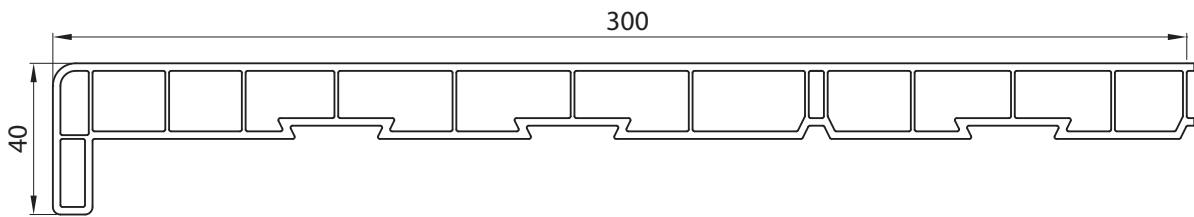
D-D



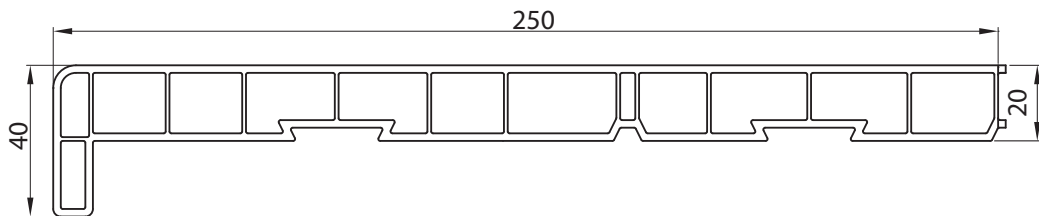
PL001990
Sill 450



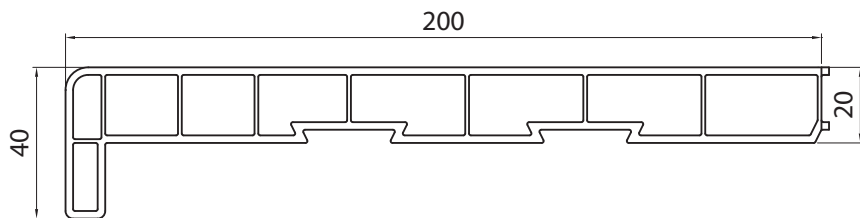
PL001204
Sill 300



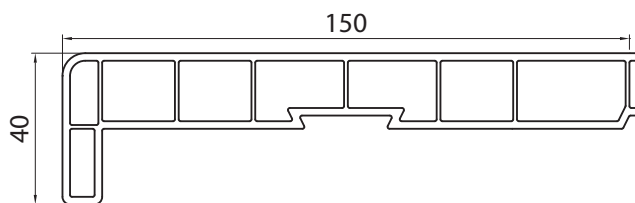
PL001520
Sill 250



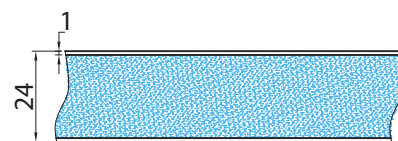
PL001150
Sill 200



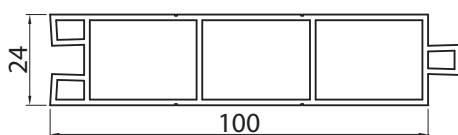
PL001151
Sill 150



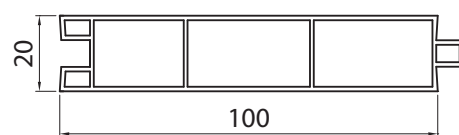
PL00116
HIP 24



PL001170
PVC pannel 24

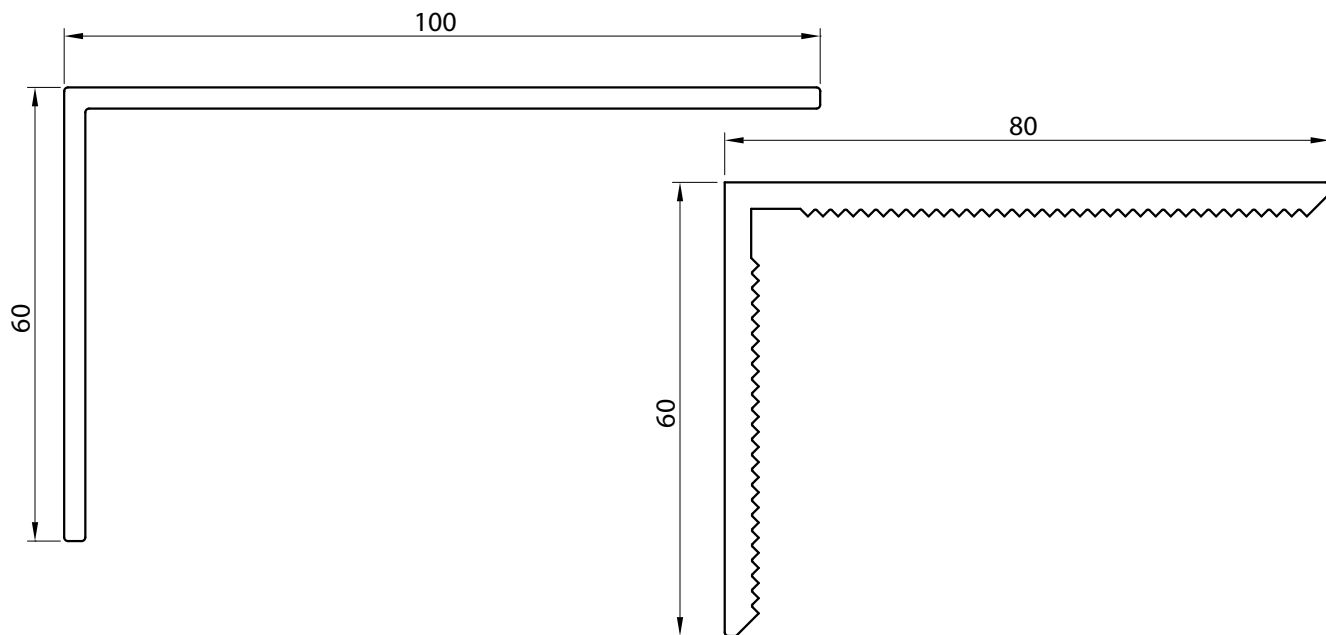


PL001149
PVC pannel 20



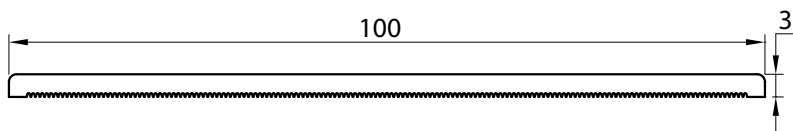


PL00475
V-shaped profile 100x60x3

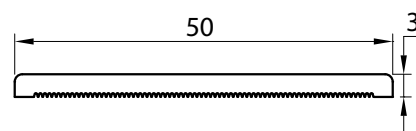


PL00437
Profile for Frame Profile R, Z

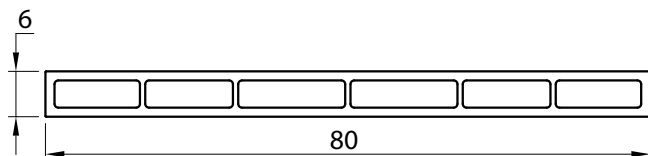
PL004100
Decorative Profile 100x3



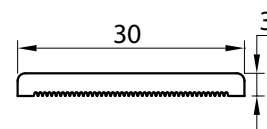
PL004500
Decorative Profile 50x3



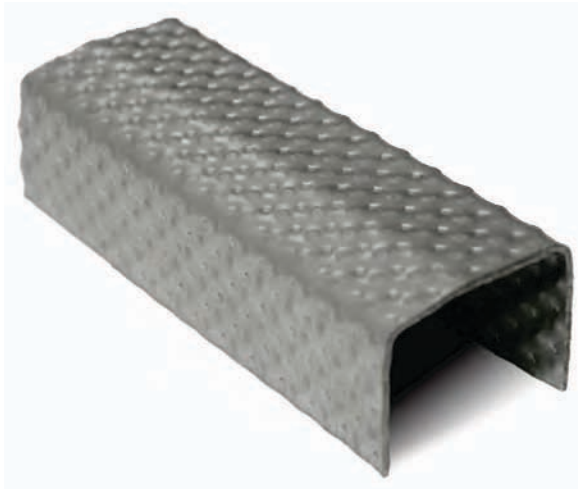
PL00480
PVC pannel 80x6



PL00443
Decorative Profile 30x3

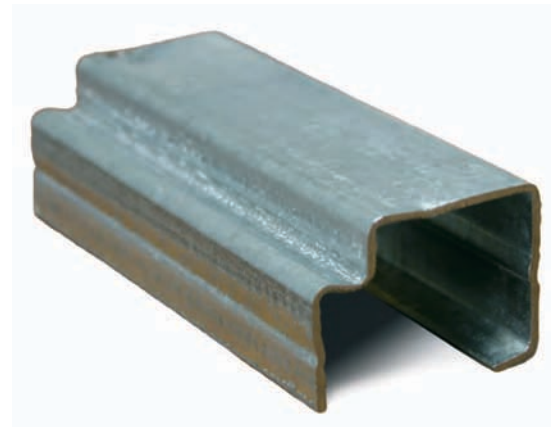


PL002082
Knurled steel reinforcement



- | | | |
|-------------|--------------|--------------|
| - PL501801P | - PL501307P | - PL40107CL |
| - PL501301P | - PL501367P | - PL401212CL |
| - PL501361P | - PL40101CL | - PL301330U |
| - PL501302P | - PL401177CL | - PL301331U |
| - PL501362P | - PL40102C | - PL301160U |
| - PL501342P | - PL401183C | - PL301168U |
| - PL501391P | | |

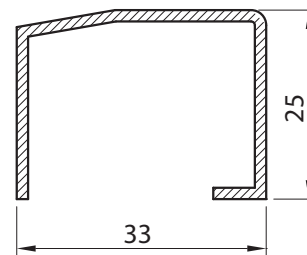
PL002030A - 1.5 mm
PL002080A - 1.2 mm
Steel reinforcement



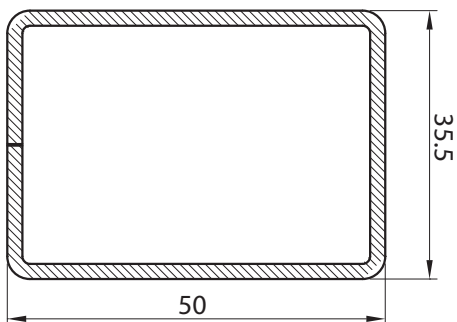
- | | | |
|-------------|--------------|--------------|
| - PL501801P | - PL501307P | - PL40107CL |
| - PL501301P | - PL501367P | - PL401212CL |
| - PL501361P | - PL40101CL | - PL301330U |
| - PL501302P | - PL401177CL | - PL301331U |
| - PL501362P | - PL40102C | - PL301160U |
| - PL501342P | - PL401183C | - PL301168U |
| - PL501391P | | |

PL002030 - 1.5 mm
PL002080 - 1.2 mm
Steel reinforcement

- | | | |
|-------------|--------------|--------------|
| - PL501801P | - PL501307P | - PL40107CL |
| - PL501301P | - PL501367P | - PL401212CL |
| - PL501361P | - PL40101CL | - PL301330U |
| - PL501302P | - PL401177CL | - PL301331U |
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| - PL501342P | - PL401183C | - PL301168U |
| - PL501391P | | |

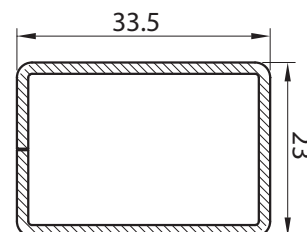


PL002041 - 2.0 mm
PL002040 - 1.5 mm
Steel reinforcement



- | | | |
|-------------|-------------|------------|
| - PL401386P | - PL401390P | - PL401222 |
| - PL401387P | - PL201490 | - PL40113 |
| - PL401389P | - PL40112 | - PL401243 |

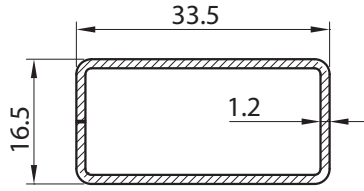
PL002010 - 1.5 mm
PL002060 - 1.2 mm
Steel reinforcement



- | | | |
|-------------|-------------|--------------|
| - PL301308P | - PL501367P | - PL301218CL |
| - PL301368P | - PL401090 | - PL40107CL |
| - PL501307P | - PL30108CL | - PL401212CL |

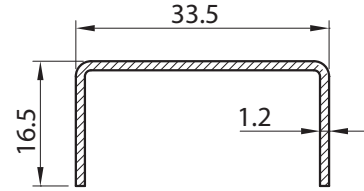


PL000214
Steel reinforcement



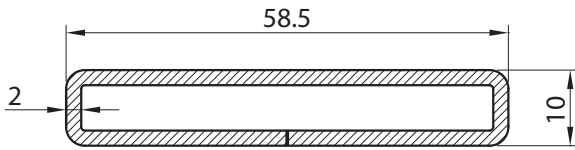
- PL301150U
- PL301167U
- PL301170U
- PL301171U

PL002160
Steel reinforcement



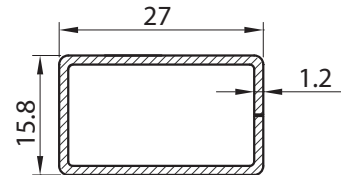
- PL301150U
- PL301167U
- PL301170U
- PL301171U

PL002221
Steel reinforcement



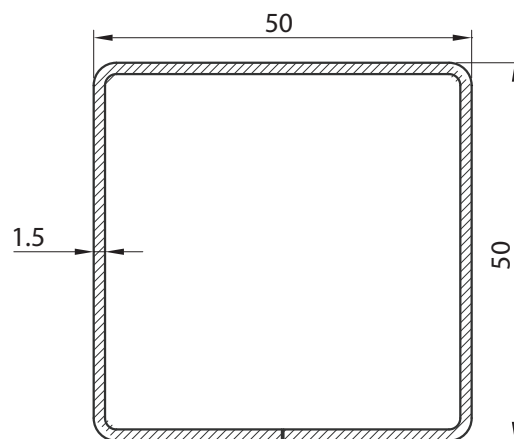
- PL301707

PL00219
Steel reinforcement



- PL501821P
- PL401090

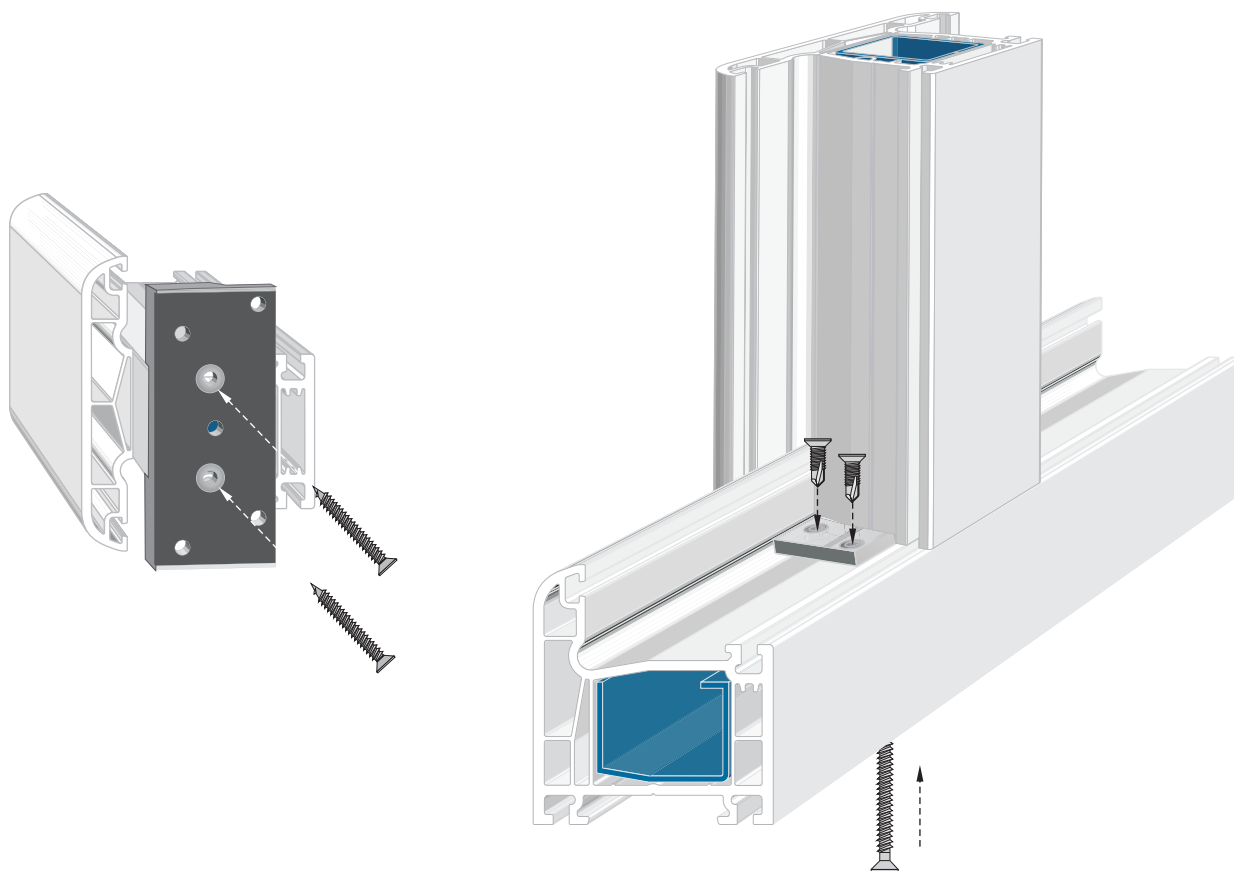
PL00225
Steel reinforcement



- PL201717P
- PL201490

SCHEME FOR ASSEMBLING MULLION - FRAME I

The mullion connector is fastened to the mullion by two screws with 50-60 mm length. This system is mounted to the frame by four screws - two on each side. Finally a central self-tapping screw goes through the frame, its metal reinforcement and is screwed in the middle of the mullion connector.



BG **МОНТАЖНА СХЕМА КЕМПФЕР - КАСА I** Кемпферната сглобка се закрепва към кемпфера посредством две видии с дължина - 50-60 mm. Получената система се монтира към касата с помощта на четири видии - по две от всяка страна. Накрая централна самонарезна видия преминава през касата, нейния усилител и се завива в кемпферната сглобка по средата.

DE **MONTAGESCHEMA KÄMPFER - RAHMEN I** Die Kämpferverbindung wird zum Kämpfer durch zwei Schrauben mit Länge 50-60 mm befestigt. Das dabei herausgekommene System wird am Rahmen durch vier Schrauben montiert – je zwei an jeder Seite. Schlussendlich geht die Schneidschraube über den Rahmen und seine Verstärkung und dreht sich in der Mitte der Kämpferverbindung fest.

RO **SCHEMA DE MONTAJ ȘTULP - TOC I** Asamblarea piesei fixare montant (conectorul montant) cu montantul se va realiza cu doua șuruburi cu lungime - 50-60 de mm. Asamblarea ramei cu montantul se va face cu 4 șuruburi – cu doua pe fiecare parte. La sfârșit șuruba centrala trece prin ramei, armatura sa și sa invârti în mijlocul piesei fixare montant.

SR **ŠEMA MONTAŽE KEMPFER - KASE I** Kempferna spojnica ze pričvršćuje za kempfer uz pomoć dva šarafa dužine 50-60 mm. Dobijeni sistem se montira na kasu uz pomoć četiri šarafa, po dva sa svake strane. Na kraju, centralni samonavijajući šaraf prolazi kroz kasu, njen ojačivač, i zavija se u sredinu kempferske spojnice.

RU **СХЕМА МОНТАЖА ИМПОСТ - РАМА I** Связка импоста прикрепляется к импосту посредством двух винтов длиной 50-60 мм. Эта система монтируется к раме с помощью четырех винтов - по два с каждой стороны, после чего устанавливается центральный саморез, который проходит через раму, ее усиливающий профиль и закручивается в середине связки импоста.

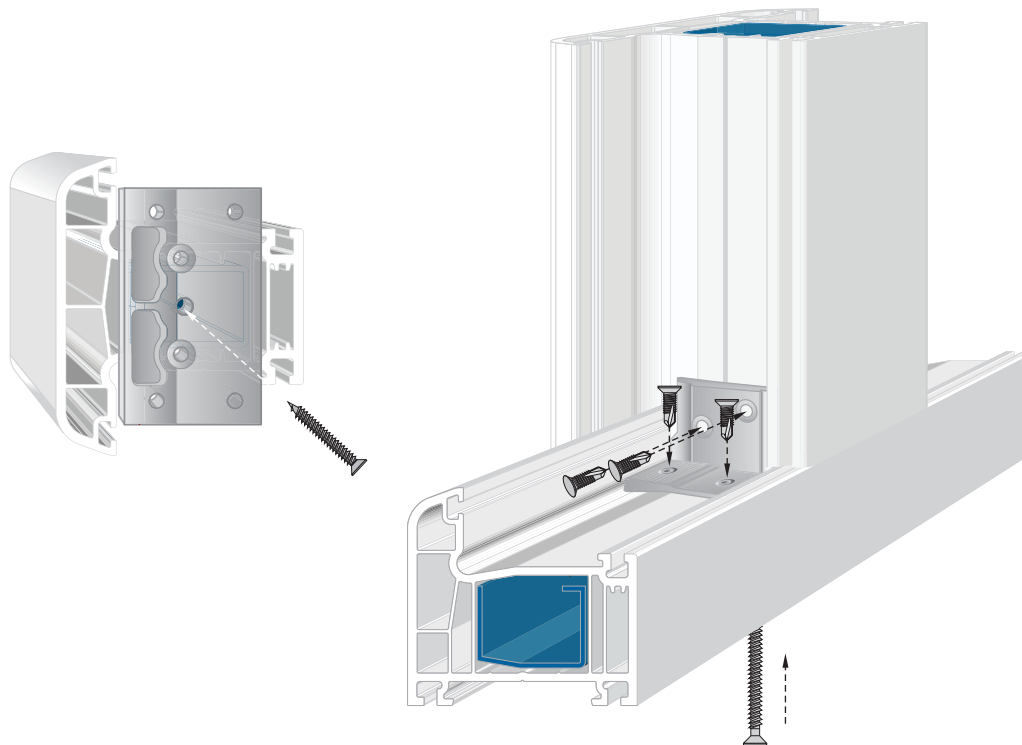
IT **SCHEMA DI MONTAGGIO PIANTONE - TELAIO I** Il giunto del montante va fissato al montante tramite due viti di lunghezza 50-60 mm. Il sistema risultante va montato sul telaio tramite quattro viti - due per ciascun lato. Alla fine la vite centrale autofilettante passa attraverso il telaio, il suo rinforzo e si avvita nel quinto del montante nel mezzo.

GR **ΣΧΗΜΑ ΣΥΝΕΡΓΑΣΙΑΣ ΤΟΥ ΤΑΦ-ΚΑΣΑ I** Η συναρμογή του ταφ στερεώνεται στο ταφ με δύο βίδες μήκος 50-60 mm. Το σύστημα αυτό μοντάρεται στη κάσα με 4 βίδες - επί 2 για κάθε πλευρά. Στο τέλος η κεντρική βίδα με εσωτερική ράβδωση περνάει από τη κάσα, ενίσχυση και βιδώνεται στη συναρμογή του ταφ στο κέντρο.

SCHEME FOR ASSEMBLING MULLION - FRAME II

The mullion connector is fastened to the mullion sideward by four self-tapping screws for metal - 3.9x19 mm. This system is mounted to the frame by four self-tapping screws for metal - two screws on each side. The final mounting is executed by bolt M6x60 which goes through the frame, the reinforcement and is screwed in the middle of the mullion connector.

Note: The two apertures next to the central (M6) aperture on the mullion connector give an opportunity for additional strengthening, but these are not obligatory to be used.



BG **МОНТАЖНА СХЕМА КЕМПФЕР - КАСА ТИП II** Кемпферната сглобка се закрепва към кемпфера странично посредством 4 бр. самонарезни винта за метал - 3.9x19 mm. Получената система се монтира към касата с помощта на 4 самонарезни винта за метал - 3.9x19 mm - по 2 от всяка страна. Окончателният монтаж се извършва с болт M6x60, който преминава през касата, усилителя и се завинтва в централния отвор на кемпферната сглобка.
Забележка: Два отвората до централния (M6) на кемпферната сглобка, дават възможност за допълнително укрепване, но не са задължителни за използване.

DE **MONTAGESCHEMA KÄMPFER - RAHMEN TYP II** Die Kämpferverbindung wird zum Kämpfer seitlich durch 4 Blechschrauben - 3.9x19 mm befestigt. Das dabei herausgekommene System wird am Rahmen durch 4 Blechschrauben montiert - 3.9x19 mm - je zwei an jeder Seite. Die Endmontage erfolgt durch einen Bolzen M6x60, der über den Rahmen und seine Verstärkung geht und dreht sich im Mittelloch der Kämpferverbindung fest.

Hinweis: Beide Löcher neben dem Mittelloch (M6) der Kämpferverbindung erlauben eine zusätzliche Befestigung, ist aber ihr Gebrauch nicht obligatorisch.

RO **SCHEMA DE MONTAJ ȘTULP - TOC II** Asamblarea piesei fixe montant (conectorul montant) cu montantul se va realiza cu patru șuruburi pentru metal - 3.9x19 de mm. Asamblarea ramei cu montantul se va face cu 4 șuruburi pentru metal - cu doua pe fiecare parte. Montarea definitivă se îndeplinește cu bolț M6x60 - Capul șurubului M6x60 se așează pe armătura de oțel, care trece prin ramei, armătura sa și sa învârti în mijlocul conectorului montant.

Excepția: Două orificii care sunt până la central (M6) al piesei fixe montant, permit consolidarea suplimentare, dar nu sunt obligatoriu să se folosească.

SR **ȘEMA MONTAŽE KEMPFER - KASE II** Kempferna spojnica se pričvršćuje za kempfer, sa strane, pomoću 4 samonavijajuća šarafa za metal - 3.9x19 mm. Dobijeni sistem se montira na kasu uz pomoć 4 samonavijajuća šarafa za metal - 3.9x19 mm - po 2 sa svake strane. Završna montaža se izvršava šarafom M6x60, koji prolazi kroz kasu i ojačivač, i zavija se u centralni otvor na kempfernoj spojnici.

Napomena: Dva otvora kempferne spojnice, pored centralnog (M6), pružaju mogućnost dopunskog pričvršćivanja, ali nisu obavezni za korišćenje.

RU **СХЕМА МОНТАЖА ИМПОСТ - РАМА II** Связка импоста прикрепляется к импосту с двух сторон посредством четырех саморезов для металла - 3.9x19 мм. Эта система монтируется к раме с помощью четырех саморезов для металла - 3.9x19 мм - по два с каждой стороны. Окончательный монтаж осуществляется с помощью болта M6x60, который проходит через раму, ее усиливающий профиль и закручивается в центральном отверстии связи импоста.

Примечание: Двое отверстий, которые расположены возле центрального отверстия (M6) в связке импоста дают возможность для дополнительного крепления, но использование этих отверстий не обязательно.

IT **SCHEDA DI MONTAGGIO PIANFONE - TELAIO II** Il giunto del montante va fissato al montante lateralmente tramite 4 viti autofilettanti per metallo - 3.9x19 mm. Il sistema risultante va montato sul telaio tramite 4 viti autofilettanti per metallo - 3.9x19 mm - due per ciascun lato. Il montaggio definitivo va eseguito con bullone M6x60, il quale passa dal telaio, dal rinforzo e va avvitato nel foro centrale del giunto del montante.

Nota: I due fori vicini a quello centrale (M6) del giunto del montante danno possibilità per un fissaggio supplementare ma non sono obbligatori da usare.

GR **ΣΧΗΜΑ ΣΥΝΕΡΓΑΣΙΑΣ ΤΟΥ ΤΑΦ-ΚΑΣΑ II** Η συναρμογή του ταφ στερεώνεται στο ταφ πλάγια με 4 βίδες με εσωτερική ράβδωση για μέταλλο-3.9x19 mm. Το σύστημα αυτό μοντάρεται στη κάσα με 4 βίδες με εσωτερική ράβδωση για μέταλλο-3.9x19 mm - επί 2 για κάθε πλευρά. Το τελικό μοντάρισμα γίνεται με μπουλόνι M6x60, το οποίο περνάει από τη κάσα, ενίσχυση και βιδώνεται στη συναρμογή του ταφ στο κέντρο.

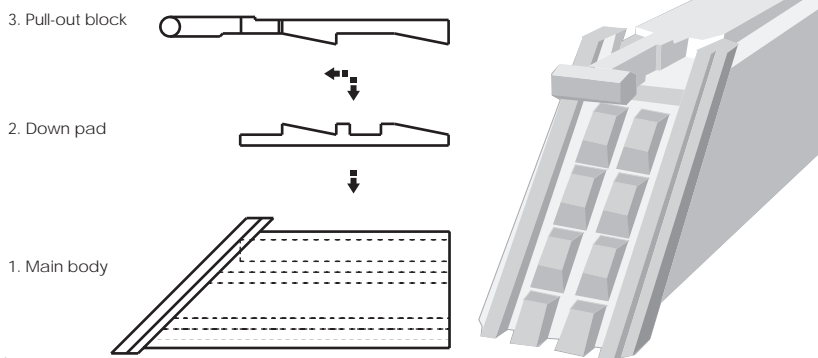
Σημείωση: Τα δύο ανοίγματα στο κεντρικό M6 της συναρμογής του ταφ δίνουν τη δυνατότητα για πρόσθετη ενίσχυση αλλά δεν είναι υποχρεωτικές για χρήση.

INSTRUCTION FOR INSTALLATION OF ANGLE PL001161 TO SASH PROFILE PL401386P, PL401389P, PL40112 AND PL40113

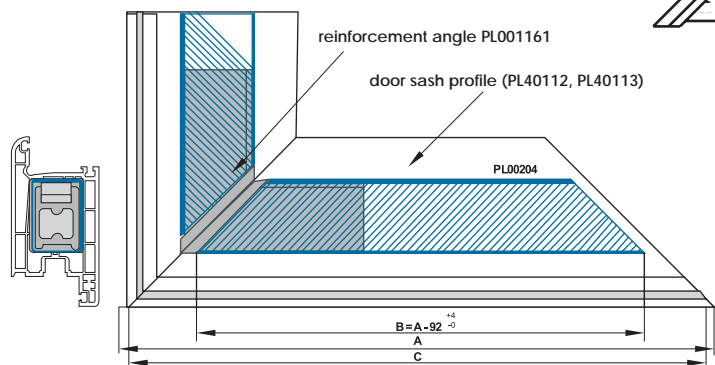
1) Parts of PL001161

The reinforcement angle for Profilink PL001161 door system consists of:

1. Main body
2. Down pad - K1PL001161
3. Pull-out block - K2PL001161
4. Reinforcement angle tie rod



2) PL001161 assembling chart



The following are very important dimensions which have to be considered when installing the reinforcing angle for Profilink PL001161 door system to door sash PL40113 and door sash turned over PL40113:

1. Dimension A - length of the profile cutting up. There should be considered the actual dimension sized during the cutting up (or the dimension displayed by the cutting up software.)
2. Dimension B - outside cutting up dimension of the reinforcing piece PL00204, by obtaining the length in accordance with the specified method (allowance up to 4 mm shorter size.) The reinforcing piece is cut under 45-degree angle.
3. Dimension C - final dimension with assembled door sash.

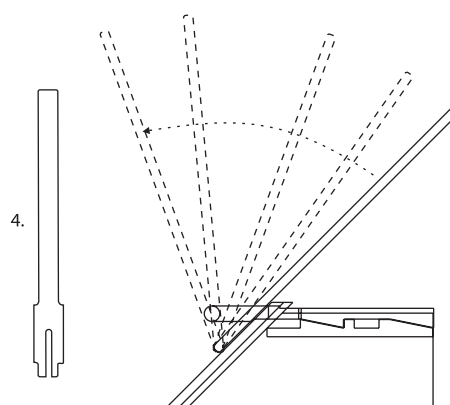
Operation sequence:

1. After the cutting up of the profiles in accordance with the specified dimensions, the angle is placed in the reinforcing piece (the reinforcing piece is placed in the PVC profile) and is tied as specified in the figure, with the ear being broken upon reaching the necessary tightening torque.
2. Next, the reinforcing angle is leveled with the profile as they should lie in one plane. The angle is mounted on the other side of the reinforcing piece and it is pulled slightly out so it levels with the sticking boards and then it is tied as specified until breaking.

Important!

It might be possible that an adjustment in the cut up length A of the PVC profile is required. There is a resultant increase of 1-2 mm in the overall C dimension when a reinforcing angle is installed due to the increased sticking surface. Possible corrective actions: 1. Correction of the cut up dimension A; 2. Increase in the temperature for sticking, but without reaching a resultant change in the main color of the PVC profile; 3. Increase in the sticking time also without change in the profile color.

3) Locking of PL001161 reinforcing angle



ВГ ИНСТРУКЦИЯ ЗА МОНТАЖ НА ЪГЪЛ PL001161 КЪМ ПРОФИЛ КРИЛО PL401386P, PL401389P, PL40112 И PL40113

1) Съставни части на PL001161

Усилващият ъгъл за система за врати Profilink PL001161 се състои от:

1. Основно тяло
2. Долна подложка - K1PL001161
3. Изтегляща подложка - K2PL001161
4. Обтегач за усилващ ъгъл

2) Схема на монтаж на PL001161

Особено важни размери, които трябва да се имат предвид при монтаж на усилващ ъгъл за система за врати Profilink PL001161 към крило врата PL40112 и крило врата-обърнато PL40113:

1. Размер А - дължина на разкрой на профила. Взима се действителният размер, получен при разкрой (или размерът, даден от програмата за разкрояване).
2. Размер В - външен размер на разкрой на усилител PL00204, като се взема дължината по указания начин (допуск 4 mm - по-къс размер). Усилителят се реже под 45 градуса.
3. Размер С - окончателен размер при сглобено крило врата.

2) Заклинване на усилващ ъгъл PL001161

Последователност на операциите:

1. След като профилите са разкроени по указаните размери се поставя ъгълът в усилителя (а усилителят е поставен в PVC профила) и се затяга по начина, показан на фигурата, като ухото се чули при достигане на необходимото затягащо усилие.
2. След това се изравнява усилващият ъгъл с профила, като трябва да лежат в една равнина. Монтира се ъгълът от другата страна на усилителя, като го изтегляме леко навън до изравняване в една равнина на плоскостите за залепване и се обтяга по показания начин до скъсване.

Важно!

Възможно е да се стигне до необходимост от корекция на разкроената дължина - А на PVC профила. Наблюдава се ефекта на увеличение на общия размер С, когато се монтира усилващ ъгъл с 1-2 mm, дължащ се на по-голямата площ на слепване. Вариант за действие: 1. корекция на размер А на разкрояване; 2. увеличаване на температурата на слепване, но без да се достига ефекта на промяна в основния цвят на PVC профила; 3. увеличаване на времето за слепване - също без промяна в цвета на профила.



DE MONTAGEANLEITUNG DES WINKELS PL001161 ZUM PROFIL FLÜGEL PL401386P, PL401389P, PL40112 UND PL40113

1) Bestandteile von PL001161

Verstärkendes Winkelprofil für Türsystem
Profilink PL001161 besteht aus:

1. Grundkörper
2. untere Unterlage - K1PL001161
3. ausziehende Unterlage - K2PL001161
4. Verspannung für verstärkenden Winkel

2) Montageschema für PL001161

Besonders wichtige Masse, die während der Montage des verstärkenden Winkelprofils für Türsystem Profilink PL001161 zum Türflügel PL40112 und zum Türflügel PL40113 zu berücksichtigen sind:

1. Abmessung A – Länge des Profilschnitts. Das reale aus dem Schnitt ergebende Mass wird berücksichtigt (oder das aus dem Schnittprogramm ergebende Mass).
2. Abmessung B – äusseres Schnitt-Mass des Verstärkerteils PL002040, indem es die Länge nach dem hingewiesenen Weise zu berücksichtigen ist (Masstoleranz 4 mm - kürzer). Der Verstärkungsteil schneidet sich unter einem Winkel von 45°.
3. Abmessung C – Endmass beim eingebauten Türflügel.

3) Verkleben des verstärkenden Winkel PL001161

Reihenfolge der Vorgänge:

1. Nachdem die Profile nach den vorgegebenen Masse zugeschnitten sind, wird der Winkel im Verstärkungsteil eingebaut (und der Verstärkungsteil seinerseits ist im PVC-Profil eingebaut) und schraubt sich fest, wie in der Abbildung gezeigt – bei der Erreichung der notwendigen Spannkraft ist das Ohr zu brechen.
2. Danach wird der verstärkende Winkel am Profil ausgerichtet, indem beide fluchtig liegen. Der Winkel wird an der anderen Seite des Verstärkungsteils montiert, indem wir ihn leicht nach aussen hin bis zur Ausgleichung der zu klebenden Platten ausziehen und er spannt sich bis zum Abreissen an, wie gezeigt.

Wichtig!

Es ist möglich, dass es zur Korrektur der Zuschnittlänge - A des PVC-Profils kommt. Wenn ein verstärkender Winkel mit 1-2 mm eingebaut ist, ist es ein Erhöhungseffekt der Gesamtabmessung C zu beobachten, der der grösseren Klebefläche zu verdanken ist. Vorgangsweise: 1. Korrektur der Zuschnitt-Abmessung A; 2. Erhöhung der Klebetemperatur, jedoch ohne Änderung der Grundfarbe des PVC-Profils; 3. Erhöhung der Klebezeit – auch ohne Änderung der Farbe des PVC-Profils.

RO INSTRUCȚIUNI DE MONTAJ PL001161 PENTRU CERCEVEA PL401386P, PL401389P, PL40112 ȘI PL40113

1) Părțile componente ale PL001161

Colțul sudat pentru sistemele pentru uși
Profilink PL001161 au structură:

1. Bază
2. Cale de jos - K1PL001161
3. Cale de tragere (presa) - K2PL001161
4. Lungire pentru colțul sudat

2) Schema pentru montarea de PL001161

Masurile importante pe care trebuia sa luam in considerare când facem montaj la colțul sudat pentru sistemea Profilink PL001161 la cercevea de ușa PL40112 și cercevea de ușa - exterioră PL40113.

1. Măsură A - lungime la măsurile stabilite ale profilului. Se lua măsură adevărată, primită la măsurile stabilite (sau măsură, dată de la programa).
2. Măsură B - măsură exterioră la măsurile stabilite a armatura PL002040, ca se lua lungime așa cum este modelul (posibil - 4 de mm - măsură mai scurtă). Armatura se taie sub 45 de grade.
3. Măsură C - măsură definitivă cand este gată profilul cercevea de ușa.

3) Blocarea PL001161 colțul sudat

Operațiunile consecvente:

1. După ce profilele sunt tăiate la măsurile necesare colțul sudat se pune în armatura (armatura este plasată în profilul de PVC) și este legat așa cum se specifică în figură, ca urechea fiind rupt la atingerea efortului de strângere necesar.
2. Apoi colțul sudat este nivelat cu profilul, ca ei trebuie sa revin într-o singură câmpie. Colțul sudat este montat pe cealaltă parte a armatura, și este scos ușor afară până la sa fie la una câmpie cu părți de lipit si este legat așa cum se specifică până la rupere.

Important!

Ar putea fi posibil sa se ajunge până la necesare sa se face corecția la lungime la măsurile stabilite - A pentru PVC profilul. Există o creștere la rezultat total C, când se face montarea la colțul sudat cu 1-2 de mm, datorita creșterea suprafeței lipirea. Sunt câteva variante: 1. Corectare la măsură A ale măsurile stabilite; 2. Creștere temperatură de lipit, dar fără a modifica culoarea la PVC profilul; 3. Creștere timpul de lipit - din nou fără a modifica culoarea la PVC profilul.

SR INSTRUKCIJA ZA MONTAŽU UGLA PL001161 UZ PROFIL KRILA PL401386P, PL401389P, PL40112 I PL40113

1) Sastavni delovi PL001161

Ojačani ugao za sisteme vrata Profilink
PL001161 se sastoji od:

1. Osnovnog tela
2. Donjeg podmetača - K1PL001161
3. Izlaznog podmetača - K2PL001161
4. Zatezača za ojačani ugao

2) Šema za montažu PL001161

Posebno važne dimenzije, koje treba da se imaju u vidu prilikom montaže ojačanog ugla za sisteme za vrata Profilink PL001161 uz krilo vrata PL40112 i obrnuto krilo vrata PL40113:

1. Dimenzija A - dužina profila. Uzima se stvarna dimenzija, dobijana prilikom krojenja (ili dimenzija dobijena programom za krojenje).
2. Dimenzija B - spoljašnja dimenzija kroja za ojačivač PL002040, tako što se uzima dužina prema prikazanom načinu (dozvoljena je 4 mm kraća dimenzija). Ojačivač se seče pod uglom od 45 stepeni.
3. Dimenzija C - krajnja dimenzija sklopljenog krila vrata.

3) Blokiranje ojačanog ugla PL001161

Red izvršavanja operacija:

1. Nakon što su profili iskrojani prema prikazanim dimenzijama, postavlja se ugao u ojačivač (ojačivač je postavljen u PVC profil) i zateže na način koji je prikazan na slici, tako što se ručica savija prilikom dostizanja neophodne jačine zatezanja.
2. Nakon toga se izravnuje ugao ojačivača sa profilom, i treba da budu u jednoj ravni. Montira se ugao sa druge strane ojačivača, tako što ga lagano izvučemo napolje dok se ne poravna u jednu ravan sa pločicama za lepljenje i zateže se na prikazani način, do kidanja.

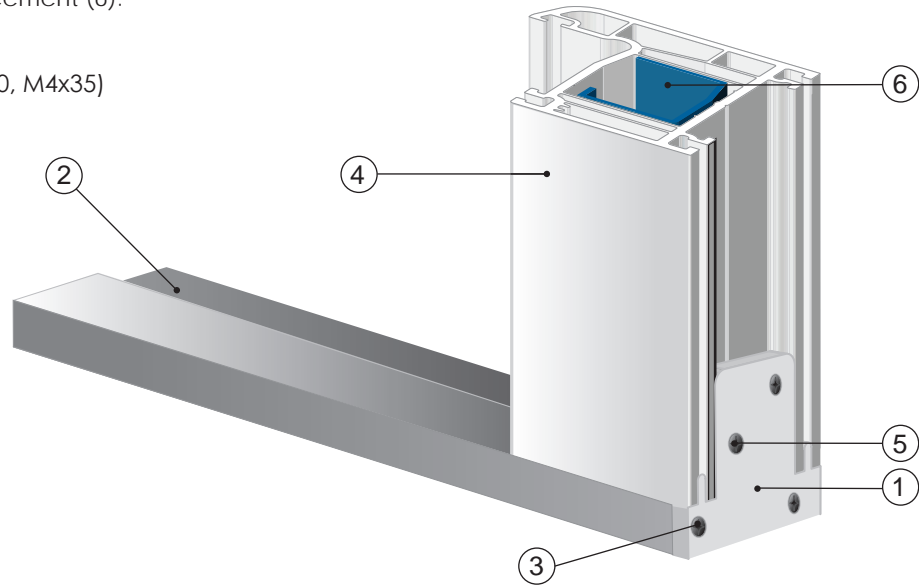
Važno!

Moguće je da dođe do potrebe od korekcije razkrojene dužine - A na PVC profilu. Posmatra se efekat uvećanja ukupne dimenzije C, kada se montira ojačivač ugla, sa 1-2 mm, do čega dolazi zbog veće površine lepljenja. Varijante za reagovanje: 1. Korekcija dimenzija A za krojenje; 2. Povećavanje temperature lepljenja, ali da se izbegne promena osnovne boje PVC profila; 3. Povećavanje vremena potrebnog za lepljenje, takođe uz izbegavanje promene boje profila.

SCHEME FOR ASSEMBLING FRAME - THRESHOLD

The caps (1) are mounted at the two endings of the aluminum threshold (2) and are fixed by screws (3). The threshold is attached to the lower end of the frame casing (4) and is assembled by screws (5) which go through the cap, the frame and the reinforcement (6).

1. Caps (left and right)
2. Aluminum threshold
3. Screw M3.9x38 (or M4x40, M4x35)
4. Frame
5. Screw M3.9x19
6. Reinforcement



BG МОНТАЖНА СХЕМА КАСА - ПРАГ

Капачките (1) се монтират в двата края на алуминиевия праг (2) и се фиксират с винтове (3). Прагът се присъединява в долния край на касата (4) и се сглобява с винтове (5), които преминават през капачката, касата и усилителя (6).

1. Капачки (лява и дясна)
2. Алюминиев праг
3. Винт самопробивен М3.9x38 (или М4x40, комбиниран - М4x35)
4. Каса
5. Винт М3.9x19
6. Усилител

DE MONTAGESCHEMA RAHMEN - SCHWELLE

Die Endkappen (1) werden an beiden Enden der Aluschwelle (2) durch Schrauben (3) befestigt. Die Schwelle wird am Rahmen unten gesetzt und durch Schrauben (5) befestigt, die über die Kappe, den Rahmen und den Verstärkungsteil (6) geht.

1. Kappen (links und recht)
2. Aluschwelle
3. Schneidschraube M3.9x38 (oder M4x40, kombiniert - M4x35)
4. Rahmen
5. Schraube M3.9x19
6. Verstärkungsteil

RO SCHEMA DE MONTAJ TOC - PRAG

Capacele se montat pe cele doua extremitati ale pragului de aluminiu si se fixeaza cu şuruburi. Pragul se montat cu rama de jos ale tocul si se fixeaza cu şuruburi, aceste şuruburi treceţi pe la capacul, tocul si armatura.

1. Capacele (stânga si dreapta)
2. Prag de aluminiu
3. Şurub M3.9x38 (sau M4x40, M4x35)
4. Toc
5. Şurub M3.9x19
6. Armatura

SR ŠEMA MONTAŽE KASE - PRAG

Poklopci (1) se montiraju u oba kraja aluminijumskog praga (2) i fiksiraju se šarafima (3). Prag se pripaja donjem delu kase (4) i sklapa se sa šarafima (5), koji prolaze kroz poklopac, kasu i ojačivač (6).

1. Poklopac (levi i desni)
2. Aluminijumski prag
3. Samonavijajući šaraf M3.9x38 (ili M4x40, M4x35)
4. Kasa
5. Šaraf M3.9x19
6. Ojačivač

RU СХЕМА МОНТАЖА РАМЫ К ПОРОГУ

Крышки (1) монтируются с обеих сторон алюминиевого порога (2) и фиксируются винтами (3). Порог прикрепляется в нижней стороне рамы (4) и присоединяется винтами (5), которые проходят через крышку, раму и усилитель (6).

1. Крышки (левая и правая)
2. Алюминиевый порог
3. Саморез М3.9x38 (или М4x40, М4x35)
4. Рама
5. Винт М3.9x19
6. Усилитель

IT SCHEDA DI MONTAGGIO TELAIO - SOGLIA

I due tappi vanno montati sui due estremi della soglia in alluminio (2) e vanno fissati con viti (3). La soglia si aggiunge alla parte inferiore della cornice del telaio (4) e va montato con viti (5) che passano dal tappo, dal telaio e dal rinforzo (6).

1. Tappi - destro e sinistro
2. Soglia in alluminio
3. Vite M3.9x38 (o M4x40, M4x35)
4. Telaio
5. Vite M3.9x19
6. Rinforzo

GR Σχήμα Για Μοντάρισμα Κάσας - Κατωκάσι

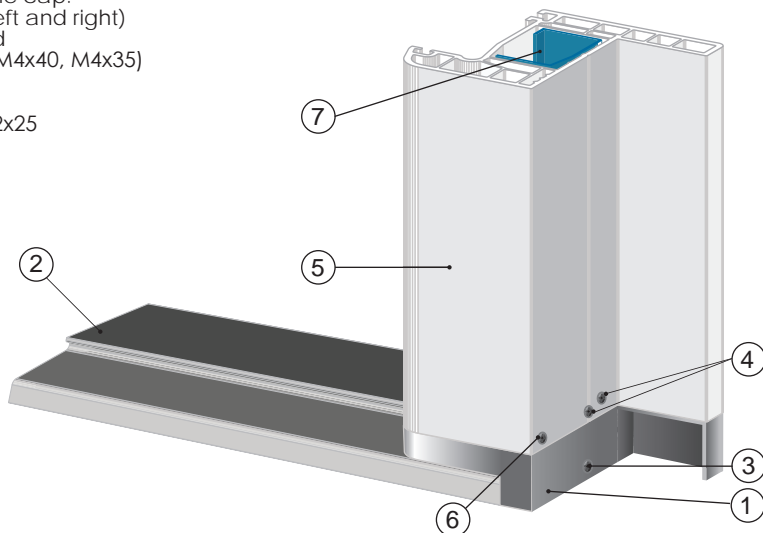
Οι τάπες (1) μοντάρονται στις δύο άκρες του κατωκάσιου(2) και στερεώνονται με βίδες (3). Το κατωκάσι συνενώνεται στη κάτω άκρη της κάσας (4) και συναρμολογείται με βίδες, οι οποίες περνάνε από την τάπα, τη κάσα και την ενίσχυση (6).

1. Τάπες (αριστερή και δεξιά -σετ)
2. Κατωκάσι αλουμίνιου
3. Βίδα με εσωτερική ράβδωση Μ 3.9x38 (Μ4 x40, Μ4x35)
4. Κάσα
5. Βίδα Μ3.9x19
6. Ενίσχυση

SCHEME FOR ASSEMBLING FRAME Z (R) - THRESHOLD

The caps (1) are mounted at the two ends of the aluminum threshold (2) in the following sequence and fixed with screws. 1. Attaching of the cap sideward by a screw (3). 2. Attaching from above with self-tapping screw (4) for additional axial fixing. The frame Z (5) is joined to the threshold and the attaching is done by self-tapping screws - 2 pieces (4) at a distance not bigger than 15 mm from the lower board of the frame and in direction from the indexing line for attaching of the reinforcement to the edge-cover to 10 mm. The screws go through in the following sequence: frame, reinforcement, cap. If necessary an additional third screw (6) fixes the frame and the cap.

1. Caps for frame Z (left and right)
2. Aluminum threshold
3. Screw M3.9x38 (or M4x40, M4x35)
4. Screw M3.9x19
5. Frame
6. Screw for PVC M4.2x25
7. Reinforcement



BG

МОНТАЖНА СХЕМА КАСА Z(R)- ПРАГ Капачките (1) се монтират в двата края на алуминиевия праг (2) в следната последователност и се фиксират с винтове. 1. Захващане на капачката странично с винтове (3). 2. Захващане отгоре със самонарезен винт (4) за допълнително осово фиксиране. Z касата (5) се присъединява към прага като захващането към капачката става със самонарезни винтове - 2 бр. (4) на разстояние не по-голямо от 15 mm от долния борд на касата и в посока от указателната линия за захващане на усилителя към перото до 10 mm. Винтовете преминават в следната последователност: каса, усилител, капачка. При нужда, допълнителен трети винт (6) фиксира касата и капачката.

1. Капачки за каса Z (лява и дясна - комплект)
2. Алуминиев праг
3. Винт самопробивен M3.9x38 (или M4x40, комбиниран - M4x35)
4. Винт M3.9x19
5. Каса
6. Винт за PVC M4.2x25
7. Усилител

DE

MONTAGESCHEMA RAHMEN Z(R)- SCHWELLE Die Endkappen (1) werden an beiden Enden der Aluschwelle (2) durch Schrauben (3) befestigt, wie folgt: 1. Befestigung der Kappe seitlich durch Schraube (3). 2. Befestigung von oben durch Schneidschraube für zusätzliche Axialbefestigung. Der Z-Rahmen (5) wird an der Schwelle gesetzt, indem die Befestigung zur Kappe durch 2 Schneidschrauben (4) erfolgt - im Abstand von nicht mehr als 15 mm ab der Unterkante des Rahmens und in die Richtung von der Hinweislinie für die Befestigung des Verstärkungsteils zur Klaue bis zum 10 mm. Die Schrauben gehen in der Reihenfolge hindurch: Rahmen, Verstärkungsteil, Kappe. Im Bedarfsfall fixiert zusätzliche dritte Schraube (6) den Rahmen und die Kappe.

1. Kappen für den Rahmen Z (links und recht - Satz)
2. Aluschwelle
3. Schneidschraube M3.9x38 (oder M4x40, kombiniert - M4x35)
4. Schraube M3.9x19
5. Rahmen
6. Schraube für PVC M4.2x25
7. Verstärkungsteil

RO

SCHEMA DE MONTAJ TOC Z (R) - TOC Capacele (1) se montat pe cele doua extremitati ale pragului de aluminiu (2) in urmatoarea ordine si se fixeaza cu suruburi. 1. Capacul se prinde dintr-o parte cu surub. 2. Prindere pe deasupra cu surub autofiletant (4) pentru fixarea axial suplimentare. Asamblarea Tocul Z (5) cu pragul ca prindere cu capacul se va realiza cu suruburi autofiletante - 2 buc. (4) o distantă nu mai mare de 15 de mm de la marginea de jos a tocului in directia liniei pentru prinderea armatura cu Elementul de inchidere a tocului până la 10 mm. Suruburi treceti în urmatoarea ordine: toc, armatura, capac. Dacă este necesar, al treilea surub (6) fixeaza tocul cu capac.

1. Capacele pentru toc z (stanga si dreapta - echipament)
2. Prag de aluminiu
3. Surub autofiletant M3.9x38 (sau M4x40, M4x35)
4. Surub M3.9x19
5. Toc
6. Surub pentru PVC M4.2x25
7. Armatura

RU

СХЕМА МОНТАЖА РАМЫ Z(R) К ПОРОГУ Крышки (1) монтируются с обеих сторон алюминиевого порога (2) по указанной схеме и фиксируются винтами (3). 1. Боковое крепление крышки винтом (3). 2. Крепление сверху саморезом (4) для дополнительного осевого фиксирования. Z рама (5) прикрепляется к порогу, при этом крепление крышки осуществляется с помощью 2 саморезов (4) на расстоянии не более 15 мм с нижнего конца рамы в направлении указательной линии для крепления усилителя до 10 мм к завершающему элементу. Винты проходят в следующем порядке: рама, усилитель, крышка. При необходимости, дополнительный третий винт (6) фиксирует раму и крышку.

1. Крышки для рамы Z (левая и правая - комплект)
2. Алюминиевый порог
3. Саморез M3.9x38 (или M4x40, или комбинированный - M4x35)
4. Винт M3.9x19
5. Рама
6. Винт для ПВХ M4.2x25
7. Усилитель

IT

SCHEDA DI MONTAGGIO TELAIO Z (R) - SOGLIA I tappi vanno montati sugli estremi della soglia in alluminio(2) in seguente ordine e vanno fissati con i viti (3). 1. Presa del tappo lateralmente con vite (3). 2. Presa da sopra con vite autofilettante (4) per un fissaggio di asse supplementare. Il telaio a Z va aggiunto alla soglia quanto la presa va fatta viti autofilettanti - 2 pezzi (4) alla distanza non più grande di 15mm dal bordo inferiore del telaio ed in direzione dalla linea indicante per la presa del rinforzo all'aletta a 10 mm. I viti passano in seguente ordine: telaio, rinforzo, tappo. Nel caso di bisogno una terza vite (6) fissa il telaio e il tappo.

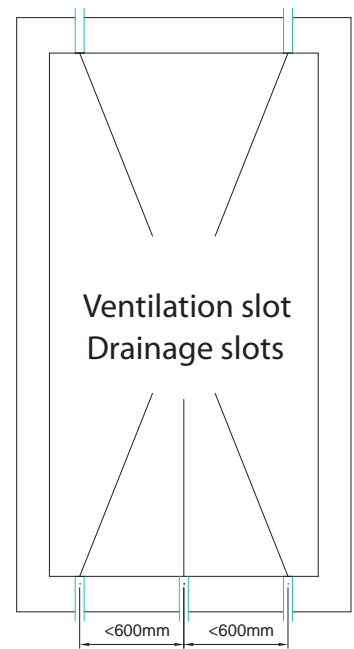
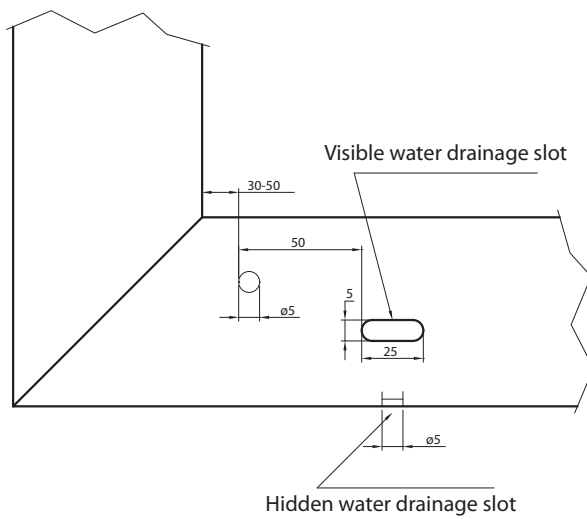
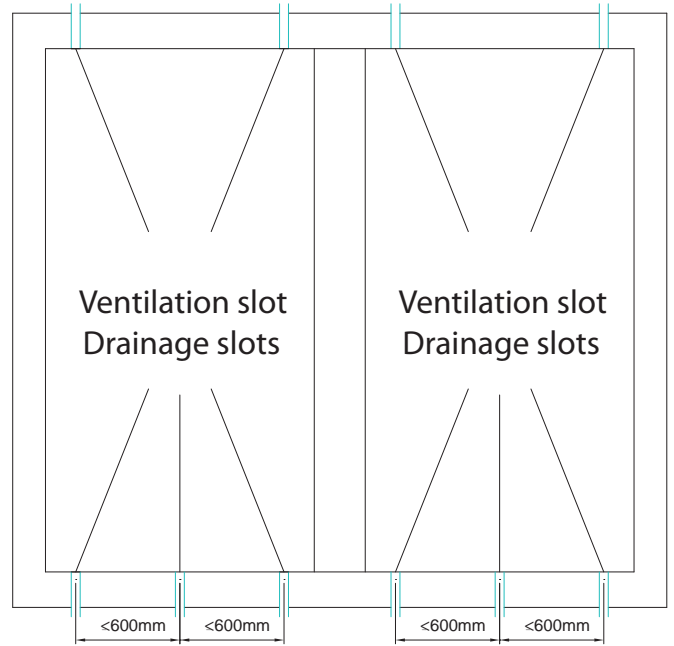
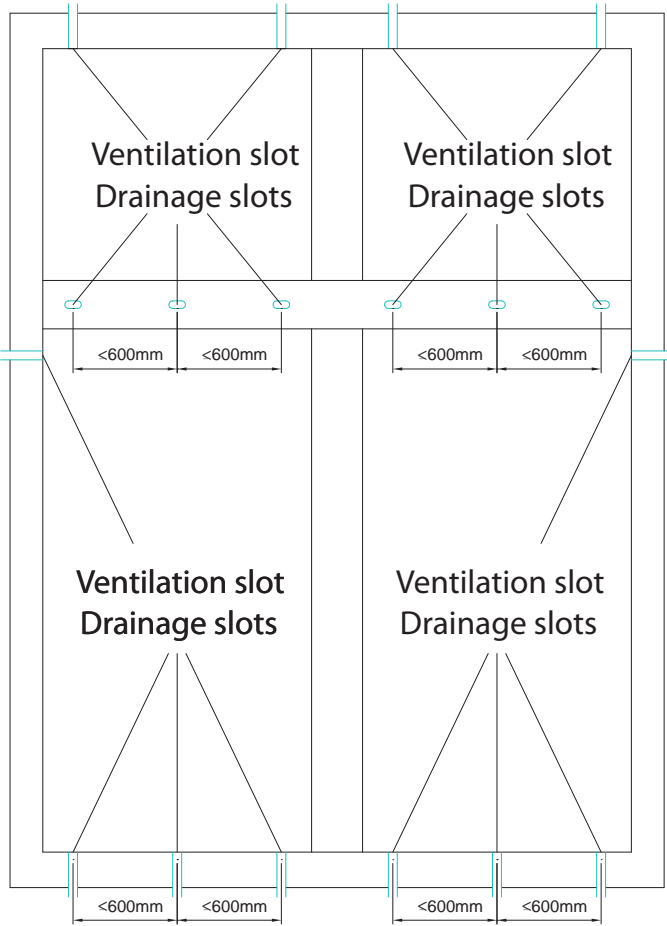
1. Tappi -destro e sinistro
2. Soglia in alluminio
3. Vite M3.9x38 (o M4x40, M4x35)
4. Vite M 3.9x19
5. Telaio
6. Vite per PVC M4.2x25
7. Rinforzo

GR

Σχήμα Για Μοντάρισμα Κάσα Z(R) - Κατώκασι Οι τάπες (1) μοντάρονται στις δύο άκρες του κατώκασιου (2) με βίδες με την ακόλουθη σειρά 1. Πιάνεται ή τάπα πλάγια με βίδα(3). 2. Πιάνεται από πάνω με βίδα με εσωτερική ράβδωση (4) για πρόσθετο στερέωμα τον άξονα. Η κάσα Z συναρμολογείται στο κατώκασι καθώς ή τάπα πιάνεται με βίδες με εσωτερική ράβδωση - 2 τεμ. (4) σε διάσταση όχι μεγαλύτερη από 15 mm από τη κάτω άκρη της κάσας και σε κατεύθυνση από τη γραμμή για το πιάσιμο της ενίσχυσης στη προσθήκη μέχρι 10 mm. Οι βίδες περνάνε με την ακόλουθη σειρά: κάσα, ενίσχυση, τάπα. Σε ανάγκη μία τρίτη πρόσθετη βίδα συναρμολογεί τη κάσα και τη τάπα. 1. Τάπα για κάσα Z (αριστερό και δεξί -σετ) 2. Κατώκασι αλουμινίου 3. Βίδα με εσωτερική ράβδωση M3.9x38 (M4x40, συνδυασμένη M4x35) 4. Βίδα M3.9x19 5. Κάσα 6. Βίδα για PVC M4.2x25 7. Ενίσχυση

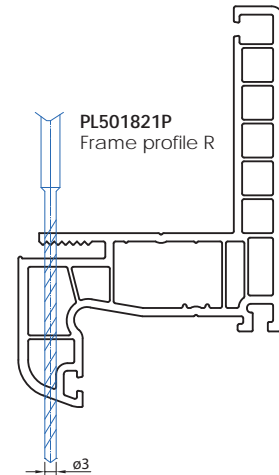
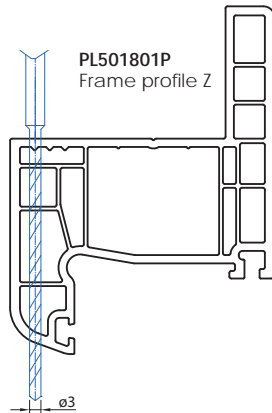
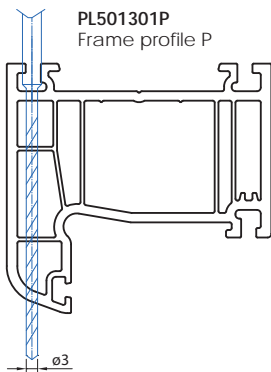
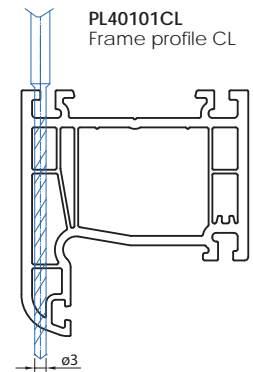
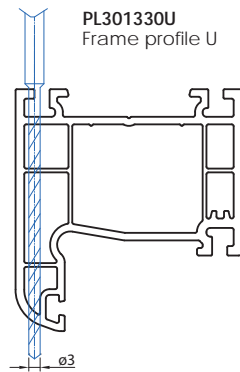
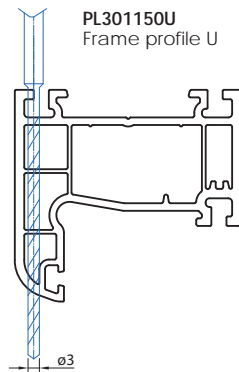
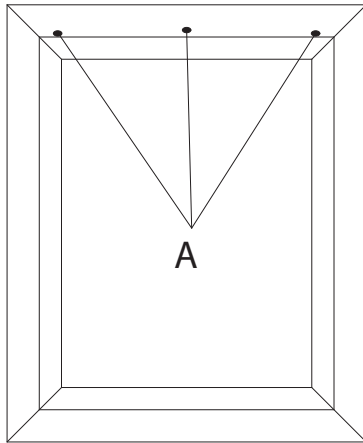


SCHEME FOR MAKING VENTILATION AND DRAINAGE SLOTS OF THE WINDOWS

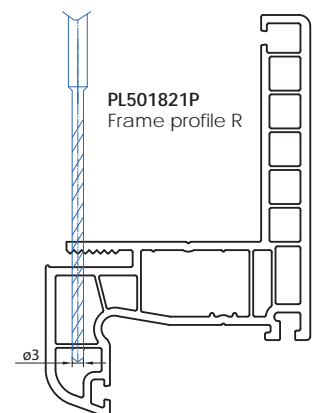
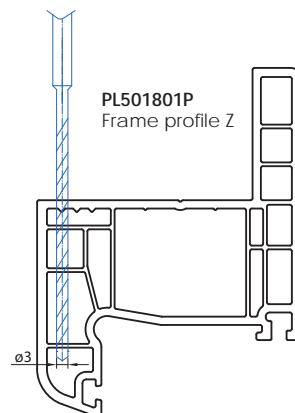
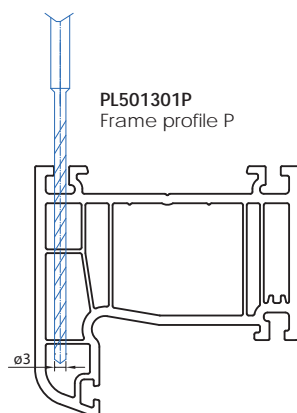
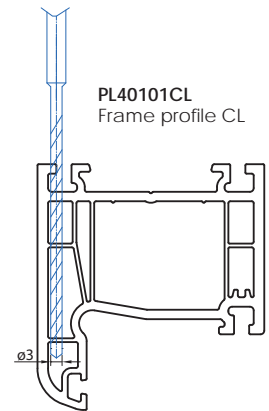
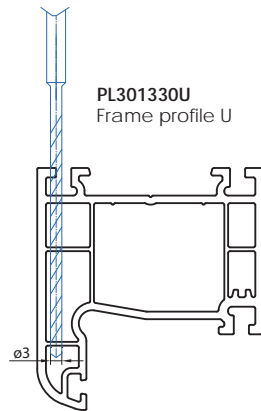
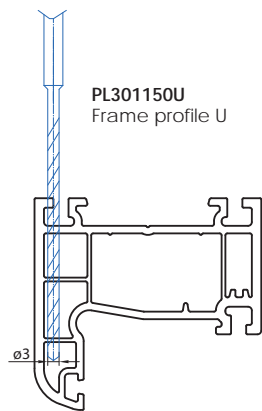
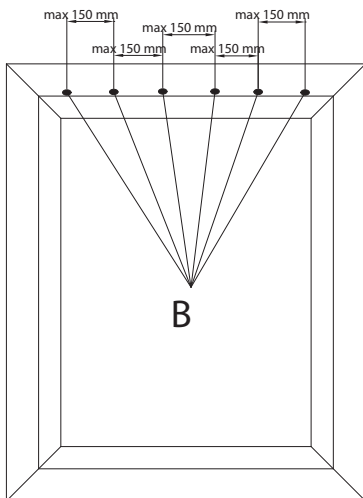


MAKING SLOTS FOR EQUALIZING THE PRESSURE OF THE COLORED PROFILES

Top of the frame A



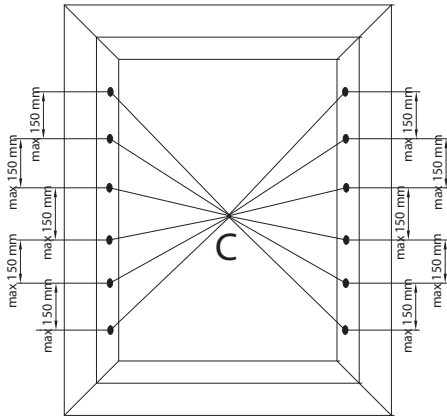
Top of the frame B



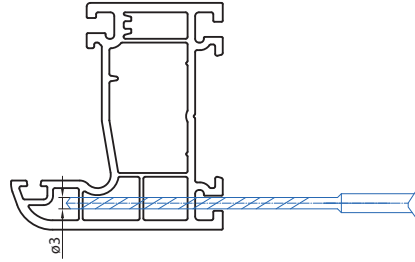


MAKING SLOTS FOR EQUALIZING THE PRESSURE OF THE COLORED PROFILES

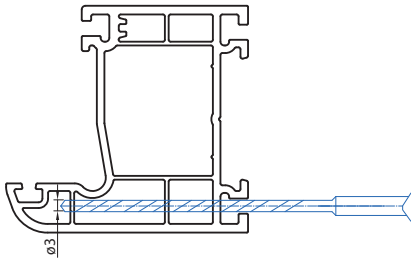
Side frame C



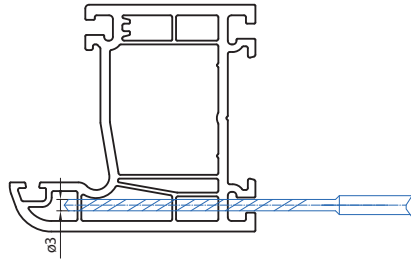
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Frame profile U



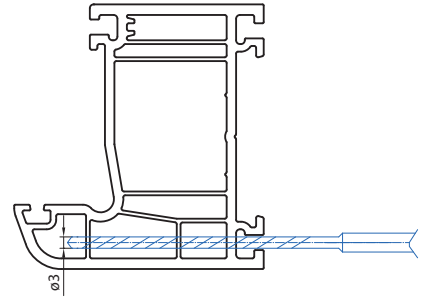
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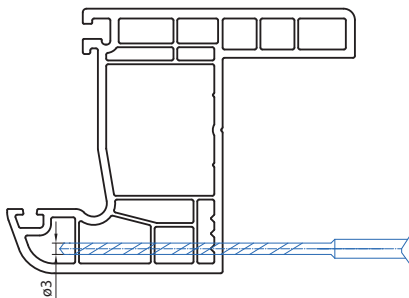
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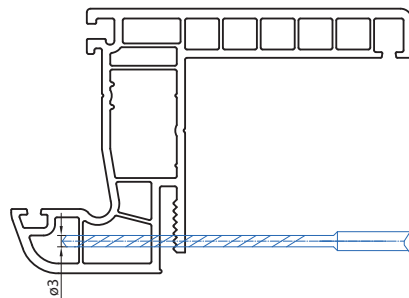
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PL501801P
Frame profile Z

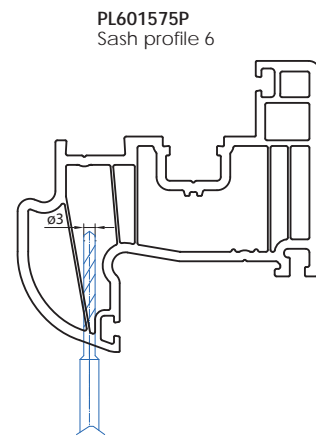
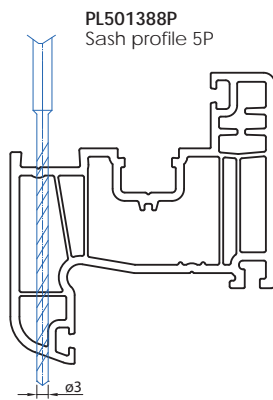
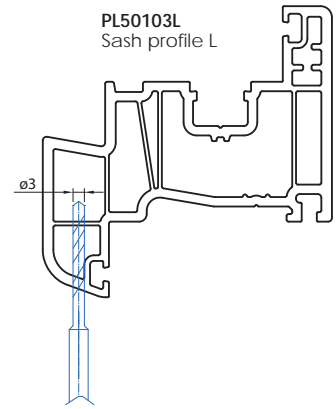
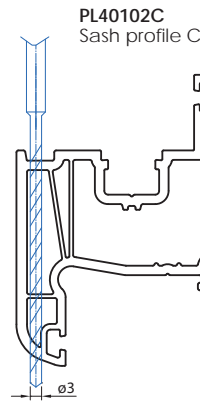
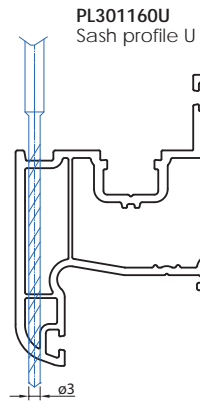
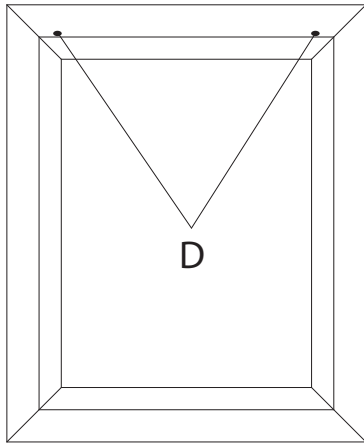


PL501821P
Frame profile R

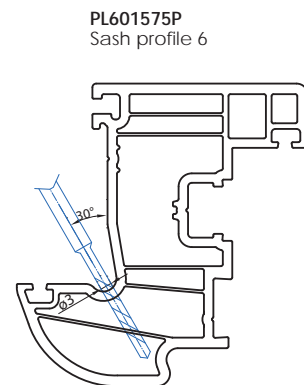
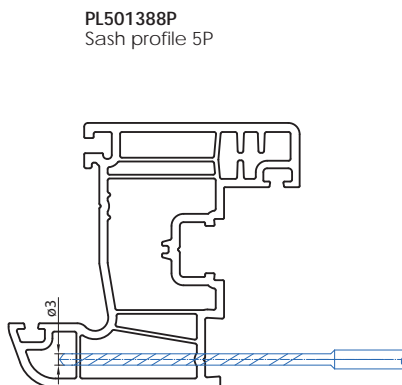
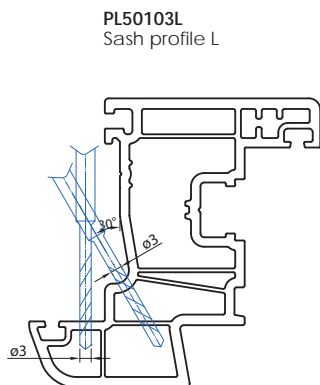
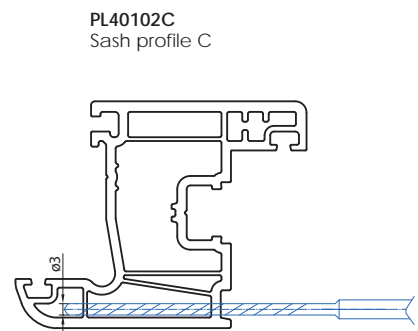
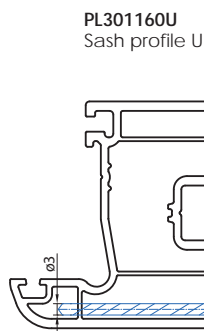
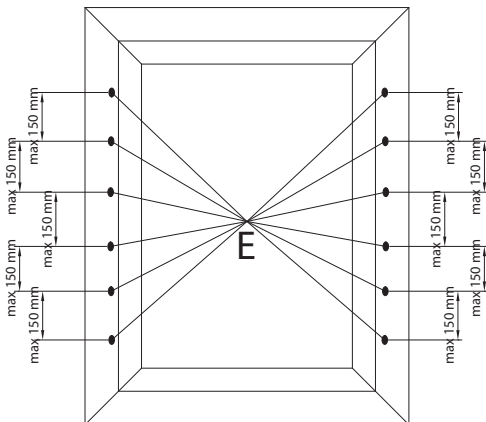


MAKING SLOTS FOR EQUALIZING THE PRESSURE OF THE COLORED PROFILES

Top of the sash D



Side sash E

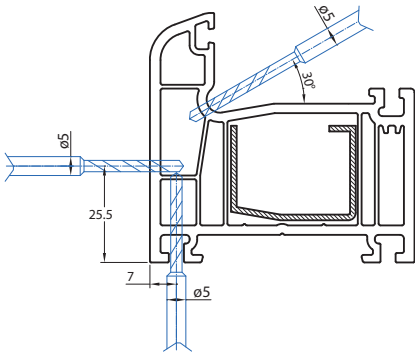




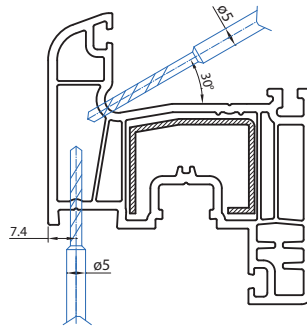
WATER DRAINAGE

PROFILink
PVC & ALU

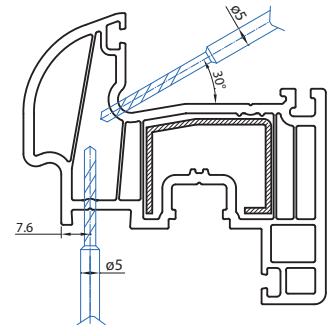
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Frame profile P



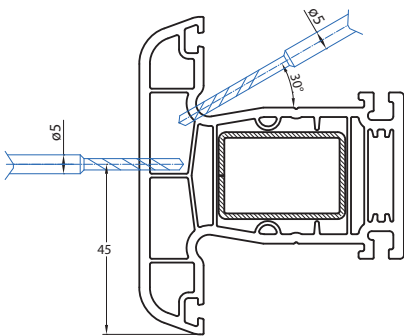
PL501388P
Sash profile 5P



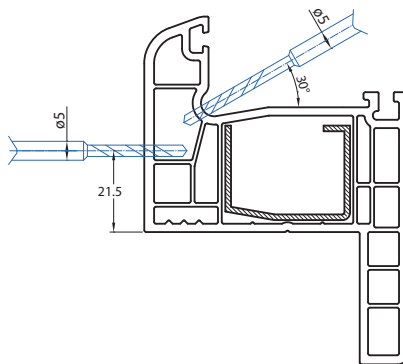
PL601575P
Sash profile 6



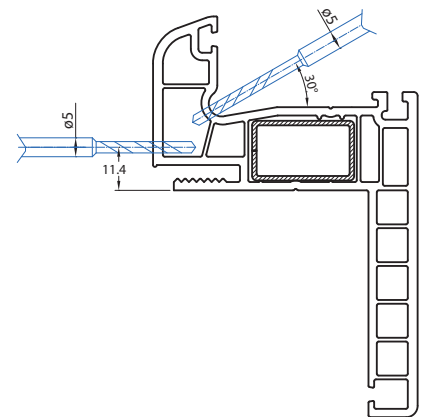
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Mullion profile P



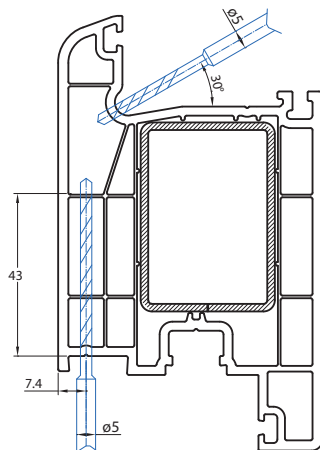
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Frame profile Z



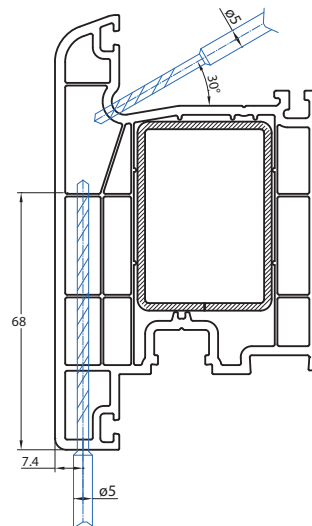
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Frame profile R



PL401386P
Door Sash profile 70 mm

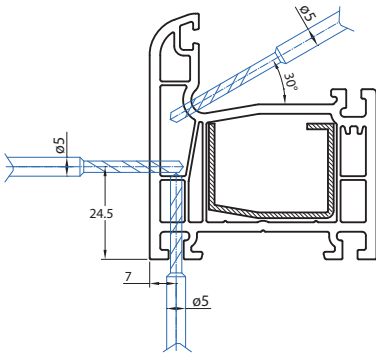


PL401389P
Door sash profile - turned over 70 mm.

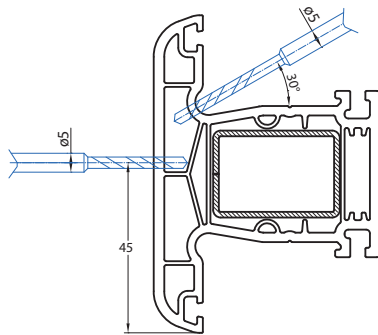


WATER DRAINAGE

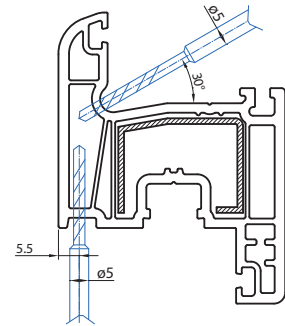
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Frame 4



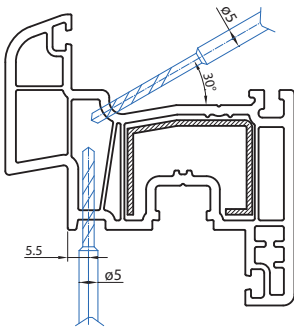
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Mullion CL



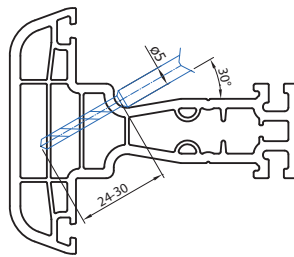
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Sash 4



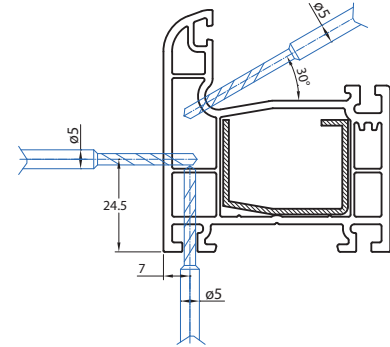
PL50103L
Sash 5



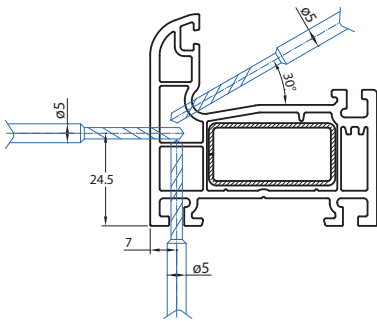
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Mullion L



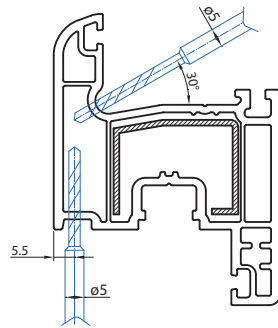
PL301330U
Frame 3 - 44



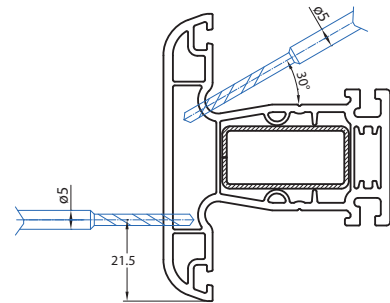
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Frame 3



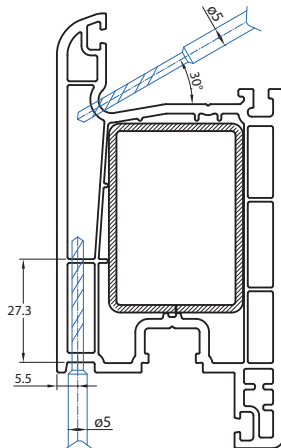
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Sash 3



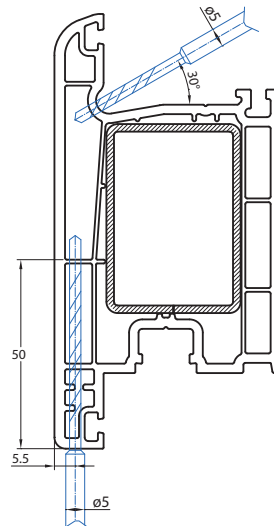
PL301170U
Mullion U



PL40112
Door sash profile 60 mm

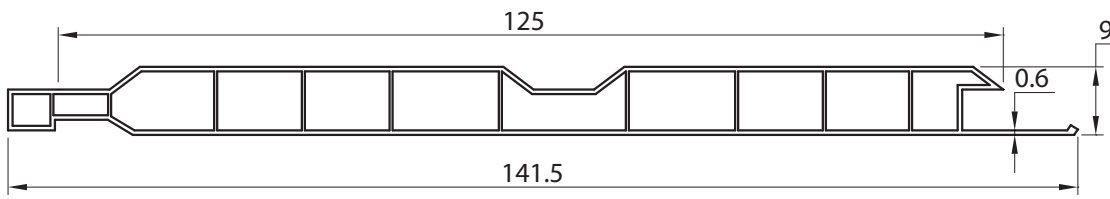


PL40113
Door sash profile - turned over profile 70 mm

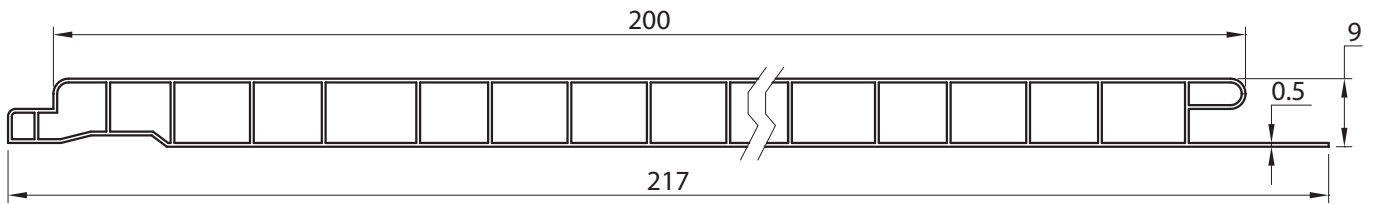




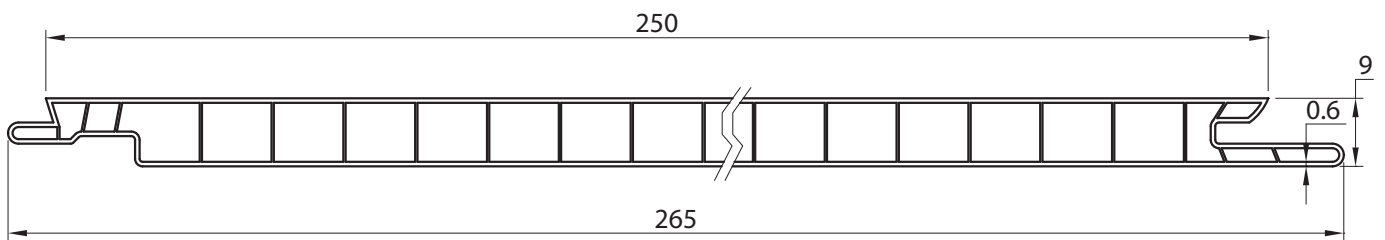
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Panelling 125



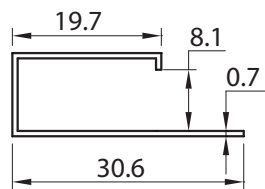
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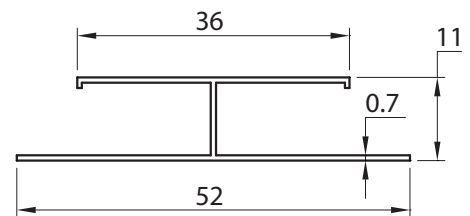
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Panelling 250



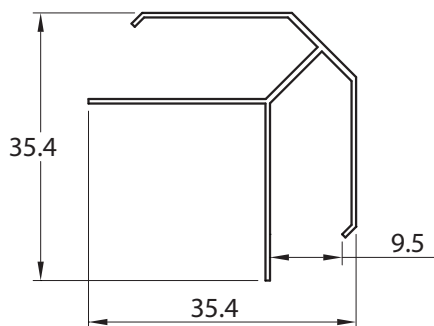
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Ending Profile



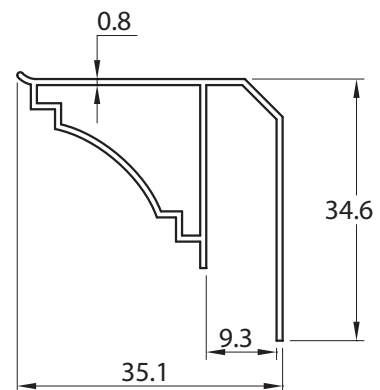
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Connection profile



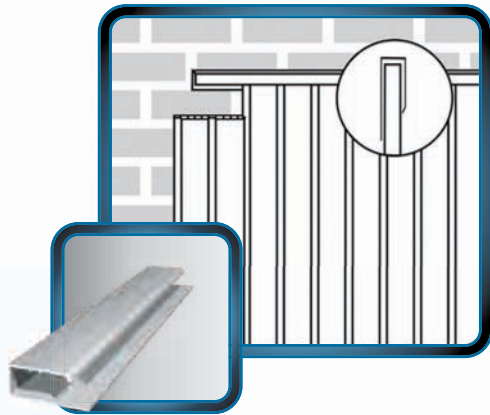
PL005106
Corner profile



PL005110
Ending decorative profile



RULE FOR SETTING OF THE ENDING ELEMENTS



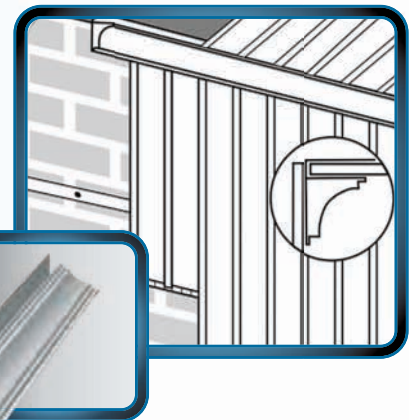
Ending profile
covers the end of
the panelling.



Corner profile
For inside and
outside corners.
It is mounted before
the panelling.



Connection profile
Used to connect
the horizontal and
vertical panelling.



Ending decorative profile
It is mounted after
the panelling.
Gives finished
appearance.

BG ПРИНЦИП НА ПОСТАВЯНЕ НА ЗАВЪРШВАЩИТЕ ЕЛЕМЕНТИ

Обкантващ профил покрива края на декоративните пана.

Ъглов профил За вътрешни и външни ъгли. Постава се преди закрепване на декоративните пана.

Свързващ профил. Улеснява свързването на хоризонталните и вертикалните пана.

Перваз. Постава се след декоративните пана. Придава завършен вид.

RO PRINCIPIUL DE A PLASA ELEMENTELE COMPLETATE

Profil pentru marginire acoperi marginea panourile decorative.

Profil de colt Pentru colturi interioare si exterioare. Se pune inainte de a fixa panouri decorative.

Profil de legătura Înlesni legătura de panourile orizontale si verticale.

Pervaz Se pune dupa panourile decoartive. A da desăvârşire.

RU УСТАНОВКА ЗАВЕРШАЮЩИХ ЭЛЕМЕНТОВ

Окантовочный профиль Покрывает окончания облицовочных панелей.

Угловой профиль Для внутренних и внешних углов. Монтируется перед установкой облицовочных панелей.

Соединительный профиль Помогает для соединения горизонтальных и вертикальных панелей.

Плинтус Монтируется после установки облицовочных панелей. Дает законченный вид.

GR ΑΡΧΗ ΤΟΠΟΘΕΤΗΣΗΣ ΤΩΝ ΟΛΟΚΛΗΡΩΜΕΝΩΝ ΣΤΟΙΧΕΙΩΝ

Δακτύλιο профил Καλύβει την άκρη των διακοσμητικών πάνελ. **Γωνιακό профил** Για εσωτερικές και εξωτερικές γωνίες. Βάζεται πριν από το μοντάρισμα των διακοσμητικών πάνελ. **Συνδετικό профил** Διευκολύνει στη σύνθεση των οριζώντιων και κάθετων πάνελ. **Περβάζη** Τοποθήτεται μετά από τα διακοσμητικά πάνελ Δίνει τελική όψη.

DE EINBAUWEISE FÜR ENDELEMENTE

Das Abkantprofil deckt das Ende der Dekoplaten.

Winkelprofil für Innen- und Aussenwinkel. Es wird vor der Befestigung der Dekoplaten gesetzt.

Anschlussprofil. Es erleichtert die Verbindung von senkrechten und waagerechten Platten.

Verkleidungsleiste. Sie wird nach den Dekoplaten eingebaut und verleiht ein vollendetes Aussehen.

SR PRINCIP POSTAVLJANJA ZAVRŠNIH ELEMENATA

Kant profil Pokriva kraj dekorativne ploče.

Uglasti profil Za unutrašnje i spoljašnje uglove. Postavlja se pre pričvršćivanja dekorativnih ploča.

Vezni profil Olakšava povezivanje horizontalnih i vertikalnih ploča.

Rub Postavlja se nakon dekorativnih ploča i pridaje završen izgled.

IT PRINCIPIO DI POSA DEGLI ELEMENTI DI FINITURA

Profilo di finitura copre la fine dei murali decorativi.

Profilo angolare Per angoli esterni ed interni. Va messo prima della posa dei murali decorativi.

Profili di giunzione Facilita la giunzione dei murali verticali ed orizzontali.

Davanzale Va messo dopo i murali decorativi. Dà un aspetto di rifinitura.



MANUAL FOR MOUNTING OF PVC PANELLING

There are two possible ways for the mounting PVC panelling:

- 1) Mounting on a grid: in case of uneven or moist surfaces;
- 2) Direct mounting: in the cases of smooth, even and dry surfaces.

1) Mounting the panelling on a grid.

This is done on a grid, mounted in advance. It can be metal, plastic or wooden. The profiles (laths) should be mounted perpendicularly to the PVC panelling. The optimal distance between the laths should be within the limits of 30 - 40 cm.

Figure 2 shows the mounting on a grid by means of screw (nail). The length of the screw should be chosen in accordance with the thickness of the grid.

Figure 3 shows mounting on a grid by means of stapler (tacker).

fig. 1



fig. 2



fig. 3



fig. 4



fig. 5



2) Mounting PVC panelling directly to the wall.

Figure 4 shows direct mounting to the wall by means of stapler. It is necessary the surface to be made flat in advance, because even the smallest unevenness would have an impact on the appearance of the panelling.

Figure 5 shows direct mounting to the wall by means of hammer and nails.

Specific features and limitations in the counting of PVC panelling PROFILINK:

1. The white panelling is intended both for indoor and outdoor mounting.
2. The coloured PVC profiles are intended solely for indoor mounting.
3. The PVC panelling is not intended for decoration around windows, doors or for the individual use as single profiles. At least 3 elements (profile panelling) is the required condition for effective panelling.

ВГ ИНСТРУКЦИЯ ЗА МОНТАЖ НА PVC ОБЛИЦОВКИ

Възможни са 2 начина на монтаж на PVC облицовка: 1) монтаж върху скара: при неравни или влажни повърхности; 2) директен монтаж: при гладки, равни и сухи повърхности.

1) Монтаж на ламперия върху скара.

Извършва се върху предварително поставена скара. Тя може да бъде метална, пластмасова или дървена. Профилите (летвите) се монтират перпендикулярно на PVC ламперията. Оптималното разстояние между летвите трябва да бъде в границите 30 - 40 см.

На фиг. 2 е показан монтаж върху скара с помощта на винт (пирон). Дължината на винта се избира съгласно дебелината на скарата.

На фиг. 3 е показан монтаж върху скара с помощта на телбод (такер).

2) Монтаж на PVC облицовки директно върху стена.

На фиг. 4 е показан монтаж директно върху стената с телбод. Необходимо е повърхността да бъде предварително заравнена, тъй като и най-малката неравност би се отразила на външния вид на облицовката.

На фиг. 5 е показан монтаж директно върху стената с помощта на чук и пирон.

Особенисти, ограничения при монтажа на PVC ламперия Профилинк:

1. Бялата ламперия е предназначена както за вътрешен, така и за външен монтаж.
2. Цветните PVC профили са предназначени единствено за вътрешен монтаж.
3. PVC ламперията не е предназначена за декорация около прозорци, врати или самостоятелно ползване на единични профили. Минимум 3 елемента (профил ламперия) е необходимото условие за ефективно облицоване.

DE MONTAGEANLEITUNG FÜR PVC-VERKLEIDUNGEN

Es gibt 2 Montagemöglichkeiten für PVC-Verkleidung: 1) Montage auf dem Gitter: bei den unebenen und feuchten Oberflächen; 2) direkte Montage: bei glatten, ebenen und trockenen Oberflächen.

1) Verkleidungsmontage auf dem Gitter.

Die Montage erfolgt auf dem vorher eingebauten Gitter. Es darf aus Metall, Kunststoff oder Holz sein. Die Profile (Latten) werden senkrecht der PVC-Verkleidung eingebaut. Der optimale Abstand zwischen den Latten soll in den Grenzen 30 - 40 cm sein.

Auf der Abb. 2 ist eine Montage auf dem Gitter mit dem Schrauben (Nagel) gezeigt. Die Länge des Schraubens wird gemäss Gitterdicke gewählt.

Auf der Abb. 3 ist eine Montage auf dem Gitter mit dem Klammerpistole (Tacker) gezeigt.

2) Montage von PVC-Verkleidungen direkt an der Wand.

Auf der Abb. 4 ist eine Montage direkt an der Wand durch das Klammerpistole gezeigt. Es ist notwendig, dass die Oberfläche eingeebnet ist, da sogar die kleinste Unebenheit auf dem Aussehen der Verkleidung reflektieren könnte.

Auf der Abb. 5 ist eine Montage direkt an der Wand mit der Hilfe vom Hammer und Nagel gezeigt.

Merkmale, Einschränkungen bei der Montage der PVC-Verkleidung Profilink:

1. Weiße Verkleidung ist sowohl für Innen-, als auch für Aussenmontage geeignet.
2. Farbige PVC-Profile sind ganz besonders für Innenmontage geeignet.
3. Die PVC-Verkleidung ist nicht für die Dekoration um die Fenster und Türen herum oder für die Verwendung von einzelnen Profilen geeignet. Mindestens 3 Elemente (Profil Verkleidung) sind die notwendige Bedingung für eine funktionelle Verkleidung.

RO INSTRUCȚIUNE PENTRU MONTAREA CĂPTUȘELILOR DIN PVC

Sunt posibile 2 modalități de montare a căptușelilor din PVC: 1) montarea pe gratar: pentru suprafețe denivelate sau umede; 2) montarea directă: pentru suprafețe netede, nivelate și uscate.

1) Montarea placilor pe gratar.

Se efectuează pe gratar montat provizoriu. Acesta poate fi din metal, plastic sau lemn. Profilele (lamelele) se monteaza perpendicular pe placile din PVC. Distanța optimă între lamele trebuie sa fie în intervalul de 30 - 40 cm.

La fig. 2 este arată montarea pe gratar cu ajutorul șurubului (cuiului). Lungimea șurubului se alege conform cu grosimea gratarului.

La fig. 3 este arată montarea pe gratar cu ajutorul capsatorului (tackerului).

2) Montarea căptușelilor din PVC direct pe perete.

La fig. 4 este arată montarea direct pe perete cu ajutorul capsatorului. Este necesar suprafața sa fie netezită provizoriu, deoarece și cea mai mică denivelare ar reflecta la aspectul exterior al căptușelii.

La fig. 5 este arată montarea direct pe perete cu ajutorul ciocanului și a cuiului.

Caracteristici, restricții la montarea captușelilor PVC Profilink:

1. Căptușeală alba este destinata precum pentru montarea întreoară, așa și pentru cea exterioră.
2. Profilele din PVC colore sunt destinate numai pentru montarea interioară.
3. Căptușeală din PVC nu este destinată pentru decorațiuni în jurul ferestrelor, al ușilor sau pentru folosirea ca profile separate. Cel puțin 3 elemente (profil căptușeala) este condiție prealabilă pentru placarea efectivă.

SR ISTRUZIONE DI MONTAGGIO DEI RIVESTIMENTI IN PVC

Sono possibili 2 modi di montaggio dei rivestimenti in PVC: 1) montaggio sulla la griglia: alle superfici non piane o umide; 2) montaggio diretto: alle superfici piane, livellate o secche.

1). Montaggio dei rivestimenti sulla griglia

Va eseguito su una griglia messa in anticipo. Essa puo` essere in metallo, in plastica o in legno. I profili (le barre) vanno montati in modo perpendicolare ai rivestimenti in PVC. La distanza ottimale tra le barre deve essere nei limiti di 30 - 40 cm.

Nella fig. 2 `e stato mostrato il montaggio sulla griglia utilizzando la vite (chiodo). La lunghezza della vite va scelta secondo allo spessore della griglia.

Alla fig. 3 e` stato mostrato montaggio sulla griglia utilizzando la cucitrice.

2) Montaggio dei rivestimenti in PVC direttamente sul muro.

Alla fig. 4 `e stato mostrato montaggio direttamente sul muro con cucitrice. `E necessario che la superficie sia in anticipo livellata, perche` anche il minimo urto potrebbe influire sull`aspetto del rivestimento.

Alla fig. 5 `e stato mostrato montaggio direttamente sul muro utilizzando il martello ed il chiodo.

Particolari, limitazioni al montaggio dei rivestimenti PROFILINK in PVC:

1. I rivestimenti bianchi sono adatti sia per il montaggio interno, sia per il montaggio esterno. 2. I profili colorati in PVC sono adatti unicamente al montaggio interno. 3. I rivestimenti in PVC non sono adatti per le decorazioni attorno alle finestre, porte o per l`uso dei singoli profili. La condizione necessaria sono come minimo 3 elementi (profili di rivestimenti per un rivestimento efficace.

RU ИНСТРУКЦИЯ ПО УСТАНОВКЕ ПВХ ПАНЕЛЕЙ

Существуют два варианта установки ПВХ панелей: 1) установка на решетке: при мокрой или неровной поверхности, 2) прямой монтаж: при гладкой, ровной и сухой поверхности.

1). Установка панелей на решетке.

Выполняется на предварительно установленной решетке. Она может быть из металла, пластика или дерева. Профили (панки) устанавливаются перпендикулярно ПВХ панелям. Оптимальное расстояние между планками должно быть в пределах 30-40 см.

На рис. 2 показана установка на решетке с помощью винта (гвоздя). Длина винта выбирается в зависимости от толщины решетки.

На рис. 3 показана установка на решетке с помощью степлера.

2) Установка ПВХ панелей непосредственно на стенке.

На рис. 4 показан монтаж непосредственно на стенке с помощью степлера. Поверхность должна быть предварительно сглажена, потому что малейшая неровность может повлиять на внешний вид панелей.

На рис. 5 показано как монтируется панель непосредственно на стенку с помощью молотка и гвоздя.

Возможности, ограничения при установке ПВХ панелей Profilink:

1. Белые панели предназначены для внутреннего и наружного монтажа. 2. Цветные профили из ПВХ предназначены исключительно для внутреннего монтажа. 3. ПВХ панели не предназначены для отделки вокруг окна, двери или самостоятельного использования единичных профилей. Минимум 3 элемента (панели) являются необходимым условием для эффективного покрытия.

IT ISTRUZIONE DI MONTAGGIO DEI RIVESTIMENTI IN PVC

Sono possibili 2 modi di montaggio dei rivestimenti in PVC: 1) montaggio sulla la griglia: alle superfici non piane o umide; 2) montaggio diretto: alle superfici piane, livellate o secche.

1). Montaggio dei rivestimenti sulla griglia

Va eseguito su una griglia messa in anticipo. Essa puo` essere in metallo, in plastica o in legno. I profili (le barre) vanno montati in modo perpendicolare ai rivestimenti in PVC. La distanza ottimale tra le barre deve essere nei limiti di 30 - 40 cm.

Nella fig. 2 `e stato mostrato il montaggio sulla griglia utilizzando la vite (chiodo). La lunghezza della vite va scelta secondo allo spessore della griglia.

Alla fig. 3 e` stato mostrato montaggio sulla griglia utilizzando la cucitrice.

2) Montaggio dei rivestimenti in PVC direttamente sul muro.

Alla fig. 4 `e stato mostrato montaggio direttamente sul muro con cucitrice. `E necessario che la superficie sia in anticipo livellata, perche` anche il minimo urto potrebbe influire sull`aspetto del rivestimento.

Alla fig. 5 `e stato mostrato montaggio direttamente sul muro utilizzando il martello ed il chiodo.

Particolari, limitazioni al montaggio dei rivestimenti PROFILINK in PVC:

1. I rivestimenti bianchi sono adatti sia per il montaggio interno, sia per il montaggio esterno. 2. I profili colorati in PVC sono adatti unicamente al montaggio interno. 3. I rivestimenti in PVC non sono adatti per le decorazioni attorno alle finestre, porte o per l`uso dei singoli profili. La condizione necessaria sono come minimo 3 elementi (profili di rivestimenti per un rivestimento efficace.

GR ΟΔΗΓΙΕΣ ΣΥΝΑΡΜΟΛΟΓΗΣΗΣ PVC ΕΠΕΝΔΥΣΕΩΝ

Είναι εφικτοί 2 τρόποι συναρμολόγησης PVC επένδυσης: 1) συναρμολόγηση πάνω σε σχάρα: σε τραχείς ή σε υγρές επιφάνειες, 2) άμεση συναρμολόγηση: σε λείες, ομοιόμορφες και στεγνές επιφάνειες.

1) Συναρμολόγηση επένδυσης πάνω σε σχάρα.

Πραγματοποιείται πάνω σε εκ των προτέρων τοποθετημένη σχάρα. Αυτή η σχάρα μπορεί να είναι μεταλλική, πλαστική ή ξύλινη. Τα προφίλ (οι σανίδες) συναρμολογούνται κατακόρυφα της PVC επένδυσης. Η βέλτιστη απόσταση μεταξύ των σανίδων πρέπει να είναι στα πλαίσια 30-40 εκ.

Στην εικόνα 2 απεικονίζεται η συναρμολόγηση πάνω σε σχάρα με την βοήθεια βίδας (καρφί). Το μήκος της βίδας επιλέγεται ανάλογα με το πάχος της σχάρας.

Στην εικόνα 3 απεικονίζεται η συναρμολόγηση πάνω σε σχάρα με την βοήθεια συρραπτικού.

2) Συναρμολόγηση PVC επένδυσης κατευθείαν πάνω στον τοίχο.

Στην εικόνα 4 απεικονίζεται η συναρμολόγηση κατευθείαν στον τοίχο με συρραπτικό. Είναι απαραίτητο η επιφάνεια να λειανθεί εκ των προτέρων, επειδή ακόμη και η μικρότερη τραχύτητα θα μπορούσε να επηρεάσει την εξωτερική όψη της επένδυσης.

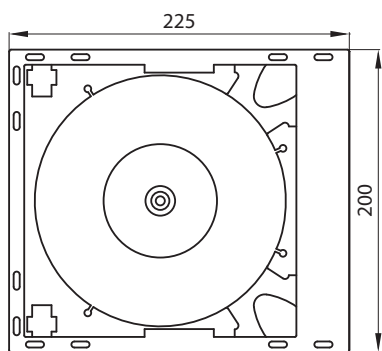
Στην εικόνα 5 απεικονίζεται η συναρμολόγηση κατευθείαν στον τοίχο με σφυρί και καρφί.

Ιδιαιτερότητες, περιορισμοί στην συναρμολόγηση της PVC επένδυσης της Profilink:

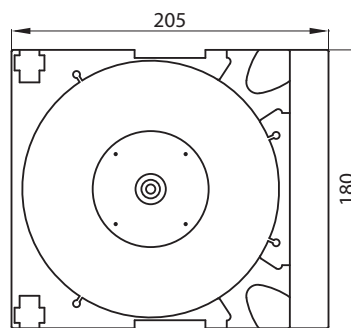
1. Η λευκή επένδυση προορίζεται τόσο για εσωτερική όσο και για εξωτερική συναρμολόγηση. 2. Τα χρωματιστά PVC προφίλ προορίζονται μόνο για εσωτερική συναρμολόγηση. 3. Η PVC επένδυση δεν προορίζεται για διακόσμηση γύρω από παράθυρα, πόρτες ή για μεμονωμένη χρήση μονών προφίλ. Είναι απαραίτητα τουλάχιστον 3 στοιχεία (προφίλ - επένδυση) για την επίτευξη αποτελεσματικής επένδυσης.



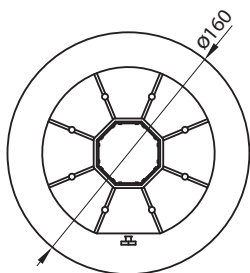
PL008070
Ending console



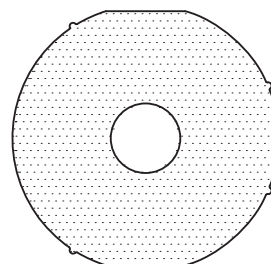
PL008071
Middle console



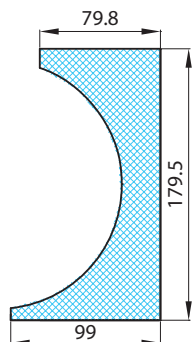
PL008168
Bobbin 8 \varnothing 160



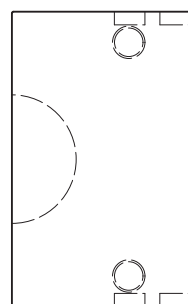
PL008012
PVC delimiter



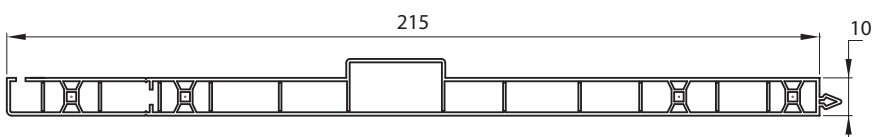
PL008099
Expanded profile



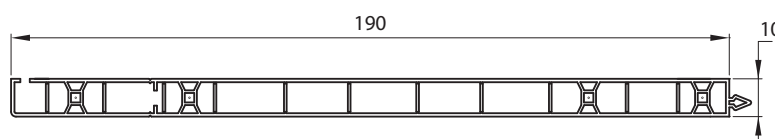
PL008067
PVC cap for ending console



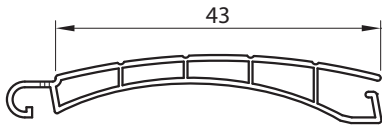
PL008035
Case profile 215



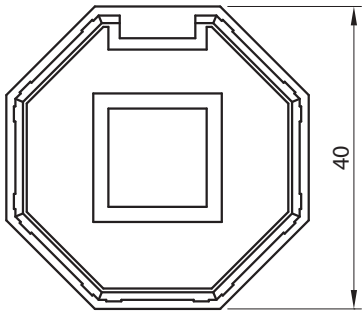
PL008030
Case profile 190



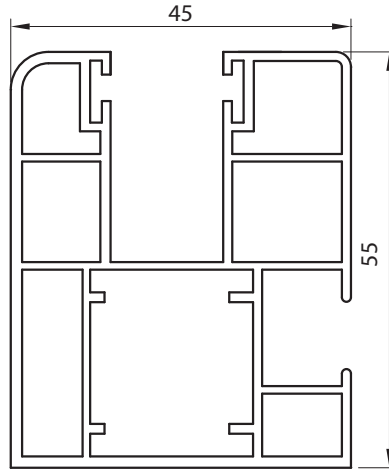
PL0050831
Blind profile H43



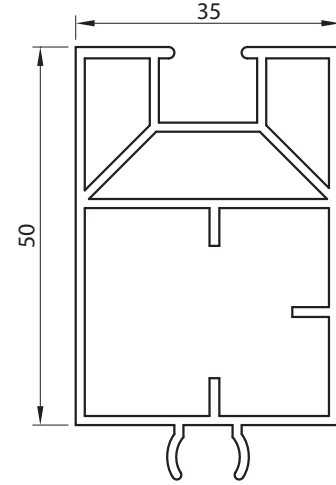
PL008014
Tip 8 with square



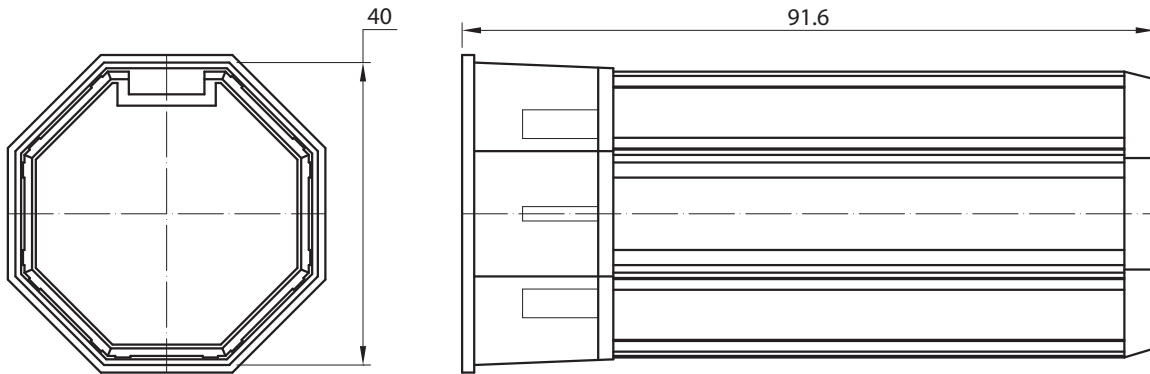
PL005055
PVC leading rail 55



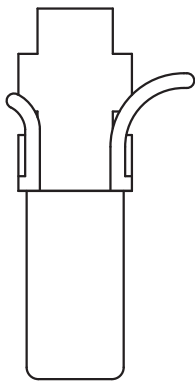
PL005056
Extension



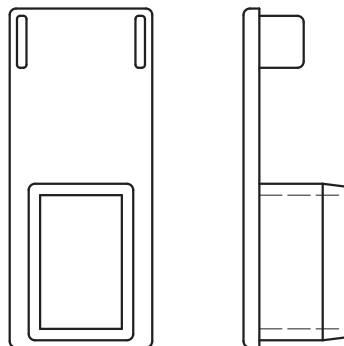
PL008169
Tip 8



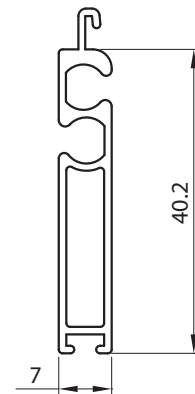
PL008063
Railing detail PVC leading rail



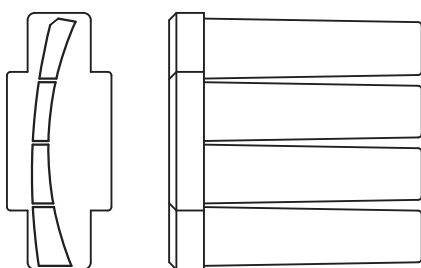
PL008066
Cap for PVC leading rail



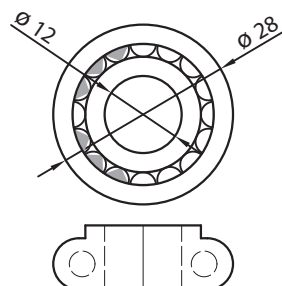
PL32110
Ending AL profile



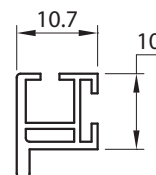
PL005143
Stopper (inner delimiter)



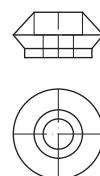
PL005228
Console bearing



PL008031
Ending profile

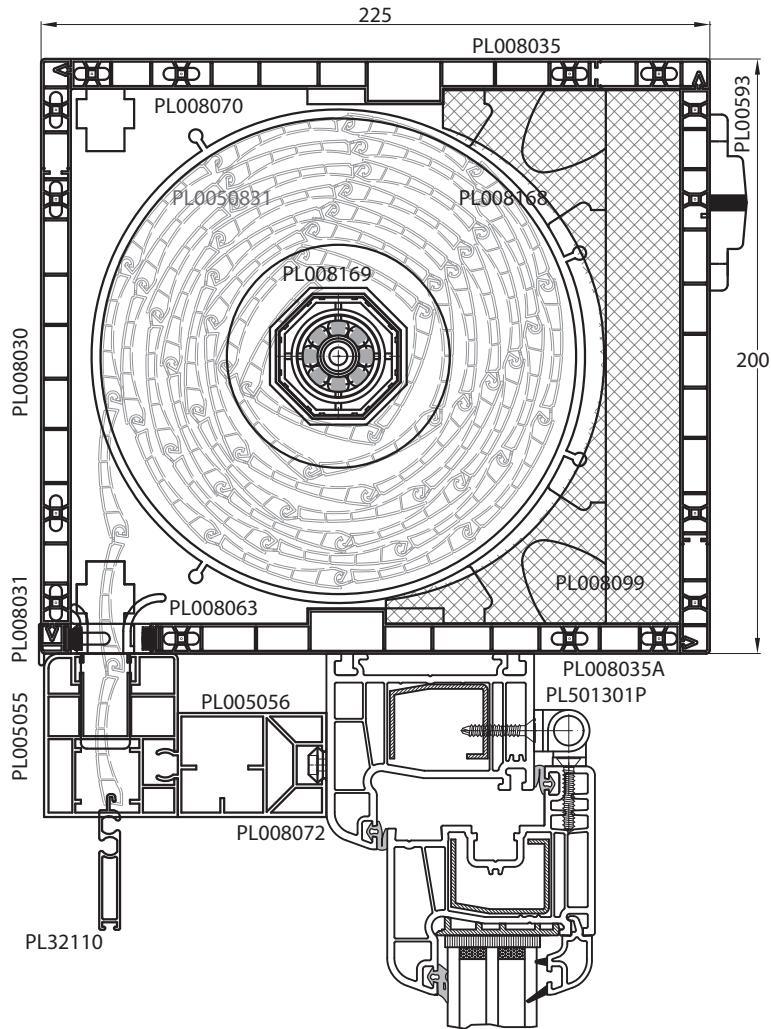


PL008072
Screw adapter for leading rail

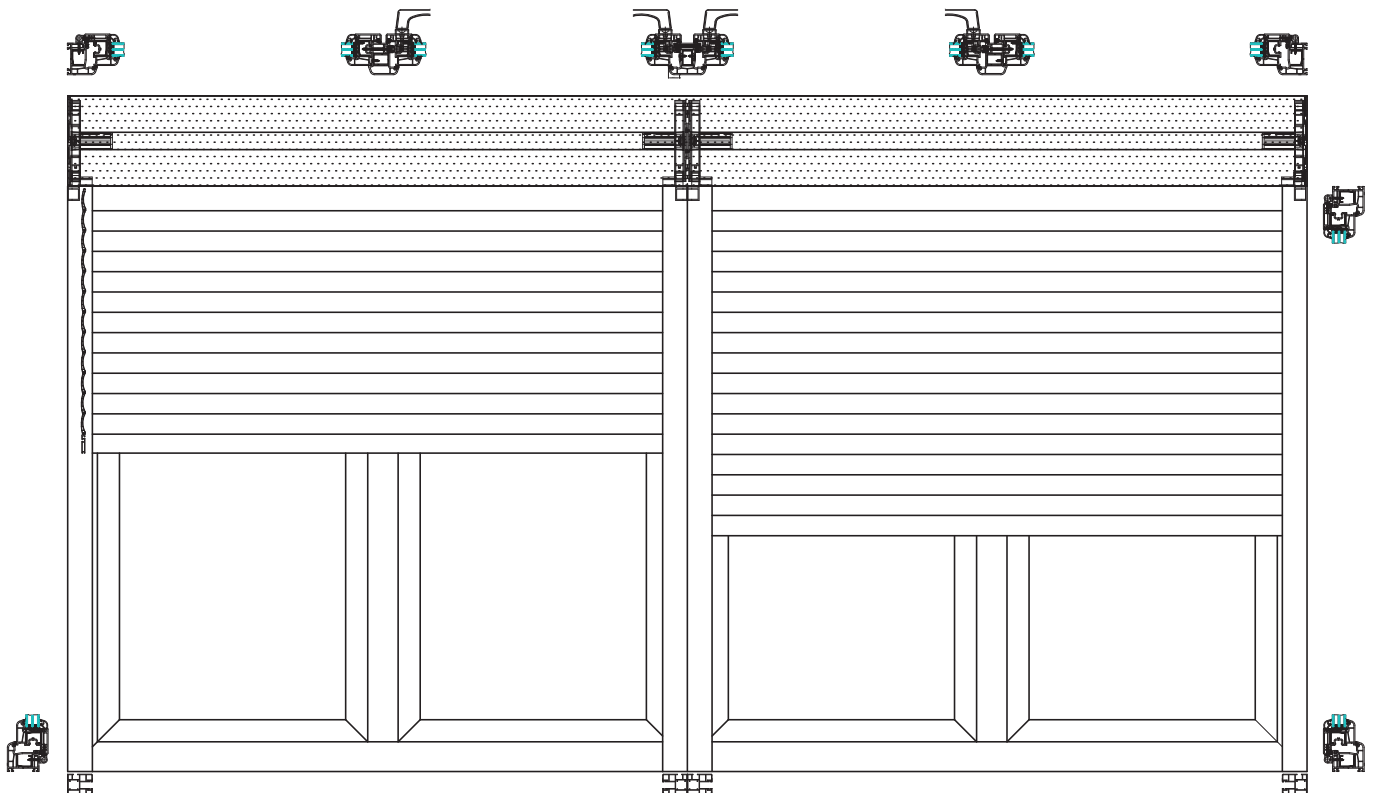




SECTION OF A BUILT-IN ROLL-UP BLIND

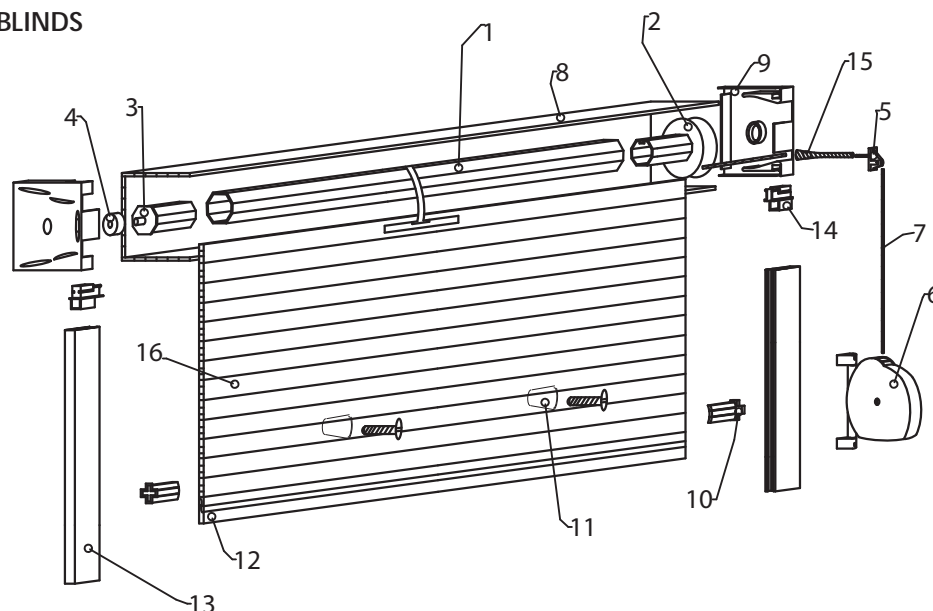


SCHEME OF A BUILT-IN ROLL-UP BLIND WITH MIDDLE CONSOLES



DETAILS OF OUTDOOR ROLL-UP BLINDS

1. PVC shaft
2. Bobbin
3. Tip
4. Bearing
5. Roller
6. Rolling mechanism
7. Cord
8. PVC case profile
9. Ending Console
10. Stopper (inner delimiter)
11. Stopper (outer delimiter)
12. Ending aluminium profile
13. PVC leading rail
14. Railing detail for PVC leading rail
15. Spring
16. PVC blind



- BG**
1. PVC ос
 2. Ролка
 3. Накрайник
 4. Лагер
 5. Ролник

6. Табакера регулираща
7. Шнур
8. PVC кутия
9. Конзола - крайна
10. Стопер (вътрешен ограничител)

11. Фиксатор (външен ограничител)
12. Последна алуминиева лента
13. PVC водач
14. Подвеждаща крива за PVC водач
15. Пружина
16. PVC щора

- DE**
1. PVC-Achse
 2. Rolle
 3. Endstück
 4. Lager
 5. Welle

6. Einstellbarer Wickler
7. Gurt
8. PVC-Gehäuse
9. Endleiste
10. Stopper (innere Begrenzung)

11. Feststeller (äußere Begrenzung)
12. letzte Aluleiste
13. PVC-Führungsschiene
14. Einlauftrichter für PVC-Führungsschiene
15. Feder
16. PVC-Rollladen

- RO**
1. PVC axa
 2. Rola
 3. Rulment
 4. Rulment
 5. Rulou

6. Rulment pentru consola
7. Şnur
8. PVC cutie
9. Consola de capăt
10. Stoper (opritor interior)

11. Fixator (opritor exterior)
12. Ultima lamela din aluminiu
13. PVC indrumator
14. Curba farsa pentru PVC indrumator
15. Arc
16. PVC jaluzela

- SR**
1. PVC osa
 2. Rolna
 3. Krajnji deo
 4. Lager
 5. Rolnik

6. Tabakera - regulirajuća
7. Šnur
8. PVC kutija
9. Konzola - krajna
10. Stoper (unutrašnji ograničitelj)

11. Fiksator (unutrašnji ograničitelj)
12. Poslednja aluminijumska traka
13. PVC vođač
14. Podvođeća kriva za PVC vođač
15. Opruga
16. PVC roletna

- RU**
1. ПВХ Вал
 2. Шкив
 3. Капсула универсальная
 4. Подшипник
 5. Направляющая для ленты

6. Укладчик - регулирующий
7. Шнур
8. ПВХ короб защитный
9. Крышка - боковая
10. Стопор (внутренний ограничитель)

11. Фиксатор (внешний ограничитель)
12. Концевой алюминиевый профиль
13. ПВХ направляющая
14. Устройство направляющее для ПВХ направляющей
15. Пружина
16. Профиль роллетный

- IT**
1. Albero in PVC
 2. Bobina
 3. Estremità
 4. Cuscinetto
 5. Rullatore

6. Scatola regolabile
7. Cintino
8. Cassonetto in PVC
9. Console estrema
10. Fermo (limitatore interno)

11. Fermo (limitatore esterno)
12. Ultima barra in alluminio
13. Guida in PVC
14. Curva gudante per guida in PVC
15. Molla
16. Tapparella in PVC

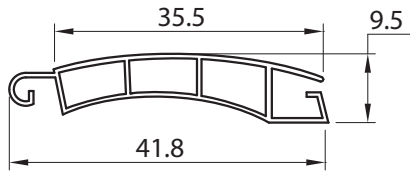
- GR**
1. PVC άξονας
 2. Ρολό
 3. Ακροφύσιο
 4. Ρουλεμάν
 5. Ρολάκι

6. Ρυθμιστικό κουτί
7. Κορδόνι
8. PVC κουτί
9. Κοσόλα
10. Στόπερ (εσωτερικός περιοριστής)

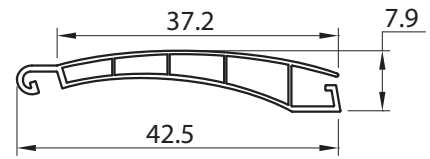
11. Στερεωτικός εξωτερικός περιοριστής
12. Τελευταία ταινία από αλουμίνιο
13. PVC οδηγός
14. Καμπύλη για PVC οδηγό
15. Ελαστήριο
16. PVC παντζούρι



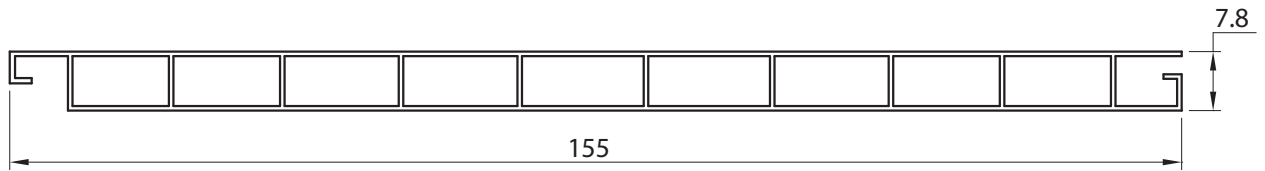
PL00501
Blind profile H35



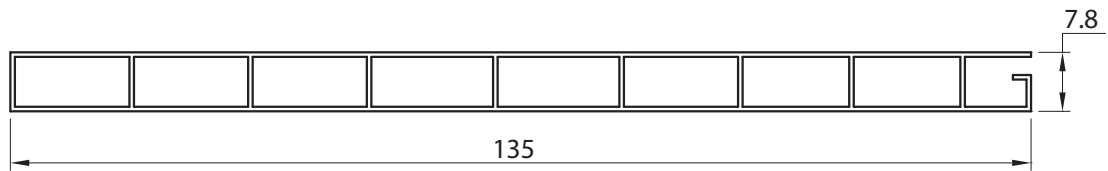
PL00508
Blind profile H37



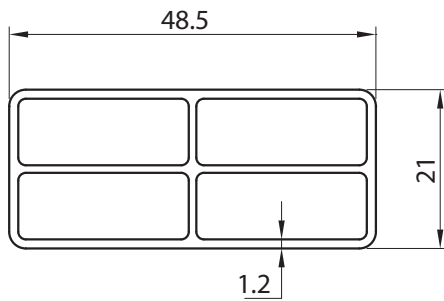
PL00535
Large case profile



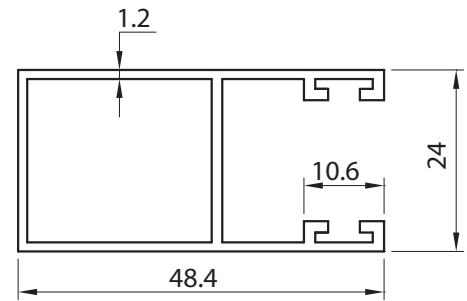
PL00543
Narrow case profile



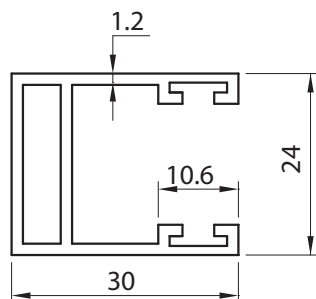
PL00573
PVC lath



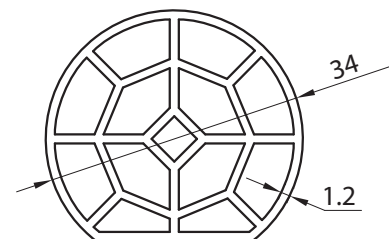
PL00559
PVC leading rail wide



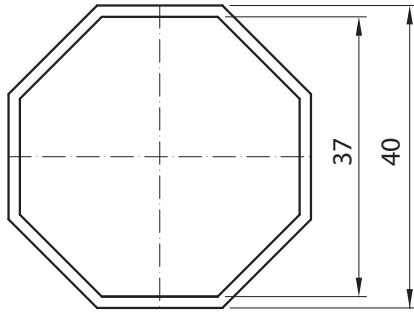
PL00567
PVC leading rail narrow



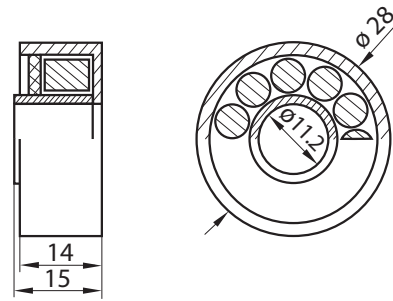
PL00556
Shaft



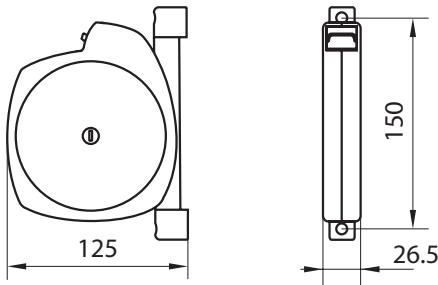
PL00558
Shaft 8



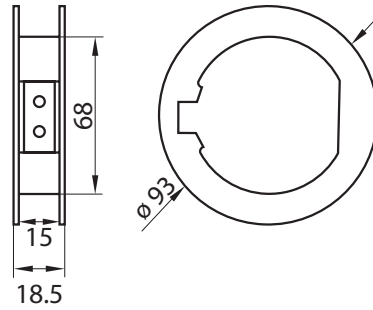
PL005115
Console Bearing



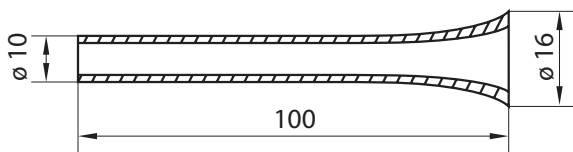
PL00581
Rolling Mechanism
PL00585 - Rolling Mechanism with a round cord
PL00583 - Rolling Mechanism with a cord



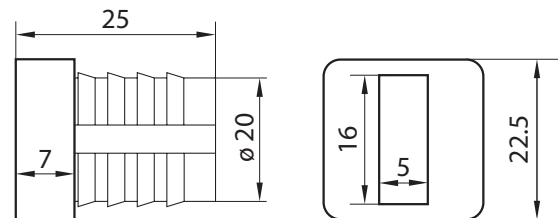
PL00597
Round card spool



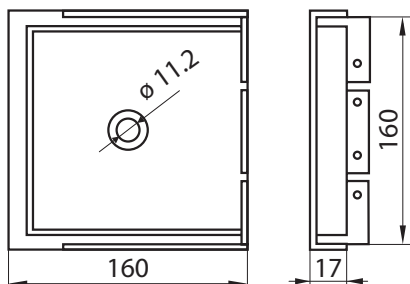
PL00604
Round cord spring - 100 mm
PL00605 - Round cord spring - 250 mm



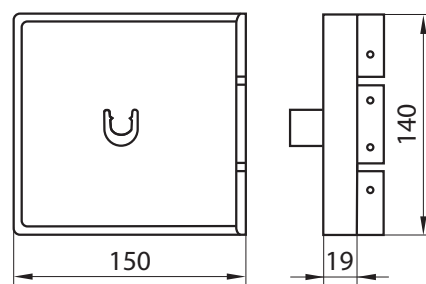
PL00553
Bush



PL00515
Ending console K14

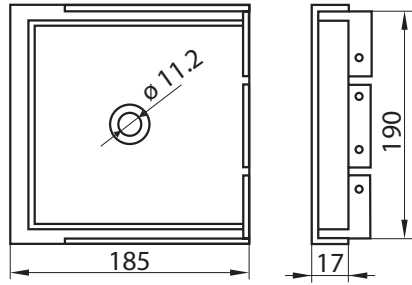


PL00516
Middle console C14

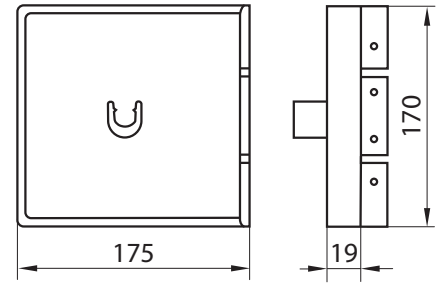




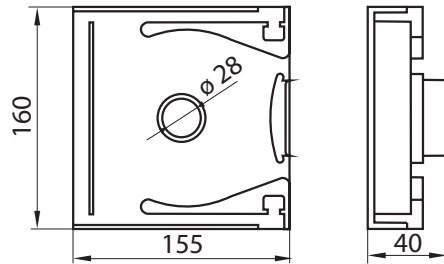
PL00517
Ending console K17



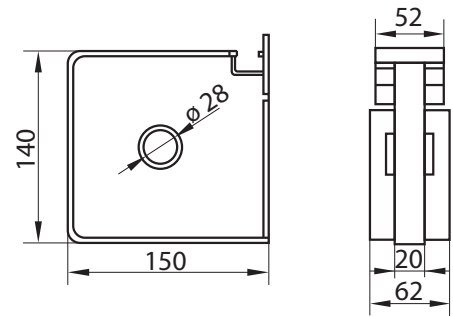
PL00518
Middle console C17



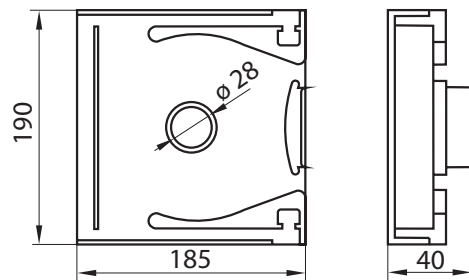
PL00519
Ending console for bearing KL14



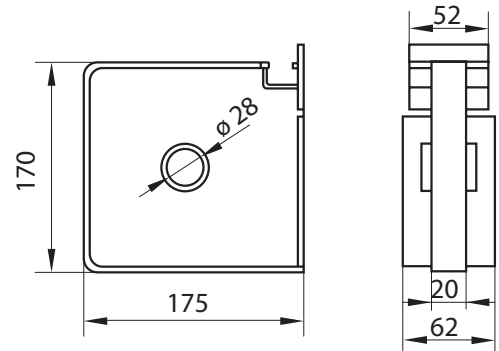
PL00526
Middle console for bearing CL14



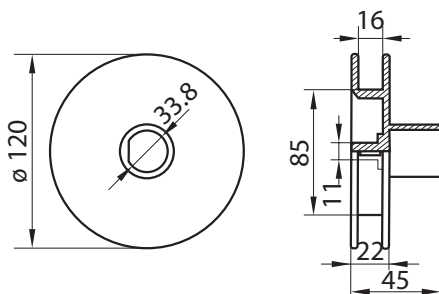
PL00527
Ending console for bearing KL17



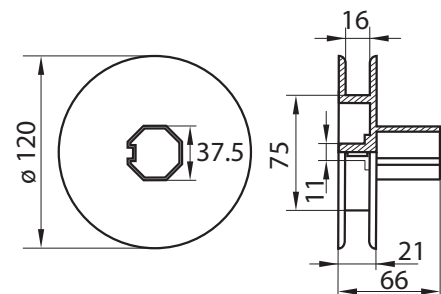
PL00534
Middle console for bearing CL17



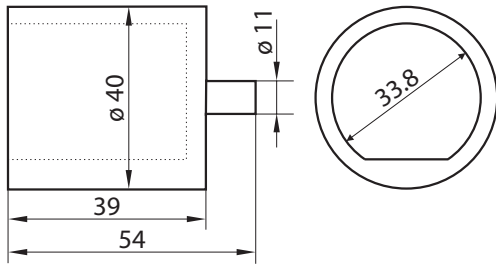
PL005114
Bobbin



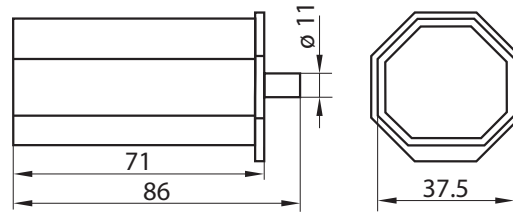
PL005118
Bobbin 8



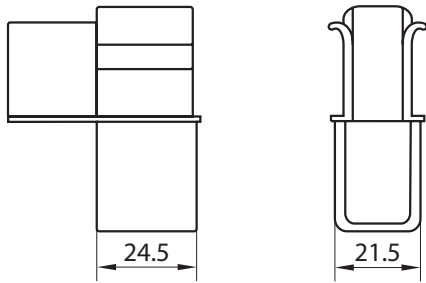
PL00551
Tip



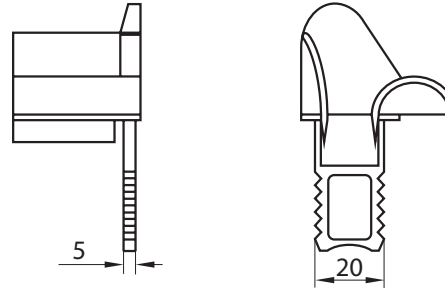
PL00552
Tip 8



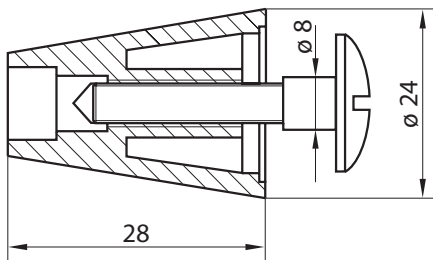
PL00570
Railing detail PVC wide leading rail



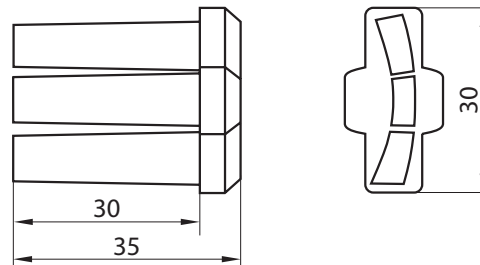
PL00571
Railing detail PVC narrow leading rail



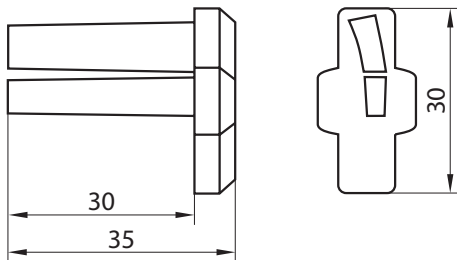
PL00554
Stopper (outer delimiter)



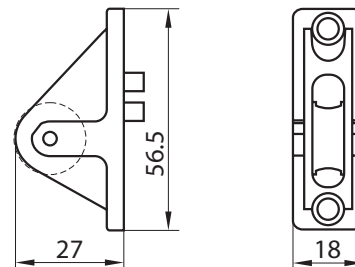
PL00555
Stopper H35 (inner delimiter)



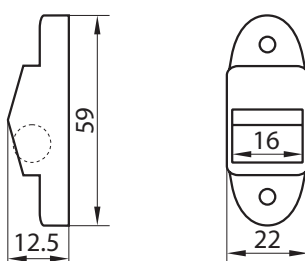
PL00557
Stopper H37 (inner delimiter)



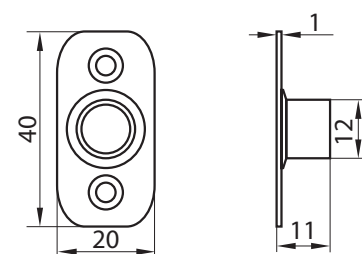
PL00595
Round cord roller



PL00593
Flat cord roller

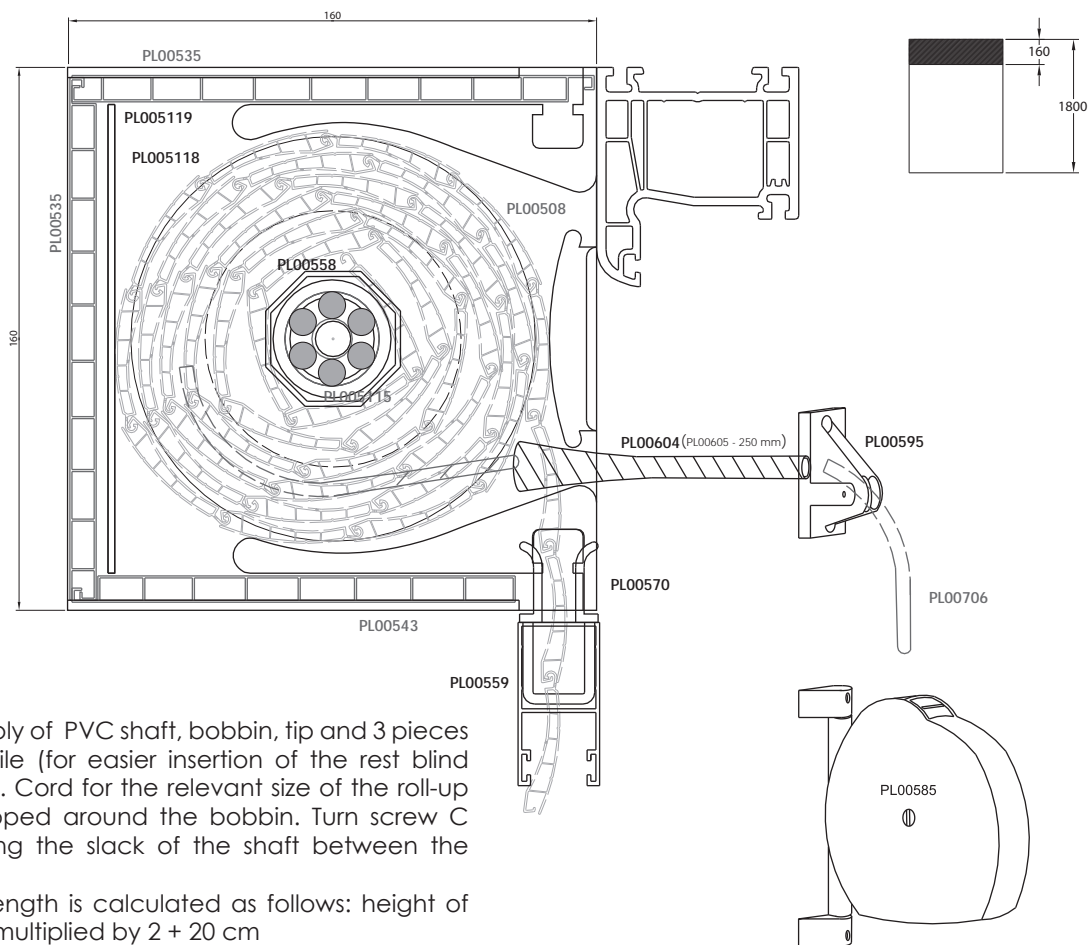


PL00606
Metal roller for round cord



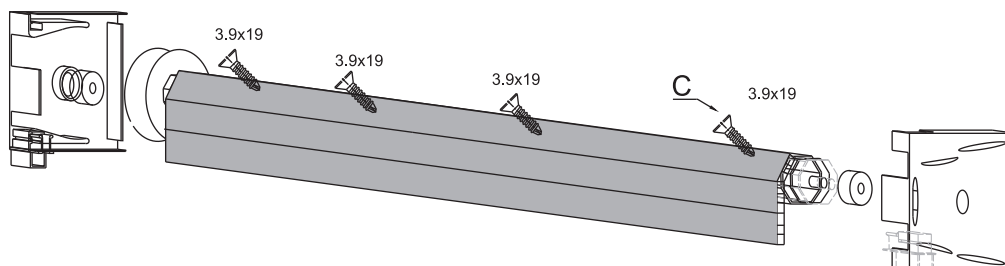


SECTION OF A ROLL-UP BLIND



Assembly of PVC shaft, bobbin, tip and 3 pieces of blind profile (for easier insertion of the rest blind profiles later). Cord for the relevant size of the roll-up blind is wrapped around the bobbin. Turn screw C after skimming the slack of the shaft between the consoles.

Cord length is calculated as follows: height of the window multiplied by 2 + 20 cm



BG Монтаж на PVC ос с ролка и накрайник + 3 броя ламели щора (за по-лесно поставяне на останалите ламели щори в последствие). Към ролката се навива и шнур необходим за размера щора. Винт С се завива след обирание на луфта на оста между конзолите.

Дължината на шнур се изчислява: височината на прозореца x 2 + 20 cm.

RO Montare axei cu rula și duză de PVC + 3 bucăți lamele jaluzele /pentru o inserare mai ușoară pe altele lamele jaluzele ulterior/. La rula se rostogoliască și un cordon necesar pentru mărimea de jaluzelelor. Șurubul C se rotește după curățire de decalajul axei între conzolele.

Luñjimea cordonului să calculează: înălțimea ferestrei x 2 + 20 cm.

RU Монтаж ПВХ вала с роликом и наконечником к 3 ламелям роллетного профиля, таким образом облегчается установка следующих жалюзийных планок. На ролике наматывается шнур, с длиной согласно размера рольставней. Винт С закручивается после регулированного монтажа вала между крышками.

Длина шнур рассчитывается с учетом: высота окна x 2 + 20 cm.

GR Συναρμολόγηση PVC άξονα με ρολό και άκρη + 3 περιίδες (για ευκολότερη τοποθέτηση των υπόλοιπων περιίδων στην συνέχεια). Στο ρολό τυλίγεται και ο ιμάντας, ο οποίος είναι απαραίτητος για το μέγεθος των στοριών. Η βίδα C βιδώνεται μετά από εξάλειψη του κενού του άξονα μεταξύ των κονσόλων.

Το μήκος του ιμάντα υπολογίζεται ως εξής: το ύψος του παραθύρου x2 +20 εκ.

DE Montage von der PVC-Achse mit Rolle und Endstück + 3 Lamellen Rollladen (es ist leichter beim Einbau von anderen Lamellen hinterher). Zur Rolle wickelt sich auch der Gurt für entsprechende Rollladengröße. Das Schraube C schraubt sich nach dem Spielausgleich der Achse zwischen den Gehäusen fest.

Die Gurtlänge berechnet sich auf: Fensterhöhe x 2 + 20 cm.

SR Montaža PVC ose sa rolnom i nakrajnikom + 3 broja lamele roletne (za kasnije lakše postavljanje lamela roletni). Na rolnu se i potrebni šnur za razmeru roletni. Šraf C se zavija posle pomeranja lufta na osi među konzolama.

Dužina šnura se određuje: visina prozora x 2 + 20 cm.

IT Montaggio dell'albero in PVC con bobina ed estremità più 3 pz.lamelle per tapparella (per la posa più facile delle lamelle restanti in seguito).

Alla bobina si avvolge anche il cordino necessario per la misura della tapparella. La vite va avvitata dopo aver eliminato il gioco dell'albero tra le consoli.

La lunghezza del cordino va calcolata :l'altezza della finestra moltiplicata per due più 20cm.

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